



LS ELECTRIC creates the core automation solutions for the field ranging from production facilities to information systems.

It is the device and software operable using a designed screen for users to monitor and control the operating status of given facilities and equipments.

Windows CE platform based XGT panel is a user-friendly solution, providing convenient, clear and realistic display, prompt data transmission and processing as well as easy environments.

Based on the advanced technologies, LS ELECTRIC satisfies various requirements of clients, from unit facilities to advanced industrial fields, leading the HMI market.







$\hbox{C O N T E N T S}$

XGT Panel iXP2 Series					
XGT Panel iXP Series					
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List of Communication Drivers					





High functioning, user friendly and robust choiec for your system, iXP2



Durability

- Slim and durable design with aluminum frame and a reinforced glass
- IP66 Certification with enhanced waterproofing and protection against dust.



Flexibility

- Dual Monitor function clone/extended mode
- Multi-touch setting to prevent malfunction



Connectivity

- Various external interfaces to provide IoT solutions
- Ethernet 2ch., HDMI/Audio output, USB host/device, multimedia (video)



Convenience

- Same as iXP panel cut that can be replaced
- Depending on touch sensitivity, you can set it up with bare hands or gloves.



Responsive touch screen

- Touch sensitivity is improved by applying responsive touch screen.
- Use touch screen either with bare hands or with gloves.
- Various types of touch setting function can be used according to user's work environment



Dual-Core CPU offers high-speed communication and processing

High luminance/resolution LCD with an LED backlight and 24 bit colors to express clear and vivid colors of 16,777,216.







intelligent XGT Panel

Convenient control with a single touch!

A user-oriented interface, enhanced performance, and soft and quick screen switching and respond speed to touch!

Meet iXP series of LS ELECTRIC that genuinely and fully connects humans with equipments.



It is highly competitive using the user-friendly technologies.

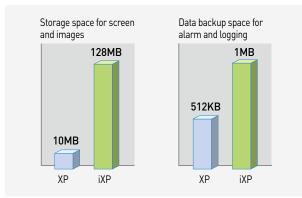
- **⊇** Quick screen switching and response speed to touch
- **■** 16.7M TFT colored LCD
- □ Large drawing / backup memory (Drawing-128MB, Backup-1MB)
- **■** Sound Output support
- **⊇** Various interfaces
 - USB Host 3ch (Front: 1, Rear: 2), Device 1ch (Front)
 - SD card
 - Various communication drivers provided
- Presence sensor applied (within 1m)

High Speed

High-performance 1GHz CPU is installed to improve the data and screen switching speed, and Windows CE $6.0~\rm OS$ is adopted to execute NET-based external applications.

Large Memory

Large device memory is provided to save mass data.

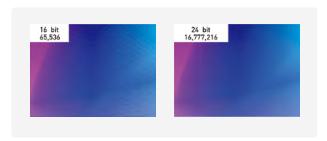


Presence Sensor

Sensor detects movement within 1m, to control the backlight, ensuring a longer life of the product.

More Colorful

High luminance/resolution LCD with an LED backlight and 24 bit colors to express clear and vivid colors of 16,777,216.



Customize

- Put your company's brand on the front of HMI (inquire of your sales person about minimum order quantity condition).
- Purchase only hardware of HMI minus monitoring software if you do not need it (.NET Framework 3.5 included).





Human Machine Interface





Full Compatibility and Improved Performance Enjoy the Satisfying Experience with eXP2!

User-oriented interface, strong performance, smooth and quick screen transitions as well as fast response time. Meet eXP2 Series, featuring a true connection between the user and the equipment.





Fully Compatible With eXP

- Externally, the panel-cut, interfaces, and design are maintained.
- Drawing file is 100% compatible

Superior Performance

- ARM Cortex A8 800MHz platform, eMMC 4G, DDR3 / Windows Embedded Compact 7.0 applied
- Improved project downloading speed by 2X, screen switching speed by 4X, booting time by 1.2X, and graphic rendering by 2X compared to eXP.

Performance Comparisons









Enhanced Product Reliability

- LCD Backlight Lifespan(7": 20,000 Hrs → 50,000 Hrs, 10.1": 20,000 Hrs \rightarrow 30,000 Hrs)
- Non Battery Type NVRAM (Logging, alarm, and protection of internally retained device data)

Variety of Interfaces and Functions

- Consistent update of communication drivers. 105 communication drivers (54 companies including LS ELECTRIC) are available currently.
- Various functions including Portrait Mode, PDF Viewer, FTP Client, and VNC Viewer are available.





eXP Series

efficient XGT Panel



Effective Control and Monitoring Solution Cost-Efficient eXP!

- Simple Design
- ₹ 4.3", 7" and 10.2" wide-screen sizes TFT color LCD
- **⊇** Wide variety of communication interfaces
 - 2~3-channel serial communication
 - Ethernet

- Large memory for drawing (64MB)
- RTC function (maintained by battery)
- Convenient downloading/uploading of drawings via USB port in the front



Higher Level of Performance

Gives superior performance with improved CPU compared with the existing products $% \left(\frac{1}{2}\right) =\frac{1}{2}\left(\frac{1}{$

Wider Variety of Communication Interfaces

Communicable simultaneously with PLC, barcode reader, VFD, temperature controller $\,$



Slimmer and Lighter in Weight

20% lighter than previous products, provides more space and lightens user's panels



Customize

Put your company's brand on the front of HMI (inquire of your sales person about minimum order quantity condition).



XGT Panel

Window CE-based new HMI developed with advanced technologies of LS ELECTRIC to optimize the user experience



8.4"(21Cm)

iXP2-0800



TFT 16,777,216 Colors

8.4"(21Cm)

iXP50-TTA *2



TFT 16,777,216 Colors SVGA(800×600)



7"(17.7Cm)

5.6"(14.2Cm)

4.3"(10.9Cm)

eXP2-070 = *4



TFT 16.7M Colors WVGA(800×480)

eXP2-050 - *4



TFT 262,144 Colors VGA(680×480)

eXP2-040 = *4



TFT 16.7M Colors VGA(480×272)

7"(17.7Cm)

eXP40-TTA *3 eXP40-TTE *1*3



TFT 65,536 Colors

5.6"(14.2Cm)

eXP30-TTA *3 eXP30-TTE *1*3

TFT 65,536 Colors VGA(680×480)

eXP20-TTA *3

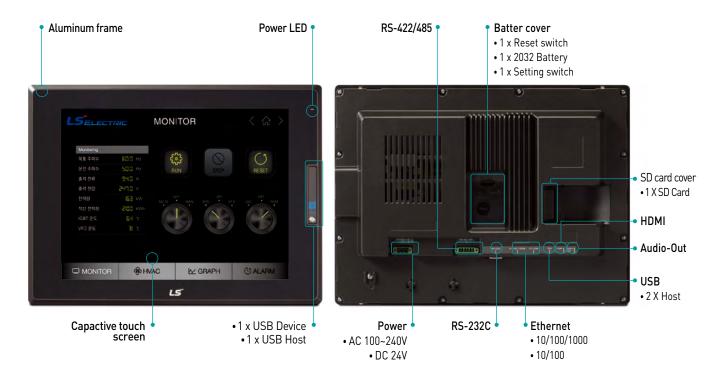
4.3"(10.9Cm)



TFT 16.7M Colors VGA(480×272)



High functioning, user friendly and robust choice for your system, iXP2



iXP2 Multiple interface methods to cope with the Internet of Things

Ethernet 2ch., HDMI / Audio output, USB host/device, multimedia (video)



iXP2 Multi-touch and gesture-control screens

Multi-touch maximizes operating stability and safety. Use gesture-control to view logging trend graphs and to change screens.



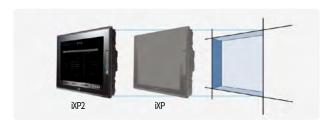
iXP2 Robust IP66 aluminum frame

Reinforced protection against water and dust. Conforms to NEMA $4\mathrm{X}$ standard.



iXP2 One to one interchangeability with existing iXP series

Offers equivalent panel cut to iXP.



iXP2 Screen gesture

Flick to change screens.

No extra switching button is needed to change screens.



iXP2 Object gesture

Select the object you want and then swipe and flick it. Object list

• Logging trend graph • View logging history • View history alarms



iXP2 Multi-touch

Use multi-touch to protect your system from undesired errors.



iXP2 Dual monitor mode and extension mode

Increase your convenience by duplicating or extending your screens.



