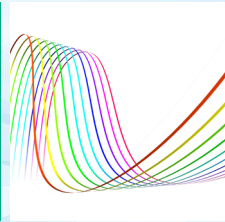
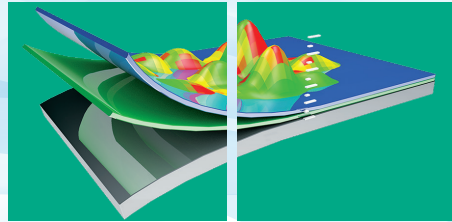
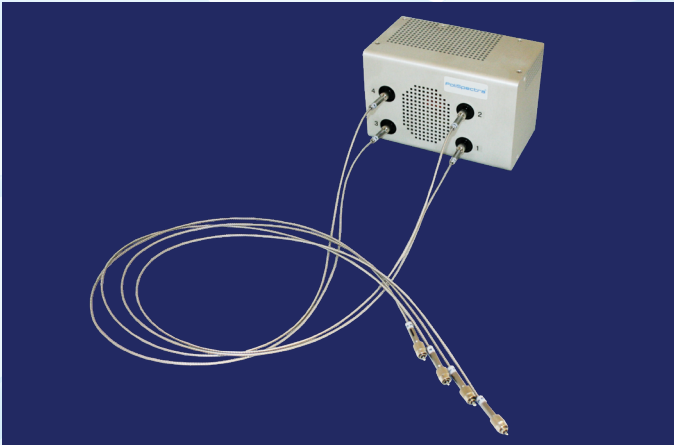
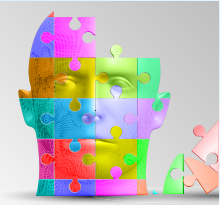


## PoliSpectra® Quad Spectrometer



For OEM  
Industrial Applications

# PoliSpectra<sup>®</sup> Quad

## Overview

HORIBA's OEM PoliSpectra Quad spectrometer is an integration of four VS70 spectrometers built around HORIBA JY Type-IV flat-field aberration-corrected holographic concave gratings. This high throughput VIS spectrometer with 4 fiber inputs provides simultaneous acquisition of 4 channels at high speed with minimal crosstalk. The main electronics board is designed to read the two CCDs on the system simultaneously, and provides 1-8X binning capability. This OEM system is a unique and innovative approach to drastically reduce the cost per channel.

## Applications

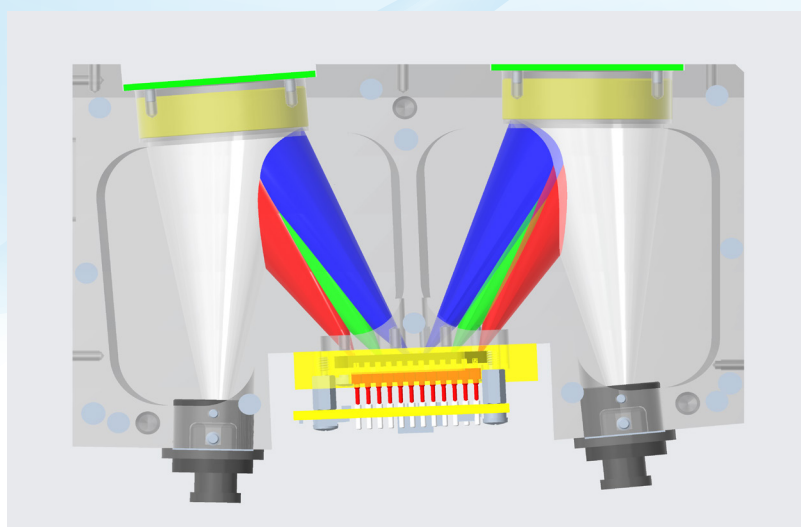
### Ideal for Industrial Low-light Applications:

- Fluorescence
- Emission (OES)
- Absorbance
- Reflectance

### Examples:

- Body Fluids Analysis
- Flow Cytometry
- LED Testing, Colorimetry
- Food Analysis Moisture Content

## Optical and Mechanical Layout



Tens of years ago, colorimetry, and other reflectance applications, required the monitoring of a lamp in parallel of a sample. HORIBA (then I.S.A. Jobin-Yvon) had met the challenge with its line of spectrographs, built around aberration-correction holographic gratings. Continuing its tradition of designing and manufacturing dual concave grating spectrometers, in which the 2 spectra are adjacent and share a PDA linear array or a 2D sensor, HORIBA has also been producing QUAD Spectra versions. The above top view shows a Dual VS70 spectrometer layout, sharing the same CCD detector. The QUAD version contains two stacks of this housing assembly, which provide simultaneous acquisition from 4 fiber input channels. One input can be allocated to the monitoring of a lamp. Thanks to a single set of CCD or CMOS electronics controlling 2 or more sensors, the acquisitions are perfectly synchronized.

