VIBRATION TYPE LEVEL SWITCH

# HTM-930 Series











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### **Overview**

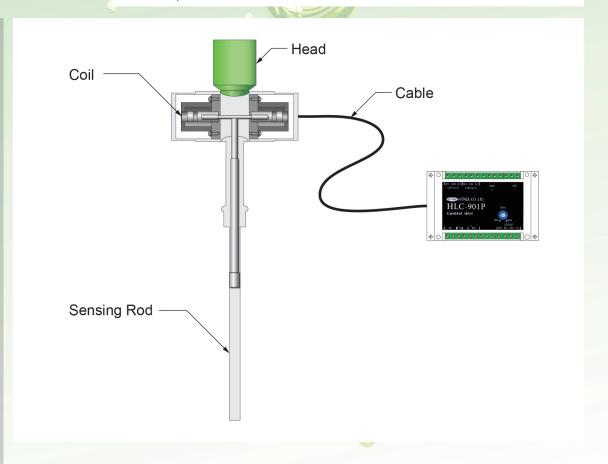
HTM-930 Series is a Vibration Type Level Switch which detects a level of medium with simple structure. Especially, it is basically used for EPS (Expandable Polystyrene) machine because it is applicable to Styrofoam which has very low density.

### **Characteristics**

- Various kinds of solid and powder levels can be detected.
- Excellent performance for low or high density powder
- Long life cycle due to moveless parts
- Available the Prevention function for Wave Chattering
- Applicable to low density powder

### **Operation Principle** and Composition

The sensor is composed of one module consisting of oscillator coil and induction coil. When the medium does not contacted with the sensing probe, the sensor is continuously vibrated by oscillator coil. However, as soon as the medium touches the probe, vibrating frequency and output from the induction coil are significantly decreased, and relay output signal is activated by the controller. It can be used for alarm and process control.



## Specification

#### **▶** Sensor

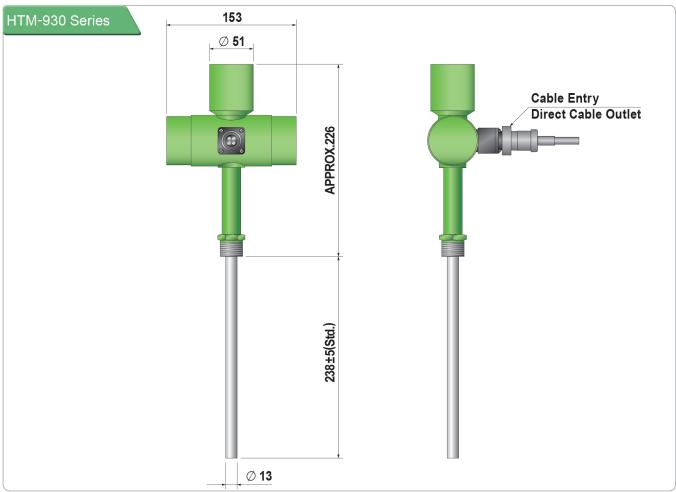
Model	HTM-930	
Installation	Side or Top	
Туре	Remote	
Ambient Temperature	-20°C ~ +60°C	
Process Temperature	Max. 250°C	
Process Pressure	Up to 10kg/cm²	
Enclosure	Weather-Proof (IP65)	
Applications	Styrofoam, Solid, Powder, etc.	
Process Connection	PT 3/4"/ SUS 304	
Wetted Part	SUS 316L	

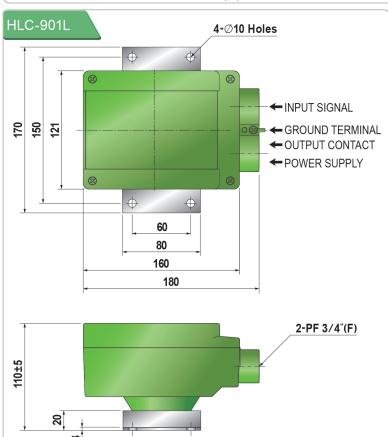
### ► Combination Unit

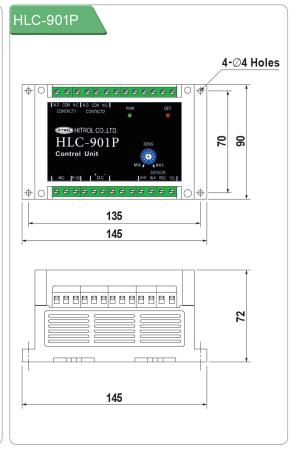
Model	HLC-901L	HLC-901P
Installation	Local	Panel Inside
Ambient Temperature	-20°C ~ +60°C	
Power Source	AC 90 ~ 240V 50 / 60Hz , AC / DC 24V	
Contact Form	DPDT	
Contact Rating	AC 250V 5A, DC 30V 5A	
Enclosure	Weather-Proof (IP65)	-
Housing Material	Aluminum	PC
Cable Entry	PF 3/4 "(F) (std.)	Terminal Block
Appearance		

▶ Order Code can be printed at our website (www.hitrol.com)

### **Dimension**







Actual product may have a tolerance slightly.

### Installation

■ Below recommendation should be considered when installation. Sensor should be installed at the place far from inlet of the tank and protector should be installed in order to protect the sensor from damage by falling medium if it is installed at Sun cover should be the inlet. installed to protect the housing from the damage by direct sunlight. Sun Cover Protect Plate The direction of cable entry should be forwarded Sensor should be to the ground. installed using PT 3/4"socket or specified flange to the tank. Dedicated cable should be used and maximum cable length is 12M. Control Unit

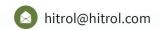


**Unique technology product** 

Applicable to low density powder

**Prevention of malfunction caused** by Wave Chattering







\* Design of product can be changed for upgrade without notice.