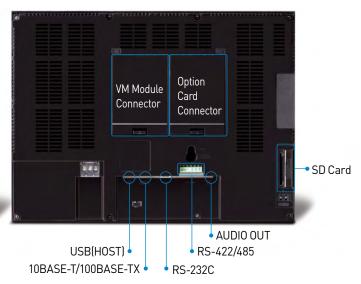


Hardware Related Functions iXP

Presence Sensor
(Detects the body movement within 1m)



USB Host 1ch (Connected to a USB memory, mouse and keyboard) USB 2.0 Device (Upload/Download of drawing)



iXP 1 Respective Front USB Host/Device Channel

- An additional USB host channel is installed in the front panel.
- A front USB host is used to connect to a USB memory, mouse and keyboard.
- A front USB device port is used to change the XP-Runtime without opening a control panel or download/upload the drawing file created using XP-Builder.
- USB cable: USB-301A 2.0



iXP Sound Output Function (For all iXP models)

- The sound files (wav, mp3) registered using XP-Builder can be output to speakers connected to HMI.
- An alarm is generated via speakers to warn operators.
- Up to 512 sound files can be saved.



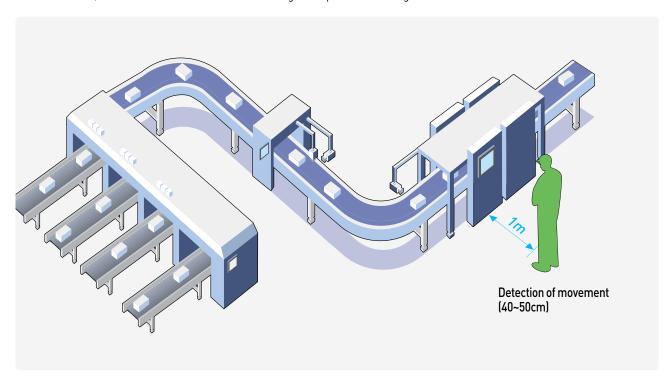
iXP Function to use SD Cards

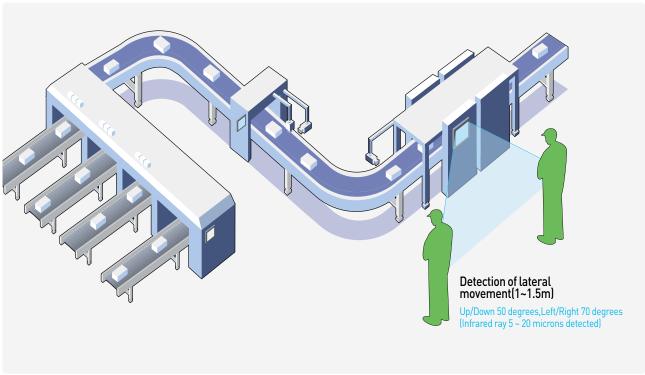
iXP supports additional SD memory cards along with previous USB memory to diversify the backup means.



iXP Presence Sensor

- The XP presence sensor detects movement within 1m to turn on a backlight.
 When not used, it turns 0FF the screen to maintain a longer lifespan of the backlight.

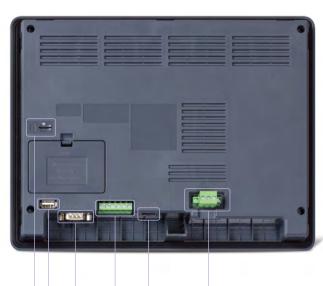






New Features in eXP2 eXP2





USB Device

- •Logging/Recipe/Screen data backup
- Download/Upload project
- Upload project file
- •XGT Panel update

USB Host •

- •USB memory connection: logging/recipe/screen data backup
- Project data transfer/backup
- •User interface connection: mouse/keyboard
- Printer connection

RS-232C/485 Connector Ethernet Terminal Power Terminal
• Power input (24VDC)

RS-422/485 Connector

Micro SD Card

eXP2 Portrait Mode



- Vertical mounting is available
- Setting in XP-Builder: [COMMON]-[Project Property Setting]

Item	еХР	eXP2
Vertical Mode	eXP20 Only	0
PDF Viewer	X	0
FTP Client	Χ	0
VNC Client	X	0

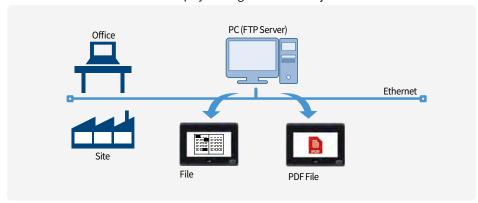
eXP2 PDFViewer



- PDF files can be displayed on XGT Panel.
- In the event of an alarm, the content of the alarm's trouble shooting can be checked on site as a PDF file.
- PDF files on an FTP server can be displayed using a PDF viewer object.

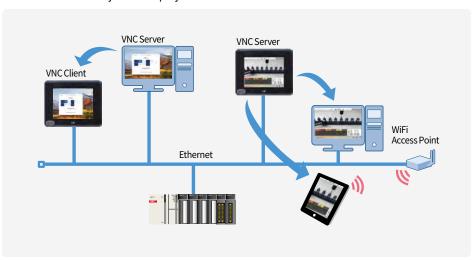
eXP2 FTP Client

- FTP client is an object that can connect to the FTP server, display the list of files and directories on the FTP server, and download the selected file.
- PDF files on an FTP server can be displayed using a PDF viewer object.



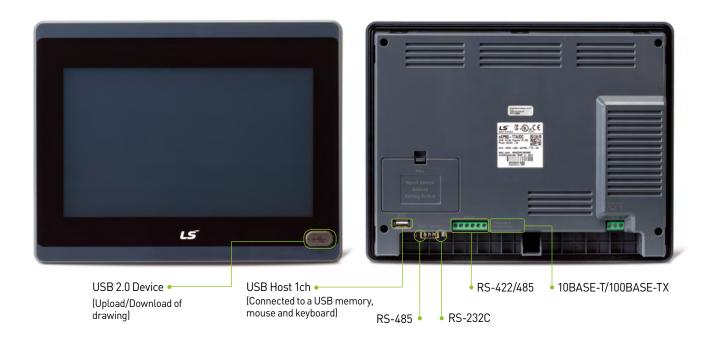
eXP2 VNC Viewer

- Remotely monitoring PC or HMI using VNC Viewer is available
 - Download VNC server to HMI using XP-Manager.
 - Install a universal VNC server on your PC.(Ultra VNC, Real VNC, etc.)
- Add 'VNC Viewer' object to the project screen.





Hardware Related Functions **eXP**



eXP USB Port in the Front for Devices

- With USB port in the front, no need to open the control panel to apply changes to XP-Runtime or download/upload drawing files made in XP-Builder
- USB cable: USB-301A 2.0



eXP 3-Channel Serial Communication

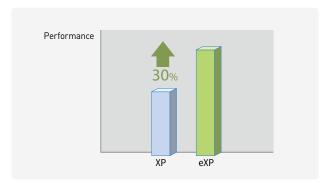
- Simultaneously communicable by RS-485, RS-232C, RS-422/485
- D-Sub 9-pin terminal includes COM1 and COM2

eXP RTC Function

- RTC (Real Time Clock) function operates with a battery even with the power off
- HMI time setting is adjustable quickly using XP-Builder

eXP High Performance

• About 30% better performance



Hardware Related Functions iXP2 iXP eXP2 eXP



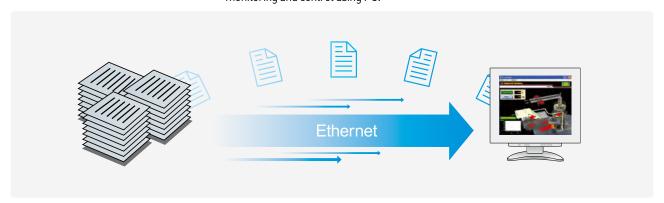






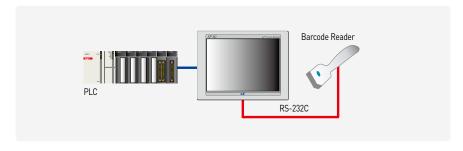
Ethernet method for Quick Transmission of Mass Data

- Ethernet method has improved the transmission speed. Compared to the conventional RS-232C method, a quicker transmission speed: 115kbps → 10/100Mbps
- Regardless of the memory capacity, the drawing files can be quickly uploaded/downloaded, and logging/alarm/recipe data can be conveniently used.
- Ethernet method is used for various production data collection, monitoring and control using PC.



Barcode Scanner Communication

- ASCII data imported by accessing a barcode scanner from XGT Panel can be saved in the user-assigned PLC or XGT Panel's internal memory.
- Complete Bit can be randomly saved. It allows users to check whether the XGT Panel has read the data without errors.
- Communication with barcodes is possible by using the RS-232C interface installed in the XGT Panel.



