

FMS Series **MORSE e CUBI-MORSA - VISES and VISE -TOWERS**



INDICE - INDEX

Art.	Pag 5.	Art.	Pag 5.	Art.	Pag 5.	Art.	Pag 5.	Art.	Pag 5.	Art.	Pag 5.
62	46 - 67 - 69	805T	55	813A	29	863F	14				
84U	29	805U	29	813C	29	864	16				
90	33	805UA	29	814	56	865	18				
99A	67 - 69	805V	33	815	29	865D	18				
99B	67 - 69	806	20	815A	29	865E	18				
99H	67 - 69	806A	20	815C	29	865F	18				
99S	67 - 69	806B	21	818	50	866	22				
220 G01	58	806C	21	821	52	866D	22				
220 G02	58	806D	21	822	52	866E	22				
220 G11	58	806E	21	823	59	866F	22				
266A	63	806F	20-21	823B	59	867	26				
266B	63	806G	21	825	59	867D	26				
247T	33	806H	21	825A	61	867E	26				
512	57	806M	21	825B	59	867F	26				
547G	58	807	20	825C	59	868	30				
566	62	807A	20	827	60	868D	30				
571	62	808	20	827A	60	868E	30				
800	36	808A	20	828	60	868F	30				
800A	36	808B	20	828A	60	870	34				
800B	36	810	56	829A	50	870A	54				
800C	40-41	810A	56	830	50	870C	44				
800D	36	810B	56	831	59	870D	34				
800E	61	810D	56	832	59	870E	34				
800I	61	810DT	57	833	59	870F	34 - 65				
801	46	810E	57	834	59	870G	65				
801G	61	810J	56 - 57	835	60	870J	66				
801H	61	810K	57	836	60	870L	66				
801I	61	810L	57	837	60	890	62 - 65				
801S	61	810M	57	838	60	890K/1	62				
802	71	810O	16 - 56 - 57	850B	61	890K/2	63				
804	48	810P	57	850C	61	890K/3	63				
805	54	810Q	29	850E	61	890K/4	64				
805A	54	810QA	29	850H	61	891	62				
805B	54	810R	57	850P	61 - 78	892	62				
805C	54	810T	57	850T	61	895	64				
805D	55	810U	29	852	60	900	38				
805DT	55	810UA	29	853	60	900Y	38				
805E	55	810UZ	29	855	10	983	3				
805F	16 - 54 - 55	810V	57	855C	42	DPG250	66				
805G	16 - 55	810W	25	855D	10	DIVIGER	68				
805H	55	810WA	25	855E	10	205					
805I	55	810X	16 - 25	855F	10						
805J	55	810XA	25	860	12						
805K	55	810Y	25	860C	42						
805L	55	810YA	25	860D	12						
805M	55	810Z	25	860E	12 - 81						
805N	54 - 55	812	29	860F	12						
805O	54 - 55	812A	29	863	14						
805P	55	812B	29	863C	44						
805Q	55	812C	29	863D	14						
805R	55	813	29	863E	14						

VALIGETTA DI CAMPIONATURA FMS (Art.860) SAMPLE KIT CASE FMS (Art.860)

NEW!

Art.860 T.1x300


Art. 983

 Valigetta di campionatura morsa Art.860 T.1x300
 Sample kit case Art.860 T.1x300 vise

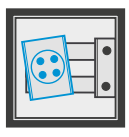
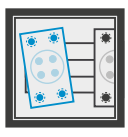
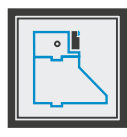
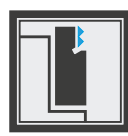
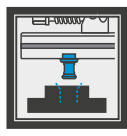
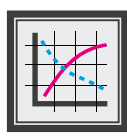
Cod. 0.98.30000

All'Interno - Inside:

 Art.810L	 Art. 806B	 Art.297 16/18
 Art. 807	 Art. 806C	 Art.850H
 Art. 810X	 Art.806D	 Art.370 T1 Std
 Art. 814	 Art.806E	 Art.375 CH12
 Art. 810J	 Art.806F	- -
 Art. 814	 Art.298	- -



