

Quick, Simple and Economical Pipe Joint





YOUR BEST PARTNER, JEONGWOO COUPLING WITH MP JOINT

Dear customers,

On behalf of Jeong Woo Coupling, I would like to extend my sincere gratitude for your big support given to us for last 20 years since our establishment in 1995.

We have been approved and listed by ISO 9001, several major classification societies and other agencies. We are registered at Korea Water and Wastewater works Association (KWWA), Japanese Water and Wastewater works Association (JWWA), and Fire Equipment and Safety Center (FESC) of Japan. Also, we are designated as World-Class Product Producing Company by Ministry of Trade, Industry and Energy of Korea.

Through developing our own technology, currently we are exporting 70% of our production to 40 countries such as Japan, England, France, USA, Singapore, Norway, Sweden, and Australia. Domestically, we do business with a large number of big and small companies including Samsung, Hyundai, Daewoo, Doosan, LG, and SK.

While other couplings are used for the straight pipe lines only, we developed and obtained a patent for MJET, which connects an elbow or a T part to a pipe.

Regarding the pipe repair clamp, we developed MJER for elbow repair for the first time in the world. In addition, another world's first product – MJHT, bolt-rotating hinge type for repairing straight pipe lines – has come to make piping work much easier and quicker.

We will keep developing our technology and making products which help you do piping work quickly, easily, economically, and safely.

We wish you tremendous success, health, and happiness. Thank you so much.

YOO, IN-TAI CEO



COMPANY HISTORY

1995~1999

- · JEONGWOO COUPLING CO., LTD. established
- $\cdot \ \text{Acquired Type Approval from major classification societies (KR, ABS, LR, BV, DNV, GL)}$
- · Designated as Outstanding Technological Competitiveness Company (SMBA)
- · Designated as Promising Export Company (SBC)
- · Acquired ISO/KSA 9001
- · Designated as Innovative Technology Company (SMBA)
- · Designated as Leading Company for VISION 21 (BUSMBA)
- · Acquired Utility Model on "Coupling clamp for a pipe"
- · Acquired Factory Assessment from BV

2000~2004

- · Acquired Utility Model on "a sewer pipe saddle spout", Elbow Repair Clamp, Grip Type Coupling
- · Designated as Export Promoting Company (BUSMBA)
- · Acquired Type Approval from RINA
- · Self-certified the CE MARK (TUV)
- · Approved by JWWA and FESC

2005~2009

- Moved head office and factory (83-16, Dongbuk-ro 437beon-gil, Sangdong-myeon, Gimhae-si)
- · "MP JOINT" brand registered
- · Awarded Korean World-Class Product 2005 (MOTIE)
- · Awarded Million Dollar Export Tower (KOTRA)
- · Produced and delivered MJDL (OD 3615mm)

2010~2014

- · Established a research center
- · Designated as Innovative Business "INNOBIZ" (SMBA)
- $\cdot \ \mathsf{Acquired} \ \mathsf{Utility} \ \mathsf{Model} \ \mathsf{on} \ \mathsf{Slip} \ \mathsf{Grip} \ \mathsf{Type} \ \mathsf{Coupling}$
- · Acquired Patent on Bolt-Rotating Hinge Type Repair Clamp, Grip Type Coupling for Fittings

2015~

- · Designated as Venture Business (Kibo)
- · Acquired KC certification for sanitation and safety (KWWA)

Good Choice! SINCE 1995

THE BEST SOLUTION FOR CONNECTING &

REPAIRING PIPE LINES - MP JOINT!!

SAVES MONEY AND TIME : 30% + α

O CERTIFICATES







CE MARK



KWWA



JWWA



FESC



LR



BV



DNV



GL



RINA



ABS





CONTENTS

02 | Greetings

- 03 | Company History
- 04 | Certificates
- 06 I Name of Each Part, Types of Rubber Gasket, Characteristics of Products

07 | Pipe Couplings for Connection & Partial Replacement

- 08 | Grip Type
- 08 | Fire-Resistant Cover
- 08 | Grip Type for Low Pressure
- 09 | Slip Type (Flexible Type)
- 09 | Slip Grip Type (Flex Grip Type)
- 10 | Slip Type (Locks 2)
- 10 | Slip Type (Locks 3)
- 11 | Slip Type (Locks 4)
- 11 | Grip Type for Fittings

12 | Pipe Repair Clamps for Pipe Repair

- 13 | Hinge Type
- 13 | Bolt-Rotating Hinge Type
- 14 Multi Locks Type (Locks 2)
- 14 Multi Locks Type (Locks 3)
- 14 | Multi Locks Type (Locks 4)
- 15 | Elbow Repair Clamp
- 15 | Socket Repair Clamp
- 16 | Test Data
- 18 | Application Field of MP JOINT
- 19 | Application Examples
- 20 | Product Specifications

Quick, Simple and Economical Pipe Joint

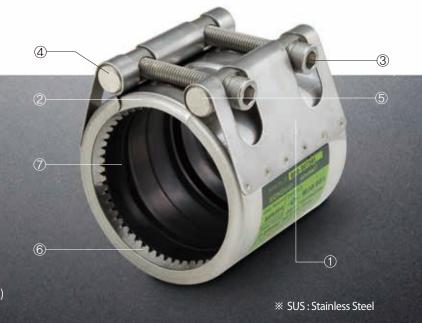
NAME OF EACH PART

① CASING SUS 304/316 ② SLIDE SUS 304/316

③ BOLT SUS 304/316/SS41/SCM 435 GALV
 ④ BAR-NUT SUS 303F/304/316/S45C GALV
 ⑤ BAR-WASHER SUS 303F/304/316/S45C GALV

⑥ GRIP SUS 301H / 304H

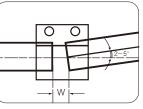
⑦ GASKET EPDM / NBR / SILICONE / FKM (VITON)