## Features

**Simultaneous acquisition of 4 channels**

**Excellent light purity with a typical 0.05% channel-to-channel crosstalk**

**Spectral acquisition time as low as 1.3 ms for all 4 channels**

**High throughput (f/2.3)**

**Ultra-low stray light with aberration correction holographic grating**

**High SNR and dynamic range**

**TTL in/out to trigger each, and all channels**

**Compact size, robustness, stability and affordability**

## General Spectrometer Specifications\*

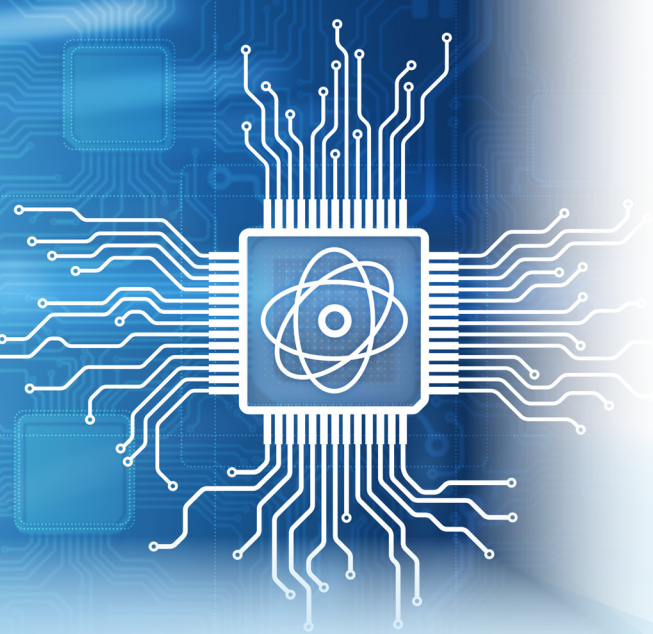
|   |  |
|---|--|
| Spectral Coverage                               | 470 to 730 nm; start/end wavelengths can be tuned  |
| Spectrometer Input                              | FC (standard); other input types available upon request  |
| Spectral Resolution                             | 1.0 nm with 25 $\mu\text{m}$ slit; 5 nm for $\varnothing$ 200 $\mu\text{m}$ fiber (no slit)      |
| Average Spectral Dispersion                     | 23.56 nm/mm; 0.33 nm/pixel (14 $\mu\text{m}$ pixel CCD detector)                                 |
| Crosstalk (channel-to-channel)                  | < 0.05% (typical) <sup>+</sup><br>< 0.1% (maximum)   |
| Focal Length                                    | 70 mm  |
| F/#   | ~ F/2.3  |
| Stray Light Rejection<br>(< 590 nm or > 680 nm) | < 0.05 % (typical)   |
| Wavelength Accuracy                             | < 0.25 nm (average between 500 nm and 710 nm)  |
| Software  | LabVIEW™ acquisition software for initial evaluation<br>(DLLs provided for software integration) |

