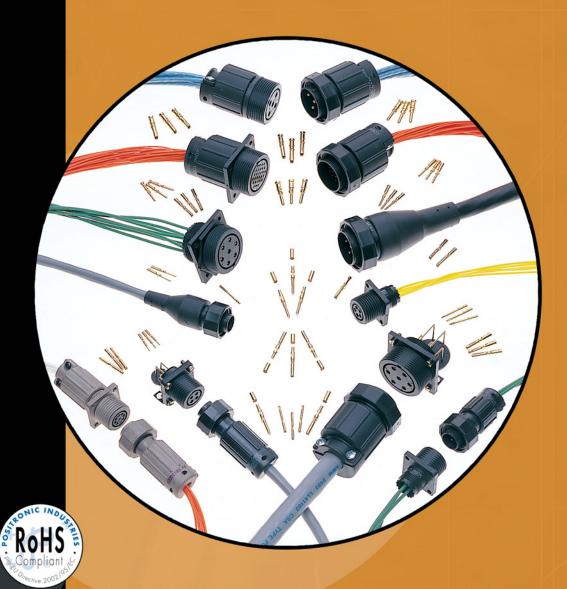


Front Runner

Circular Connectors



FEATURING HIGH PERFORMANCE,
LIGHTWEIGHT,
COMPOSITE CONSTRUCTION

Catalog C-015 Rev. E3

Positronic Provides Complete Capability Mission Statement

Experience

- Founded in 1966
- **Involvement** in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining. injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

- Quality Systems: Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters



Auch, France



"To utilize product flexibility and application

assistance to present quality interconnect solutions which represent value to customers worldwide."



Products described within this catalog may be protected by one or more of the following US patents:

> #4,900,261† #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

†Patented in Canada, 1992 Other Patents Pending

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

- ±0.001 inches [0.03 mm] for male contact mating diameters.
- ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters.
- ±0.015 inches [0.38 mm] for all other dimensions.

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employs such information at his own discretion and risk. Positronic Industries assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.

FRONT-RUNNER SERIES CIRCULAR CONNECTORS

Front

Runner



HIGH PERFORMANCE, LIGHTWEIGHT, COMPOSITE CONSTRUCTION



- SIZES 11 AND 19 connector diameters.
- 16 CONTACT ARRANGEMENTS from 3 to 29 contacts.
- **EASY CONTACT SERVICING:** Rear insertion/front release of removable contacts.
- TWO LEVEL SEQUENTIAL MATING OF CONTACTS.
- NON-CORRODIBLE/LIGHTWEIGHT COMPOSITE MATERIALS.
- **ENVIRONMENTAL VERSION** features dust and water ingress protection to IEC IP67 (1 meter immersion for 30 minutes) in mated condition.
- **EMI/RFI SHIELDED VERSION,** electroless nickel plated plastic.
- THERMOCOUPLE CONTACTS.



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Front Runner

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GENERAL PRODUCT INFORMATION





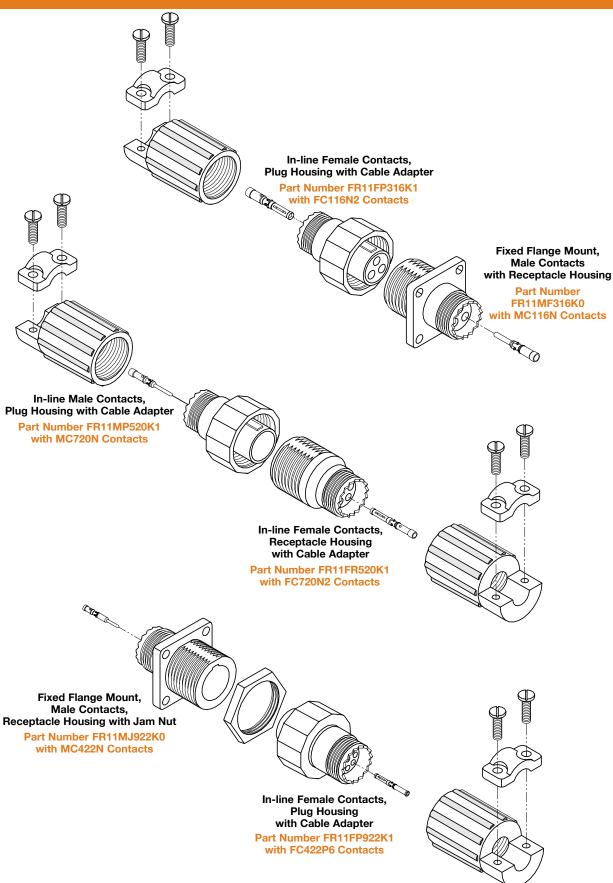
The Front Runner Series offers a multiplicity of connector features which makes it a first choice to meet the high performance and high reliability requirements of Medical, Transportation, Industrial Control, and Avionics applications. Front Runner features include:

- Composite components:
 Lightweight and non-corrodible. Contact solid copper alloy.
- 2. Sixteen (16) contact arrangements from
- 3. Hot pluggable capabilities to 25 amperes.
- 4. Two level sequential mating of contacts.
- 5. A mix of power and signal contacts in Sizes 12, 16, 20, and 22. Crimp removable contacts and printed board straight and right angle terminations.
- 6. Mounting options include flange and jam nut or printed circuit board mount.
- 7. Environmental version provides dust and water ingress protection to I.E.C. IP67 (1 meter immersion for 30 minutes in mated condition).
- 8. EMI/RFI shielded version, electroless nickel plated plastic.
- 9. Easy contact servicing rear insertion/front release contact retention system.
- 10. Threaded coupling nut system.

Contact Technical Sales for additional information.

TYPICAL CONNECTOR ASSEMBLIES

Front Runner



CONTACT ARRANGEMENTS



CONTACT ARRANGEMENTS FOR SIZE 11 HOUSING

VOLTAGE RATINGS PER EN60950 * INSULATION RESISTANCE OF 5 G OHMS

CONTACT ARRANGEMENTS ARE SHOWN APPROXIMATELY ACTUAL SIZE MATING FACE OF MALE OR REAR VIEW OF FEMALE CONNECTOR SHOWN



316

Three (3) Size 16 Contacts 0.063 inch [1.6 mm] minimum creepage for operation at 300V RMS



520

Five (5) Size 20 Contacts 0.039 inch [1.0 mm] minimum creepage for operation at 200V RMS



822

Eight (8) Size 22 Contacts 0.028 inch [0.7 mm] minimum creepage for operation at 100V RMS



420

Four (4) Size 20 Contacts 0.059 inch [1.5 mm] minimum creepage for operation at 250V RMS



722

Seven (7) Size 22 Contacts 0.063 inch [1.6 mm] minimum creepage for operation at 300V RMS



922

Nine (9) Size 22 Contacts 0.028 inch [0.7 mm] minimum creepage for operation at 100V RMS

CONTACT ARRANGEMENTS FOR SIZE 19 HOUSING

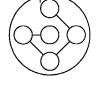
VOLTAGE RATINGS PER EN60950 * INSULATION RESISTANCE OF 5 G OHMS

CONTACT ARRANGEMENTS ARE SHOWN APPROXIMATELY ACTUAL SIZE MATING FACE OF MALE OR REAR VIEW OF FEMALE CONNECTOR SHOWN



312

Three (3) Size 12 Contacts 0.197 inch [5.0 mm] minimum creepage for operation at 600V RMS