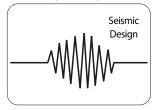
TYPES OF RUBBER GASKET

EPDM (Ethylene Propylene Rubber)	 Aging, Ozone, Electric resistance Normal temp.: -30~110°C Use: hot & cold water, air, powder lines, some chemical lines (ammonium hydroxide, methyl alcohol, fatty acid, acetic, MEK, hydrogen brom, acetone lines, etc. pH2~11)
NBR (Nitrile Butadiene Rubber)	 Oil, Abrasion, Aging resistance Normal temp.: -25~80°C Use: oil, gas, water, hydro carbon lines(gasoline, oxygen, fuel oil, olive oil lines, etc. pH2~11)
SILICONE	 • Heat, Weather resistance • Normal temp.: -70~200°C • Use: steam lines
FKM / FPM (Fluorocarbon Elastomer)	• Chemical, Medicine resistance • Normal temp.: -30~250 ℃ • Use : chemical lines(toluene, sulfuric acid, hydrofluoric acid, benzene, heptane, aqua regia, kraft, lubricating oil lines, etc.)

CHARACTERISTICS OF PRODUCTS



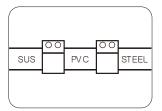
Absorbs bending and sag (deflection)



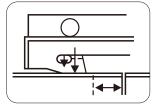
Absorbs impact, vibration and noise



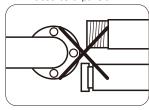
Saves work space



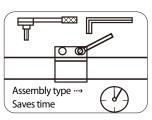
Connects pipes of different material



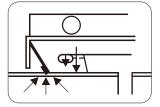
Slip type (Flexible type) absorbs expansion



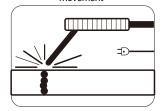
No treatment at pipe ends required



Just use a wrench to install



Grip type resists against axial movement



Secure against fire

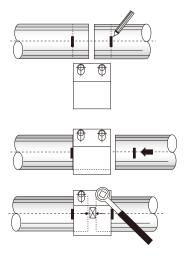




Installation Method

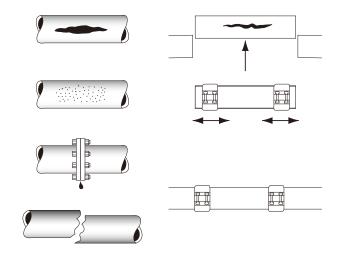
For connecting straight pipes

MJG, MJGL, MJS, MJL, MGLP, MJSG, MJSGL, MJD, MJDL

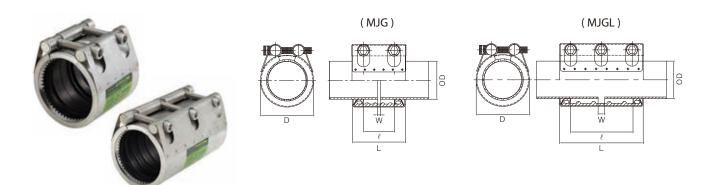


For replacing straight pipes partially

MJG, MJS, MGLP



GRIP TYPE Utility Model



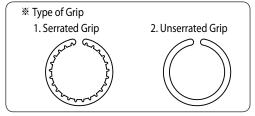
The Grip Type Coupling has double grip at each end which fixes pipes and makes them not move or separate from each other. No treatment of pipe ends required. Coupling method shortens the installation time and saves work space. Coupling absorbs impact, vibration, bending, and noise. This is the up-to-date method and can replace the traditional ones such as welding, flange, union, and groove joint method.

Model & Size: MJG(15A~400A) / MJGL(20A~300A)

[NOTE]

For higher pressure, choose MJGF and MJGFL (Grip Force type)

Gap betwee	en pipes (W)	Angular o	deflection
15A~65A	15A~65A 0~8mm		5°
80A~ 0 ~ 15mm		65A~175A	4°
		200A~	2°



Please choose unserrated grip for plastic pipes such as PVC and PPR.

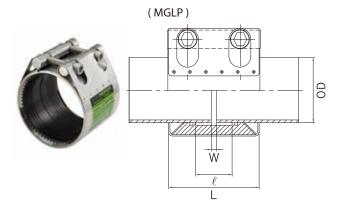
FIRE-RESISTANT COVER

New Product

GRIP TYPE FOR LOW PRESSURE New Product







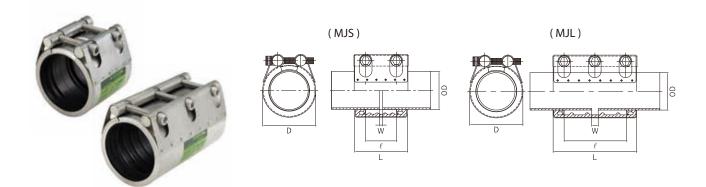
Being compliant with IACS(International Association of Classification Societies) regulations of 800° C, 30min, you can cover up the coupling with FRC where there is high risk of fire.

Model & Size: FRC(20A~300A)

MGLP does the same work as MJG, but thinner casing and other materials for low pressure at more economical cost.

