TECHNICAL FEATURES

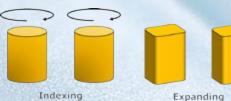
ТҮРЕ	SQUAREPACK 5
Can size	From 114x60mm to 160x160 mm Other sizes on request
Height	From 115 to 360 mm
Production speed	60 or 100 cpm , depending on the configuration
Wire diameter	0.22 to 0.28 mm

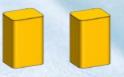


Touchscreen panel

VERY ADVANCED CONTROL COMMAND

- All axes are synchronized and servo-driven
- Fully automatic height adjustment
- Once centralized user-friendly touchscreen panel to control, adjust and pilot all stations of the machine
- Maintenance and diagnostic directly from the control
- Inching mode for an easier maintenance and trouble-
- VPN remote control







Flanging





Turn



Flanging





Technology that keeps you ahead

SQUAREPACK 5

FULLY AUTOMATIC LINE FOR THE PRODUCTION OF SQUARE CANS FROM 1 TO 6 LITERS

In a competitive market, Sabatier offers attractive solutions to canmakers who are looking for performance and high quality square cans





.

Compact assembly line for the production of cans filled with:

- EDIBLE OIL
- MOTOR OIL
- BRAKE FLUID
- PAINT OR CHEMICAL PRODUCT



Phone +33 442 46 94 00 Fax +33 442 46 94 46 E-Mail info@sabatier.fr www.sabatier.fr

Sabatier SAS N° 31 Avenue de Rome F-13127 Vitrolles

ACCURATE INDEXING STATION

- Centering chuck to hold bodies during seam orientation
- Safe transfer carried out with vacuum gripping jaws

Indexing station

ADJUSTABLE EXPANDING STATION

 Automatic adjustment of the expading rate from the control panel allows to deal with the variations resulting from different material behaviour

Expanding station

PRECISE FLANGING

- Squeeze technology to guarantee a constant and accurate flange width
- Bottom and top flanging operations are performed separately just before seaming to prevent any risk of damage to the flange during body's transfer

INDEPENDENT LIFTING TABLE

 Enables the production of tight head and open end cans with automatic changeover

Lifting table

EFFICIENT TURNOVER

- Synchronized with the transfer system
- Automatic height adjustment

Turnover

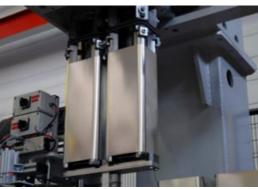
HIGH-SPEED SEAMING STATION

- Seaming in two operations
- Optional pre-curling operation for ends curled on two sides only
- Frontal feeders with easy access for maintenance
- Suitable fdor a large combination of top or bottom ends



rontal feeder











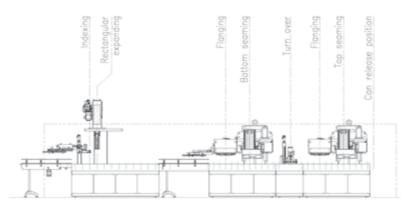


Suitable for a large combination of top or bottom ends

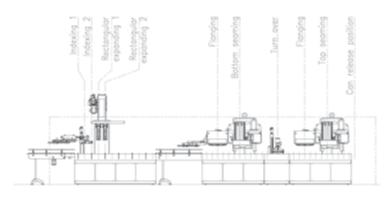
MODULAR CONSTRUCTION

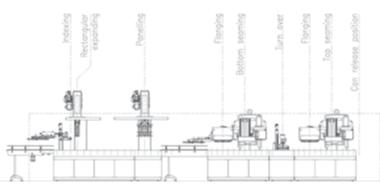
• The modular construction of our equipment enables Sabatier to offer the Squarepack 5 in various configurations depending on the customer needs

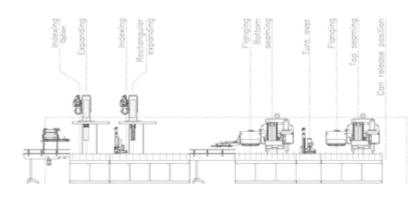
Straight wall cans / 60 cpm



Straight wall cans / 100 cpm







Expanding
Rectangular
expanding
Rectangular
expanding
Flanging
Flanging
Top seaming
Can release position

Straight wall cans
With paneling / 60 cpm
Also available at 100 cpm

Pyramidal cans / 60 cpm Also available at 100 cpm

Pyramidal cans
With paneling / 60 cpm
Also available at 100 cpm