512

Five (5) Size 12 Contacts 0.091 inch [2.3 mm] minimum creepage for operation at 400V RMS



712

Seven (7) Size 12 Contacts 0.071 inch [1.8 mm] minimum creepage for operation at 300V RMS



716

Seven (7) Size 16 Contacts 0.189 inch [4.8 mm] minimum creepage for operation at 600V RMS



916

Nine (9) Size 16 Contacts 0.118 inch [3.0 mm] minimum creepage for operation at 400V RMS



920

Nine (9) Size 20 Contacts 0.154 inch [3.9 mm] Minimum Creepage for Operation at 600V RMS



1220

Twelve (12) Size 20 Contacts 0.102 inch [2.6 mm] minimum creepage for operation at 400V RMS



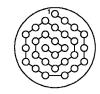
1920

Nineteen (19) Size 20 Contacts 0.059 inch [1.5 mm] minimum creepage for operation at 250V RMS



1822

Eighteen (18) Size 22 Contacts 0.086 inch [2.2 mm] minimum creepage for operation at 400V RMS



2922

Twenty-nine (29) Size 22 Contacts 0.051 inch [1.3 mm] minimum creepage for operation at 250V RMS

◆ NOTE: Contact Technical Sales for availability of other contact arrangements.





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Glass-filled DAP, Type SDG-F, black Insulator Inserts:

color, UL 94V-0.

Non-Environmental Connectors:

Glass-filled polyester, black color, Housings: UL 94V-0. **Coupling Nut:** Glass-filled polyester, black color,

UL 94V-0.

Cable Adapters: Glass-filled polyester, black color,

UL 94V-0.

Environmental Connectors:

Interfacial O-Rings: T.P.F.

Cable Adapters: Glass-filled polyester with T.P.E. boot. **Dust Cover:** Glass-filled polyester, black color, or low

density polyethylene, black color,

UL 94V-0.

EMI/RFI Shielded Connectors:

Housings: Thermoplastic, electroless nickel over

copper plated.

Cable Adapters: Thermoplastic, electroless nickel over

copper plated.

Contacts: Copper alloy with gold flash over nickel

or 0.000030 inch [0.76 microns] gold

plate over nickel plate.

Jam Nuts: Aluminum, black anodized.

MECHANICAL CHARACTERISTICS:

Polarization: Plug and receptacle housings are molded

with integral polarization system.

Removable Contacts: Rear insertion/Front release removal.

Female contact features "Closed Entry

Design" for highest reliability.

Contact Retention in Insulator:

6 lbs. [27 N] per IEC 60512-8, Test 15a. Size 22: Size 20: 10 lbs. [44 N] per IEC 60512-8. Test 15a. 20 lbs. [89 N] per IEC 60512-8, Test 15a. Size 16: Size 12: 20 lbs. [89 N] per IEC 60512-8, Test 15a.

Sequential Contact

Mating Systems: One and two level systems. Contact Technical Sales for ordering information.

Coupling System:

Size 11 Housing: M19 coupling nut. Size 19 Housing: M32 coupling nut. **Printed Board**

Contact Terminations: Straight and 90° solder terminations.

Mechanical Operations: 500 operations.

ELECTRICAL CHARACTERISTICS:

Nominal Contact Current Rating:

Size 12: 25 amperes. Size 16: 13 amperes. Size 20: 7.5 amperes. Size 22: 5 amperes.

Initial Contact Resistance, Maximum:

Size 12: 0.001 ohms per IEC 60512-2, Test 2b. Size 16: 0.0016 ohms per IEC 60512-2, Test 2b. Size 20: 0.007 ohms per IEC 60512-2, Test 2b. Size 22: 0.012 ohms per IEC 60512-2, Test 2b.

Size 16 Micro-Coaxial Contacts:

See page 22 for technical information.

Insulation Resistance: 5 G ohms per IEC 60512-2, Test 3a,

Method A.

Creepage and

Clearance Distance:

See values given with the specific contact arrangements on page 3. Working Voltage: See values given with the specific contact arrangements on page 3.

Hot Pluggable (50 couplings per UL 1977, paragraph 15):

Size 12 Contacts: 250 VAC at 25 amperes. Size 16 Contacts: 120 VAC at 4.5 amperes.

CLIMATIC CHARACTERISTICS:

Working Temperature: -55°C to +125°C.

Dust and Water Ingress: Per IEC IP67 (1 meter immersion for 30

minutes) in mated condition.

EMI/RFI SHIELDING CHARACTERISTICS:

Surface Conductivity: < 0.5 ohm per square.

Attenuation: 70-80 dB at most frequencies.

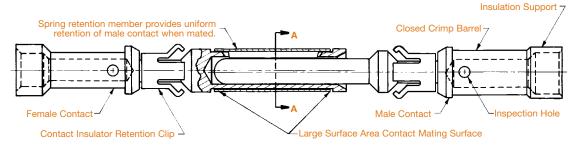
THERMOCOUPLE CONTACTS:

Size 20 and 22 crimp contacts are available. See page 20 for details.

PCB mount contacts are available please contact Technical Sales for details.

TECH INFO

"LARGE SURFACE AREA CONTACT MATING SYSTEM" HIGH RELIABILITY "CLOSED ENTRY" DESIGN PRECISION MACHINED SOLID COPPER ALLOY



All contacts of Positronic's Front Runner Series utilize the "Large Surface Area (L.S.A.) Contact Mating System." The "L.S.A. Contact Mating System" insures the lowest level of contact resistance during mechanical endurance tests of 1000 coupling cycles or more. Contact insertion/withdrawal forces remain substantially the same during the life of the connector.

Front Runner Series use only "Closed Entry" design female contacts. The "Closed Entry" design prevents probe damage to the female contacts, and will not allow the female contact to accept misaligned or bent male contacts.



SECTION A-A ENLARGED

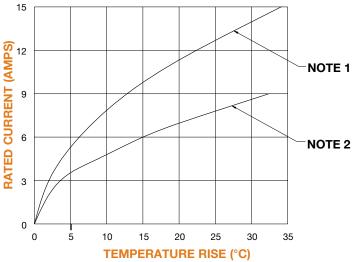
All Front Runner Series contacts are precision machined from solid copper alloy barstock. They are durable, smooth in construction, and have greater amperage capacities than hollow, sheet metal-style contacts.

Front Runner Series contacts, having a large contact surface area, produce less heat at the contact surface, thereby permitting the connector to operate at high amperage levels continuously and still maintain lower connector temperatures.

CONNECTOR TEMPERATURE RISE CURVES

Tested per IEC Publication 60512-5-2, Test 5a

Size 16 Contact / Size 20 Contacts / Size 11 Housing



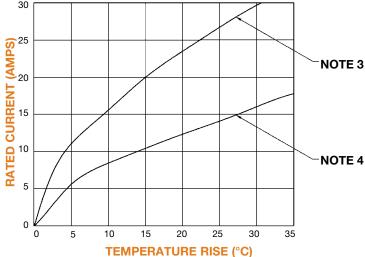
NOTE 1:

Curve developed using FR11MP316K0 and FR11FF316K0 connectors, MC116N and FC116N2 crimp contacts and 16 AWG [1.5 mm²] size wire. All contacts under load.

NOTE 2:

Curve developed using FR11MP520K0 and FR11FF520K0 connectors, MC720N and FC720N2 crimp contacts and 20 AWG [0.5 mm²] size wire. All contacts under load.