Model & Size: MGLP(20A~200A)

SLIP TYPE (FLEXIBLE TYPE)



With the rubber gasket inside, the Slip Type Coupling absorbs impact, vibration, bending(2~5°), noise(60% less than welding method), and expansion. Fall-out may happen due to axial force, so it is recommended to fix pipes on its installation.

Max. axial movement for Slip Type				
15A ~ 175A 5mm				
200A ~ 500A	10mm			
550A~	15mm			

Model & Size : MJS(15A~600A) / MJL(20A~600A)

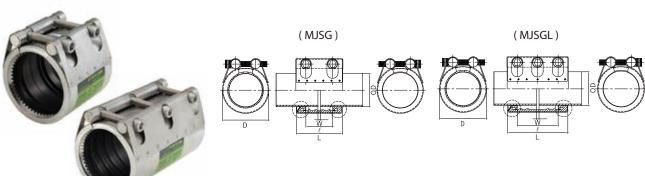
[NOTE]

Length 300mm and 400mm are producible for over ND 200A (manufacture by order) Choose MJD and MJDL (Slip Type - Multi Locks) for over ND 600A For higher pressure, choose MJSF and MJSFL (Slip Force type)

SLIP GRIP TYPE (FLEX GRIP TYPE, SLIP TYPE+GRIP TYPE) Utility Model

(MJSGL)

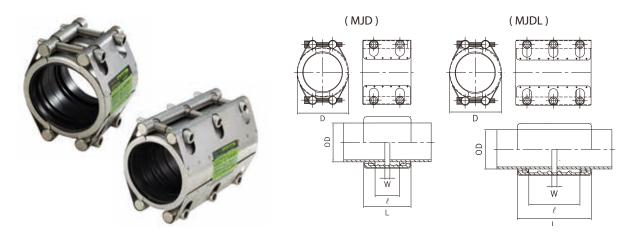
New Product



Slip Grip Type Coupling is a combination of the Slip type and the Grip type. The grip holds a pipe tight from one side. The slip part on the other side absorbs continuous internal and external conditions (expansion, stress, vibration, angular deflection, etc.).

Model & Size: MJSG(15A~300A) / MJSGL(20A~300A)

SLIP TYPE (FLEXIBLE TYPE) - LOCKS 2



Slip Type (Flexible Type)—Multi Locks Couplings are composed of two, three, or four separate slides with locks at each end. So, they have better tightening and wider range of allowable OD, and it is easy to install even at large diameter pipes.

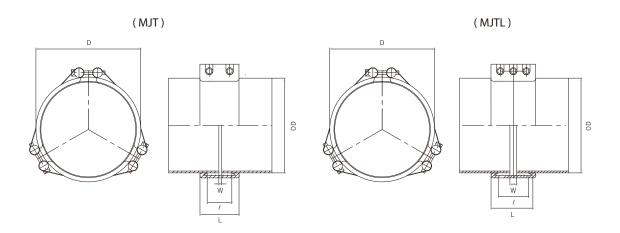
For higher pressure, please choose Slip Force Type which has thicker casing instead of Slip Type (Lock 1,2,3,4)

Model & Size: MJD(650A~1000A) / MJDL(650A~1000A)

[NOTE]

Length 300mm, 400mm, and 600mm are producible (manufacture by order)

SLIP TYPE (FLEXIBLE TYPE) - LOCKS 3

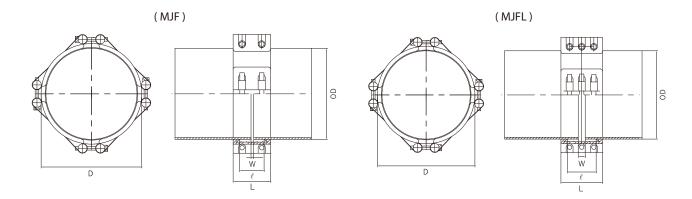


Model & Size: MJT(1100A~1500A) / MJTL(1100A~1500A)

[NOTE]

Length 300mm, 400mm, and 600mm are producible (manufacture by order)

SLIP TYPE (FLEXIBLE TYPE) - LOCKS 4



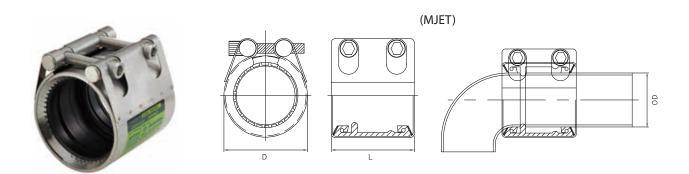
Model & Size: MJF(1600A~2000A) / MJFL(1600A~2000A)

[NOTE]

Length 300mm, 400mm, and 600mm are producible (manufacture by order)

Big size couplings up to ND 4000A are producible

GRIP TYPE FOR FITTINGS Patented Product New Product



Because it is arc shaped, other methods (socket, groove joint, union, and couplings) need the end of elbow or tee and pipe to be grooved, threaded, or welded in order to connect it with a pipe.

MJET, the Grip Type Coupling for Fittings is to connect a pipe to an elbow or a tee part, and no work at the pipe ends is required at all. There is a bump on the rubber gasket, and it should be positioned toward the elbow or tee part.