## Back-illuminated Linear CCD Detector

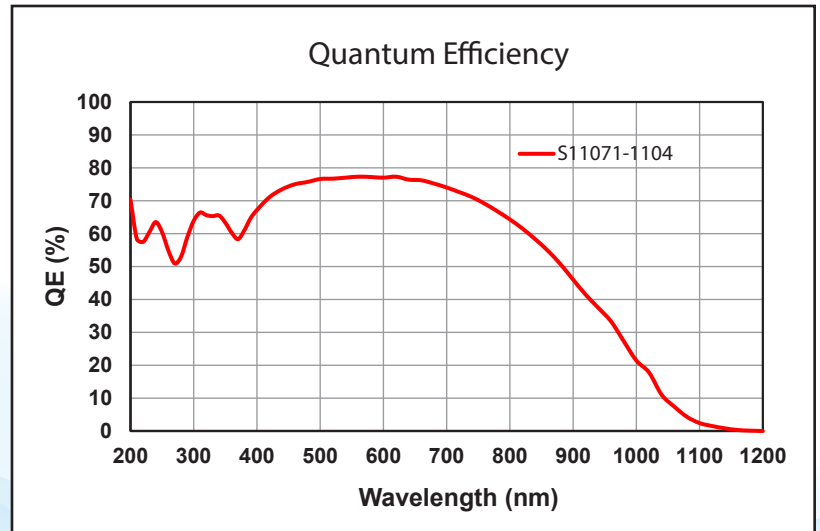
|   |   |
|---|---|
| CCD Detector Model  | Hamamatsu S11071-1104   |
| CCD Sensor Format   | 2048 x 22 (2 spectra per CCD of about 1000 pixels each)   |
| CCD Pixel Size  | 14 x 14 $\mu\text{m}$   |
| CCD Height  | 0.3 mm  |
| CCD QE at 20° C   | QE = 63% at 250 nm; 76% at 650 nm; 55% at 850 nm  |
| Pixel Scan Rate   | 2 MHz   |
| Full Well Capacity  | > 175,000 e <sup>-</sup> /pixel (minimum); 240,000 e <sup>-</sup> /pixel (typical)  |
| Readout Noise   | 23 e <sup>-</sup> (typical) to 35 e <sup>-</sup> (maximum)  |
| Maximum Spectral Rate   | 720 spectra/s with 0 ms exposure time (with fast CCD option)  |
| Digitization  | 16-bit ADC  |
| Dynamic Range<br>(typical for single pixel)                   | 6,800:1 (typical)   |
| Non-linearity<br>(measured on each system)                    | 0.4% (corrected)  |
| Dark Current at +25° C<br>Note: Pixel Size = 14 $\mu\text{m}$ | 50 e <sup>-</sup> /pixel/s (typical)<br>500 e <sup>-</sup> /pixel/s (maximum)   |
| Communication   | USB 2   |
| Environmental Conditions                                      | Operating temperature 15° C to 40° C ambient<br>Relative humidity <70% (non-condensing)<br>Storage temperature -20° C to +60° C |
| Power Requirements<br>AC/DC Power Supply (provided)           | 90-264 VAC, 47-63 Hz, 24 VDC  |

<sup>+</sup> This value includes optical and electronic crosstalk

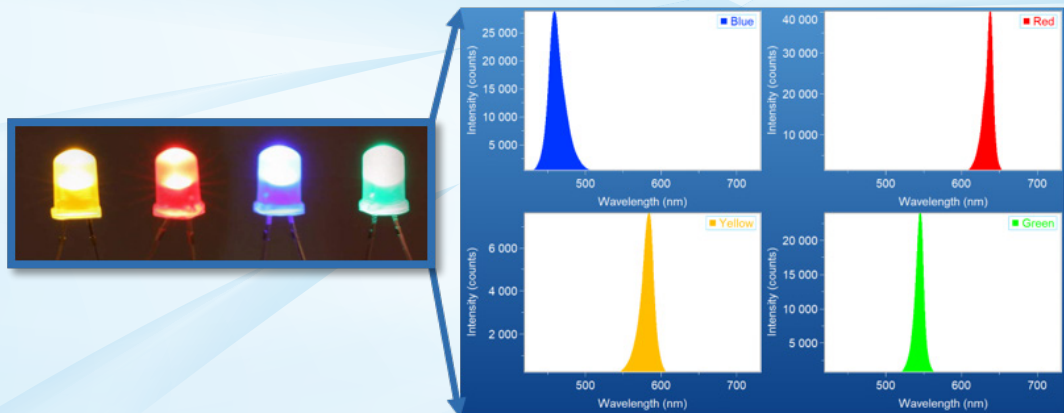
\*Specifications, form factor, and spectrometer cover subject to change without notice.  
No LabVIEW™ license is needed to run our acquisition software.