SIMBOLOGIA DATI TECNICI TECHNICAL DATA ICONS

GANASCE JAWS						
	Piane Straights	A gradino With step	Oscillanti a gradino Floating step	Oscillanti regolabili Floating adjustable	Alte e rialzate High and raised	Prismatiche Prismatic
PIASTRE GANASCE JAW PLATES						
		Discendente Pull down	Piana Straight	Cambio rapido manuale Quick manual change	GRIP GRIP	Inserti GRIP Inserti GRIP
POSSIBILITÀ DI POSSIBILITY OF						
					Predisposizione Zero Point Zero Point Ready	Cubi-morsa Vise tower
PAGINE PAGES						
		Lavorazioni a 5 assi 5 axis machining	Accessori & Ricambi Accessories & Spare Parts	Istruzioni corretto utilizzo Instruction for a proper use	Diagrammi forze di serraggio Clamping force diagrams	Sistema Idraulico Hydraulic System

SISTEMA MODULARE FLESSIBILE FLEXIBLE MODULAR SYSTEM



Morse e Cubi-Morsa serie FMS - Morse Singole, Doppie, Autocentranti & centinaia di ganasce disponibili
FMS vises and Vise-Towers series - Single, Double and Self-centering Vises and hundreds of jaws available

Di speciale interesse per gli utilizzatori di centri di lavoro orizzontali e verticali le morse FMS presentano le stesse caratteristiche costruttive illustrate per le morse della serie STD, XL, gli elementi modulari e gli accessori (accuratamente rettificati in acciaio ad alta resistenza cementato e temprato con durezza 60 HRC).

Nata espressamente per i centri di lavoro, la gamma FMS permette ottimizzazioni di serraggio con riferimenti precisi in spazi contenuti, usure inesistenti e rigidità impensabile (spessore della base raddoppiato), possibilità di bloccare più pezzi contemporaneamente con l'ausilio di sistemi meccanici, pneumatici, elettrici o idraulici. Tutte sono disponibili/predisposte sia per piazzamenti verticali che orizzontali. Ganasce da 75 a 190 mm. Serraggi di qualsiasi lunghezza.

La caratteristica (Brevetata) che meglio contraddistingue questa serie di morse consiste nella possibilità di trasformare ogni morsa singola (cioè adibita al serraggio di un singolo pezzo) in una morsa autocentrante con bloccaggio concentrico dall'esterno all'interno e viceversa e in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale. Un semplice e rapido accorgimento permetterà quindi le seguenti alternative di serraggio: un singolo pezzo lungo, due pezzi più piccoli oppure operare in modo autocentrante. Tutto ciò ne suggerisce l'impiego in situazioni produttive caratterizzate da lotti di pezzi estremamente diversi fra loro riducendo tempi di set-up e garantendo un'accurata ripetibilità di posizionamento e quindi di precisione migliorando l'efficienza globale del sistema produttivo.

Of special interest to horizontal and vertical machining centres users FMS vises present the same building characteristics of STD and XL vises, modular elements and accessories (hardened HRC 60 & ground steel construction throughout). Born to be dedicated to machining centres, FMS series of vises allow workholdings with perfect alignment in a space saving design, extremely high wear resistance, with deflection reduced 2 times in respect to the STD modular vises (base thickness doubled), possibility to clamp more pieces simultaneously with mechanic, hydraulic pneumatic or electric devices. You can use them both for vertical and horizontal clamping without any price charge. Jaws widths from 75 to 190 mm. Grip any work length.

The feature (Patented) which identifies this line of vises consists in the possibility to transform each single vise (1 piece clamping) in a self-centering vise with possibility to block from outside to inside and viceversa and in a double vise through the simple substitution of the jaws on the universal vise body base.

A simple and quick adjustment will then allow following clamping alternatives: single long piece, 2 smaller pieces or to operate in the self-centering way.

All that suggests their use in the production of lots of highly different pieces reducing set-up times and assuring very accurate repetability of workpiece position and precision, increasing the global efficiency of the production process.