Model & Size: MJET(20A~300A)









Bolt-Rotating Hinge Type (MJHT)



Multi Locks Type (MJD, MJDL)





Elbow Repair Clamp (MJER)



MJER

Socket Repair Clamp (MJCX)



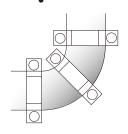
Installation Method

For repairing elbow

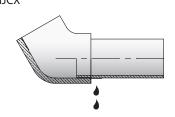
For repairing straight pipes MJD, MJDL, MJHL, MJHL, MJHT

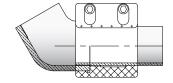




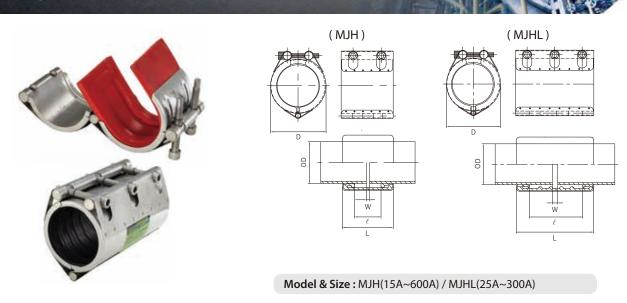


For repairing socket MJCX





HINGE TYPE



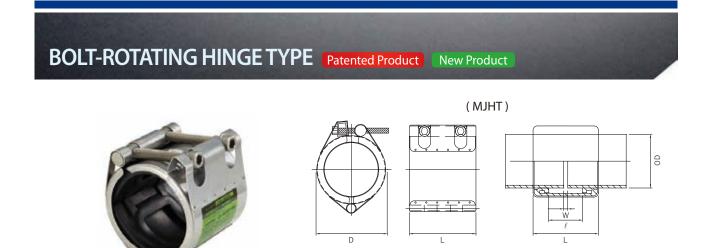
Hinge Type Clamp has a hinge at the opposite side of the lock, and this enables you to open the joint and cover the damaged part of a pipe easily and quickly.

[NOTE]

Choose MJD, MJT, MJF (Multi Locks Type) for over ND 600A.

Choose MJDL, MJTL, MJFL (Multi Locks Long Type) instead of MJHL, for over ND 300A.

For higher pressure, choose MJDF, MJDFL, etc. (Multi Locks Force Type)



This is the upgraded version of MJH. You can lock up the clamp by simply swiveling the bolt one end of which is already inserted into the bar nut, fitting into the bar washer, and bolting up. The process is very simple and shortens working time more than 30% compared to MJH.

Model & Size: MJHT(20A~600A)

[NOTE]

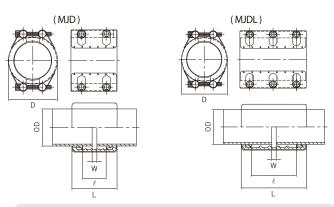
Choose MJD, MJT, MJF (Multi Locks Type) for over ND 600A.

For higher pressure, choose MJDF, MJDFL, etc. (Multi Locks Force Type)

MULTI LOCKS TYPE (LOCKS 2)







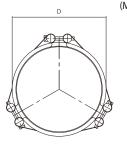
These clamps are composed of two, three, or four separate slides with locks at each end. So, they have better tightening and wider range of allowable OD, and it is easy to install even at large diameter pipes. They are also used for new connection or partial replacement

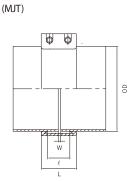
Model & Size: MJD(13A~1000A) / MJDL(15A~1000A)

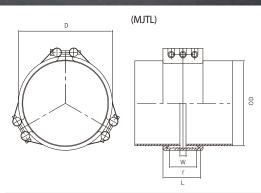
[NOTE

Length 300mm, 400mm, and 600mm are producible for over ND 200A (manufacture by order)

MULTI LOCKS TYPE (LOCKS 3)







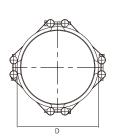
[NOTE]

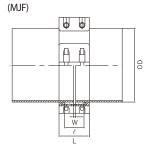
of a pipe.

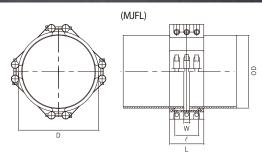
Length 300mm, 400mm, and 600mm are producible for over ND 200A (manufacture by order)

Model & Size: MJT(1100A~1500A) / MJTL(1100A~1500A)

MULTI LOCKS TYPE (LOCKS 4)







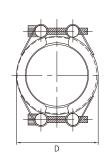
[NOTE]

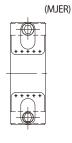
Big size clamps up to ND 4000A are producible.

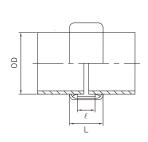
Model & Size: MJF(1600A~2000A) / MJFL(1600A~2000A)

ELBOW REPAIR CLAMP Utility Model









Elbow Repair Clamp is useful for repairing damaged or leaking area on elbow, or covering welded part to protect it. This is top-bottom separated type, like MJD.

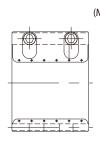
Model & Size: MJER(13A~500A)

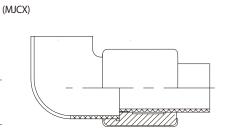
Choose MJD (Multi Locks type) for over ND 500A.

SOCKET REPAIR CLAMP New Product









The connecting part of socket method is half thick compared to the other part of a pipe. So, it is weak against vibration or impact. MJCX protects the weak part and also covers damaged one.