Size 12 Contact / Size 16 Contacts / Size 19 Housing



NOTE 3:

Curve developed using FR19MF312K0 and FR19FP312K0 connectors, MC612N and FC612N2 crimp contacts and 12 AWG [4.0 mm²] size wire. All contacts under load.

NOTE 4:

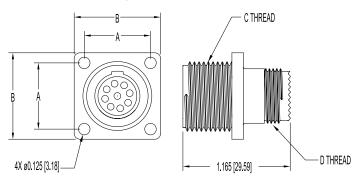
Curve developed using FR19MF716K0 and FR19FP716K0 connectors, MC116N and FC116N2 crimp contacts and 16 AWG [1.5 mm²] size wire. All contacts under load.



HOUSING DIMENSIONS

FIXED FLANGE-MOUNT HOUSING

RECEPTACLE HOUSING, MALE OR FEMALE CONTACTS



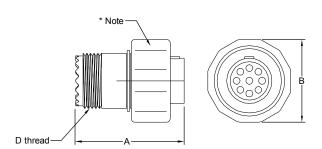
DIMENSION	SIZE 11 HOUSING	SIZE 19 HOUSING
A	0.719 [18.26]	1.062 [26.97]
В	0.938 [23.83]	1.438 [36.53]
C Thread	M19	M32
D Thread	M15	M28

MATERIALS:

Insert: Glass-filled DAP. **Housing:** Glass-filled polyester.

FREE IN-LINE HOUSINGS

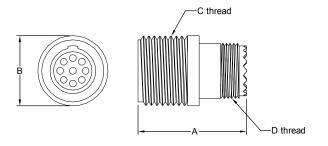
PLUG HOUSING, MALE OR FEMALE CONTACTS



DIMENSION	SIZE 11 HOUSING	SIZE 19 HOUSING			
Α	1.165 [29.59]	1.165 [29.59]			
В	0.890 [22.61]	1.435 [36.45]			
D Thread M15 M28					

◆ NOTE: This connector may be ordered without the coupling nut.

RECEPTACLE HOUSING, MALE OR FEMALE CONTACTS



DIMENSION	SIZE 11 HOUSING	SIZE 19 HOUSING	
Α	1.165 [29.59]	1.165 [29.59]	
В	ø 0.750 [19.05]	ø 1.181 [30.00]	
C Thread	M19	M32	
D Thread	M15	M28	

MATERIALS:

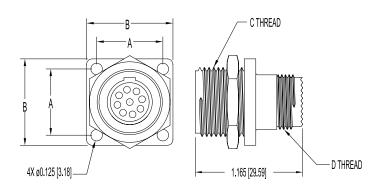
Insert: Glass-filled DAP. Housing & Coupling Nut: Glass-filled polyester.

HOUSING DIMENSIONS



FIXED JAM NUT MOUNTING

RECEPTACLE HOUSING, MALE OR FEMALE CONTACTS



DIMENSION	SIZE 11 HOUSING	SIZE 19 HOUSING
Α	0.719 [18.26]	1.062 [26.97]
В	0.938 [23.83]	1.438 [36.53]
C Thread	M19	M32
D Thread	M15	M28

MATERIALS AND FINISHES:

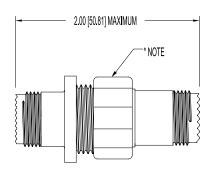
Insert: Glass-filled DAP.

Housing: Glass-filled polyester.

Jam Nut: Aluminum, black anodize.

IN-LINE TO IN-LINE MOUNTING

LENGTH OF MATED PAIR



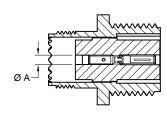
MATERIALS:

Insert: Glass-filled DAP. Housing & Coupling Nut: Glass-filled polyester.

▼ NOTE: This connector may be ordered without the coupling nut.

CONTACT HOLE DIAMETER

TERMINATION SIDE OF INSULATOR



CONTACT SIZE	ØD
12	0.195 [4.95]
16	0.125 [3.18]
20	0.097 [2.46]
22	0.079 [2.01]

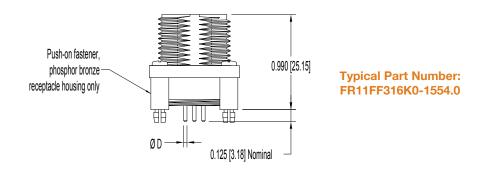


STRAIGHT AND 90° PRINTED BOARD CONNECTORS

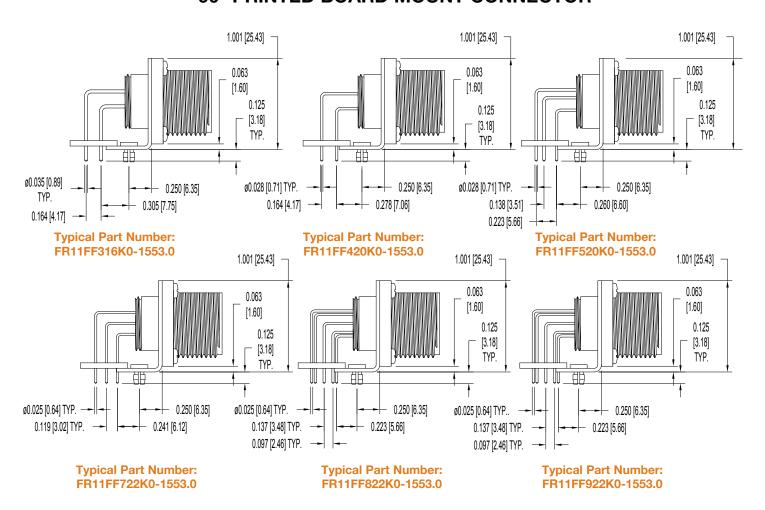
STRAIGHT PRINTED BOARD MOUNT CONNECTOR

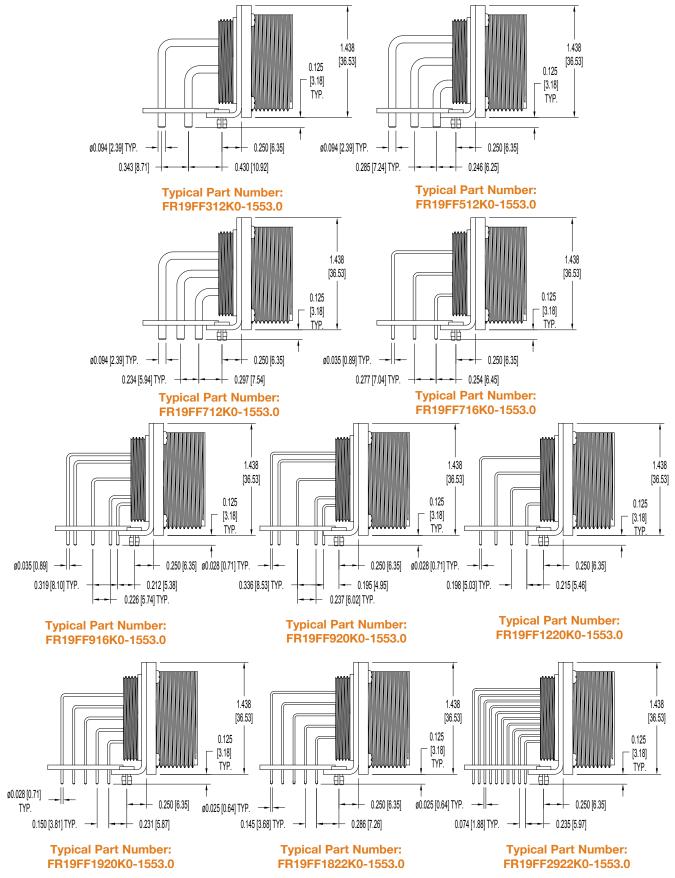
RECEPTACLE HOUSING, MALE OR FEMALE CONTACTS

