

회사연혁 / Company History

1985. 06.	부영금속 설립
1989. 09.	사각단면 PIN 개발
1989. 11.	설비증설 (PIN CUTTING M/C)
1990. 03.	㈜연호전자 업체등록 납품
1991. 05.	설비증설 (자동 진공 열처리설비)
1996. 05.	회사소재지 이전(하남시 광주시)
	회사명변경(부영금속/부영전자부품)
1998. 03.	㈜금성정밀 한국 몰렉스 납품
2000. 06.	㈜HRS코리아 납품
2000. 11.	㈜한국성전 업체등록 납품
2003. 12.	설비 신규증설 (PIN CUTTING M/C)
2004. 07.	㈜한국단자(자동차,전자) 업체등록 납품
2005. 07.	ISO 9001 : 2000, ISO14001 : 2004 취득
2006. 04.	설비증설 (각선 신선기)
2007. 02.	설비증설 (PIN CUTTING M/C)
1985. 06.	Established Buyoung Metal
1989. 09.	Developed the square cross-section PIN
1989. 11.	Increased facilities (PIN CUTTING M/C)
1990. 03.	Registered as a supplier for Yeonho Electronics Co., Ltd.
1991. 05.	Increased facilities (auto vacuum heat treatment facilities)
1996. 05.	Moved the location of the company (Gwangju City and Hanam City)
	Changed the company name (Booyoung Metal/Booyoung Electronic Parts)
1998. 03.	Supplied for Geumseong Precision Co., Ltd. and Korea Molex
2000. 11.	Supplied for HRS Korea Co., Ltd.
	Registered and supplied to Korea Sungjun Co., Ltd.
2003. 12.	Increase of new facilities (PIN CUTTING M/C)
2004. 07	Registered and supplied to Korea Sungjun Co., Ltd.
	to Korea Terminals Co., Ltd. (automobile and electronics)
2005. 07.	Acquired of ISO 9001: 2000, ISO14001: 2004
2006. 04.	Increased facilities (Wire drawing of each wire)
2007. 02.	Increased facilities (PIN CUTTING M/C)



20년 이상 쌓은 전문지식과 기술노하우가 충분한 회사...

부영전자부품은 1985년 설립하여 전자, 전기, 통신, 산업기기 등에 사용되는 전기적 접속기기의 전 산업 핵심부품인 CONNECTOR PIN과 각종 비철금속 WIRE를 20년 이상 전문으로 제조해왔습니다.

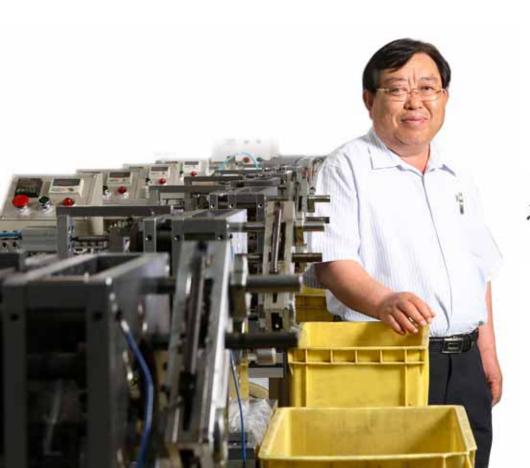
부영전자부품은 급변하는 시장 상황에 빠르게 대처하여 끊임없는 기술개발과 생산시설의 자동화 설비 투자로 원재료가공에서부터 제품생산에 이르기까지 ONE-STOP LINE으로 제품을 생산 함으로서 수준 높은 제품과 가격 경쟁력 확보로 거대 중국시장과 그 외 해외시장과의 동등한 경쟁력을 갖추어 기초 소재생산의 선주주자가 되도록 최선의 노력을 다하고 있습니다.

Company with sufficient specialized knowledge and technical know-how for over 20 years

Booyoung Electronic Parts was founded in 1985 to manufacture the connector pin and various non-ferrous metal wires, the core parts for entire industries in electric Connectors used in electronic, electric, communication and industrial equipment and others for over 20 years.