Model & Size: MJCX(20A~50A)

Pipe ND	Pipe OD (mm)	Socket OD (mm)	Max. Working Pressure (bar)
20A	27.2	34.3	
25A	34.0	42.3	
32A	42.7	51.0	10
40A	48.6	57.2	
50A	60.5	70.4	



» TEST

Tightness & Burst Pressure Test

·Test Method: KS B 1547 ('96), KS M 6609 ('94), DNV ('10), BV ('11), RINA ('08)
Tightness Test pressure = working pressure × 1.5 (bar)
Burst Pressure Test pressure = working pressure × 4 (bar)

· Sample & Condition

MP JOINT 15A~500A (MJG/ MJS/ MJR/ MJH/ MJD/ MJGL/ MJL/ MJRL/ MJHL/ MJDL)

								(nai)
ND	Tightness Test	Burst Test	ND	Tightness Test	Burst Test	ND	Tightness Test	Burst Test
15A			65A			250A	12	32
20A			80A	21	56	300A	10.5	20
25A	24	61	100A	21	30	350A	10.5	28
32A	24	64	125A			400A	9	24
40A			150A	18	48	450A	9	24
50A			200A	12	32	500A	7.5	20

· Sample & Condition

(bar)

ND	Tightness Test	Burst Test	ND	Tightness Test	Burst Test
MJGF 65A	24	64	MJSF 65A	24	64
125A	24	64	125A	24	64
250A	15	40	250A	15	40
300A	15	40	500A	10.5	28

· Result : No leakage

VIBRATION & FATIGUE TEST

·Test Method: DNV ('10)

Section 1: no. of cycles 3×10^6 , amplitude ±0.06 mm, frequency 100Hz, working pressure Section 2: no. of cycles 3×10^6 , amplitude ±0.5 mm, frequency 45Hz, working pressure Section 3: no. of cycles 3×10^6 , amplitude ±1.5 mm, frequency 10Hz, working pressure

· Sample: MJG 20A, 50A / MJGF 65A, 125A, 250A, 300A

· Result: No leakage

PRESSURE PULSATION TEST

 $\cdot \, Method : DNV \, ('10)$

Pressure change : $0 \rightarrow$ impulse pressure (working pressure \times 1.5) \rightarrow working pressure \rightarrow 0 (bar)

500,000cycle, 30cycle/min

·Sample: MJG 20A, 50A, 80A / MJGF 65A, 125A, 250A, 300A

Model	ND	Test Condition	30cycle/min
	20A	$0 \rightarrow 24 \rightarrow 16 \rightarrow 0$ bar /1 cycle	
MJG	50A	$0 \rightarrow 24 \rightarrow 16 \rightarrow 0$ bar /1 cycle	
	80A	$0 \rightarrow 21 \rightarrow 14 \rightarrow 0$ bar /1 cycle	
MJGF	65A	$0 \rightarrow 24 \rightarrow 16 \rightarrow 0$ bar /1 cycle	500,000cycle
	125A	$0 \rightarrow 24 \rightarrow 16 \rightarrow 0$ bar /1 cycle	
	250A	$0 \rightarrow 15 \rightarrow 10 \rightarrow 0$ bar /1 cycle	
	300A	$0 \rightarrow 15 \rightarrow 10 \rightarrow 0$ bar/1cycle	

· Result : No leakage

PULL-OUT TEST

· Method: KS B 0802 ('98), IACS ('02)

(kN)

Sample	40A	50A	125A	150A	250A	300A
MJG	45.6	64.9	105.5	105.8	119.3	130.7

· Result: No leakage

● FIRE RESISTANCE TEST – with Fire-Resistant Cover (FRC)

·Test Method: ISO 19921/19922, RINA ('08) (circulating/800°C/30min)

Sample	ND	Working Pressure	Hyd.Test
MJG	20A	16bar	32bar
DUNI	250A	8bar	16bar
MJGL	50A	16bar	32bar
MUGL	125A	14bar	28bar
MJS	15A	16bar	32bar
INIZ	100A	14bar	28bar
MJL	40A	16bar	32bar
	250A	8bar	16bar

·Test Method: ISO 19921/19922, DNV ('10) (circulating/800°C/30min)

Sample	ND	Working Pressure	Hyd. Test	
	65A	16bar	24bar	
MJGF	125A	16bar	24bar	
MINGE	250A	10bar	15bar	
	300A	10bar	15bar	
	65A	16bar	24bar	
MJSF	125A	16bar	24bar	
INDOL	250A	10bar	15bar	
	300A	10bar	15bar	

· Result: No leakage

Vacuum Test

·Test Method: DNV

Vacuum 300mbar

Leakage Test pressure = working pressure \times 1.5 (bar)

· Sample : MJG 50A, 150A, 200A / MJGF 65A, 125A, 250A, 300A / MJSF 65A, 125A, 250A, 500A

· Result: No leakage

Repeated Assembly Test

· Test Method: DNV ('10)

Repeated Assembly: 10 times

Tightness Test pressure = working pressure \times 1.5 (bar)

· Sample : MJG 50A, 150A, 200A / MJGF 65A, 125A, 250A, 300A

· Result: No leakage

BREAK TEST

·Test Method: KS B 0802 ('98) ·Sample: Coupling 50A

T4 4	Test Result		
Test Item	SUS Bolt	SC Bolt	
Break Load	458N	433N	
Break Section	Spot weld	Bolt	

Salt Spray Test

·Test Method: KS D 9502 ('97)

· Sample : MJS 100A

Duration	Result
72h	GOOD

STAINLESS STEEL PLATE ANALYSIS

·Test Method / Item: KS D 3698 / SUS 304

Component	С	Si	Mn	Р	S	Cr	Ni
Content (%)	0.0576	0.396	1.012	0.0315	0.0059	18.11	8.06