CONTACT SIZE	ØD
12	0.094 [2.39]
16	0.035 [0.89]
20	0.028 [0.71]
22	0.025 [0.64]



90° PRINTED BOARD MOUNT CONNECTOR







STRAIGHT PRINTED BOARD **CONTACT HOLE PATTERN**

BOARD HOLE SIZES:

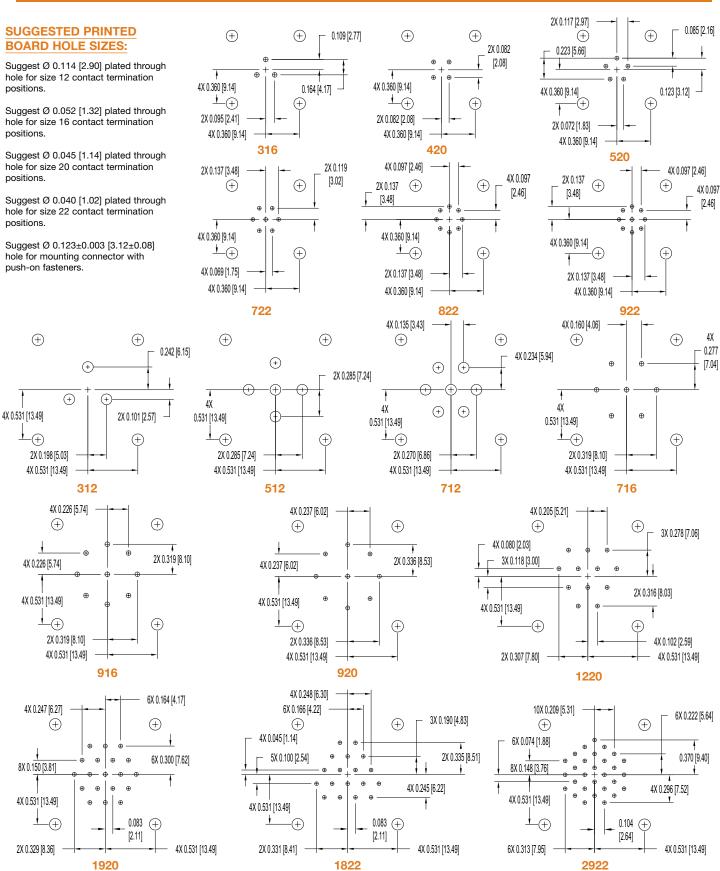
hole for size 12 contact termination positions.

hole for size 16 contact termination positions.

hole for size 20 contact termination

hole for size 22 contact termination positions.

hole for mounting connector with push-on fasteners.



90° PRINTED BOARD **CONTACT HOLE PATTERN**



DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø 0.114 [2.90] plated through hole for size 12 contact termination positions.

Suggest Ø 0.052 [1.32] plated through hole for size 16 contact termination positions.

Suggest Ø 0.045 [1.14] plated through hole for size 20 contact termination

Suggest Ø 0.040 [1.02] plated through hole for size 22 contact termination positions.

Suggest Ø 0.123±0.003 [3.12±0.08] hole for mounting connector with push-on fasteners.

(+)

312

4X 0.226 [5.74]

2X 0.101 [2.57]

 \oplus

0

0.083

[2.11]

1920

916

(+)

2X 0.531 [13.49]

1(+)

2X 0.198 [5.03]

2X 0.226 [5.74]

2X 0.531 [13.49]

4X 0.247 [6.27]

8X 0.150 [3.81]

2X 0.531 [13.49]

2X 0.329 [8.36]

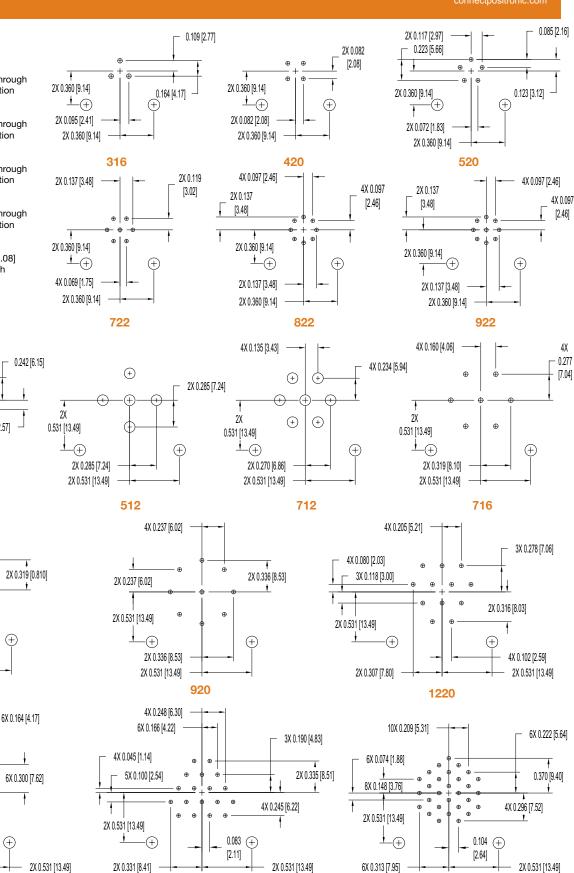
(+)

+

2X 0.319 [8.10]

2X 0.531 [13.49]

2X 0.531 [13.49]

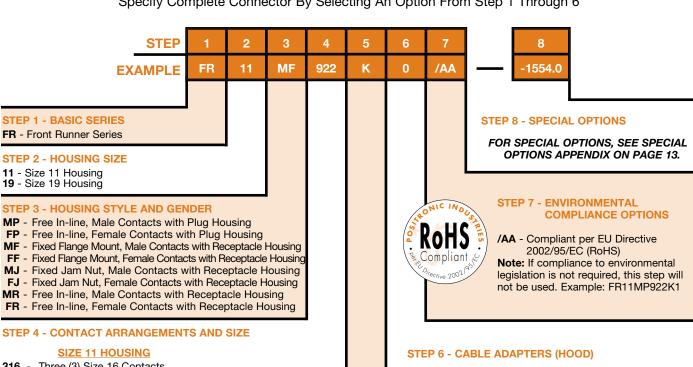


1822



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 6



0 - None

1 - Long, Straight, Non-Environmental

2 - Short, Straight, Non-Environmental

41- Long, Straight, Environmental with single cable seal.

43- Long, Straight, Environmental with single cable seal.

44- Long, Straight, Environmental with single cable seal.

(Size 11 - 0.150 [3.81] ID, size 19 - 0.345 [8.76] ID) 42- Long, Straight, Environmental with single cable seal.

