IOLINK

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R32G Series

User's Guide



Thank you for purchasing product of SAMWON ACT. Please check model of product that you purchase first, and read this manual prior to use it.

• Caution for Safety

⚠ Ca	aution	Case that results in serious damage in human body or equipment, and fire if user handles this equipment wrongly
<u>∧</u> W	arning	Case that results in slight damage in human body or equipment, and fire if user handles this equipment wrongly

△ Caution

- 1. Do Not use other voltage except appointed voltage. It may be the cause of fire or damage of equipment.
- 2. Use it within nominal voltage and current which are marked on load. It may be the cause of fire or damage of equipment.
- 3. Check COMMON polarity of using controller (PLC, etc) first, and then select proper product. It may be the cause of fire or damage of this equipment and user's.
- 1) COMMON Polarity of controller is '+' (NPN TYPE): R32G-NT
- 2) COMMON Polarity of controller is '-' (PNP TYPE): R32G-PT
- 4. Make controller and connection cable between relay boards after checking internal wiring of relay board and PIN(terminal or socket) array of controller if you want to make it for yourself. It may be the cause of fire, and malfunction or damage of this equipment and user's.
- * The connection cable for PLC of various makers is provided by us. Please refer to the catalogue or contact Head or branch office if you need more detail models and specifications.

- 1. Plug or unplug power line and/or connector for signal after making sure to shut off power so as that it is prevented to be damaged or malfunctioned.
- 2. Read this user's guide which is attached to product, and check product's performance, specification, operation pattern, signal, and how to handle prior to use. Keep user's guide
- 3. When wiring the terminal block, please tighten it with the specified torque using the appropriate tool. If it is outside of this range torque, it may cause malfunction due to breakage or looseness of tightening surface terminal.
- 4. Use removal key which is supplemented for replacement. Using other tools may be the cause of damage of relay or relay socket.

Odering information

Model	Relay	IO Point	Coil	Comn	non	Inte	rface	Dimension	Mounting
Model	Relay	IO FOIII	voltage	Coil	Contact	Coil	Contact	(W * Dmm)	method
R32G-NT	OMRON G6B-1174P-	32Point	24V DC	NPN ⊕com	8 Point	MIL-C-83503	Screw Terminal 7.62mm Pitch	189.0*88.0	DIN Rail
R32G-PT	FD-US DC24V	(1a * 32)	24V DC	PNP GOM	Com.	40Pin	40Pole	109.0*00.0	(Channel)

Comparison of specification of relay

	Item	G6B-1174P-FD-US DC24V		
	Arrangement	SPST-NO (1a)		
Contact	Naminal switching accepts	Resistive load	5A 250V AC/5A 30V DC	
	Nominal switching capacity	Inductive load	2A 250V AC/2A 30V DC	
	Max, switching current	5A		
	Max. switching voltage	380V AC/125V DC		
Coil	Nominal voltage	24V DC		
	Pick-up voltage	70% max, of rated voltage		
	Drop-out voltage	10% min. of rated voltage		
	Coil resistance	2,880 Ω		
	Nominal operation power	Approx. 200mW		
Surge volt	age between contact and coil	6,000V		
Initial brea	kdown voltage between contact and	AC 3,000V 50/60Hz 1min		
Country of	origin	JAPAN		

• Material/Specification

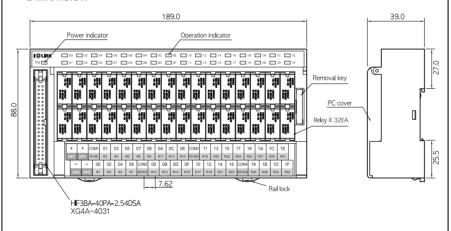
Modified PPO Protective cover Polycarbonate PCB Epoxy 1,6t / 2oz AWG22~16 (MAX / 1.5m²) Elec. wire Terminal Screw M3 X 8L 7~8kgf • cm (0.68~0.78 N • m) Screw Torque Ambient temperature -10°C ~ +50°C (No condensation)

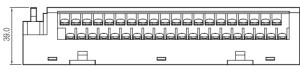
Applicable Crimp Terminal



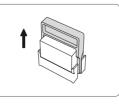


Dimension





• How to replace relay (Removal Key is embeded in product)

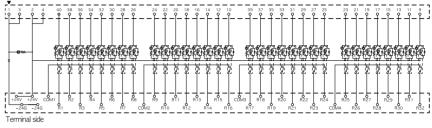


. Make sure to use removal key as shown in right figure when removing relay. 2. Do Not make sure to use removal key when installing relay, and insert it

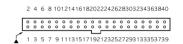
• Wiring Diagram

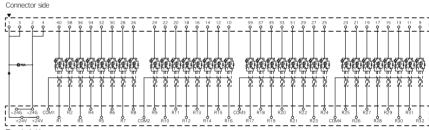
• R32G-NT (NPN) +COM





• R32G-PT (PNP) -COM





- * The above specifications are subject to change without notice.
- * Please contact HQ or branch office where you purchased product for A/S of this product or technique.

Major products

- Relay terminal 1, 2, 4, 6, 8, 16, 32point
- Interface terminal 20, 24, 26, 34, 40, 50, 57, 40 x 2pole
- PLC I/O Connecting cables MITSUBISHI, LSIS, CIMON, OMRON, FUJI, YOKOGAWA, HITACHI, SIEMENS, AB, etc.
- Servo Connecting cables Encoder cable, Power cable, Motion cable / MITSUBISHI, YASKAWA, OMRON, PANASONIC,
- Wiring harness / Special cable assembly



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