Providing Various Communication Channels

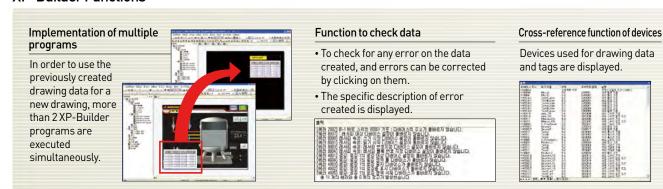
Using RS-232C, RS-422/485 and Ethernet, XP/eXP and iXP2/iXP are capable of communicating with up to 4 and 6 types of controllers, respectively. Refer to the system block diagram (TTE type does not have an Ethernet module).



XP-Builder

XGT Panel offers easy and user-friendly multi-interface.

XP-Builder Functions





- When GIF format is used, animation effects can be realized depending on the state of given bit.
- When a video clip on given site is created into GIF to be added to a drawing screen, more accurate information can

be delivered to users. (Video clip files can be created using the commercial software for GIF creation)



Drawing Editor: XP-Builder

Project Window

Add, delete and edit project property, logging, recipe and alarm conveniently.

Data Element Window

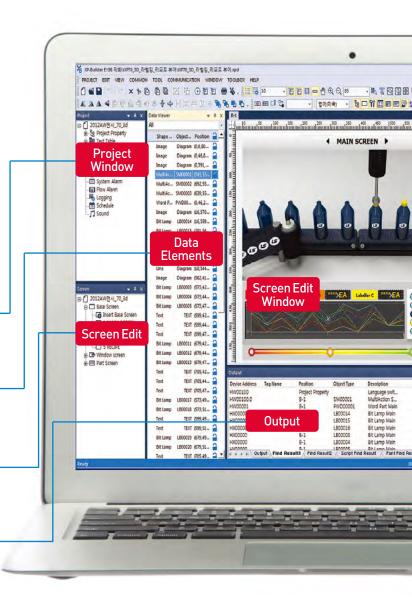
- Displays the objects on a screen currently shown.
- When double-clicked, a window on setting the properties appears.

Screen Window

Add, delete and edit basic screens, window screens and part screens easily

Output Window

- Displays the error checked on drawing data and the search results.
- It displays the specific description of the errors created.



Tag function

- Users can set device address by desired name, which can be used in an object.
- When a set device is tagged to an object, addresses can be changed, collectively
- Up to 10,000 tags can be registered.

きま	448	CHRON'T FIRST	-0.4	24
	SourceA	BIT	HM0000,F	
2	Source8	BIT	HW0003,F	
3	SourceA,VI	BIT	HMC000E	
	SourceALV2	BIT	HMCBDI,E	
5	SourceAUVS	BIT	HW0002,E	
1	SourceB.VI	BIT	HMORES, E	
7	SourceBLV2	BIT	HM000LE	
	SourceB,V3	8.7	HWC005 F	



Various fonts with convenient setting options

- Windows fonts used in a PC can be transmitted to HMI for use.
- When using Windows fonts, font attributes (Italic, bold and underline) can be used as well.
- Various font sizes including True Type are supported.
- Supports the Unicode, characters of other countries such as the standard font and high-quality fonts are beautifully displayed.
- Sophisticated and elegant text can be used to create a screen using various fonts.

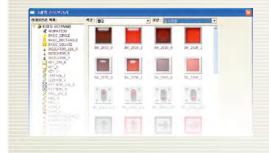
Arial: ABCDEFGHIJKLMNOPORSTUVWXYZ Book: ABCDEFGHIJKLMNOPQRSTUVWXYZ Impact: ABCDEFGHIJKLMNOPQRSTUVWXYZ Tahoma: ABCDEFGHIJKLMNOPQRSTUVWXYZ Tahoma: ABCDEFGHIJKLMNOPQRSTUVWXYZ Time: ABCDEFGHIJKLMNOPQRSTUVWXYZ Verdana: ABCDEFGHIJKLMNOPQRSTUVWXYZ

가나다라마버사아자차카타파하 가나다라마버사아자차카타파하 가나다라마버사아자차카타파하 가나다라마버사아자차카타파하

User-oriented screen UI

Providing a flexible script language

- Provides a screen UI that can be easily used considering user's experiences.
- · Divided into categories so that a graphic library can be easily searched.
- · Various graphic libraries are offered for enhanced usability.



Property Window

This function enables users to change properties of numerous objects at once, so that users do not have to open each object like a button or a lamp for modification.

- Numerous objects on the screen can be selected at once to replace the pictures, enhancing users' convenience.
- When modifying several objects, only the objects with the same function should be selected.
- Users can correct both pictures and properties.

Tool Box

Used to select an object or draw a shape.

Library Window

- Library is divided by category for easier use, and preview is used for drawing.
- Convenient for users to register and delete the Library.
- Drag & Drop is used for a screen insertion.

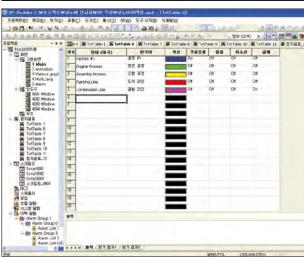


Software Related Functions

Multi-lingual support & conversion to respond to the global enterprise environments

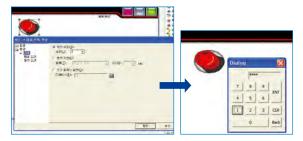
- In response to enterprise environment of global era, up to 12 languages can be simultaneously converted and users can select a language depending on his/her nationality.
- When desired character string is registered in a table, a language can be converted into a device value and switched upon operation.
- The languages supported include Korean, English, Chinese (PRC/Taiwan), Japanese, French, Turkish, Iranian (Persian), German, Greek, Russian, Italian, Norwegian, Polish, Portuguese and Spanish, all of which are supported in Windows.





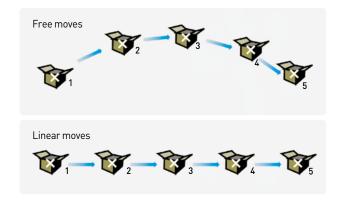
Strict control management using security setting

- Upon PLC control using objects like a switch or an input method editor, only the authorized users can perform controls depending on the set security level.
- It supports 10 security levels in total, and the password of a sublevel can be accessed using the password of a main level.
- When the security level is authorized, a session is disconnected after a certain period of time, asking for the password again.



Free and easy moving of parts

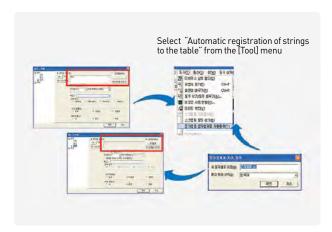
- The fixed values and the parts related to the word device are selected/ switched to be displayed on a screen, and the images registered as the given parts can be used.
- A mouse is used to set the movement points for free moves, linear moves, and moves based on the XY coordinates, which can be chosen by users.



Automatic registration of a character string table

This function enables the character string input by users in the objects to be automatically registered.

- When the file created using a single language is to be changed to a character string table for the purpose of multi-lingual support, it can be automatically registered to the character string table without inconvenience of users.
- All the static strings used in objects can be registered in the character string table.
- Up to 10,001 character strings can be added to a character string table, and the name of a new character string table and the editing languages can be set and registered by users.



Memo pad function

Function to create or save a short message by selecting various pen thicknesses and colors on XGT Panel.

- It is useful in exchanging messages between operators working in turns.
- The user chooses the thickness and color of the pen and writes on a screen in order to input the message.
- Such memo can be saved in a CF card or a USB memory, and the data are archived even when the power is turned off.
- Users touch the screen and drag to create a memo.
- When creating a memo, users can UNDO/REDO the memo, the thickness/color of a pen can be changed, and a specific memo or all memos can be deleted.



AARMUST BUTTERSTOP

OPERATION

OP



Advanced Functions

Alarm Function

History Alarm

The history of alarms can be saved in the device to check the description of occurrence.

The alarm can be categorized into up to 8 upper and 8 lower class groups or an alarm list, and an alarm explorer can display only the group alarms the user may desire. When a screen on description to check the details of alarms generated is registered, the detailed screen window linked to the alarm will appear. (It can be used to check the measures or detailed description when

Flow Alarm

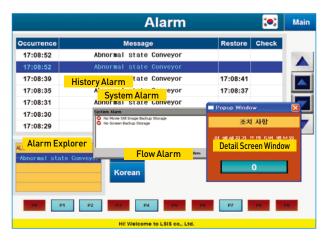
an alarm is generated.)

The alarm generated is displayed on the upper/mid/lower section for users to promptly take actions.

Flow alarm can be set to be operable at a specific screen, so it can be used to deliver the information on equipments and company.

System Alarm

When a serious fault or a trouble of HMI occurs, the system alarm informs the users, which is a critical function.