ESTREMA VERSATILITÀ

- 3 posizioni per la ganasce fissa; ■ Serraggio dall'esterno all'interno e viceversa;
- Posizionamento verticale-orizzontale-laterale; ■ Collegamento: fianco a fianco, dorso a dorso, fianco a dorso; ■ Possibilità illimitata per ganasce speciali; ■ Sostituzione semplice e precisa delle ganasce; ■ Elemento di prolunga per pezzi fuori misura;
- Sistema di serraggio meccanico, idraulico, pneumatico elettrico o con moltiplicatore di potenza, tramite comando manuale, a pedale o mediante pulsante elettrico (vedi pag. 12); ■ Costruzione solida e compatta e massima apertura rispetto alla sua lunghezza; ■ Flessioni praticamente ridotte di due volte rispetto alle precedenti morse modulari standard; ■ Accurata ripetibilità di posizionamento del pezzo da lavorare; ■ Precisioni geometriche con tolleranze entro 0,02 mm; ■ Protezione integrale dalla penetrazione di corpi estranei tramite piastre scorrevoli; ■ Possibilità di trasformazione di ogni morsa singola in morsa autocentrante o in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale.

EXTREME VERSATILITY

- 3 positions for the fixed jaw; ■ Outside to inside clamping and viceversa; ■ Vertically, horizontally and sideways vise positioning;
- Side to side, back to back and back to side vise positioning; ■ Unlimited special jaws; ■ Simple and precise exchange of jaws;
- Extension element for extra-long pieces; ■ Mechanic, hydraulic or pneumatic or electrical clamping system or with pressure multiplier, through manual, pedal or push button board control (see page 12); ■ Space saving design, solid construction and maximum blocking ratio to total length; ■ Deflection reduced two times with respect to the STANDARD modular vises; ■ Very accurate repetability of workpiece position; ■ Geometrical accuracy with tolerances within 0,02 mm; ■ Integral protection from chips and dirty through sliding protection; ■ Possibility to transform each single vise in a self-centering vise with possibility to block from outside to inside and vice versa and in a double vise through the simple substitution of the jaws on the universal vise body base.

1 SISTEMA TERZA MANO

Per preserraggi in verticali

1 THIRD HAND SERVICE

For vertical workpieces preload

3 GANASCE MOBILI OSCILLANTI

Ganasce mobili oscillanti (per serraggio di pezzi irregolari)

3 STEP MOVABLE JAWS

Floating movable jaws (for irregular workpieces)

5 GANASCE MOBILI A GRADINO

Ganasce mobili a gradino (ideali per fori passanti)

5 STEP MOVABLE JAWS

Step movable jaws (for drilling holes through)

7 GANASCIA FISSA DOPPIA

Ganasce centrali fisse doppie con gradino piccolo e grande

7 DOUBLE FIXED JAWS

Central double fixed jaws with small and large step

9 CHIAVETTE di POSIZIONAMENTO

Chiavette longitudinali e trasversali sia sulla base, per posizione orizzontale, che in testa per posizione verticale

9 POSITIONING KEYWAYS

Longitudinal and cross keyways both on the base bottom surface for horizontal positioning and on the side for vertical positioning

2 3 MORSE IN UNA

Ghiera per trasformazione morsa da doppia in autocentrante e viceversa

2 3 VISES IN ONE

Nut for vise configuration resetting from double to self-centering and viceversa

4 GANASCE A CAMBIO RAPIDO

Ganasce con piastre discendenti a cambio rapido manuale

4 COMB SYSTEM JAWS

Pull down jaw plates with comb system (quick hand change)

