

E1EX LEAD SEAL

Ex db IIC, Ex eb IIC, Ex ta IIIC, Ex nR IIC

CABLE GLAND WITH WITH VARIABLE DELUGE™ SEAL for Lead Sheathed Armoured Cable

Features and Benefits

- For use indoors, outdoors Group II, III, Zone 1, 2, 20, 21 and 22 hazardous areas. Two-part handling, no loose parts.
 Provides 360° earthing to lead sheath.

- Freely rotating captive cone ring, providing an armour clamp and earth bond without twisting the armour wires. Freely rotating captive cone and inspectible cone ring an armour clamp and earth bond for steel wire armour.

With an internal deluge seal as standard.

Factory fitted a specially formulated elastomeric seal for Built-in Safety™, lead seals on the lead sheath to IP65/66/68.

Precision manufactured from high-quality brass (Marine Grade Electroless Nickel Plated™) available in stainless steel 316/316L on request.

Supplied with a thread sealing gasket (parallel threads only).







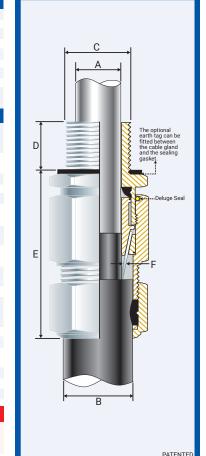
Technical Data

E1EX Lead Seal Gland Material Brass (Marine Grade Electroless Nickel Plated™), Stainless Steel 316/316L Seal Material: Standard Thermoset Elastomer or Extreme Temperature Seals and Lead Sealing Gasket Material: Cable Type: Armour Clamping: Sealing Area: HDPE, Nylon 66 or PTFE Steel Wire Armour, Lead Sheath Rotating Captive Cone and Inspectible Cone Ring
Inner Lead Sheath, Outer Sheath and Variable Deluge Seal™
Adaptor, Reducer, Earth Tag, Locknut, Serrated Washer and Shroud
The installer should ensure that the materials are suitable for the installation Optional Accessories: Note:

Standards and Certifications

IECEX/INMETRO: Ex db IIC Gb, Ex eb IIC Gb, Ex nR IIC Gc, Ex ta IIIC Da ATEX/UKEX: ऒ II 2/3G 1D , Ex db IIC Gb, Ex eb IIC Gb, Ex nR IIC Gc, Ex ta IIIC Da TR CU: № 1Ex d IIC Gb X / 1Ex e IIC Gb X / 2Ex nR IIC Gc X / Ex tb IIIC Db X **Equipment Protection Levels:**

Continuous Operating Temp: Standard Seals: -60°C to +95°C/100°C (HDPE/Nylon Sealing Gasket) Extreme Temp. Seals: -60°C to +160°C (PTFE Sealing Gasket)
Standard:
Certificate: Conformance: IEC/BS EN IEC/BS EN 62444 CML 14CA364 IEC 60079 Part 0, 1, 7, 15, 31 EN 60079 Parts 0, 1, 7, 31 EN 60079 Part 0, 15 **IECE**x IECEx CML 18.0018X **ATFX** CML 16ATEX1001X CML 16ATEX4002X BS EN 60079 Part 0, 1, 7, 31 CML 21UKEX1011X **UKEX** BS EN 60079 Part 0, 15 FOCT 31610-0, 15, FOCT IEC 60079-1 FOCT P MƏK 60079-7, 31 CML 21UKEX4006X EA9C RU C-ZA.HA91.B.00245/21 TR CU (Russia) CNEx (Chinese) GB 3836.1, GB3936.2, GB3836.3 GB12476.1, CNEx 21.3387X GB12476.5 SANS/IEC 60079 Part 0, 1, 7, 15, 31 CNEx CCC 2021312313000396 MASC MS/22-9001X SANS IP66/68 100m - Parallel IEC 60529 CML 15Y728 IP65/66 - Tapered IEC 60529 IECEx CML 18.0018X CML 14CA370-2 IP68 - Tapered and approved grease IEC 60529 Deluge Protection DTS-01 Corrosion Protection ASTM B117-11, BS EN ISO 3231 EXOVA N968667 IEC 60079 Part 0, 1, 7, 15, 31, IEC 60529 IEC 60079 Part 0, 1, 7, IEC 60529 EN 55011, + A1, EN 55022 ABS 20-1952706-1-PDA DNV-GL TAE0000010 Marine ABS DNV-GI EMC Compatible SGS EMC305079/1





The cable glands shall only be used where the temperature, at the point of entry, is between -60°C to +95°C (standard seal & HDPE sealing gasket), -60°C to +100°C (standard seal and Nylon sealing gasket) or -60°C to +160°C (extreme temp. seal & PTFE sealing gasket) depending on the seal and the gasket used.
 Note: According to IEC 60079-14, 10.6.2: An Ex d gland will only maintain Ex d integrity when used with substantially round, compact and filled cable. If not a CCG VORTEX® or QuickStop-Ex® barrier gland should be used.