Booyoung Electronic Parts is committed to make ceaseless technology development and investment on automation equipment in the production facilities to respond to the drastically changing market situation in a way of manufacturing the products in one—stop line from the raw material processing to the product manufacturing.

This is to make the optimal effort to be the leader of basic material manufacturing by having the equivalent competitiveness for high level of products and price competitiveness edge against the vast Chinese market and other overseas markets.



부영전자부품 Booyoung Electronic

7

^{대표/President} 김 판 규 Kim, Pan Gyu

경영 방침/Management Policy

고품질 제품을 위한 노력!

부영전자부품은 황동 PIN을 개발,생산,판매 및 부가서비스를 <mark>실시하는</mark> 회사로서 다음의 품 질방침에 따라 조직의 품질경영시스템을 수립, 유지, 관리하고 있습니다.

- 1. 지속적인 품질개선노력과 품질 우선 주위를 추구하여
- 2. 고객이 요구하는 품질, 납기, 가격을 충족시켜 고객만족을 현실화 하고 있습니다.

부영전자부품의 "품질 목표"는 품질경영시스템의 수립과 이를 철저히 이행함으로써 (1) 불량 률 제로화 (2) 고객 불만의 제로화 (3) 생산설비 효율 극대화를 위해 노력합니다.

환경을 지키는 사회 친화적인 노력!

부영전자부품은 "황동 PIN"을 개발, 생산, 판매 및 부가서비스를 실시하는 회사로서 환경보 전에 대한 중요성을 인식하고 그에 따르는 사회적 책임을 다하기 위하여 다음과 같은 환경방 침을 선언하고 준수하기 위해 항상 노력하고 있습니다.

- 1. 체계적인 환경개선을 위해 목표 및 세부목표를 설정하고 운용한다.
- 2. 환경오염물질 배출을 최소화한다.
- 3. 환경관련 국내외 법규 및 그 밖의 요구사항을 준수한다

부영전자부품의 "환경 목표"는 환경경영시스템의 수립과 이를 철저히 이행함으로써 (1) 폐기 물 발생 최소화 (2) 재활용 극대화 (3) 법규준수의 생활화를 실천하고 있습니다.

Efforts for high quality products!

Booyoung Electronic Parts is a company that undertakes the development, production, sales and added service of bronze pin that establishes, maintains and manages the quality management system of the organization in accordance with the following quality policies.

- 1. Pursue the sustained quality improvement effort and quality priority system
- 2. Realize the customer satisfaction by satisfying the quality, delivery period and price as demanded by customers

The "Quality Objective" of Buyoung Electronic Parts is to establish the quality management system and its thorough undertaking for (1) zero defective rate; (2) zero customer complaint; and (3) efficiency maximization for production facilities.

Social-friendly efforts to conserve the environment!

Booyoung Electronic Parts is a company that undertakes the development, production, sales and added service of "bronze pin" that has declared the following environmental policies and recognizes the importance on the environment protection and makes effort to comply with them to fulfill its social responsibilities.

- 1. Set and operate the goals for systematic environmental improvement and the detailed goals thereto.
- 2. Minimize the release of the environmental pollution substance.
- 3. Comply with the environment-related domestic and overseas laws and regulations of domestic and other requirements.

The "Environment Objective" of Booyoung Electronic Parts is to establish the environment management system and its thorough performance for (1) minimization of waste substance; (2) maximization of recycling; and (3) practicing to comply with the laws and regulations.



고품질을 유지하면서도 높은 생산성을 위해 별히 설계된 와이어 생산기!

부영전자부품의 오랜 노하우로 설계되고 제작된 와이어생성기는 국 제표준화기구(ISO) 규격을 준수하고 한국공업규격(KS)이 권고한 표본오차 및 공차를 최소화한 고품질의 와이어 생산 설비입니다. 또 한 친환경적인 요소를 고려한 기계설계는 고속으로 신선하여 생산효 율을 극대화 함으로서 고객이 원하는 품질과 납기요구를 만족시켜드 립니다.