6 RIGIDITÀ CUBO MORSA

Cubo monoblocco

6 VISE TOWER RIGIDITY

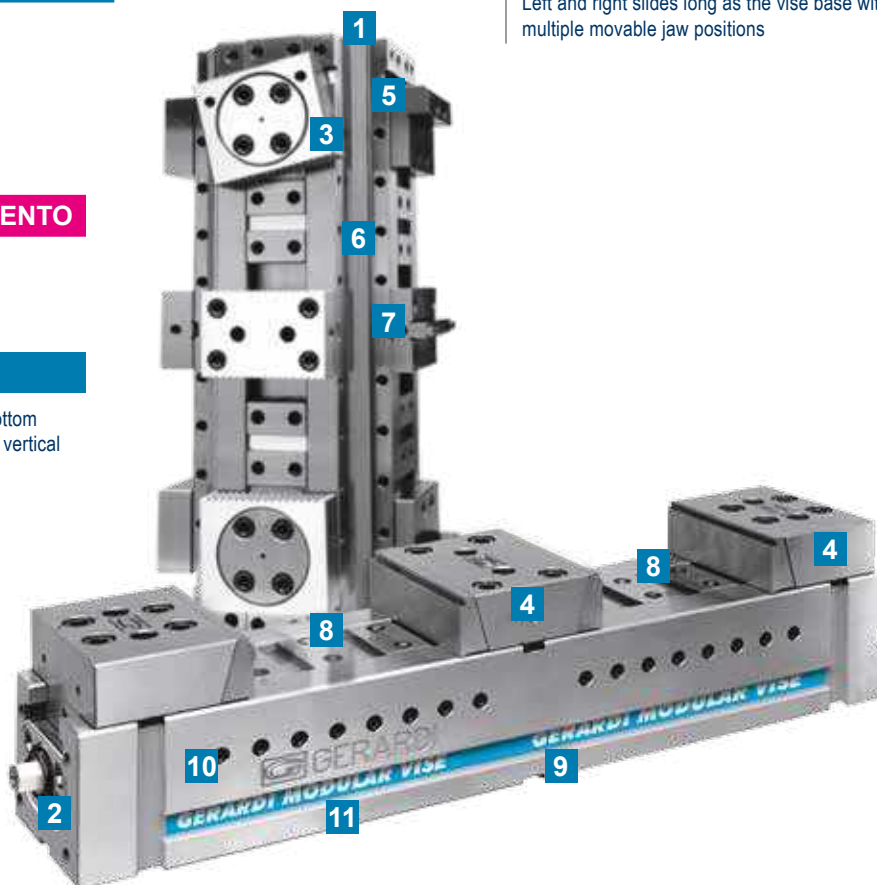
Solid vise tower

8 SLITTE MORSA

Slitte destre e sinistre lunghe quanto il corpo base con più chiavette per ganasce mobili

8 VISE SLIDES

Left and right slides long as the vise base with multiple movable jaw positions



10 VITE PRINCIPALE

All'interno vite principale (completamente protetta) con filetto destro e sinistro

10 MAIN SPINDLE

Inside (completely protected) main spindle with left and right thread

11 RIGIDITÀ MORSA

Base con una sezione doppia per garantire una maggiore rigidità

11 VISE BASE RIGIDITY

Higher vise base in order to guarantee a better rigidity

TRE MORSE IN UNA THREE VISES IN ONE



Acquista il modulo base universale. Una soluzione aperta per il lavoro di oggi pensando a quello di domani !
Buy the base body. A Versatile solution for present and future machining !

CORPO BASE Art.855

BASE BODY Art.855

Modulo base universale
CENTINAIA DI GANASCE DISPONIBILI !!

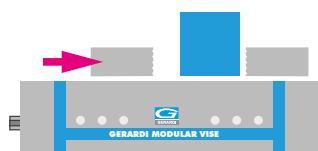
Universal vise body module
HUNDREDS OF JAWS AVAILABLE !!