·Test Method / Item: ASTM A 240M / SUS 316

Component	С	Si	Mn	Р	S	Cr	Ni	Cu	Мо	N
Content (%)	0.013	0.592	1.017	0.0299	0.0019	16.14	10.04	0.265	2.05	0.0091

BOLT TENSILE LOAD TEST

Test Method		KS B 08	KS B 02	33 ('96)		
Bolt Material		SUS 304	SUS 304	(A2-40)		
Bolt Size	M6	M8	M12	M14	M12	M14
Tensile Load (N)	11,445	28,795	59,273	81,310	53,672	71,236

RUBBER PLATE TEST

Rubber Plate Test Analysis

·Test Method: KS M 6518 ('06)

EPDM

Т	Result	
Hardness [HS]	57	
Tensile Strength [TS] (11.6	
Elongation [E) (%)	670	
Heat Aging Test (110°C±2°C, 96h)	HS change	4
	TS change (%)	-3.2
(1.0 0.12 0, 501)	E change (%)	-27.6
Compression Set (%) (24	

SILICONE

Te	Result	
Hardness [HS]	55	
Tensile Strength [TS] (I	6.6	
Elongation [E) (%)	370	
Heat Aging Test	HS change	2
	TS change (%)	-2.0
(130 0 = 2 0, 3011)	E change (%)	-6.7
Compression Set (%) (19	

NBR

Test	Result	
Hardness [HS]	62	
Tensile Strength [TS] (M	13.1	
Elongation [E) (%)		500
	HS change	1
Heat Aging Test $(80^{\circ}C\pm 1^{\circ}C, 96h)$	TS change (%)	-2.4
(60 0=1 0/2011)	E change (%)	-16.7
Compression Set (%) (80	0°C±1°C, 22h)	20
	HS change	-1
Immersion Test	TS change (%)	4.6
(No.3 oil, 80°C±1°C, 96h)	E change (%)	-8.6
	Volume change (%)	-0.3

FKM (VITON)

Te	Result	
Hardness [HS]	71	
Tensile Strength [TS] (11.1	
Elongation [E) (%)		310
	HS change	0
Heat Aging Test $(230^{\circ}\text{C} \pm 2^{\circ}\text{C}, 24\text{h})$	TS change (%)	21.4
(230 0 = 2 0 / 2 111)	E change (%)	-14.0
Compression Set (%)	15	



1. Engineering Industry:

irrigation, groundwater supplies, thermal & hydro power stations, drainage at reclaimed land, aqueducts, flood relief schemes, swimming pools, public baths, split points of lake & river, sea outfalls, aquariums, tunnel works, sewerage, sewage treatment plants, pumping stations, service reservoirs, distribution systems, clarification & filtration plants, purification plants, desalination plants, water storage towers, waste disposal sites, distillation plants, etc.

2. Beverages & Food Processing Industry:

compressed air lines, water supply lines, process lines, etc.

3. Building & Construction Industry

4. Cement Industry:

slurry lines, pneumatic conveying lines, etc.

5. Fertilizer, Chemical, and Plastic Industry:

caustic, compressed air, acid, nitrogen decomposition, latex, distillation, steam condensate return, cooling water, salt water, waste, outlet, bleach, phosphoric acid lines, etc.

6. Gas Industry:

distribution & service lines, tank equipment, etc.

7. Heating & Air Conditioning Industry:

district heating lines (outfit of double pipe systems), pollution control lines, chilled water lines, steam condensate return lines, cooling water tower lines, etc.

8. Mechanical Engineering Industry:

water supply lines, gas lines, compressed air lines, lines for air conditioning and refrigeration, mixing equipment, cyclones, cable protecting tubes, pneumatic conveying lines, wet solid conveying lines, etc.

9. Metallurgical Industry:

steel mills, aluminum plants, zinc smelters, sand slurry lines at foundry, dilute acid solution lines, mine waste lines, waste treatment systems, plating dissolution lines, sulphuric acid lines, hydrochloric acid lines, chromic acid lines, waste acid line, etc. (for acids and bleaches, please refer to our chemical resistance list)

10. Mining Industry:

waste water lines, filtering lines, dilute acid lines, mine tailings conveying lines, fly ash lines, vent lines, etc.

11. Chemistry, Oil, and Petrochemical Industry:

fire protective equipment at refineries and oil facilities, seawater lines, effluent lines, waste acid lines, production lines, oil storage tanks, induction pipes at underground water, gasoline storage lines, lines at marine facilities, connecting device of oil equipment, air inflow lines, vacuum lines, etc.

12. Power Generating Industry:

steam condensate return lines, waste water and water treatment lines, boiler make-up water lines, cooling water lines, vent lines, etc.

13. Pulp and Paper Industry and Printing Industry:

air lines to control panels, steam condensate return lines, sulphuric acid lines for pH control, alum lines, hydrochloric acid lines for corrosion proof operations, pneumatic conveying lines, etc.

