

Data Sheet

Reference No.: 36225

Transfer Press -mechanical-

Brand: MÜLLER WEINGARTEN
Model: HU 2-315
YoM, approx.: 1987 used
Reconditioned:
Controls: PLC SIEMENS
Condition:



Press Design

drive system: eccentric / crank
frame design: H-frame, monoblock
openings in uprights: yes
quick die change system: yes
feedstock transport direction: left to right

Press forces

total force (nominal): 315 to

Press Table

table surface (left-right): 2500 mm
table surface (front-back): 1250 mm
thickness of bolster plate: 140 mm
height above floor level: 950 mm

Slide

table surface (left-right): 2500 mm
table surface (front-back): 1250 mm
stroke: 200 mm
stroke rate (max.): 50 /min

slide (mechan. Press)

slide adjustment: 100 mm
stroke adjustment: no
stroke rate (min.): 10 /min
stroke rate (max.): 50 /min

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 550 mm

Decoiler

design: single reel
max. weight of coil: 5 to
max. diameter of coil: 1500 mm
mandrel expansion range from: 470 mm
mandrel expansion range up to: 620 mm

Leveller Unit

sheet width max: 750 mm
sheet width (min): 100 mm
sheet thickness max: 3 mm
sheet thickness (min): 0.5 mm
number of leveller rolls: 8
number of infeed-/outfeed rolls: 2
feed velocity min.: 2 m/min
feed velocity max.: 20 m/min

Strip-Feeder

feeder type: roll feeder
sheet width max: 750 mm
sheet thickness max: 3 mm
feeding step max.: 999.9 mm

Transfer System

distance between tools, stroke X max.: 630 mm
distance between tools, stroke X min.: 150 mm
stroke Y fix: 100 mm
stroke Z fix: 100 mm
distance press table - transfer rail min.: 280 mm

Dimensions / weights

height above floor level: 5800 mm

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes
feeder type: roll feeder

Additional Information:

Coil cradle
manufacturer: Hermann Schleicher KG, I
typ: HE 200-900 spz

strip levelling machine
manufacturer: Hermann Schleicher KG, I
typ: RMS 8-53 / 160-800
YOM: 1987

roll feeder
manufacturer: Hermann Schleicher KG, I
typ: WV-P 160/800
YOM: 1987

3-axis mechanical transfer system
manufacturer: Müller – Weingarten AG
typ: MGH 63.10.03
YOM: 1987

Seller:

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Photos & Documents

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Maschine hinten



Abwickelhaspel



Vorschub