E-mail Function

- It offers a function to send backup files (.csv) using the E-mail address registered upon backup of the logging and alarm data in XGT Panel.
- The E-mail function for logging can only send the backup files of the group desired for each logging group.
- The E-mail function for history alarm includes a function to send to the E-mail only on the alarm messages to the designated receivers when the user-assigned alarm is generated or recovered.
- The logging and alarm backup files sent can be easily analyzed in PC using a program like EXCEL.



Logging Function

- It offers a cyclic logging that is repeated depending on the time and device state and a conditional logging which works under the device conditions.
- Up to 32 logging areas (conditions) can be provided, and the maximum size of an area can be set up to 512Kbyte, 100DWord.
- Up to 512Kbyte, 100DWord (64Bit upon bit logging) per logging can be saved.
- Basically, logging is saved in the built-in SRAM(512Kbyte, 100DWord), and the backup of logging is available using the CF card, SD card, USB memory stick or USB external hard disk.
- Logging data can be viewed in XGT Panel using a logging view object, and they can be converted into a CSV format to be easily edited using a PC via software such as EXCEL.



Encryption of Logging/Alarm Backup Files

- The backup file format can be archived as binary files to prevent the data from being damaged or manipulated.
- The encrypted files can be converted into CSV files using a CSV file converter offered from XP-Builder.

Able to View PDF

- Viewing PDF file XGT Panel
- Saving trouble shooting instructions for failures (alarm) in PDF format so that users could see in the field
- No number limit of PDF files as PDF files are saved in external memories
- This function is available only in iXP2/iXP series HMIs, not in XP series HMIs

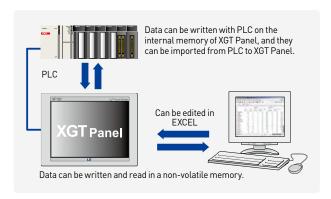
Scheduler

- Scheduler assigns an operation to be executed on a set time.
- Available functions include Bit ON/OFF, setting Word values and a script operation. Each scheduler can assign up to 8 operations.
- Up to 32 schedulers can be set.



Recipe

- After the data to be written on PLC are created, the data values created on a PLC device continuously connected to a specific device can be written.
- It can read a lot of device values from the PLC continuously connected to a specific device.
- Basic recipe can register up to 10000 Word/DWord devices and 255 table blocks.
- Recipe data are saved in a non-volatile memory of XGT Panel.
 Thus, when the power is out, the data saved at the last minute are kept.
- Recipe data can be registered and edited using a XGT Panel or an EXCEL program.



Script

Providing a flexible script language

- It is difficult to perform drawing using only the provided object functions, and it can be supplemented using a script.
- A structured language similar to the C language is used for user's convenience.
- The script using complicated arithmetic operations and various functions is executed to greatly reduce the load upon external controllers.
- A validity check of the grammar on the created scripts is available.

Various uses of scripts

- A wide range of scripts including global scripts, screen scripts and object scripts can be used depending on the usage.
- A global script operates according to ON/OFF of the device assigned, regardless of the screen operation, and a special device can be used for scripts in a regular basis.
- An object script can perform operational management of the object devices.
- A script can run when a screen opens or closes.

Mounting Flexibility

- All iXP2/iXP series models and eXP20 can be mounted in portrait or landscape mode as per user's needs and preference.
- Configurable in project property menu.



Operation Logging

- TTA models of XP Series and all iXP2/iXP models can save logs of your operation in touch screen.
- Use saved logs to check system's operation or errors.



Link with Controllers

Convenient Simulator

Offline simulation

- Without XGT Panel, the drawing data can be directly viewed from PC.
- Devices can be monitored using a PC, and values can be directly input to check operations.
- A simulator is used to check the operations just like the XGT Panel.
 Before transmitting the drawing data to HMI, data errors and abnormal operations can be checked.



Path-through(XP-VSP)

When XGT Panel is connected to PLC with serial, PLC ladder program can be modified using the internal Ethernet.

- Users no longer have to change the cable for PLC program modification, or to go to the PLC for changes.
- A program can be modified even when a control panel is far away.

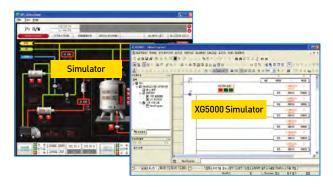


Note) XP-VSP user manual reference

Manufacturers	Supported Drives
LS ELECTRIC	ALL LS ELECTRIC PLC CPU
LS ELECTRIC	XGI/K Series Link(Only Remote-1 Connection)
Omron Corporation	CS/CJ Host Link Serial
YASKAWA	MEMOBUS RTU Master

Able to Link with PLC Simulator

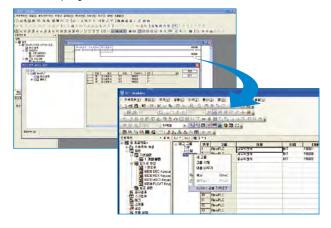
- Controlling and monitoring testing in PC linking XP-Builder (XP-Simulator) and PLC simulator
- Linking with LS ELECTRIC PLC simulator and XG5000 simulator
- Linking with SIEMENS PLC simulator and S7-PLCSIM (S7-PLCSIM v5.4 or above)
- Linking with Rockwell Automation PLC simulator and RSLogix Emulate 5000 Controller (v21.00.00 or above)
- Linking with Mitsubishi PLC simulator and GX Simulator (GX Simulator v7.30 or above)



Using XGT PLC for batch-registration of devices (tag function)

The variable names used in the PLC program that is created using XG5000 are automatically registered in XP-Builder, so that they can be used in drawings.

- [Save as a Variable/Description File] of XG5000 is used to first save the variable names used as CSV files.
- Using [Import XG5000 Symbols] from the [Tag] item of XP-Builder, an automatic registration via tags is possible (Array variables supported).
- Without changing the memory address, the variables used in the PLC program can be used.



Communication Options

Fieldbus option provided

Various Fieldbus communications using the XGT Panel options

(RAPIEnet, Profibus-DP and CANopen Slave offered)

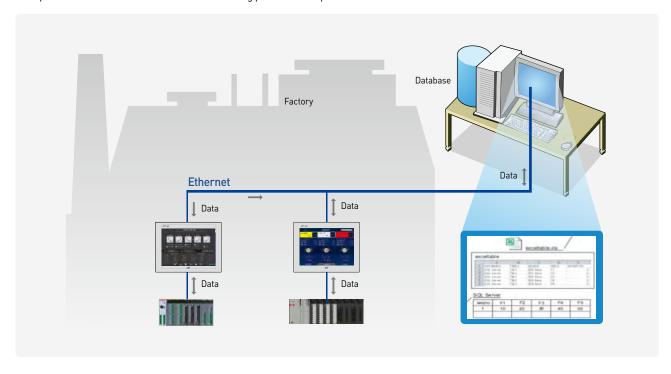
RAPIEnet(XPO-EIMT) twisted-pair ring system diagram



XP-Server Function

The data required from the production site's XGT Panel can be directly collected or saved in a PC. It has several roles including a mutual data exchange between several XGT Panels, or sending an E-mail or connecting to a Database.

- It connects to the Database via PC to save, inquire and manage the XGT Panel data.
- When a trigger condition is generated, users will be informed via data E-mail of PC.
- When a trigger condition is generated, it imports or writes the screen capture, logging, alarm and recipe data of a specific XGT Panel.
- It is possible to collect various information including production outputs and causes of errors and failures from the XGT Panel to the DB server



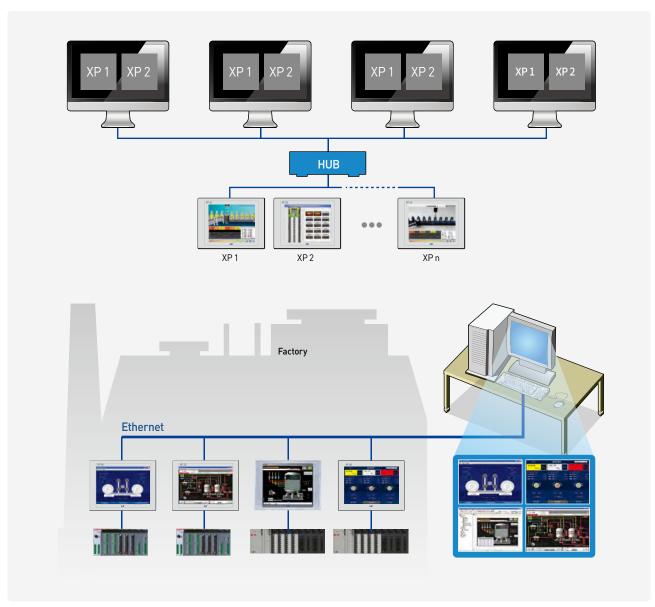


External Monitoring Function

** Only the Ethernet-support models can use the function.

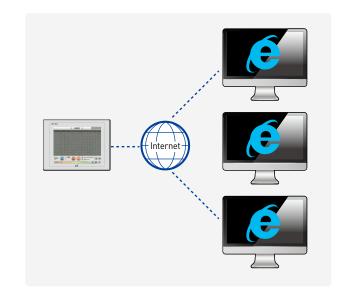
XP-Remote

- An XGT Panel screen can be monitored and controlled remotely with a PC.
- Up to 4 PCs can remote-access to a single XGT Panel. (Only one PC can access XP-VNC.)
- Remote PC control of XGT Panels can be authorized or restricted (When not authorized, it is impossible to control with the Remote PC).
- There is a synchronization mode and a non-synchronization mode, which allows users to monitor the XGT Panel and the Remote PC screen under the same or different conditions.