Duradicat	Gland	Metric Entry Thread		NPT Entry Thread		Cable Detail				Max	Armour Dia		Hexagonal Detail		Installation
Product Code	Size	,C,	Min	'C'	Min	Lead	Sheath	Min	Max	Length	Min	Max	Max	Max	Torque
	Reference		'D'		'D'	Min 'A'	Max 'A'	'B'	'B'	'E'	'F'	'F'	'Flats'	'Crns'	Value Nm
052300-LS	00-20ss	M20x1.5	15	1/2/3/4	15	3.0	8.0	8.0	13.5	53.0	0.20	0.90	24/27	27/30	35.0
0523-0-LS	0-20s	M20x1.5	15	1/2/3/4	15	8.0	12.0	11.5	16.0	53.0	0.20	1.25	24/27	27/30	35.0
052301-LS	1-20	M20x1.5	15	1/2/3/4	15	11.0	15.0	14.5	20.5	56.0	0.20	1.25	27	30	35.0
052322-LS	2s-25s	M25x1.5	15	3/4/1	15/19	13.0	16.5	16.0	24.5	60.0	0.20	1.60	35	39	50.0
052302-LS	2-25	M25x1.5	15	3/4/1	15/19	13.0	16.5	20.5	26.5	60.0	0.20	1.60	35	39	50.0
052333-LS	3s-32s	M32x1.5	15	1/1¼	19	16.0	19.0	23.0	30.5	66.0	0.20	2.00	42	47	70.0
052303-LS	3-32	M32x1.5	15	1/1¼	19	18.0	20.5	26.5	33.5	66.0	0.20	2.00	42	47	70.0
052344-LS	4s-40s	M40x1.5	15	11/4/11/2	19/21	20.5	25.0	30.0	39.5	78.0	0.30	2.00	52	59	90.0
052304-LS	4-40	M40x1.5	15	11/4/11/2	19/21	25.0	29.0	33.0	42.5	78.0	0.30	2.00	52	59	90.0
052355-LS	5s-50s	M50x1.5	15	1½/2	21	28.5	34.0	34.0	47.5	87.0	0.40	2.50	65	73	100.0
052305-LS	5-50	M50x1.5	15	1½/2	21	33.5	36.0	42.5	52.5	87.0	0.40	2.50	65	73	100.0
052366-LS	6s-63s	M63x1.5	15	2/21/2	21/30	35.5	39.0	45.5	60.5	110.0	0.40	2.50	80	90	120.0
052306-LS	6m-63m	M63x1.5	15	2/2½	21/30	38.5	42.0	52.5	65.5	110.0	0.40	2.50	80	90	120.0
052306L-LS		M63x1.5	15	2/21/2	21/30	41.5	44.0	52.5	65.5	110.0	0.40	2.50	80	90	120.0
052377-LS	7s-75s	M75x1.5	15	2½/3	30/32	43.0	49.0	57.0	72.5	118.0	0.40	3.15	96	108	120.0
052307-LS	7m-75m	M75x1.5	15	2½/3	30/32	49.0	56.0	65.5	78.0	118.0	0.40	3.15	96	108	120.0
052307L-LS		M75x1.5	15	2½/3	30/32	56.0	59.0	65.5	78.0	118.0	0.40	3.15	96	108	120.0
052308-LS	8-80	M80x2.0	15	3	32	59.0	66.0	65.0	77.5	175.0	2.50	3.15	96	108	120.0
052399-LS	9s-90s	M90x2.0	15	3/3½	32/33	66.0	73.0	73.0	86.5	184.0	3.00	4.00	111	125	120.0
052309-LS	9-90	M90x2.0	15	3/3½	32/33	73.0	79.0	82.0	90.5	184.0	3.00	4.00	111	125	120.0
052310-LS	10-100	M100x2.0	15	3½/4	33/34	78.0	88.0	91.0	100.0	189.0	3.00	4.00	125	141	120.0
052311-LS	11-115	M115x2.0	15	4	34	86.0	96.0	100.0	114.0	189.0	3.00	4.00	135	152	175.0
052312-LS	12-120	M120x2.0	15	-	-	96.0	100.0	103.0	118.0	189.0	3.00	4.00	140	158	175.0
052313-LS	13-130	M130x2.0	15	-		100.0	112.0	113.0	124.0	189.0	3.00	4.00	146	164	175.0

All dimensions except NPT are in mm. Exact dimensions of the cable lead sheath must be submitted to CCG before ordering. Intermediate thread sizes are available on request. NPT threads should be tightened 'wrench tight'.