## CCD Quantum Efficiency



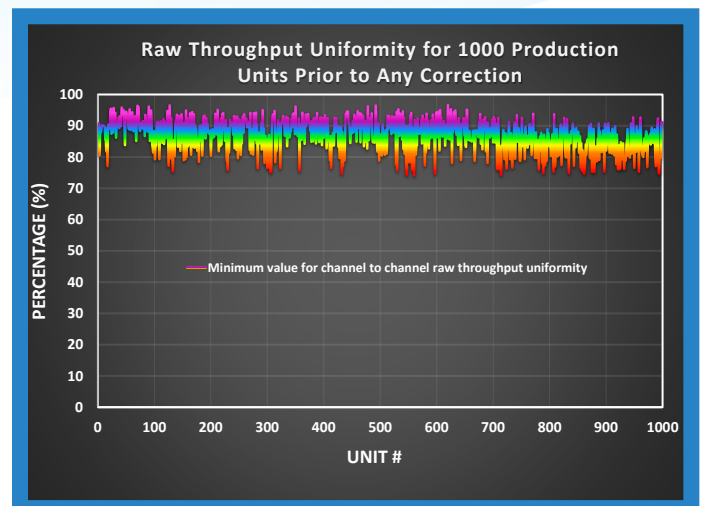
## Simultaneous Measurement of 4-color LED Array Spectra with PoliSpectra Quad Spectrometer



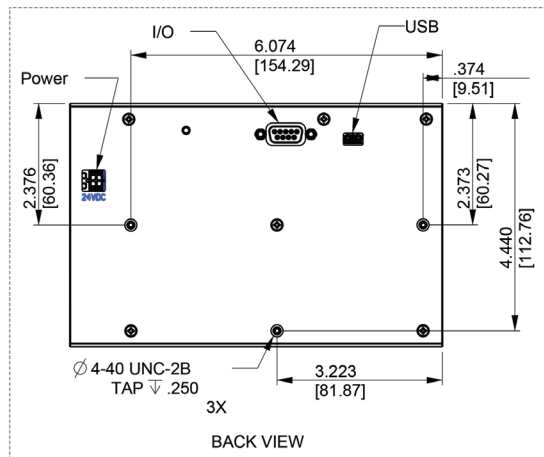
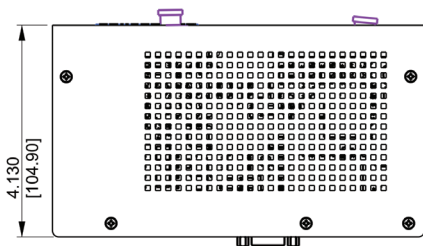
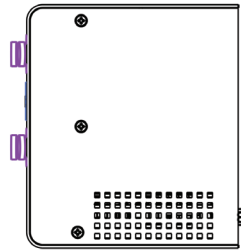
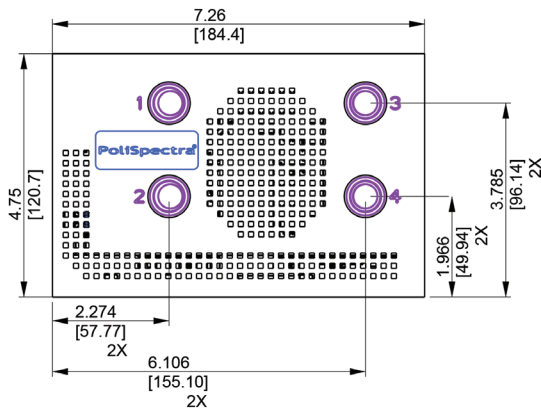
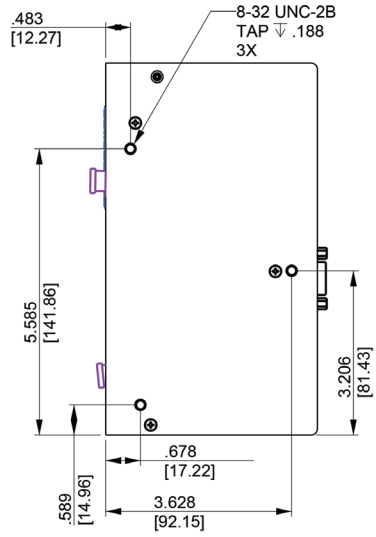
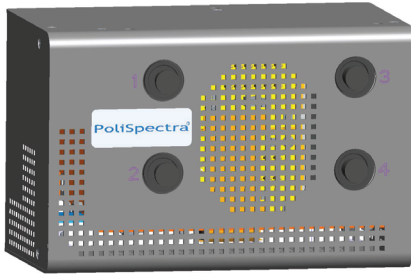
PoliSpectra Quad Spectrometer is capable of simultaneously measuring 4 channels of 1024 pixels spectra. The picture above shows the emission spectra of 4 different color LEDs measured using Ø 200 µm core fibers.