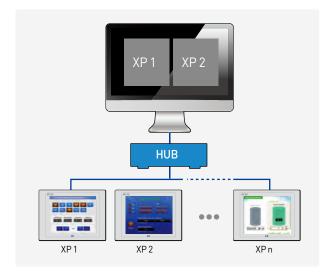
Web Server

- The screen currently viewed on a XGT Panel can be viewed on a web browser via Internet.
- It is accessible in any place where Internet is connected.
- It can be connected to multiple Internet Explorers. (Impossible to access the XP screen at the same time)
- It is possible to upload the logging and alarm backup files as csv files in the XGT Panel.
- It is possible to restrict access of specific users or groups.
- ** The functions described above are available when a Web Server Program is installed to the XGT Panel using XP-Manager.



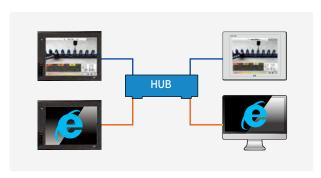
XP-VNC

- The screen currently shown in the XGT Panel can be viewed from the user's PC.
- Several XGT Panels can be monitored and controlled with one PC.
- After inserting the IP of XGT Panel to be accessed from XP-VNC (S/W for PC), the current screen of the XGT Panel can be monitored and controlled.
- It is possible to restrict PC control when the XGT Panel is under operation on site (VNC interlock device provided).



VNC Client

- All iXP2/iXP series models can be shown screen of another PC or HMI in your HMI.
- To view another PC's screen, install universal VNC server (Ultra VNC, Real VNC and so on).
- To view another HMI's screen, download VNC server to your HMI using XP-Manager.
- Add "VNC Viewer" object in your HMI project.





System Block Diagram

1:1 Serial/Ethernet Communication

One controller to one XGT Panel

₩ In case of the 1:1 Ethernet communication, a cross cable should be used.



N: 1 Serial Communication

One controller to multiple XGT Panels (serial)

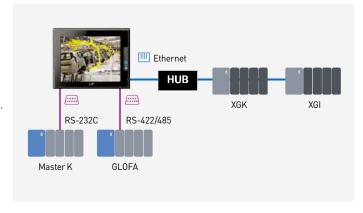
- W Up to 16 XGT Panels can be connected, but the speed for screen refreshing varies according to the number of panels.



Simultaneous Connection with Multiple Controllers

4 kinds of controllers to one XGT Panel

- Without the RS-422/485 and RS-232C, up to 4 controllers can be connected using only Ethernet.
- \divideontimes When it comes to iXP2/iXP, up to 16 controllers can be connected.



1: N Serial Communication (Multi Drop)

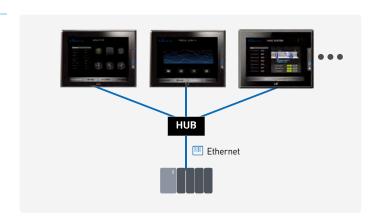
Multiple controllers to one XGT Panel

 $\ensuremath{\mathbb{X}}$ When 1:N communication is applied, the same types of controllers should be used.



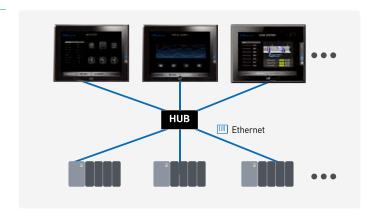
N:1 Ethernet Communication

One controller to multiple XGT Panels (Ethernet)



N:M Ethernet Communication

Multiple controllers to multiple XGT Panels





Our Solution

We are leaping as a global leader beyond the top enterprise in Korea in the field of automation solutions.

The LS ELECTRIC HMI solutions incorporate the core H/W and S/W technologies and services, which are optimized for client's environments at various industrial sites, ranging from unit machines to massive process control.



iXP2 Series



Dimensions

IXP2-1000

(XP2-1000

General Information

Item		Descr	ription		Standard		
Ambient temperature		0°C~-	+50°C				
Storage temperature		-20°C	~+60°C				
Ambient humidity		10~85%RH, withou	t dew condensation				
Storage humidity		10~85%RH, without dew condensation					
		Occasional Vibration		Counts			
	Frequency	Acceleration	Amplitude				
	5≤f<9Hz	-	3.5mm				
Vibration resistance	9≤f≤150Hz	9.8m/ŝ	-	10 times each direction			
vibration resistance		IEC 61131-2					
	Frequency	Acceleration	Amplitude	(X, Y and Z)			
	5≤f<9Hz	-	1.75mm				
	9≤f≤150Hz	4.9m/sੈ	-				
Shock resistance	Maximum shock acceleration: 14	7ሐ፪(15g) Authorization time: 11m	s Pulse waveform: Half-sine wav	re pulse (3 times each of X,Y and Z)	IEC 61131-2		
	Square wave impulse noise	D	OC: ±1,200V AC: ±1,600)V	LS ELECTRIC Standards		
Noise resistance	Electrostatic discharge		±4kV (Contact discharge	e)	IEC 61131-2, IEC 61000-4-2		
Noise resistance	Radiated electromagnetic field noise		80 ~ 100MHz, 10V/m		IEC 61131-2, IEC 61000-4-3		
	Fast transient/Burst noise						
Operating ambience		Free from corrosive gas and excessive dust					
Altitude		2,000m (6,562ft) or below					
Pollution degree		2 or u	ınder				
Cooling method		Natural a	ir-cooling				

Specifications

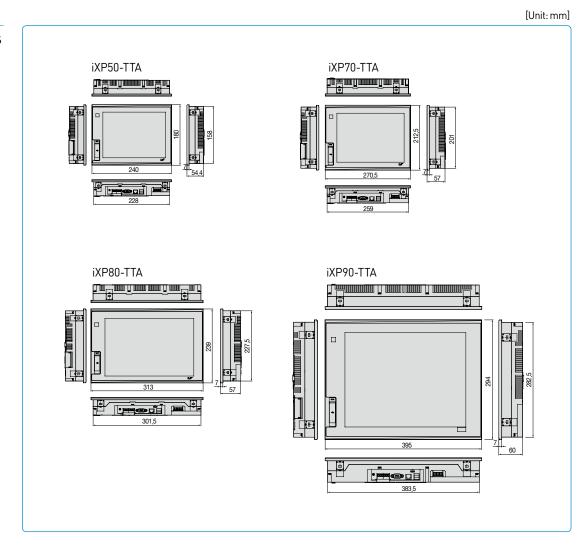
Item		iXP2-0800A/D	iXP2-1000A/D	iXP2-1200A/D	iXP2-1500A/D		
Display ty	pe		TFT color LCD				
Screen siz	ze	8.4"	10.4"	12.1"	15"		
Display re	solution	800X600		1,024 X 768			
Color indi	cation		24-bit color ((16.7M colors)			
Backlight			LED method, autom	atic On / Off support			
Backlight	lifetime		40,00	0 hour			
Touch pan	nel		Capacit	ive touch			
Audio outp	put		Magnetic b	uzzer (85dB)			
Processor	r		1GHz, D	ual core			
	Flash		10	GB			
Memory	Operating RAM		10	GB			
	Backup RAM		1 M	byte			
Backup da	ata	Date	/ Time data, Logging / Alarm	/ Recipe data, Non-volatile de	vices		
Battery			CR2032(3.0V/210mAl	n, About 3years/25°C)			
Video outp	put	1XHDMI					
Ethernet		1X10Base-T / 100Base-TX, 1X10Base-T / 100Base-TX / 1000Base-T					
USB host		3XUSB 2.0 (Front X 1, Rear X 2)					
USB devic	ce		1 X USB 2.0 (Send / Receive fr	ont, PC and project data etc.)			
RS-232C		1 X RS-232C (DSUB 9 / Male type)					
RS-422/48	85	1 X RS-422/485 (Terminal block)					
Multi-lang	guage		Can display 12 langu	ages simultaneously			
Animation	า	GIF format support					
Recipe			Support				
Data loggi	ing		Support				
Script lau	ncher	Support					
Standard	certification		CE, KC, UL, IECEx, ATEX, KCs				
Protection	n standard	IP66, Conform to the UL type 4x, NEMA 4x standard					
Explosion	proof		Ex nA IIC T5 Gc, Ex tc IIIC T100°C Dc IP64				
Dimension	ns (mm)	240X180X60	271 X 212 X 60	313X239X60	395 X 294 X 66		
Panel cut	(mm)	228.5X158.5 259.0X201.0 301.5X227.5 383.5X282.5					
Power			iXP2-xxxxA: AC100 / 24	OV, iXP2-xxxxD:DC24V			
Power cons	sumption (W)	25	25	30	30		
Weight (K	(g)	1.87	2.35	3.0	4.6		