For maintaining high quality with high productivity, specially designed wire producer!

The wire generator that is designed and produced with the long accumulated know-how of Buyoung Electronic Parts is the high quality wire production equipment that minimized the standard error and idle operation recommended by the Korean Standard (KS) and complied with the dimension of International Standardization Organization (ISO).

In addition, the machine design with the pro-environment element is wired in high speed to maximize the production efficiency to satisfy the demand of quality and delivery time that customer demands



1일 3천만개 커넥터핀을 생산하는 국내 최대 설비! PIN CUTTING 생산설비는 국내 최대 생산설비와 최신설비로 KS 권 고 이하의 허용공차 최소화와 정밀화 무인자동화로 생산량에서 뿐만 아니라 가격경쟁력에서도 타의 추종을 불허합니다.

Largest facilities of Korea that manufactures 30 million units of connector pin for each day!

The pin cutting production equipment is the largest production equipment as well as the newest equipment in Korea that it is second to none in terms of production volume as well as the price competitiveness with the minimization of permitted idle gap less than the KS recommendation and the unmanned automation for precision.



품질관리팀 **Quality Management Team**

생산설비 개발 및 유지 관리팀 **Production Facilities Development** and Maintenance Team



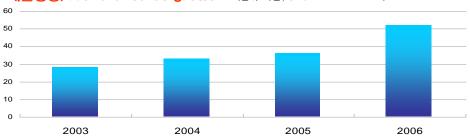
생산능력/Production capability

품 목 Classification	시설능력 Facilities capability	생산량 Production volume	조 업 률 Operation rate
황동각선 Yellow Brass	65 ton	58 ton	90 %
Connector PIN	350,000,000 PIN	250,000,000 PIN	90 %

설비현황/Status of equipment

No	설비명 Equipment name	대수 units	비고 Remark
1	Pin cutting M/C	60	
2	각선기 Wire drawing of each wire	8	사각선 및 원형선을 생산한다. The square wire and the circular wire are produced.
3	진공열처리 Vacuum heat treatment	1	금속표면의 산화방지와 표면질을 높인다. It enhances the surface quality and prevents oxidation of the metal surface.
4	압연기 Rolling mill	2	각종 평각선을 생산한다. Various rectangular wires are produced.
5	공구현미경 Toolmaker's microscope	1	외관 및 정밀한 부의 치수를 측정한다. It measures the dimension of appearance and finite part.
6	연삭기 Grinder	2	

매출성장/Trend of sales growth (단위:억원, Unit: hundred Million)







원재료 제품소개

1. 인청동 Phosphor Bronze

		Chemical component						인장시험 Tensile test	
Mark KS (JIS)	Intensity	Cu+Sn+P	Sn	Р	Pb	Fe	경도 Hardness mm [*]	Tensile Strength Kgf/mm	Elongation (%)
	0						-	30 or more	38 or more
	1/4H		3.5	0.03			0.2 or more	35~45	25 or more
C5111 1	1/2H	99.5 or more	4.5	0.03	-	-	0.2 or more	42~52	12 or more
	Н		4.5	0.33			0.2 or more	50~60	7 or more
	EA						0.2 or more	58 or more	3 or more
	0						-	31 or more	40 or more
	1/4H		4.5	0.02	-		0.2 or more	38~48	28 or more
C5102 1	1/2H	99.5 or more	4.5 ~ 5.5	0.03 ~ 0.05			0.2 or more	48~58	15 or more
	Н						0.2 or more	58~68	7 or more
	EH						0.2 or more	63 or more	4 or more
	0				0.03 ~ 0.35		-	32 or more	42 or more
	1/4H			0.00			0.2 or more	40~52	35 or more
C5191 2	1/2H	99.5 or more	5.5	~		-	0.2 or more	50~62	20 or more
	Н		7.0	0.35			0.2 or more	60~70	8 or more
	EH						0.2 or more	65 or more	5 or more
	0						-	35 or more	45 or more
	1/4H			0.00			0.2 or more	40~52	40 or more
C5212 3	1/2H	99.5 or more	7.0	0.03			0.2 or more	50~62	30 or more
	Н		9.0	0.35			0.2 or more	60~72	8 or more
	EH						0.2 or more	70 or more	5 or more