## Raw Throughput Uniformity

Raw throughput uniformity of better than 75% for 1000 production units measured channel-to-channel.



# System Mechanical Drawings

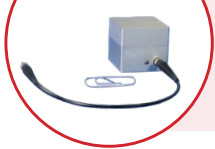


# Best Selling Miniature Spectrometers for OEM Industrial Applications

## Fiber-coupled USB Spectrometers:

### MiniVS20 Spectrometer with Linear UV-VIS CMOS or NIR InGaAs Sensor

5 nm resolution



OEM hand-held spectrometer covering 190 to 1,700 nm for various low stray light applications

- Aberration-corrected concave holographic grating options
- VIS configuration featuring a 1.7" x 1.9" x 2" size combined with full F/2.3 optics for high signal-to-noise
- High throughput, compactness and long term reliability

### MiniVS70 VIS Spectrometer with FI CMOS or BI CCD

1 nm resolution



NEW miniaturized VS70 configuration

- Based on high performance aberration-corrected concave gratings fitted with a custom order-sorting filter to eliminate higher orders
- Low cost combined with high performance and low stray light
- Long term opto-mechanical stability and choice of front-illuminated linear CMOS or back-illuminated CCD sensors

### VS70 UV-VIS-NIR Spectrometer with Uncooled / TE-cooled CCD

1-2 nm resolution

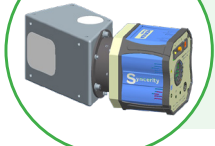


Compact, versatile most popular VS70 OEM spectrometer and OES configurations

- Based on high performance aberration-corrected concave gratings with full F/2.3 aperture
- Affordable, high throughput, robust and stable
- Electronics drivers ranging from **USB-2 to Ethernet and EtherCAT**

### CiCi-Raman-NIR with Scientific Camera Optimized for 785 nm

6 cm<sup>-1</sup> resolution



Most compact OEM Raman spectrometer with aberration-corrected holographic grating

- Covers 150-3,300 cm<sup>-1</sup>
- High efficiency and low stray light
- Available in F/2.3 and in compact F/5 configurations
- -50° C deep-cooled scientific CCD camera with minimized etaloning and high NIR QE

### PoliSpectra® Quad Spectrometer for Simultaneous Acquisition of 4 VIS Spectra

1 nm resolution



CCD spectrometer for simultaneous acquisition from 4 fiber inputs (470-730 nm)

- High-speed electronics (as fast as <1.5 msec readout time for 4 spectra)
- QUAD-channel high throughput system (f/2.3) and ultra-low stray light
- Industrial low-light applications from low light fluorescence to reflectance

### PoliSpectra® M116 8-32 Channel MultiTrack UV-VIS-NIR CMOS Spectrometer

1 nm resolution



Fiber-coupled multi-spectra system with 8- to 32-channel simultaneous measurements

- Concentric optical design with UV extended spectral range provides minimized crosstalk
- High throughput USB-3 system featuring a fast 2D scientific BI CMOS running at 94 to 188 frames per second, acquiring 8, 16 or 32 simultaneous spectra (2048 pixels per spectrum)