iXP Series



Dimensions



General Information

Item		Descr	iption		Standard			
Ambient Temperature			+50°C					
Storage Temperature		-20°C _^	-+60°C					
Ambient Humidity		10~85%RH, withou	t dew condensation					
Storage Humidity		10~85%RH, without dew condensation						
		Occasional vibration		Counts				
	Frequency	Acceleration	Amplitude					
	5≤f<9Hz	-	3.5mm					
Vibration resistance	9≤f≤150Hz	9.8m/ŝ	-	10 times each direction				
VIDI ALIUH FESISLANCE		Continuous vibration	(X, Y and Z)	IEC 61131-2				
	Frequency	Acceleration	Amplitude	(A, T allu Z)				
	5≤f<9Hz	-	1.75mm					
	9≤f≤150Hz	4.9m/ŝ	-					
Shock resistance			୩/ଃ(15g) * Authorization t ive (3 times each of X, Y a		IEC 61131-2			
	Square wave impulse noise		LS ELECTRIC Standards					
Vibration resistance	Electrostatic discharge	:	±4kV (Contact discharge	e)	IEC 61131-2, IEC 61000-4-2			
VIDI ation resistance	Radiated electromagnetic field noise		80 ~ 100MHz, 10V/m		IEC 61131-2, IEC 61000-4-3			
	Fast transient/Burst noise	IEC 61131-2, IEC 61000-4-4						
Operating ambience								
Altitude								
Pollution degree		2 or u	ınder					
Cooling method		Natural a	ir-cooling					

Specifications

Ite	em	iXP50-TTA/DC	iXP70-TTA/DC iXP70-TTA/AC	iXP80-TTA/DC iXP80-TTA/AC	iXP90-TTA/DC iXP90-TTA/AC			
Display ty	/pe		TFT co	lor LCD				
Screen si	ze	21.3cm (8.4")	26.4cm (10.4")	30.7cm (12.1")	38.1cm (15")			
Display R	esolution	800X600 pixel(SVGA)	800 X 600 pixel (SVGA)	800 X 600 pixel(SVGA)	1,024 X 768 pixel(SVGA)			
Color indi	ication	•		r (default: 16-bit Color)				
Indication	degree	Left/Right: 80 deg. Up: 80 deg. Down: 60 deg.	Left/Ri	ght: 80 deg. Up: 60 deg. Down:	80 deg.			
Backlight	:		LED	Туре				
Backlight	duration	70,000 hours		60,000 hours				
Brightnes	SS	500 cd/m²	700 cd/m²	550 cd/m²	800 cd/m²			
Touch par	nel		4-Line typ	oe, analog				
Sound Ou	tput			uzzer (85dB)				
Process			ARM Cortex-A8 Cor	e (32bit RISC), 1GHz				
	Flash	512MB(display 128MB)		1GB(display 128MB)				
Memory	Operating RAM	256MB		512MB				
•	Backup RAM		11	МВ				
Backup d	ata	Dat	te/Hour data, Logging/Alarm/R	Recipe data and nonvolatile dev	vice			
Battery d			Approx. 3 years (Operating a					
Ethernet			1 channel, 10/100BASE-TX					
LICD III4		3 channels, U	SB 2.0 host (mouse, keyboard,	printer* and USB memory drive	er is available)			
USB Host			1 channel, USB 2.0 slave (for download and upload project file)					
RS-232C			1 cha	1 channel				
RS-422/4	85	1 channel, RS-422/485 mode						
SD Card		1 Slot (SDHC)						
Human se	ensor	-		Detection range: side 1-1.5m, front 40-50cm Angle: high/low 100°, left/right 140° (detecting 5-20 micron infrared light)				
Audio out	put			1 channel				
Expansio	n module		For communication and I/O option module (available later)					
VM modu	le	-	4 ch	annels video input (available la	nter)			
Multi-lan	guage		Up to 12 language simultaneously					
Animatio	n		GIF format is available					
Recipe			avai	lable				
Data logg	ing		available					
Script exe	ecutor		available					
Certificat	ions		CE, UL(cUL), KC				
Protectio	n standard		IP65					
Dimensio	n (mm)	240.5 X 180.0 X 54.4	270.5 X 212.5 X 60.0	313.0X239.0X56.0	395.0X294.0X60.0			
Panel cut	(mm)	228.5 X 158.5	259.0 X 201.0	301.5 X 227.5	383.5 X 282.5			
Rated vol	tage	DC24V		DC12/24V(AC 100-240V)				
Power cons	sumption (W)	30.8	42.3	42.3	42.3			
Weight(K	g)	1.9	2.2	2.4	3.9			

^{*}SEWOO printer only



eXP2 Series

Fully compatible with eXP

• Panel cut, interface, design, and drawing file are 100% compatible.

Superior Performance

ARM Cortex A8 800MHz, eMMC 4G, DDR3

Enhanced product reliability

- LCD Backlight lifespan extended
- Non Battery Type NVRAM

Variety of interfaces and functions

 Various communication drivers and Micro SD I/F available





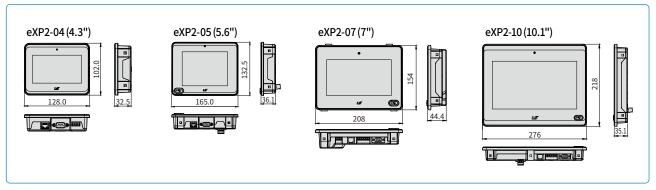




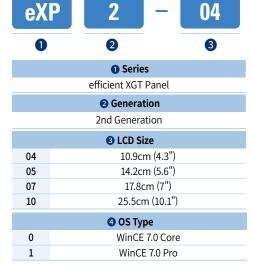


Dimensions

[Unit: mm]



Model Naming



0 4 6

0	Standard Model: RS-232C/RS-485/RS-422/Ethernet					
1	Advanced Model: RS-232C/RS-485/RS-422/Ethernet/Micro SD *1)					
2	Basic Model: RS-232C/RS-485/RS-422 *2)					
© Power						
D	DC24V					
© Certifications						
EX	IP66, UL Type 4X					