2. 양백선 Nickel Silver Wire

. G TE HONOL CHIEF WHO											
				Ch	emical compon	ent		Tensile test			
Mark KS (JIS)	Intensity	Cu	Pb	Fe	Zn	Mn	NI	Hardness mm ²	Tensile Strength Kgf/mm(N/mm)	Elongation (%)	
	0							0.5 or more	440~635	45~65	
NsW1 (C7701W)	1/2H	54 ~	0.1	0.25		0.5	16.5	0.5 5	635~785	65~80	
1	Н	58	or less	or less	Remainder	or less	19.5	0.5 or more and 5 or less	765	78 or more	
	0							0.5 or more	440~635	45~65	
NsW2 (C7521W)	1/2H	54	0.1	0.25	5	0.5	16.5 ~	0.5 5	635~785	65~80	
2	Н	58	Domaindor	19.5	0.5 or more and 5 or less	765	78 or more				
	0							0.5 or more	440~635	45~65	
NsW3 (C7541W)	1/2H	54 0.1 0.25 0.5 16.5		0.5 5	635~785	65~80					
3 ′	Н	58	or less	or less	Remainder	or less	19.5	0.5 or more and 5 or less	765	78 or more	
	0							0.5 or more	440~635	45~65	
NsW4 (C7451W)	1/2H	54 ~	0.1	0.25	Demoissis	0.5	16.5	0.5 5	635~785	65~80	
4	н	58	or less	or less	Remainder	or less	19.5	0.5 or more and 5 or less	765	78 or more	

3. 동선/황동선 Red Brass/Yellow Brass

Mark				Chemica	al component			Tensile test		
KS (JIS)	Intensity	Cu	Pb	Fe	Zn	Р	Hardness mm ²	Tensile Strength Kgf/mm(N/mi)	Elongation (%)	
	0						0.5 or more and 2 or less	20 or more (196 or more)	15 or more	
DCuW1		99.90				0.015	2 Over		25 or more	
(C1220W)	1/2H	or more	-	-	-	0.040	0.5 or more and 12 or less	26~27(255~363)	-	
	н						0.5 or more and 10 or less	35 or more (343 or more)	-	
	0						0.5 or more	275 or more	20 or more	
	1/8H					er -		345~440	10 or more	
BsW1	1/4H	68.5	0.05	0.05			0.5 or more and 12 or less	390~510	5 or more	
(C2600W)	1/2H	71.5	or more	or more				490~610	-	
'	3/4H	71.5					0.5 or more and 10 or less	590~705	-	
	Н							685~805	-	
	EH							785 or more	-	
	0							0.5 or more	30 or more (294 or more)	20 or more
	1/8H					- Remainder	0.5 or more and 12 or less	35~45(343~441)	10 or more	
BsW2	1/4H	63.0	0.07	0.05				40~52(392~509)	5 or more	
(C2700W) 2	1/2H	67.0	or	or	Remainder			50~62(490~608)	-	
2	3/4H	07.0	more	more				60~72(588~706)	-	
	Н						0.5 or more and 10 or less	70~82(686~806)	-	
	EH						TO OFFISS	80 or more (785 or more)	-	
	0						0.5 or more	315 or more	20 or more	
BsW3	1/4H	59.0	0.10	0.07			0.5 or more and	345~460	5 or more	
(C2800W)	1/2H	~	or	or	Remainder		12 or less	440~590	-	
3	3/4H	63.0	more	more			0.5 or more and	540~705	-	
	н						10 or less	685 or more	-	