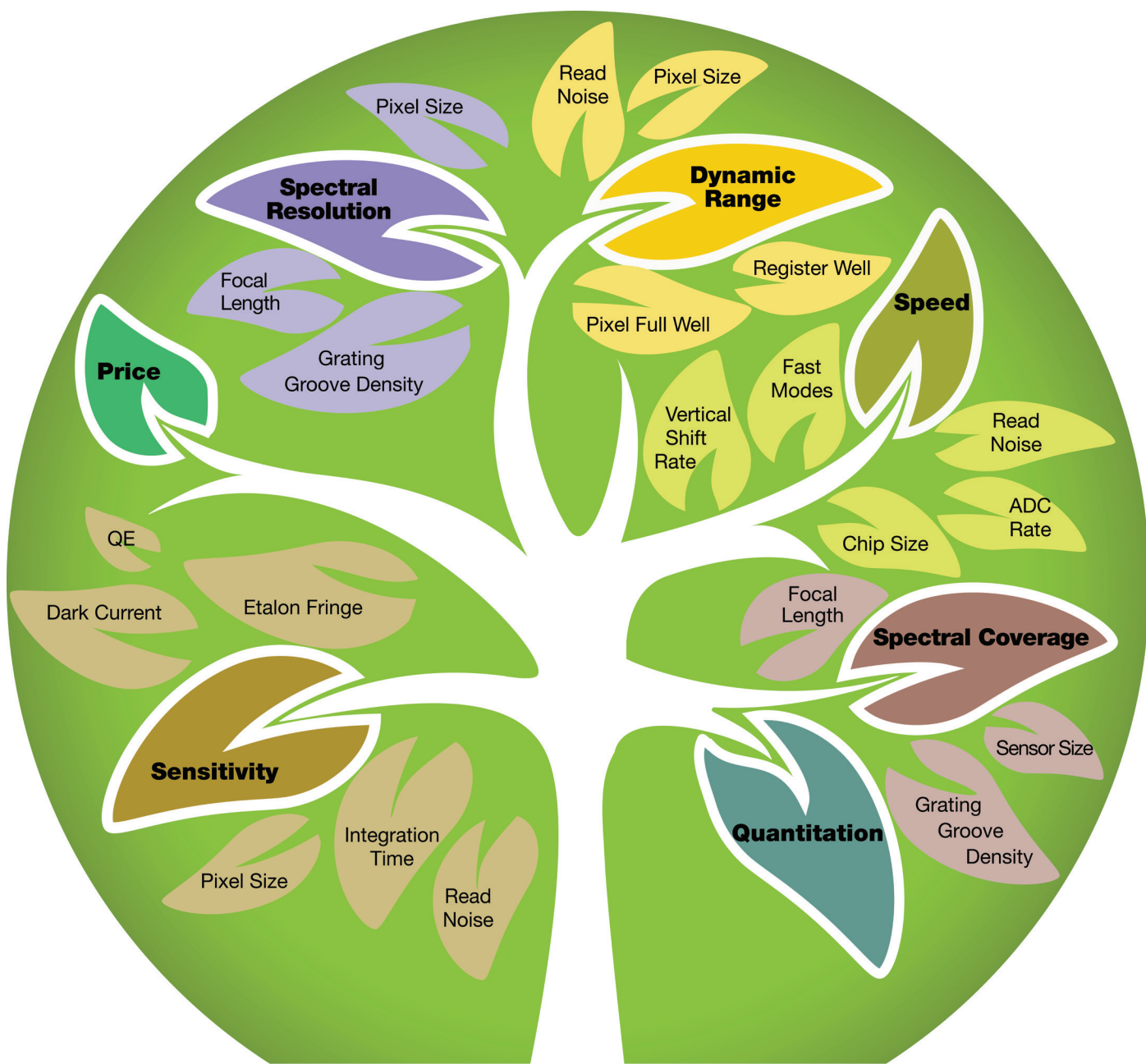
### PoliSpectra® H116 Imaging Spectrometer for Hyperspectral Work from UV to NIR