(Size 11 - 0.200 [5.08] ID, size 19 - 0.420 [10.67] ID)

(Size 11 - 0.250 [6.35] ID, size 19 - 0.495 [12.57] ID)

(Size 11 - 0.300 [7.62] ID, size 19 - 0.570 [14.48] ID)

4 - Long, Straight, Environmental

5 - Long, Straight, EMI/RFI

6 - Short, Straight, EMI/RFI

STEP 4 - CONTACT ARRANGEMENTS AND SIZE

SIZE 11 HOUSING

- 316 Three (3) Size 16 Contacts
- **420** Four (4) Size 20 Contacts
- 520 Five (5) Size 20 Contacts 722 - Seven (7) Size 22 Contacts
- 822 Eight (8) Size 22 Contacts
- 922 Nine (9) Size 22 Contacts

SIZE 19 HOUSING

- 312 Three (3) Size 12 Contacts
- 512 Five (5) Size 12 Contacts
- 712 Seven (7) Size 12 Contacts
- 716 Seven (7) Size 16 Contacts
- 916 Nine (9) Size 16 Contacts
- 920 Nine (9) Size 20 Contacts
- 1220 Twelve (12) Size 20 Contacts
- 1822 Eighteen (18) Size 22 Contacts
- 1920 Nineteen (19) Size 20 Contacts
- 2922 Twenty-nine (29) Size 22 Contacts

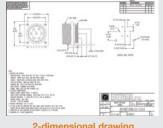
STEP 5 - SERVICE CLASS

- K Non-Environmental
- L Environmental
- M EMI/RFI Shielded
- LM Environmental and EMI/RFI Shielded

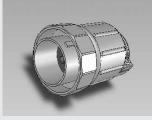
Note: Crimp contacts must be ordered separately. Select desired contact size and wire gauge size from pages 18 - 19.

> Order thermocouple contacts from page 20. Order size 16 micro-coaxial contacts from page 22.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.







3-dimensional model

SPECIAL OPTIONS APPENDIX



MODIFICATIONS (MOS)

Specify complete connector by selecting a base part number from the Ordering Information Page. Once base part number is selected, add desired modification (MOS) number below to the end of the part number.

Example part number: FR19FR916K0-14-1553.0

HOUSING SIZE	GENDER	HOUSING STYLE	MODIFICATION OF STANDARD (MOS) NUMBER	DESCRIPTION OF MODIFICATION
11 & 19	M/F	PLUG	-1512.0	Allows for connector to be supplied without the coupling nut and associated retainer ring.
11 & 19	M/F	FIXED FLANGE MOUNT RECEPTACLE	-1553.0	Allows for connector be to suppled with right angle (90°) printed board mount termination contacts that allow for a 0.125 [3.18] tail length.
11 & 19	M/F	FIXED FLANGE MOUNT RECEPTACLE	-1554.0	Allows for connector to be supplied with straight printed board mount termination contacts that allow for a 0.125 [3.18] tail length. Push-on fasteners included.
11 & 19	M/F	ALL	-14	Allows connector with signal contacts installed, for signal contacts only to be plated 0.000030 [0.76µ] gold over nickel.
11 & 19	M/F	ALL	-15	Allows connector with signal contacts installed, for signal contacts only to be plated 0.000050 [1.27µ] gold over nickel.

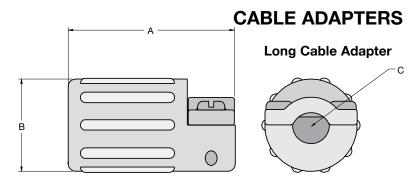
MANY OTHER SPECIAL OPTIONS ARE AVAILABLE.

Find out more about Sequential Mating System, Straight and Right Angle Thermocouple Printed Circuit Board mount contacts.

CONSULT TECHNICAL SALES OR VISIT OUR WEBSITE AS WWW.CONNECTPOSITRONIC.COM

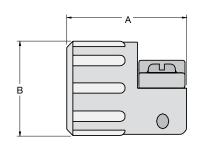


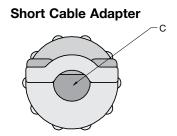
NON-ENVIRONMENTAL VERSION ACCESSORIES



MATERIALS:

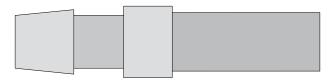
Cable Adapter & Cable Clamp: Glass-filled polyester.





	LONG CABLE ADAPTER		SHOF	T CABLE AD	<u>APTER</u>	
DIMENSIONS	A	В	C Cable Range	A	В	C Cable Range
Size 11 Housing	<u>1.350</u> [34.29]	<u>0.750</u> [19.05]	<u>0.300</u> [7.62] Maximum	<u>0.975</u> [24.77]	<u>0.750</u> [19.05]	<u>0.300</u> [7.62] Maximum
Size 19 Housing	1.350 [34.29]	1.285 [32.64]	0.570 [14.48] Maximum	<u>0.975</u> [24.77]	1.285 [32.64]	<u>0.570</u> [14.48] Maximum

KEYING PLUGS



MATERIAL: Nylon.

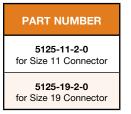
KEYING PLUG PART NUMBER **CONTACT SIZE** SIZE 12 5123-1-0-0 SIZE 16 5123-2-0-0 5123-3-0-0 SIZE 20 5123-4-0-0 SIZE 22

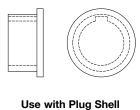
Keying Plug

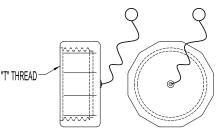


PRESS-ON DUST COVERS

THREADED DUST COVERS





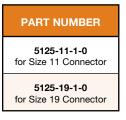


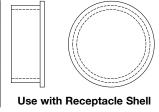
PART NUMBER	THREAD
5125-11-0-0 for Size 11 Connector	M19
5125-19-0-0 for Size 19 Connector	M32

MATERIAL: Low density polyethylene.

Use with Receptacle Shell

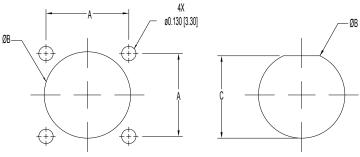
MATERIAL: Glass-filled polyester.







PANEL MOUNTING CUTOUTS



Flange Mounting

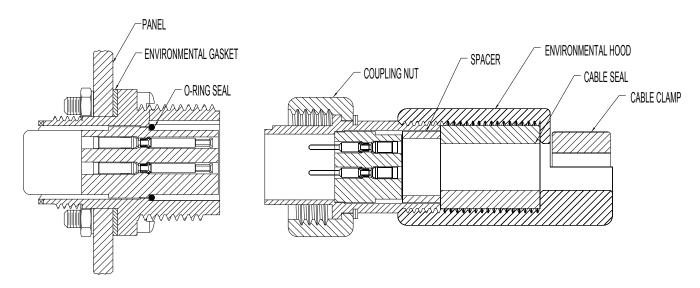
Jam Nut

Suggest 0.092 [2.34] maximum panel thickness if using environmental flange gasket or 0.122 [3.10] maximum panel thickness without gasket.