Ganascia fissa
Fixed jaw

SERRAGGI SINGOLI

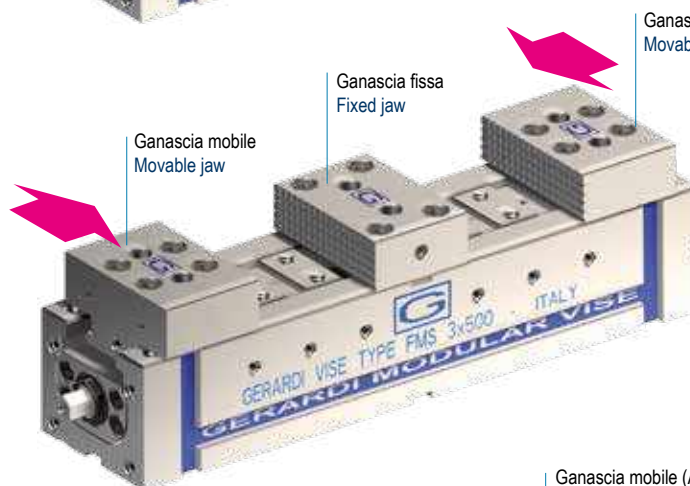
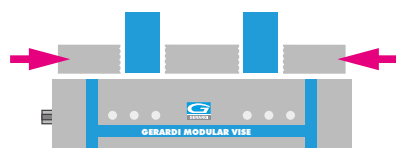
SINGLE CLAMPING



Ganascia mobile
Movable jaw

SERRAGGI DOPPI

DOUBLE CLAMPING



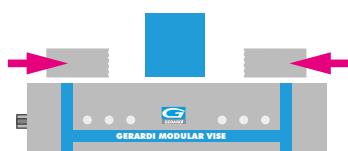
Ganascia mobile
Movable jaw

Ganascia fissa
Fixed jaw

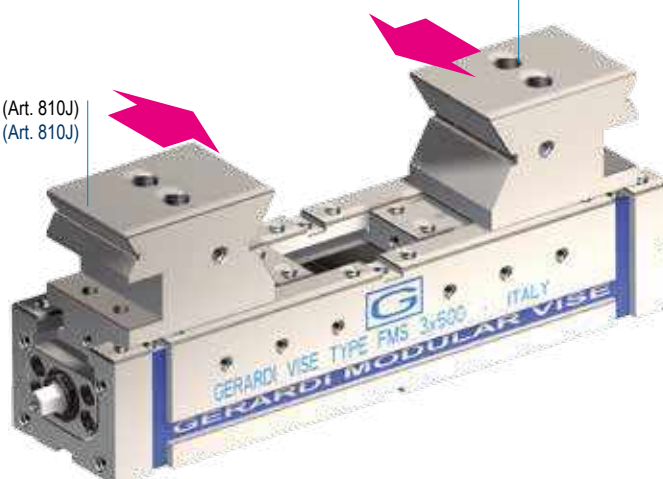
Ganascia mobile
Movable jaw

AUTOCENTRANTE

SELF-CENTERING

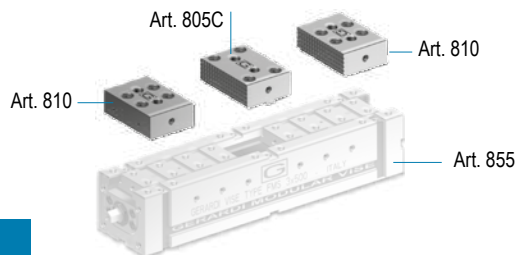


Ganascia mobile (Art. 810J)
Movable jaw (Art. 810J)

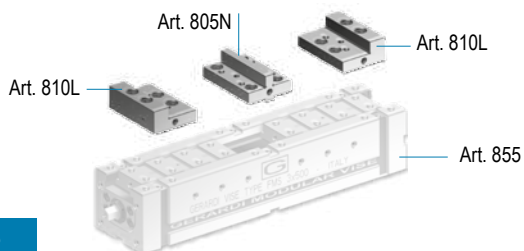


Ganascia mobile (Art. 810J)
Movable jaw (Art. 810J)