⑤ Communication/SD Memory

*1) Advanced Model: 07/10 model only *2) Basic Model: 05/07 model only

Specifications

	Item	eXP2-04□*0D	eXP2-05□*0D	eXP2-05□*2D	eXP2-07□*0D	eXP2-07□*1D	eXP2-07□*2D	eXP2-10□*0D	eXP2-10□*1D	
Display Ty	pe			,	TFT Color	LCD	l.			
Screen Siz	ze .	10.9cm (4.3")	14.2cr	n (5.6")		17.8cm (7")		25.9cm	n (10.1")	
Display Re	solution	480 x 272	640:	x 480		800 x 480		1024	x 600	
Color Indic	cation	24Bit Color (16.7M)	18Bit Colo	or (262,144)	2	4Bit Color (16.7N	1)	24Bit Col	or (16.7M)	
Indication Degree		Left/Right: 60 deg. Upper: 40 deg. Lower: 50 deg	Upper:	nt: 60 deg. 40 deg. 60 deg.	l	_eft/Right: 70 deg Upper: 50 deg. Lower: 70 deg.	J.	Upper:	it: 70 deg. 50 deg. 70 deg.	
Backlight				I FD Tyne	(Supports Backlio	aht Auto-off Func	tion			
Backlight I	Duration	50,000 Hours	20.000	Hours	(oupporto Buorta)	50,000 Hours		30.000	Hours	
Touch Pan		,	4-Wire Resistive, Analog					,		
Audio Outp			Magnetic Buzzer (85dB)							
Process	<u>'</u>	800MHz	800	MHz	,	800MHz		800	MHz	
	Drawing Memory	64MB	64	MB		64MB		64	MB	
Memory	Operating RAM	512MB	512	2MB		512MB		512	MB	
	Operating RAM	128KB	128	BKB		128KB		128	BKB	
Backup Da	nta			Date/Hour	Data, Logging/A Nonvolatile		a and			
Battery Lif	fe			Approx. 3 years	s (Operating Amb	ient Temperature	e of 50°C)			
Ethernet		1 Channel, IEE 10Base-T/100		-		IEEE802.1a, 100Base-TX	-		1 Channel, IEEE802.1a, 10Base-T/100Base-TX	
USB Host				(Mouse	1 Channel, USE , keyboard, printer,		<u>:</u> .)			
USB Devic	e	-			annel, USB 2.0 D nload and Upload				3 2.0 Device (for bload Project File)	
Micro SD Car	rd	-		-	-	1 Channel SDHC Class10	-	-	1 Channel SDHC Class10	
RS-485, RS-2	232C		annel, RS-232C JB 9/Male Type)				nnels, RS-485, R DSUB 9/Male Typ			
RS-422/485			nnel, RS-422/485 JB 9/Male Type)	j.		1 Cha	nnel, RS-422/485 (Terminal Type)	Mode		
Multi-lang	juage			Up	to 12 Language S	Simultaneously				
Animation	.			•	GIF Format is	Available				
Recipe					Availab	le				
Data Loggi	ing				Availab	le				
Script Exe	cutor				Availab	le				
Certification	ons	CE, UL(cUL), UL	Type 4X, KC	CE, UL(cUL), KC	C CE, UL(cUL), UL Type 4X, KC CE, UL(cUL), KC			CE, UL(cUL), I	JL Type 4X, KC	
Protection	Standard	IP65 Note 1)	IP65	Note 1)	IP65 Note 1)		IP65	Note 1)		
Dimension	n (mm)	128 x 102 x 32.5	165 x 13	2.5 x 36.1	208 x 154 x 44.4		276 x 2	18 x 35.1		
Panel Cut	(mm)	119 x 93	156 x	123.5	192 x 138		260	x 202		
Rated Volt	age	DC24V	DC	24V	DC24V			DC	24V	
Power Cor	nsumption (W)	4	5.5	5.5		6			5	
Weight (kg	ı)	0.27	0.43	0.43	0.59	0.59	0.58	1.0	1.0	

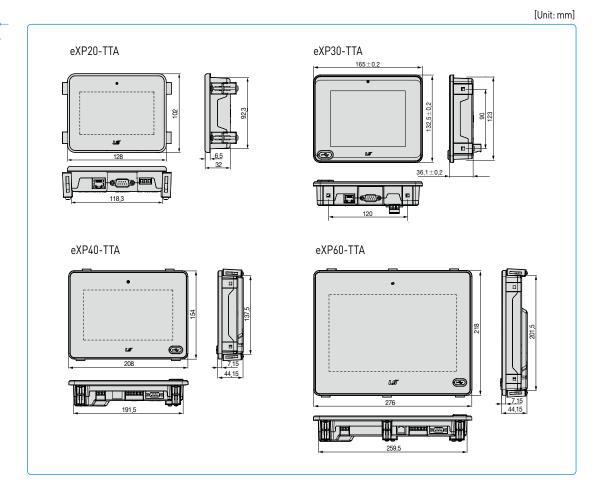
□*:0 (WinCE 7.0 Core), 1 (WinCE 7.0 Pro) Note 1): IP66 for UL Type 4X models.



eXP Series



Dimensions



General Information

Item		Descr	iption		Standard			
Ambient temperature		0°C~+	+50°C					
Storage temperature		-20°C^	~+60°C					
Ambient humidity		10~85%RH, without dew condensation						
Storage humidity		10~85%RH, without dew condensation						
		Occasional Vibration		Counts				
	Frequency	Acceleration	Amplitude					
	5≤f<9Hz	-	3.5mm					
Vibration resistance	9≤f≤150Hz	9.8m/ŝ	-	10 1				
VIDI ALIUTI I ESISTATICE		Continuous Vibration	10 times each direction (X, Y and Z)	IEC 61131-2				
	Frequency	Acceleration	Amplitude	(A, 1 and 2)				
	5≤f<9Hz	-	1.75mm					
	9≤f≤150Hz	4.9m/sੈ	-					
Shock resistance	Maximum shock acceleration: 14	7⋒§(15g) Authorization time: 11m	s Pulse waveform: Half-sine wav	ve pulse (3 times each of X,Y and Z)	IEC 61131-2			
	Square wave impulse noise		LS ELECTRIC Standards					
Noise resistance	Electrostatic discharge		IEC 61131-2, IEC 61000-4-2					
Noise resistance	Radiated electromagnetic field noise		80 ~ 100MHz, 10V/m		IEC 61131-2, IEC 61000-4-3			
	Fast transient/Burst noise	Power module:	IEC 61131-2, IEC 61000-4-4					
Operating ambience								
Altitude		2,000m (6,562ft) or below						
Pollution degree		2 or u	ınder					
Cooling method		Natural a	ir-cooling					

Specifications

	Item	eXP20-TTA/DC,CERTI	eXP20-TTA/DC	eXP30-TTA(B)/DC	eXP30-TTE/DC	eXP40-TTE/DC	eXP40-TTA(B)/DC	eXP60-TTA(B)/DC	
Display	type				TFT color LCD				
Screen s	size	10.9cm (4.3inch)	10.9cm	(4.3inch)	10.9cm (4.3inch)		25.9cm(10.2inch)	
Display F	Resolution	480 x 2	72 pixel	640 x 480 pixel		80	0 x 600 pixel(WV0	SA)	
Color inc	dication	24-bit Col	or(16.7M)	16-bit Color(65,536 Color)	24-bit Color(65,535 Color)	16-bit Color(65,536)	
Indicatio	n degree				nt:60 deg. Lower:60 deg.			Left/Right:55 deg. Upper:35 deg. Lower:55 deg.	
Backligh	nt			LED Type (Sup	oorts backlight au	to-off function)			
Backligh	nt duration	30,000	30,000 hours 20,000 hours						
Touch pa	anel		4-Wire Resistive, analog						
Audio ou	ıtput	Magnetic buzzer (85dB)							
Process		i.MX283(454MHz)							
	Flash			1	28MB(Screen 64M	B)			
Memory	Operation RAM				128MB				
	Backup RAM		128KB						
Backup (data	Date/Hour data, Logging/Alarm/Recipe data and nonvolatile device							
Battery	duration	Approx. 3 years (Operating ambient temperature of 50°C)							
RTC		Time error Approx. 3 sec/1day(Operating ambient temperature of 25°C)							
Ethernet	t	1 channel, IEEE802.1a, 10Base-T/100Base-TX				1 channel, IEEE802.1a	, 10Base-T/100Base-TX		
USB Hos	st	1 channel, USB 2.0 Host (mouse, keyboard, printer and USB memory driver is available)							
USB Dev	vice	-	-			annel, USB 2.0 De nload and upload			
RS-485,	RS-232C	10	hannel, RS-232C	(DSUB 9/Male Typ	oe)	2channels, RS-	S-485, RS-232C (DSUB 9/Male Type)		
RS-422/	485	1ch	annel, RS-422/48	5 (DSUB 9/Male T	ype)	1channel, RS-	-422/485 mode (T	erminal Type)	
Multi-lar	nguage			Up to 12	language simulta	neously			
Animatio	on			G	GIF format is available				
Recipe		available							
Data log	ging		available						
Script ex	recutor	available							
Certifica	tions			CE, UL, KC, UL	Type4X (Separate	product, CERTI)			
Protection standard			IP66						
Dimension (mm)		128x1	02x32	165.0x132.5x36.1		208.0 x 15	54.0 x 44.4	276.0 x 218.0 x 44.4	
Panel cut (mm)		165.0 x 13	2.5 x 36.1	156.0	x 123.5	192.0	< 138.0	260.0 x 202.0	
Rated vo	ltage				DC24V				
Power co	onsumption (W)	4.6	SW	7.3	2W	6.5	5W	10W	
Weight((g)	0.	.3	0.42	0.39	0.62	0.63	1.08	