DIMENSION	SIZE 11 HOUSING	SIZE 19 HOUSING
Α	0.719 [18.26]	1.062 [26.97]
ØВ	0.760 ±0.003 [19.30 ±0.08]	1.275 ±0.003 [32.39 ±0.08]
С	0.715 ±0.003 [18.16 ±0.08]	1.227 ±0.003 [31.17 ±0.08]

ENVIRONMENTAL VERSION

ENVIRONMENTAL DESIGN FEATURES



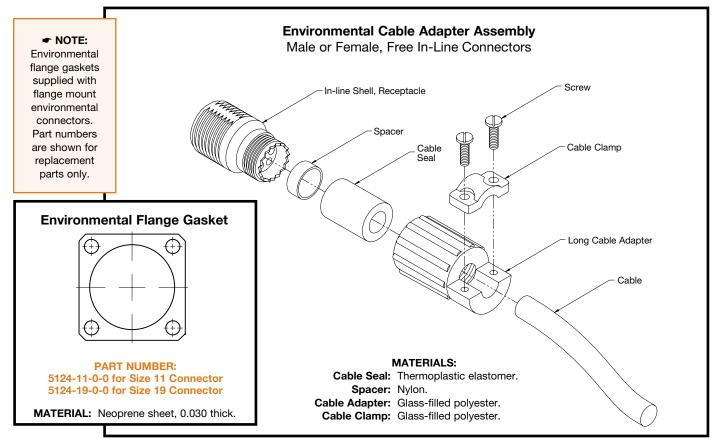
Fixed Female Flange Mounted Connector

Free Male In-line Connector

MATERIALS:

O-Ring: Thermoplastic elastomer.

ENVIRONMENTAL VERSION ACCESSORIES





TECHNICAL DATA

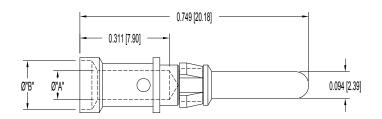


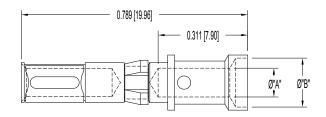
MATERIAL: Electroless nickel over copper. Electroless plating offers surface conductivity of < 0.5 ohm per square and attenuation of 70-80 dB at most frequencies. Due to differences in cable construction and termination, results may vary and should be tested under actual operating conditions to determine exact values.

▼ NOTE: Dimensions are consistent with non-shielded versions.

REMOVABLE CONTACTS

SIZE 12 REMOVABLE CONTACTS





MALE

MALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"
MC612N	<u>12</u>	<u>0.100</u>	<u>0.170</u>
	[4.0]	[2.54]	[4.32]

FEMALE

FEMALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"	
FC612N2	<u>12</u>	<u>0.100</u>	<u>0.170</u>	
	[4.0]	[2.54]	[4.32]	

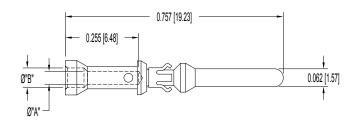
MATERIALS AND FINISHES:

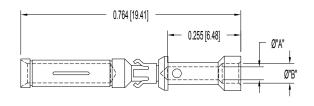
Material: Copper Alloy.

Finish: Gold flash over nickel.

0.000030 inch [0.76 $\mu]$ gold over nickel available by adding "-14" suffix onto the part number. Example: MC612N-14.

SIZE 16 REMOVABLE CONTACTS





MALE

MALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"
MC114N	<u>14 / 16</u>	<u>0.081</u>	<u>0.105</u>
	[2.5 / 1.5]	[2.06]	[2.67]
MC116N 16 / 18 [1.5 / 1.0]		<u>0.067</u> [1.70]	<u>0.093</u> [2.36]
MC120N	20 / 22 / 24	<u>0.045</u>	<u>0.065</u>
	[0.5 / 0.3 / 0.25]	[1.14]	[1.65]

FEMALE

FEMALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"	
FC114N2	<u>14 / 16</u> [2.5 / 1.5]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	
FC116N2	C116N2		<u>0.093</u> [2.36]	
FC120N2	FC120N2 20 / 22 / 24 [0.5 / 0.3 / 0.25]		<u>0.065</u> [1.65]	

MATERIALS AND FINISHES:

Material: Copper Alloy.

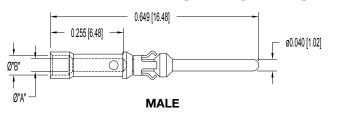
Finish: Gold flash over nickel.

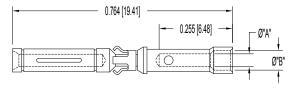
number. Example: FC612N-14.

REMOVABLE CONTACTS



SIZE 20 REMOVABLE CONTACTS





FEMALE

MALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"
MC720N3	20 / 22 / 24	<u>0.045</u>	<u>0.068</u>
	[0.5 / 0.3 / 0.25]	[1.14]	[1.73]

FEMALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"
FC720N2	20 / 22 / 24	<u>0.045</u>	<u>0.068</u>
	[0.5 / 0.3 / 0.25]	[1.14]	[1.73]

MATERIALS AND FINISHES:

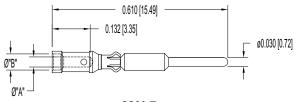
Material: Copper Alloy.

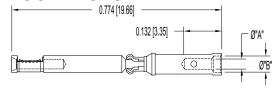
Finish: Gold flash over nickel.

0.000030 inch $[0.76~\mu]$ gold over nickel available by adding "-14" suffix onto the part

number. Example: FC720N2-14.

SIZE 22 REMOVABLE CONTACTS





MALE

MALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"	
MC422N	22 / 24 / 26	<u>0.035</u>	<u>0.056</u>	
	[0.3 / 0.25 / 0.12]	[0.89]	[1.42]	

FEMALE

FEMALE CONTACT PART NUMBER	WIRE SIZE AWG [mm²]	Ø "A"	Ø "B"
FC422P6	22 / 24 / 26	<u>0.035</u>	<u>0.056</u>
	[0.3 / 0.25 / 0.12]	[0.89]	[1.42]

MATERIALS AND FINISHES:

Material: Copper Alloy.

Finish: Gold flash over nickel.

0.000030 inch [0.76 μ] gold over nickel available by adding "-14" suffix onto the part

number. Example: MC422N-14.

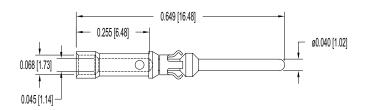
ADVANTAGES OF REAR INSERTION-FRONT RELEASE **CONTACT RETENTION SYSTEM**

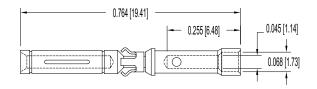
CONSIDERATION	FRONT RELEASE ADVANTAGE
1. Size	Will accept a wire with oversized insulation diameter.
2. Connector Wiring	Less open wiring is required between the connector and the lacing or between the connector and the cable jacket. Minimum service time is required for repairs.
3. Shielded Wires	Provides the most effective RFI shielding as the shielding can be brought closer to the grommet surface for terminations to the connector shell.
4. Contact Servicing	Since the removal tool is inserted from the front, finding the correct position is relatively simple.
5. Wire Breakage	The standard removal tool can be used to remove a contact which has a broken wire at the contact crimp joint.
6. Service Tools	Metal tools are available for inserting and removing contacts.



THERMOCOUPLE CONTACTS

SIZE 20 CRIMP THERMOCOUPLE CONTACTS





MALE FEMALE

ТҮРЕ	MATERIAL	MALE PART NUMBER	FEMALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]
	CHROMEL (+)	MC720N3CH	FC720N2CH	WHITE	<u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25]
К	ALUMEL (-)	MC720N3AL	FC720N2AL	GREEN	20 / 22 / 24 [0.5 / 0.3 / 0.25]
_	COPPER (+)	MC720N3CU	FC720N2CU	RED	20 / 22 / 24 [0.5 / 0.3 / 0.25]
l	CONSTANTAN (-)	MC720N3CO	FC720N2CO	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]
_	CHROMEL (+)	MC720N3CH	FC720N2CH	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]
E	CONSTANTAN (-)	MC720N3CO	FC720N2CO	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]

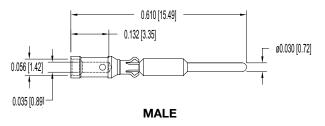
For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

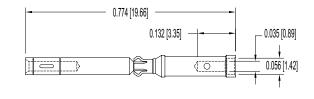
For more information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

See page 23 for Crimp Tool information.