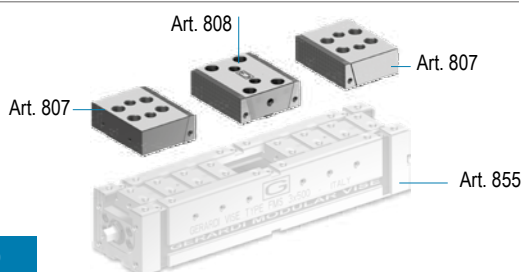
VERSIONI PER BLOCCAGGI DOPPI DOUBLE CLAMPING CONFIGURATION



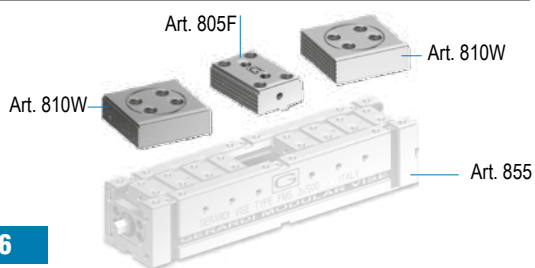
Art. 860



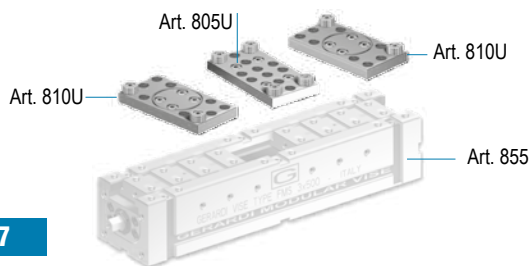
Art. 863



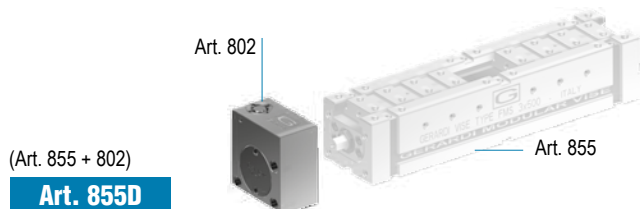
Art. 865



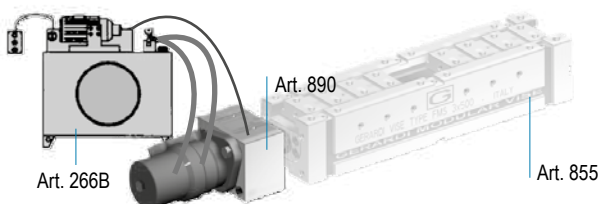
Art. 866



Art. 867



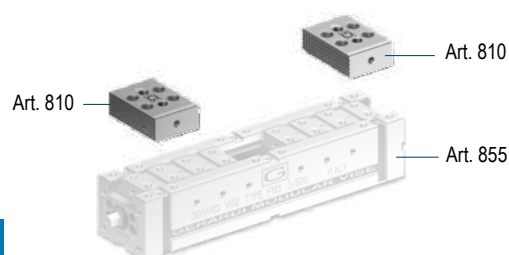
Art. 855D



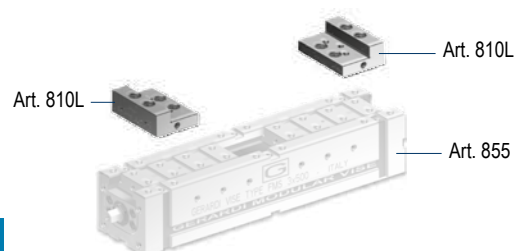
Art. 855F

(Art. 855 + 890 + 266B)

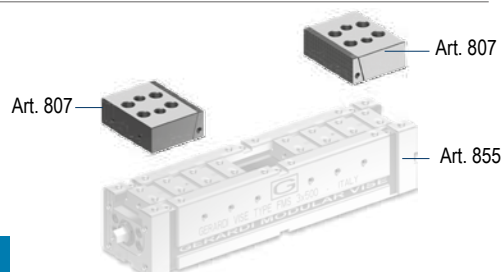
VERSIONI AUTOCENTRANTI SELF-CENTERING TYPE