List of Communication Drivers

Manufacturer	Driver name
	GM CPU
	GM Cnet
	GM Enet
	MK CPU
	MK Cnet
	MK Enet
	XGK CPU
	XGK Cnet
	XGK Enet
	XGK CPU Enet
	XGK EtherNet/IP
	XGB CPU
	XGB Cnet
	XGB Enet
	XGB EtherNet/IP
I C EI ECTDIC	-
LS ELECTRIC	XGB Cnet - VCB Trip XGI/XGR CPU
	XGI/XGR Cnet XGI/XGR Enet
	XGI/XGR CPU Enet
	XGI/XGR EtherNet/IP
	XEC CPU
	XEC Cnet
	XEC Enet
	XEC EtherNet/IP
	XMC Enet
	Inverter (LS INV 485)
	Inverter (MODBUS)
	User Defined Protocol
	User Defined Protocol (Slave)
	XGT Servo
LS Mecapion	VS/VP Servo Drive
<u> </u>	MXQ Series
BACnet	BACnet IP Master
BYD Auto	BYD Auto dedicated
CAN in Automation	CANopen Slave
Control Techniques	CT Modbus RTU
DAEWON GSI	DAEWON GSI dedicated controller
Dasarobot Dalta Floatronics	iM-SIGMA series
Delta Electronics	DVP Series
Digital Electoronics(Pro-face)	Memory Link
Fuji Electric Systems	MICREX-SX Series SIO
	MICREX-SX Ethernet
GE Intelligent Platforms	SNP
	SNP-X
HANYOUNG NUX	Temperature Controller
HIGEN Motors	Servo
Hitachi	H Series Ethernet
	H Series Link
HYUNDAI Elevator	SKY-RAV(Ethernet)
	SKY-RAV(Link)

Manufacturer	Driver name
	CIMON Serial Link
KDT Systems	BP Series Loader
	CP Series Loader
	XP Series Loader
KEYENCE	KV-700/1000/3000/5000/5500 Serial
RETENCE	KV-700/1000/3000/5000/5500 Ethernet
KOYO Electronic	DirectNet
KTURB0	Turbo Blower
Lenze Automation	Lecom A/B
	MELSEC A-CPU
	MELSEC A-Link
	MELSEC FX-CPU
	MELSEC FX-Ethernet
	MELSEC FX-Link
	MELSEC Q-CPU
Mitsubishi Electric	MELSEC QnA-Link
	MELSEC QnA-Ethernet
	MELSEC QnU CPU Ethernet
	MELSEC iQ-R Ethernet
	MELSEC iQ-F Ethernet
	MELSEC iQ-F Link
	MELSERVO-J2
	MELSERVO-J3
	CS/CJ Series Ethernet
	CS/CJ Host Link
OMRON	C Series Host Link
	CS1 EthernNet/IP
	CJ2 EthernNet/IP
Panasonic	FP Series
Parker	MINAS Servo Hi-Drive
PROFIBUS International	PROFIBUS DP Slave
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	Compact/ControlLogix EtherNet/IP MicroLogix EtherNet/IP
	SLC500 Series DF1
Rockwell Automation	Compact/ControlLogix DF1
	MicroLogix DF1
	Micro800 Series (DF1)
	EtherNet/IP Micro800 Series
RS Automation	N/NX-CCU
	NX-CCU+
	MODBUS RTU Master
	MODBUS RTU Slave
Schneider Electric	MODBUS TCP Master
	MODBUS TCP Slave
	MODBUS ASCII Master
	MODBUS ASCII Slave
SEW EURODRIVE	MOVIDRIVE Serial
	S7 3964(R)/RK512
Siemens AG	S7 MPI(Adapter)
	S7 PPI

Manufacturer	Driver name
Siemens AG	S7 3964(R)/RK512
	S7 MPI(Adapter)
	S7 PPI
	LOGO Ethernet
	S7 1200/1500 Ethernet
	S7 300/400 Ethernet
Sprint Electric	DC Motor Drive Ethernet
YASKAWA Electric	MEMOBUS RTU Master
	MP Series Ethernet (Extension)
	YASKAWA: High-Speed Ethernet Server
YOKOKAWA Electric	FA-M3 Series
	FA-M3 Series-Ethernet
Beckhoff	ADS Ethernet
TSSI	VERID+ FingerPrint Reader
FATEC Automation Corporation	FATEK: FB Series Serial
FATEC Automation Corporation	FATEK: FB Series Ethernet
TemcoLine	Thermometer Controller
Autonics	Thermometer Controler (TK Series)
Yudian	AlBus Protocol
RKC	CB Series Temperature Controller
INC	FB Series Temperature Controller
Azbil	Temperature Controller
Kolver	EDU 2AE/TOP/TA/MITO
Atras Copco.	MT Focus400
Sick AG	Sick AG: Flexi Soft
IAI	IAI: X-SEL Controller Serial
	IAI: ROBO Cylinder Controller Serial
FANUC	FANUC : Series 0i
Ingenia	Ingenia: EMCL Serial
AERZEN TURBO	AERZEN TURBO: Aerzen-Turbo 1(IG3)
	AERZEN TURBO: Aerzen-Turbo 2(IG5)
Kawasaki Heavy Industries	KAWASAKI: UNIVERSAL CONTROLLER(ETHERNET)
OPC	OPC UA Client



We open up a brighter future through efficient and convenient energy solutions.



Safety Instructions

- · For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.



· According to The WEEE Directive, please do not discard the device with your household waste.



■ Headquarter

LS-ro 127(Hogye-dong) Dongan-gu, Anyang-si, Gyeonggi-Do, 14119, Korea

■Seoul Office

LS Yongsan Tower, 92, Hangang-daero, Yongsan-gu, Seoul, 04386, Korea Tel: 82-2-2034-4033, 4888, 4703 Fax: 82-2-2034-4588

Southeast Asia +82-2-2034-4888 cshwang@ls-electric.com (Charles Hwang)
Europe +82-2-2034-4676 sukyong@ls-electric.com (Brian Choi)
Turkey/Israel/CIS +82-2-2034-4879 dkimc@ls-electric.com (Daniel Kim)
Oceania +82-2-2034-4394 kacho@ls-electric.com (Kendra Cho)
North/Latin America +82-2-2034-4286 hkchung@ls-electric.com (Hank Raul Chung)
Southwest Asia/Africa +82-2-2034-4467 myleed@ls-electric.com (Henry Lee)
Middle East +971-4-886-5360 khchoil@ls-electric.com (Lambert Choi)

■ Overseas Subsidiaries

•LS ELECTRIC Japan Co., Ltd. (Tokyo, Japan)

Tel: 81-3-6268-8241 E-Mail: japan@ls-electric.com

•LS ELECTRIC (Dalian) Co., Ltd. (Dalian, China)

Tel: 86-411-8730-6495 E-Mail: china.dalian@lselectric.com.cn

•LS ELECTRIC (Wuxi) Co., Ltd. (Wuxi, China)

Tel: 86-510-6851-6666 E-Mail: china.wuxi@lselectric.com.cn

•LS ELECTRIC Middle East FZE (Dubai, U.A.E.)

Tel: 971-4-886-5360 E-Mail: middleeast@ls-electric.com

•LS ELECTRIC Europe B.V. (Hoofddorp, Netherlands)

Tel: 31-20-654-1424 E-Mail: europartner@ls-electric.com

•LS ELECTRIC America Inc. (Chicago, USA)

Tel: 1-800-891-2941 E-Mail: sales.us@lselectricamerica.com

•LS ELECTRIC Turkey Co., Ltd.

Tel: 90-212-806-1225 E-Mail: turkey@ls-electric.com

www.ls-electric.com

■ Overseas Branches

•LS ELECTRIC Tokyo Office (Japan)

Tel: 81-3-6268-8241 E-Mail: tokyo@ls-electric.com

•LS ELECTRIC Beijing Office (China)

Tel: 86-10-5095-1631 E-Mail: china.auto@lselectric.com.cn

•LS ELECTRIC Shanghai Office (China)

Tel: 86-21-5237-9977 E-Mail: china.auto@lselectric.com.cn

•LS ELECTRIC Guangzhou Office (China)

Tel: 86-20-3818-2883 E-Mail: china.auto@lselectric.com.cn

•LS ELECTRIC Chengdu Office (China)

Tel: 86-28-8670-3201 E-Mail: china.auto@lselectric.com.cn

•LS ELECTRIC Qingdao Office (China)

Tel: 86-532-8501-2065 E-Mail: china.auto@lselectric.com.cn

•LS ELECTRIC Nanjing Office (China)

Tel: 86-25-8467-0005 E-Mail: china.auto@lselectric.com.cn

•LS ELECTRIC Bangkok Office (Thailand)

Tel: 66-90-950-9683 E-Mail: thailand@ls-electric.com

•LS ELECTRIC Jakarta Office (Indonesia)

Tel: 62-21-2933-7614 E-Mail: indonesia@ls-electric.com

•LS ELECTRIC Moscow Office (Russia)

Tel: 7-499-682-6130 E-Mail: info@lselectric-ru.com

•LS ELECTRIC America Western Office (Irvine, USA)

Tel: 1-949-333-3140 E-Mail: america@ls-electric.com