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SIZE 22 CRIMP THERMOCOUPLE CONTACTS





FEMALE

TYPE	MATERIAL	MALE PART NUMBER	FEMALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]
	CHROMEL (+)	MC422NCH	FC422N6CH	WHITE	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
K	ALUMEL (-)	MC422NAL	FC422N6AL	GREEN	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
_	COPPER (+)	MC422NCU	FC422N6CU	RED	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
т	CONSTANTAN (-)	MC422NCO	FC422N6CO	YELLOW	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
_	CHROMEL (+)	MC422NCH	FC422N6CH	WHITE	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
E	CONSTANTAN (-)	MC422NCO	FC422N6CO	YELLOW	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]

For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

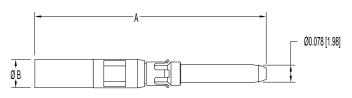
See page 23 for Crimp Tool information.

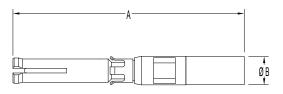
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CRIMP SHIELDED CONTACTS



SIZE 16 CRIMP SHIELDED CONTACTS





MALE



FEMALE

CONTACT DESIGNATION	PART NUMBER	А	ØВ	CABLE SIZE
MALE	MCS126N	<u>0.993</u> [25.22]	<u>0.045</u> [1.14]	RG 178 B/U RG 196 A/U
FEMALE	FCS126N2	0.967 [24.56]	<u>0.045</u> [1.14]	RG 178 B/U RG 196 B/U
MALE	MCS226N	1.048 [26.62]	<u>0.070</u> [1.78]	RG 179 B/U RG 316 /U
FEMALE	FCS226N2	1.022 [25.96]	<u>0.070</u> [1.78]	RG 179 B/U RG 316 /U

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulating Material: (Dielectric) Teflon.

Inner Contacts: Phosphor bronze, 0.000030 inch

[0.76 microns] gold over nickel.

Outer Contacts: Brass and beryllium copper, gold flash

over nickel.

MECHANICAL CHARACTERISTICS:

Contact Retention in

Insulator: 20 lbs. [89N].

Removable Contacts: Rear insertion, front removable.

Insertion Force

per Contact: 8 oz. [2.2 N] per contact maximum.

Durability: 100 cycles minimum. Vibration: 20g from 10 HZ to 500 HZ.

Shock: 30g - 11rms.

ELECTRICAL CHARACTERISTICS:

	CONTACT/WIRE COMBINATIONS				
MICRO-COAXIAL CONTACTS	126N		226N		
CONTACTO	RG178	RG196	RG179	RG316	
Characteristic Impedance (ohms)	50	50	75	50	
Frequency Range	0-500 MHz				
VSWR					
0 to 200 MHz	1.25				
200 to 500 MHz	1.70 2.25		25		
Insertion Loss @ 500 MHz	0.2 dB 1.0 dB			dB	

Dielectric Strength

at Sea Level: 600 V rms.

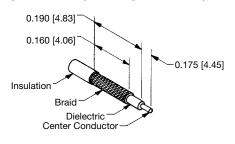
Initial Contact Resistance: 0.012 ohms maximum.

Insulator Resistance: 5 G ohms.

CLIMATIC CHARACTERISTICS: Temperature Range: -55°C to +125°C

9506-0-0-0 CRIMP TOOL

SHIELDED CABLE STRIP LENGTH





APPLICATION TOOLS SECTION

Front Runner connectors are offered with removable crimp contacts.

Positronic Industries recognizes the **importance of**supplying **application tooling** to support our
customers' use of our products.

Information on application tooling is
available on our web site at

http://www.connectpositronic.com/products/157/ApplicationTooling

There you will find downloadable PDF cross reference

charts for removable contacts. These charts will supply
part numbers for insertion, removal and crimping tools,

along with information regarding use of tools and techniques.

Connectors Designed To Customer Specifications

Positronic Front Runner connectors can be modified to customer specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware.

Contact Technical Sales with your particular requirements.