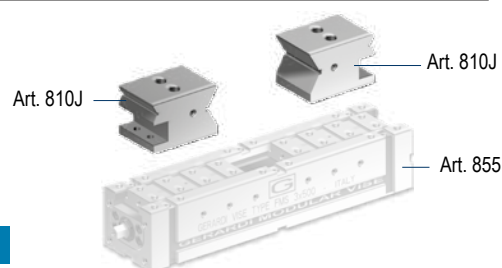
Art. 860



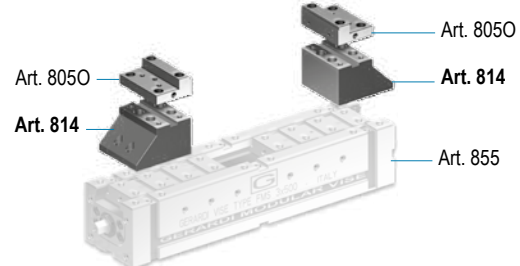
Art. 863



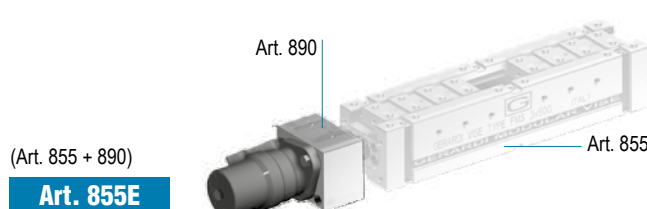
Art. 865



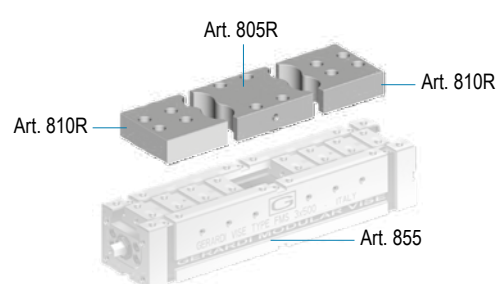
Art. 870



Art. 868

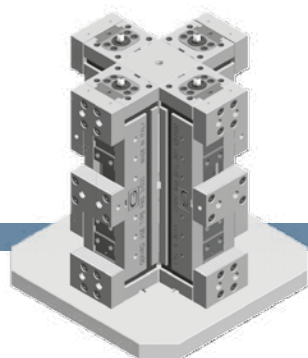


Art. 855E



CUBI DI MORSE MONTATI A CROCE O DORSO A DORSO VISE TOWERS CROSS OR BACK TO BACK MOUNTED

Art.850P (Pag - Page 5.61)

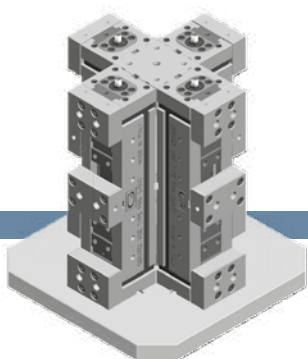


N° 4 MORSE FMS

montate a croce su piastra base (Art. 827)
con distanziali (Art. 835)

N° 4 FMS VISES

cross-mounted on base plate (Art. 827)
with spacers (Art. 835)

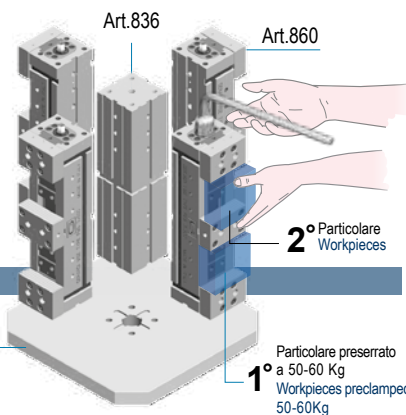
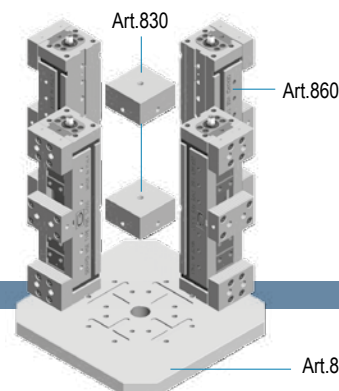