FITTING INSTRUCTIONS

Metric Illustration

E1EX LEAD SEAL

ENCLOSURES AND EQUIPMENT TO WHICH CABLE GLANDS ARE FITTED:-

- Must be made from materials which are compatible with the cable gland materials. Have a sealing area around the cable gland entry point with a surface roughness
- Ra 6.3 μm.
- Have entries that are perpendicular to the enclosure face in the area where the cable gland will seal to within 2.5°.
- Are sealed using the supplied sealing gasket (parallel threads) or by fully tightening into a threaded entry (tapered threads). Note that for tapered threads the IP rating can be improved to IP68 with the use of a suitable thread sealant.

MUST HAVE THREADED ENTRIES

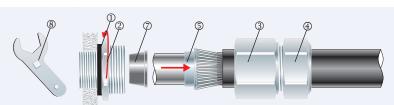
- The same thread size as the cable gland. (Thread adapters should be used to correct
- any mismatch).
- With a thread tolerance of metric class '6H' or equivalent,
- Where the thread length is a minimum of 10mm for Ex d applications or 3mm for all other applications

OR CLEARANCE HOLES (not Ex d)

- Where the hole size is the thread nominal size with a tolerance of +0.1 to +0.7mm. (e.g. the clearance hole for an M20 thread will have a diameter between 20.1mm and
- Through material that is between 1mm and 12mm thick. (Thicker materials can be accommodated using glands with extended entry threads.)

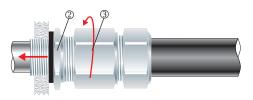
Gland Size	Armour Length	Gland Size	Arnour Length	Gland Size	Armour Length
00-16ss	20.0	3-32	30.0	6m-63m	45.0
00-20ss	20.0	4s-40s	30.0	6L-63L	45.0
0-20s	20.0	4-40	30.0	7s-75s	50.0
1-20	25.0	5s-50s	35.0	7m-75m	50.0
2-25	25.0	5-50	35.0	7L-75L	50.0
3s-32s	30.0	6s-63s	45.0		

Cut back the cable outer sheath to expose the armour to a length as per the table above. Cut back the inner sheath to just before the armouring to expose lead sheath



If the gland has NPT entry threads fitted to a threaded entry then IP68 (2m) can be achieved by applying one of the following tested and approved grease types to the thread:-Renolit Lubrene CA700 or LX220 EP2, Renolit LC-WP2 or Moly LX2, or Dow Corning 4 Electrical Compound.

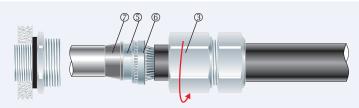
To maintain IP66/68, ensure the gasket ① is in place. Screw the gland unit onto the apparatus. Tighten the inner ② to installation torque using a CCG Spanner ⑧. Pass the cable end through the outer nut ④ and the body ③ over the cable. Splay the armour wires over the cone ⑤. Pass the lead seal ⑦ over the lead sheath.



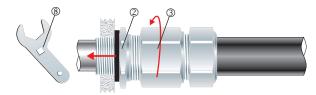
Pass the cable end through the inner ② and tighten the body ③ onto the inner ② to lock the armour between the cone ⑤ and the cone ring ⑥.



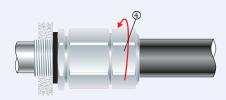
If the apparatus is untapped use a locknut



Unscrew the body 3 and check that lead seal 7 has bonded onto the lead of the cable (lead seal must be tight). Check that the armour has locked between the cone \$\bar{\sigma}\$ and the cone ring \$\bar{\sigma}\$ (O-Ring on the cone ring \$\bar{\sigma}\$ is sacrificial).



Pass the cable end through the inner ② and tighten the body ③ onto the inner ② to the installation torque using a CCG Spanner ⑧. The deluge seal will engage automatically as the body is tightened onto the inner 2.



6. Tighten the outer nut ④ to produce a moisture proof seal by turning until the seal makes contact with outer sheath of cable and then make one full turn.