APPLICATION TOOLS



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Positronic Contact P/N	Contact Size	Handle & Positioner P/N	Crimp Tool P/N	Mfg. Cross	Mii Equiv	Positioner	Mfg. Cross	Mil Equiv	Insertion Tool	Mfg. Cross	Mil Equiv	Removal Tool	Mfg. Cross	Mil Equiv
FC114N2		:	9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	0-0-0-6606	ITH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
FC116N2	16	:	9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	0-0-0-6606	ITH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
FC120N2		:	9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	0-0-0-6606	1TH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
FC422P6		:	9507-0-0-0	AFM8	M22520/2-01	9502-20-0-0	K1197	-	9099-1-0-0	ITH 1056	M81969/18-02	9081-3-0-0	RNG2103	
FC422N6AL		-	0-0-0-2056	AFM8	M22520/2-01	9502-20-0-0	K1197	!	9099-1-0-0	1TH 1056	M81969/18-02	9081-3-0-0	RNG2103	!
FC422N6CH	22	:	0-0-0-2096	AFM8	M22520/2-01	9502-20-0-0	K1197	1	9099-1-0-0	ITH 1056	M81969/18-02	9081-3-0-0	RNG2103	1
FC422N6C0		:	9507-0-0-0	AFM8	M22520/2-01	9502-20-0-0	K1197	:	9099-1-0-0	ITH 1056	M81969/18-02	9081-3-0-0	RNG2103	
FC422N6CU		:	0-0-0-2056	AFM8	M22520/2-01	9502-20-0-0	K1197	:	9099-1-0-0	1TH 1056	M81969/18-02	9081-3-0-0	RNG2103	
FC612N2	12		0-0-0-1056	AF8	M22520/1-01	9502-19-0-0	TP1199		0-0-2-6606	ПР 1168		2711-0-0-0	- +	-
FC720N2			0-0-0-2056	AFM8	M22520/2-01	9502-22-0-0	K1196		9099-4-0-0	1076 TTP		9081-2-0-0	RNG2103	-
FC720N2AL		1	9207-0-0-0	AFM8	M22520/2-01	9502-22-0-0	K1196	1	9099-4-0-0	ITP 1076	i	9081-2-0-0	RNG2103	1
FC720N2CH	20	-	0-0-0-2056	AFM8	M22520/2-01	9502-22-0-0	K1196	-	9099-4-0-0	ITP 1076	-	9081-2-0-0	RNG2103	1
FC720N2C0		-	0-0-0-2096	AFM8	M22520/2-01	9502-22-0-0	K1196	-	9099-4-0-0	ПР 1076	-	9081-2-0-0	RNG2103	:
FC720N2CU		-	0-0-0-2096	AFM8	M22520/2-01	9502-22-0-0	K1196	-	9069-4-0-0	1076		9081-2-0-0	RNG2103	:
FCS126N2	16	0-0-0-9056	9506-1-0-0	HX3		0-0-7-9096	X530		0-0-0-6606	1TH 1094		9081-4-0-0	RTG 2103	M81969/20-01
FCS226N2	20	0-0-0-9056	9506-1-0-0	НХЗ		9506-2-0-0	X530		0-0-0-6606	1TH 1094		9081-4-0-0	RTG 2103	M81969/20-01
MC114N		-	9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	0-0-0-6606	1TH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
MC116N	9	-	9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	0-0-0-6606	ITH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
MC120N		-	9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
MC422N		-	0-0-0-2056	AFM8	M22520/2-01	9502-12-0-0	K187	-	9099-1-0-0	1TH 1056	M81969/18-02	9081-1-0-0	RTCO 2061	-
MC422NAL		-	0-0-0-2056	AFM8	M22520/2-01	9502-12-0-0	K187	-	9099-1-0-0	ITH 1056	M81969/18-02	9081-1-0-0	RTCO 2061	1
MC422NCH	22	:	9207-0-0-0	AFM8	M22520/2-01	9502-12-0-0	K187	-	9099-1-0-0	ITH 1056	M81969/18-02	9081-1-0-0	RTCO 2061	1
MC422NCO		i	9207-0-0-0	AFM8	M22520/2-01	9502-12-0-0	K187	i	9099-1-0-0	ITH 1056	M81969/18-02	9081-1-0-0	RTCO 2061	1
MC422NCU		i	9207-0-0-0	AFM8	M22520/2-01	9502-12-0-0	K187	i	9099-1-0-0	ITH 1056	M81969/18-02	9081-1-0-0	RTCO 2061	!
MC612N	12	i	9501-0-0-0	AF8	M22520/1-01	9502-19-0-0	TP1199	i	9099-3-0-0	ITP 1168	ı	2711-0-0-0	P+	1
MC720N3		-	0-0-0-2096	AFM8	M22520/2-01	9502-27-0-0	K1506	-	9099-4-0-0	ITP 1076	-	9081-2-0-0	RNG2103	1
MC720N3AL		:	9207-0-0-0	AFM8	M22520/2-01	9502-21-0-0	K1195	:	9099-4-0-0	ITP 1076	i	9081-2-0-0	RNG2103	!
MC720N3CH	20	-	9207-0-0-0	AFM8	M22520/2-01	9502-21-0-0	K1195	-	9099-4-0-0	ITP 1076	-	9081-2-0-0	RNG2103	1
MC720N3CO		!	9207-0-0-0	AFM8	M22520/2-01	9502-21-0-0	K1195	!	9099-4-0-0	ITP 1076	i	9081-2-0-0	RNG2103	!
MC720N3CU		!	9207-0-0-0	AFM8	M22520/2-01	9502-21-0-0	K1195	!	9099-4-0-0	ITP 1076	ï	9081-2-0-0	RNG2103	!
MCS126N	16	0-0-0-9056	9506-1-0-0	HX3	!	9506-2-0-0	X530	:	0-0-0-6606	ITH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
MCS226N	20	9506-0-0-0	9506-1-0-0	HX3		9506-2-0-0	X530	:	9099-0-0-0	ITH 1094	M81969/18-01	9081-4-0-0	RTG 2103	M81969/20-01
	For mor	For more listings see visit our web site to download a PDF file at https://www.connectpositronic.com/tooling	see visit	our we	b site to	download	a PDF	file at htt	tps://ww	w.conne	ctpositro	nic.com/	/tooling	

OTHER CIRCULAR PRODUCTS

Positronic Industries offers a range of circular connectors in a variety of contact variants and package sizes with compliant press-in, solder and cable terminations. All Positronic connector products provide high quality, reliability and flexibility.



KING COBRA SERIES CONNECTORS

Offer the performance of high reliability machined contacts at a price you might expect from lower performance products.

- · Lightweight, non-corrodible, composite material
- Right angle and straight PCB mount terminations
- · Size 16, 20 and 22 machined contact options
- Power contact current ratings to 20 amperes each
- Environmental options to IP65
- · Secured using unique one quarter turn locking system

BABY KING COBRA CONNECTORS

Miniature, rugged, economical

- · Smaller package size than King Cobra
- · Solder cup terminations
- · Size 20 machined contacts
- · Cable or panel mount options
- Environmental options to IP65
- · Secured using unique one quarter turn locking system





CIRCLE HEX SERIES CONNECTORS

Ideal for use in industrial and instrumentation applications where light weight, miniature, high reliability interconnections are necessary.

- · "Twist Spring" locking device
- · Large, miniature, and microminiature sizes available
- · Solid machined contacts for high reliability
- · Available in straight solder and solder cup terminations
- · Variety of cable adapters and contact variants
- · Contact current ratings to 7.5 amperes nominal

vcellence Positronic HIGH RELIABILITY Products

POWER



FEATURES:

- High current density
 Energy saving low contact resistance • Hot swap capability AC/DC operation in a single connector
- Signal contacts for hardware manage-
- ment Blind mating Sequential mating Large surface area contact mating
- system Wide variety of accessories Customer-specified contact arrange-
- ments Modular tooling which produces a single piece connector insert

Contact Sizes: **Current Ratings:** Terminations:

Compliance:

0, 8, 12, 16, 20, 22 and 24

Crimp and panel mount, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in

Multiple variants in a variety of package sizes PICMG 2.11, PICMG 3.0, VITA 41, DESC, GSFC S-311-P-4, Configurations:

GSFC S-311-P-10

SUBMINIAT FEATURES:



8, 16, 20 and 22

To 100 amperes

 Four performance levels available for best cost/performance ratio: professional, industrial, military and space-flight quality Options include high voltage, coax,

thermocouple and air coupling contacts; environmentally sealed and dual port connector packages including mixed density

Broad selection of accessories

 Size 20 and 22 contacts suitable for use in carrying power

IP65, IP67

Configurations: Qualifications:

Terminations:

Contact Sizes:

Current Ratings:

Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in

Multiple variants in both standard and high densities, seven shell sizes MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10,



FEATURES:

- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact variants and package sizes
- Connector keying options

Contact Sizes: **Current Ratings:**

16, 20 and 22

To 13 amperes nominal Terminations:

straight compliant press-in

Crimp, wire solder, straight solder, right angle (90°) solder, and Multiple variants in both standard and high densities,

Qualifications:

Configurations:

MIL-DTL-28748, SAE AS39029, CCITT V.35

IRCULA



FEATURES:

- Non-corrodible / lightweight composite construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

Contact Sizes: **Current Ratings:**

Qualifications:

12, 16, 20 and 22 To 25 amperes nominal

Terminations: Configurations:

Crimp, wire solder, straight solder, and right angle (90°) solder Multiple variants in four package sizes

Environmental protection to IP67



FEATURES:

- Shorten the supply chain and reduce additional costs and delays by "cablizing" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification
- Design assemblies in accordance with customer specifications.
- Prepare cablized connector configuration and performance specifications.
- Design each system in accordance with applicable customer, domestic, and inter Define and conduct performance and verification testing.

C



FEATURES:

- Intended for use as an electrical feedthrough in high vacuum applications
- Leakage rate: 5 x 10-9 mbar.l/s @ vacuum
- Signal, power, coax and high voltage ver-
- Connectors can be mounted on flange assembly per customer specification

Contact Sizes: **Current Ratings:** Terminations:

Configurations:

Compliance:

8, 12, 16, 20 and 22 To 40 amperes nominal

100

Feedthrough is standard; flying leads and board mount available

See D-subminiature and circular configurations above Space-D32

For more information, visit www.connectpositronic.com or call your nearest Positronic sales office listed on the back of this catalog.



an Amphenol company

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