14. Shipbuilding & Ship Repairing Industry

- Flammable fluids (Flash point < 60°): Cargo oil, Crude oil washing, Vent
- Inert gas:

Main, Distributions, Water seal effluent, Scrubber effluent

- Flammable fluids (Flash point > 60 $^{\circ}$) : Cargo oil, Fuel oil, Lubricating oil, Hydraulic oil, Thermal oil
- Sea water:

Bilge, Ballast, Cooling water, Fire main and water spray, Foam, Sprinkler, Tank cleaning, Non-essential

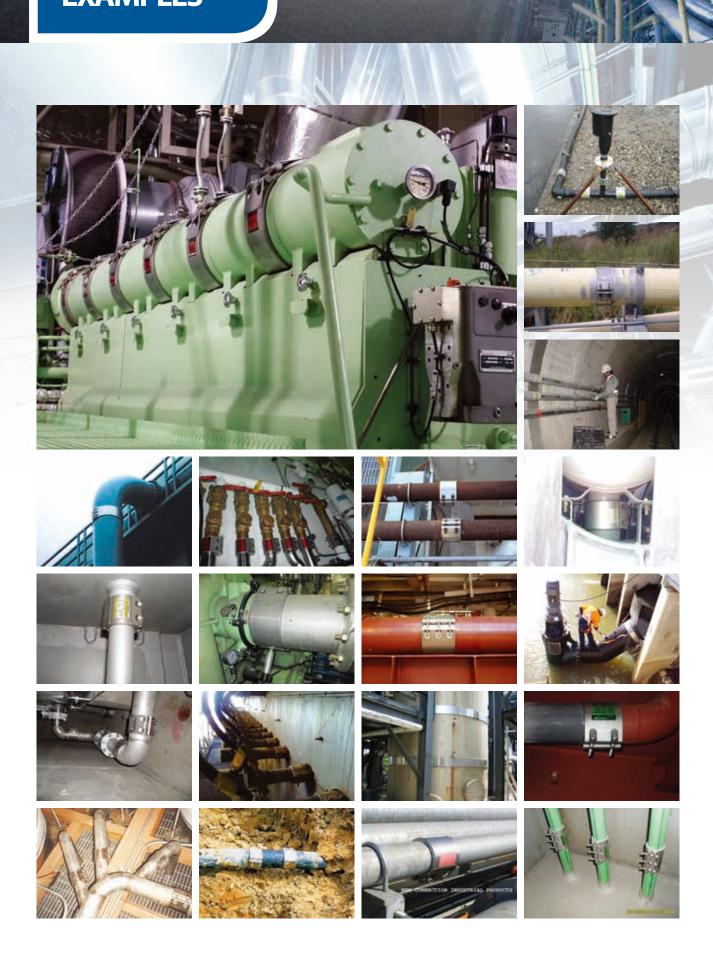
- Fresh water:
- Cooling water system, Condensate return, Non-essential system
- Sanitary / Drains / Scuppers :
 Deck drains(internal), Sanitary drains
- Sounding / Vent :

Water tanks / Dry spaces, Oil tanks (Flash point $> 60^{\circ}$)