Free-space coupled  
1 nm & 40 μm resolution



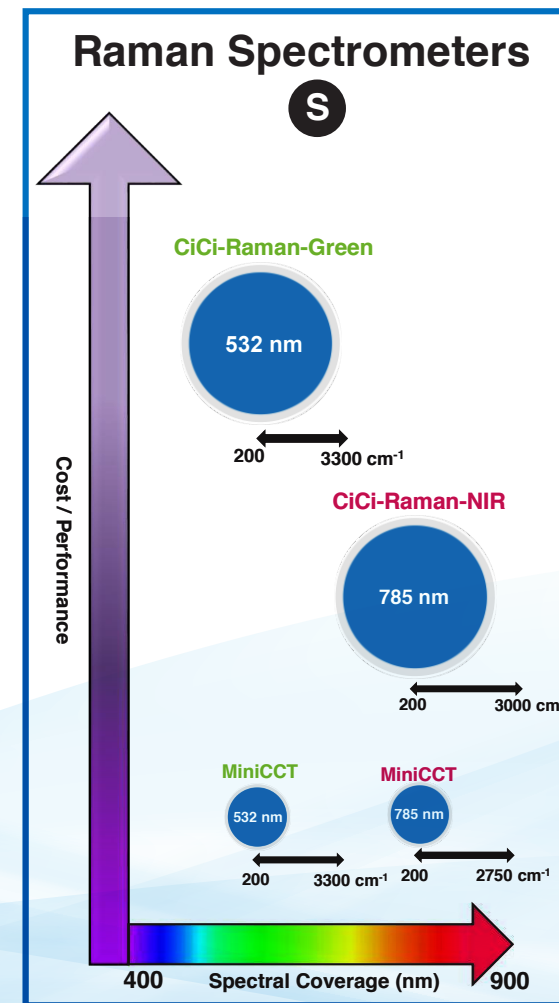
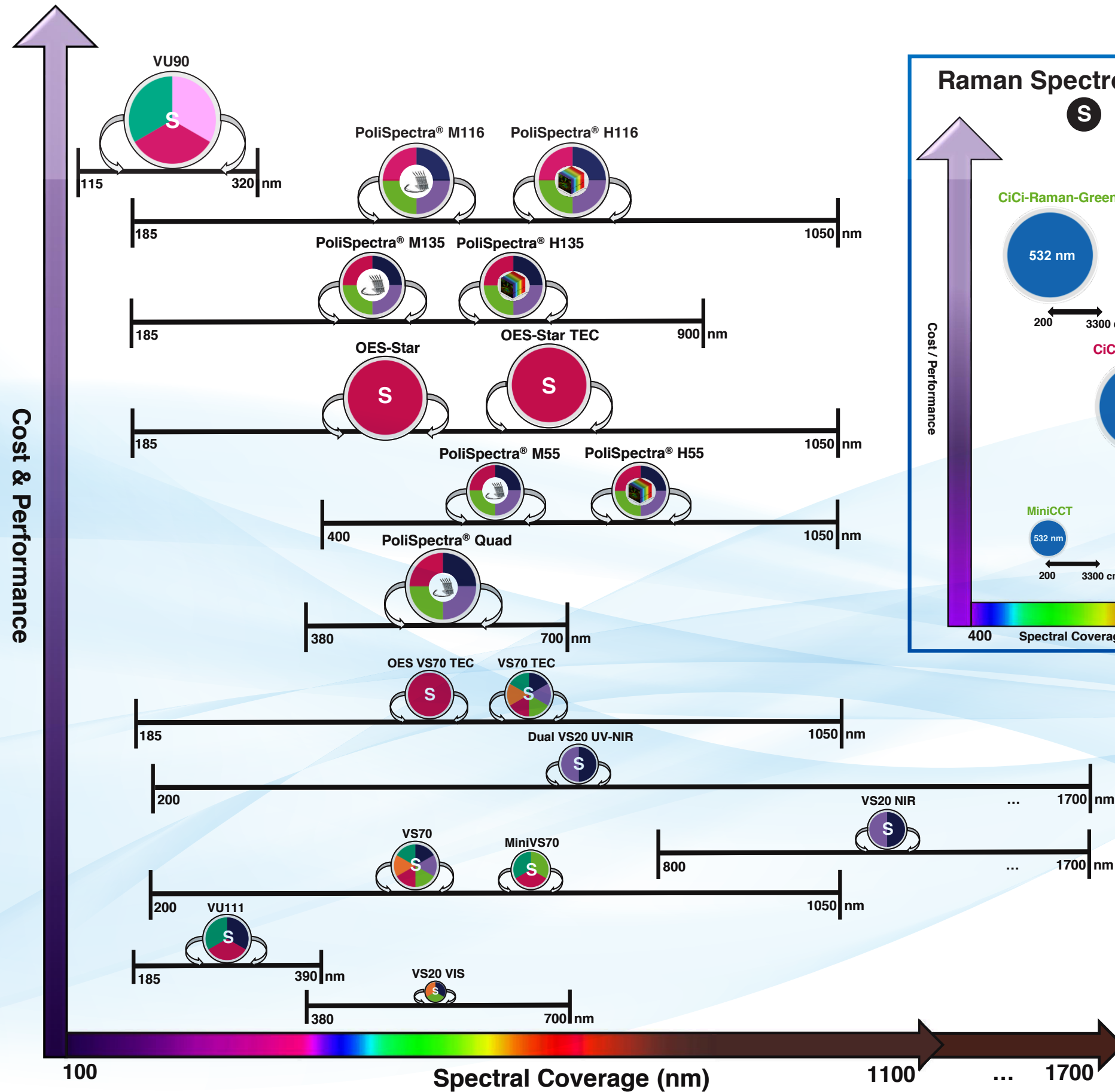
Ultra-high performance rugged spectrometer for hyperspectral imaging with a 2D sCMOS Camera