인청동 Phosphor Bronze



양백선 Nickel Silver Wire



황동선 Red Brass/Yellow Brass



쾌삭황동선 타프피치동선 니켈합금선 Free Cutting Brass Tough Pitch Copper Nickel Alloy



- 4. 쾌삭황동 Free cutting brass
- 5. 타프피치동 Tough Pitch Copper 6. 니켈합금선 Nickel Alloy



- 7. 그 외 비철금속 Other's
- 8. 수입재료 상담

핀 제품소개

1.사각핀 규격 SQUARE PINS

(COLLABE)		(Size)	(L			
(SQUARE)	а	b	С	d	(Min.)	(Max.)	(Reference
0.25mm~1.7mm	±0.1	±0.005	±0.005	0.30mm	1.9mm	60mm	
	1	а					<u> </u>
				d			

2.라운드핀 규격 ROUND PINS

(DOLIND)		(Size)	(L	ength)	(Reference)
(ROUND)	а	b	(Min.)	(Max.)	
0.25 mm~2.0 mm	±0.1	±0.005	1.9mm	60mm	



사각선 제품 규격 Product dimension for square wire (mm)	
$0.25 \times 0.25, \ 0.30 \times 0.30, \ 0.32 \times 0.32, \ 0.35 \times 0.35, \ 0.40 \times 0.40, \ 0.415 \times 0.415$	
$0.42 \times 0.42, \ 0.45 \times 0.45, \ 0.50 \times 0.50, \ 0.515 \times 0.515, \ 0.55 \times 0.55, \ 0.60 \times 0.60$	
.623 x 0.623, 0.625 x 0.625, 0.635 x 0.635, 0.640 x 0.640, 0.70 x 0.70, 0.79 x 0.79	
0.80 x 0.80, 0.84 x 0.84, 0.90 x 0.90, 0.99 x 0.99, 1.00 x 1.00, 1.04 x 1.04, 1.125 x 1.125	
1.07 x 1.07, 1.135 x 1.135, 1.45 x 1.45, 1.50 x 1.50, 1.51 x 1.51, 1.70 x 1.70	
원형 제품 규격 Product dimension for circular wire (ϕ)	Matthews Mattel Hall Hall State S
0.25, 0.300, 0.42, 0.43, 0.46, 0.48, 0.49, 0.500, 0.530, 0.560, 0.570	MANAGAMAN AND AND AND AND AND AND AND AND AND A
0.620, 0.640, 0.650, 0.690, 0.700, 0.720, 0.730, 0.760, 0.765, 0.800	
0.830, 0.900, 0.970, 1.040, 1.200, 1.300, 1.400, 1.500, 1.600, 1.800	and title in the best in the middle to
편각선 제품 규격 Product dimension for declined wire (mm)	
0.3 x 1.9, 1.0 x 1.2, 0.500 x 1.00, 0.400 x 0.600, 0.400 x 3.900, 0.3 x 1.900	
0.33 x 1.95, 0.25 x 1.95, 0.500 x 0.800, 0.40 x 0.400, 0.35 x 3.9, 0.3 x 0.8	ar a a reasonal a far a barrior
0.00 x 1.00, 0.20 x 1.00, 0.000 x 0.000, 0.10 x 0.100, 0.00 x 0.0,	

각 소재별 규격은 고객의 요구기준에 준 하는 제품을 생산 가능하며 , 외경 공차는 ± 0.005 으로 관리한다. For each material, the ordered production of separate dimension is possible and the division on external diameter is ± 0.005 .

Connector





부영전자부품 소 재 지 : 경기도 광주시 오포읍 문형리 255-4 전 화 : (031) 765 - 7904 ~ 5 팩 스 : (031) 765 - 5073

BOOYOUNG ELECTRIC COMPANY

#255-4, Moonhyung-Ri, Ohop-Up, Kwangju City, Gyonggi-Do, Korea
Tel: +82-31-765-7904~5
Fax: +82-31-765-5073