- Miscellaneous:
- Service air(non-essential), Brine



APPLICATION EXAMPLES



Product Specifications

ITEM	Dia - ND	Pipe OD	Max. Working	Pressure (bar)		Coupling Range (mm)		Length of Coupling (L) (mm)			
NO	Pipe ND	(mm)	Ship	Industry	MJG / MJGL / MGLP MJSG / MJSGL / MJET	MJS/MJL/MJR/MJRL MJH/MJHL/MJHT	MJD / MJDL / MJER	Standard Type	Long Type		
1	15-1A	21.3 21.7 21.8			21.2 ~ 22.2	21.0 ~ 22.0	21.0 ~ 23.0				
4	20-1A	26.7 26.9 27.2				26.7 ~ 27.7	26.0 ~ 28.0	26.0 ~ 28.5			
5	20-2A	25.0			24.5 ~ 25.5	24.0 ~ 26.0	24.0 ~ 26.5				
7	25-1A	33.4 33.7 34.0			33.0 ~ 34.6	33.0 ~ 35.0	33.0 ~ 35.5				
- 8	25-2A	30.0			29.5 ~ 30.5	29.0 ~ 31.0	29.0 ~ 31.5	60	100		
10	32-1A	380.			37.5 ~ 38.5	37.0 ~ 39.0	37.0 ~ 39.5				
11	32-2A	42.2 42.4 42.7	16	32	41.9 ~ 43.0	42.0 ~ 44.0	42.0 ~ 44.5				
12	32-3A	44.5			44.0 ~ 45.0	44.0 ~ 46.0	44.0 ~ 46.5				
15	40-1A	48.3 48.6			47.8 ~ 49.0	47.5 ~ 49.5	47.5 ~ 50.5				
18	50-1A	54.0			53.4 ~ 54.6	53.0 ~ 55.0	53.0 ~ 56.0				
19	50-2A	57.0			56.4 ~ 57.6	56.0 ~ 58.0	56.0 ~ 59.0				
20	50-3A	60.3 60.5			59.0 ~ 61.5	59.0 ~ 61.5	59.0 ~ 62.0				
21	50-4A	63.0			62.4 ~ 63.6	62.0 ~ 64.0	62.0 ~ 65.0	80	150		
23	65-1A	73.0			71.5 ~ 74.1	72.5 ~ 75.5	72.5 ~ 76.5				
24	65-2A	76.1 76.3			75.0 ~ 77.2	75.0 ~ 78.0	75.0 ~ 79.0				
25	65-3A	69.0			68.0 ~ 70.1	68.5 ~ 71.0	68.5 ~ 72.0				
27	80-1A	84.0			83.0 ~ 84.9	83.0 ~ 85.5	83.0 ~ 86.0				
28	80-2A	88.9 89.1			87.8 ~ 91.0	88.0 ~ 91.0	88.0 ~ 92.0				
32	90-1A	101.6			100.4 ~ 102.6	100.0 ~ 103.0	100.0 ~ 104.0	110	200		
34	100-1A	104.0	14	28	103.0 ~ 104.8	102.0 ~ 105.0	102.0 ~ 106.0		250		
35	100-2A	108.0			106.5 ~ 108.5	106.0 ~ 109.0	106.0 ~ 110.0				
36	100-3A	114.3			113.2 ~ 115.4	113.0 ~ 116.0	113.0 ~ 118.0				
39	125-1A	133.0			131.6 ~ 134.4	131.0 ~ 135.0	131.0 ~ 135.5				
40	125-2A	139.7 139.8			137.7 ~ 140.9	138.0 ~ 142.0	138.0 ~ 142.5				
41	125-3A	141.1 141.3				139.7 ~ 142.5	139.5 ~ 143.5	139.5 ~ 144.0			
42	125-4A	127.0			125.6 ~ 128.4	125.0 ~ 129.0	125.0 ~ 129.5	111	201		
44	150-1A	154.0	12	12	12		151.5 ~ 155.0	151.5 ~ 155.5	151.5 ~ 156.0		201
45	150-2A	159.0				24	156.5 ~ 160.0	156.0 ~ 160.0	156.0 ~ 161.0		
46	150-3A	165.2								163.3 ~ 166.7	164.0 ~ 167.0
47	150-4A	168.3			166.6 ~ 170.0	166.0 ~ 170.0	166.0 ~ 170.5				
51	200-1A	216.3			214.5 ~ 218.3	214.0 ~ 218.5	214.0 ~ 219.0				
52	200-2A	219.1	- 8	16	217.0 ~ 221.0	216.5 ~ 221.5	216.5 ~ 222.0				
56	250-1A	267.0 267.4			264.8 ~ 270.0	262.0 ~ 269.0	262.0 ~ 270.0				
57	250-2A	273.1			270.4 ~ 275.6	270.0 ~ 276.0	270.0 ~ 277.0				
61	300-1A	318.5			316.0 ~ 322.0	316.0 ~ 322.5	316.0 ~ 323.0				
62	300-2A	323.7 327.3	7	14	321.0 ~ 327.4	322.0 ~ 328.0	322.0 ~ 329.0				
67	350-1A	355.6			352.0 ~ 360.0	352.0 ~ 359.5	352.0 ~ 361.0	-			
71	400-1A	406.4	- 6	12		402.0 ~ 410.0	402.0 ~ 411.0				
74	450-1A	457.2				453.0 ~ 460.0	453.0 ~ 462.0				
77	500-1A	508.0	5	10		504.0 ~ 512.0	504.0 ~ 513.0				
80	550-1A	558.8	4.6	9.2		555.0 ~ 563.0	554.0 ~ 564.0				
83	600-1A	609.6	4.2	8.4		605.0 ~ 614.0	605.0 ~ 615.0				
86	650-1A	660.4	4	8		655.0 ~ 665.0	654.0 ~ 666.0	150	250		
88	700-1A	711.2	3.7	7.4		706.0 ~ 716.0	705.0 ~ 717.0	150	(300, 400 by request)		
91	750-1A	762.0	3.6	7.2		757.0 ~ 767.0	756.0 ~ 768.0				
93	800-1A	812.8	3.4	6.8		807.0 ~ 817.0	806.0 ~ 818.0	-			
96	850-1A	863.6	3.2	6.4	-	858.0 ~ 868.0	857.0 ~ 869.0	-			
98	900-1A	914.4	3	6		909.0 ~ 919.0	908.0 ~ 920.0	-			
L1	1000-1A	1016.0	2.7	5.4		1011.0 ~ 1021.0	1010.0 ~ 1022.0	+			
L6	1100-1A	1117.6		5		1112.0 ~ 1122.0	1111.0 ~ 1123.0	-			
L8	1200-1A	1219.2	2.3	4.6		1214.0 ~ 1224.0	1213.0 ~ 1225.0	+			
LO	1350-1A	1371.2	2	4		1366.0 ~ 1376.0	1365.0 ~ 1377.0	-			
M2	1500-1A	1524.0	1.8	3.6		1519.0 ~ 1529.0	1518.0 ~ 1530.0	-			
M7	1650-1A	1676.4	1.7	3.4		1671.0 ~ 1681.0	1672.0 ~ 1682.0	-			
M9	1800-1A	1828.8	1.5	3		1823.0 ~ 1833.0	1822.0 ~ 1834.0	-			
N1	1900-1A	1930.4	1.4	2.8		1925.0 ~ 1935.0	1924.0 ~ 1936.0	-			
N3	2000-1A	2032.0	1.4	2.8		2027.0 ~ 2037.0	2026.0 ~ 2038.0				

ND : Nominal Diameter of Pipe

OD: Outer Diameter of Pipe (KS, JIS, DIN, ANSI, etc.) Refer to our website for further information.

Burst Test pressure \geq design pressure for ship \times ship safety factor (4.0)

Burst Test pressure ≧ design pressure for industry × industry safety factor (2.0)

Other sizes may be producible on your request.

Address: 83-16, Dongbuk-ro 437beon-gil, Sangdong-myeon, Gimhae-si, Gyeongnam, Korea Tel: +82-55-339-7666 Fax: +82-55-339-8666 E-mail: mpjoint.com@gmail.com Website: www.mpjoint.com

$\,\,$ $\,$ Check the fluid, pressure, temperature, pipe OD, etc when you order.

How to Order	Example		
Model + Pipe ND (OD)	MJG 100A(114.3mm)		
+ Rubber Gasket + Quantity	EPDM 350pcs		