- For line-image scanning, in a push-broom hyperspectral configuration
- High throughput, USB-3 system featuring a fast 2D scientific BI CMOS with rolling shutter, running at 94 (HDR) to 188 (Standard Mode) frames per second (2048 pixels per spectrum)



## CCD SELECTION

# OEM Spectrometer Selection Guide



### Legend

**Spectrometer Input Type**

- S** Single-fiber Input
- Multi-fiber Input
- Hyperspectral Imager

**Technique & Application**

- Emission (OES)
- Absorbance
- Fluorescence
- Reflectance
- Raman
- Metrology
- Photoluminescence
- Colorimetry

**Spectrometer Size**

- ≤ 10.5x9x7 inches
- ≤ 8x8x8 inches
- ≤ 7.5x4.5x5 inches
- ≤ 7.5x4.5x3 inches
- ≤ 6x6x7.5 inches
- ≤ 5x5x5 inches
- ≤ 5x5x2 inches
- ≤ 2x2x2 inches



# OEM Philosophy and Mission

## 3 Centers of Excellence Dedicated to OEM Spectroscopy and Camera Solutions in US, EU, and Asia

Our mission is to provide a complete development and manufacturing experience, from optical simulations to opto-mechanical design and prototyping of spectroscopic and camera systems extending to, and including, electronics, firmware, software design and first articles.

Our products provide superior performance, reliability and stability, combined with robust cost reduction. Capable of flexible high volume production capacity in quantities of hundreds to thousands per year, we offer full confidentiality providing "Black Boxes" or private labelling, using your logo or graphics.

Unmatched customer service is provided by our exceptionally experienced workforce featuring on-time delivery and flexibility, allowing scheduling modifications.

Adhering to Copy Exactly! (CE!) processes, our fully trained staff from engineering to manufacturing form a dedicated OEM engineering force that supports you over the lifetime of the product.

### Scientific Segment - OEM Products and Capabilities:

- Custom master optical diffraction gratings
- Diffraction grating replicas (concave, convex and flat)
- Spectrometers, optical assemblies with pre-aligned sensors (CCD, PDA, CMOS, InGaAs) using either customers' or HORIBA's OEM electronics
- OES spectrometers
- Spectroscopy systems or modular engines, such as mini fluorometers and mini Raman systems
- Single and double scanning monochromators
- Imaging spectrographs and spectrometers with CCD or CMOS cameras
- Multispectra spectrometers with multiple fiber inputs / MultiTrack spectroscopy
- Hyperspectral system with HORIBA or customer provided camera (Push-broom configurations)
- Cameras: Spectroscopic deep-cooled scientific cameras (1D and 2D CCD & InGaAs – FI and BI)
- OEM electronics for optosensors ranging from PD and PDA to CCD and CMOS sensors
- Imaging cameras: Uncooled and cooled with FI and BI high-end scientific CMOS
- VUV/FUV spectrometers and CCD vacuum and N2-purged cameras

## Scientific Deep Cooled CCD, InGaAs and CMOS Cameras



|  | USA & Canada   | Japan  | Europe & Asia  |
|--|--|--|--|
|  | <a href="mailto:OEM.US@horiba.com">OEM.US@horiba.com</a> | <a href="mailto:OEM.JAPAN@horiba.com">OEM.JAPAN@horiba.com</a> | <a href="mailto:OEMSALES.JYFR@horiba.com">OEMSALES.JYFR@horiba.com</a> |
|  | +1 732 494 8660 Ext. 7733                                | +81 (75) 313 8121  | +33 (0) 1 69 74 72 00  |