N° 4 MORSE FMS

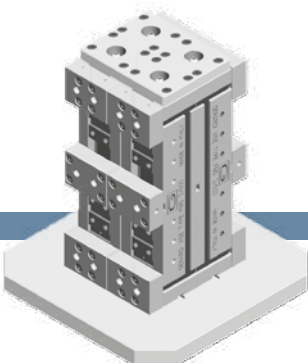
montate a croce su piastra base (Art. 827)
con supporto centrale (Art.836)

N° 4 FMS VISES

cross-mounted on base plate (Art.827)
with center support (Art.836)



MECCANISMO TERZA MANO INCLUSO THIRD HAND DEVICE INCLUDED

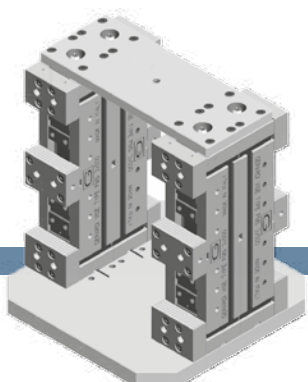
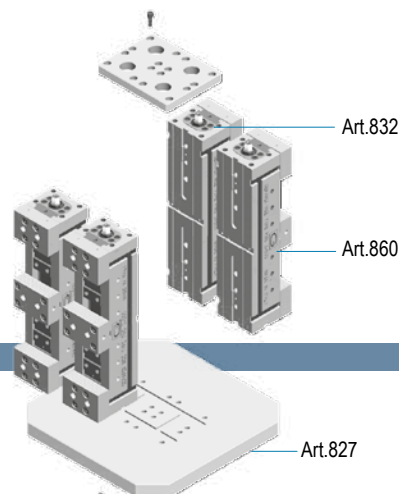


N° 4 MORSE FMS

montate dorso a dorso, fianco a fianco, su piastra base
(Art. 827) con piastra di collegamento (Art. 832)

N° 4 FMS VISES

cross-mounted back-to-back, side by side, on base
plate (Art. 827) with connecting plate (Art. 832)

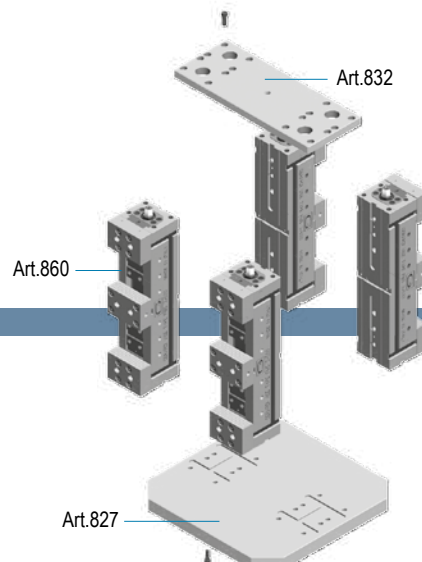


N° 4 MORSE FMS

montate dorso a dorso, su piastra base
(Art. 827) con piastra di collegamento (Art. 832)

N° 4 FMS VISES

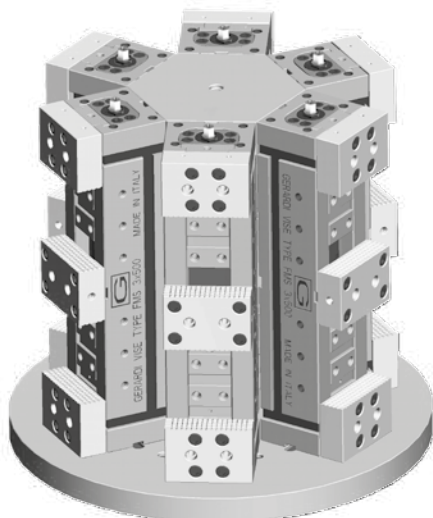
cross-mounted back-to-back, on base plate
(Art. 827) with connecting plate (Art. 832)



Montaggio morsa con distanziali, supporto centrale o piastra di collegamento €125
Vise mounted with spacers, center support or connecting plate €125 each

CUBI DI MORSE MONTATI VERTICALMENTE VISE TOWERS VERTICALLY ASSEMBLED

Art.850P (Pag - Page 5.70)

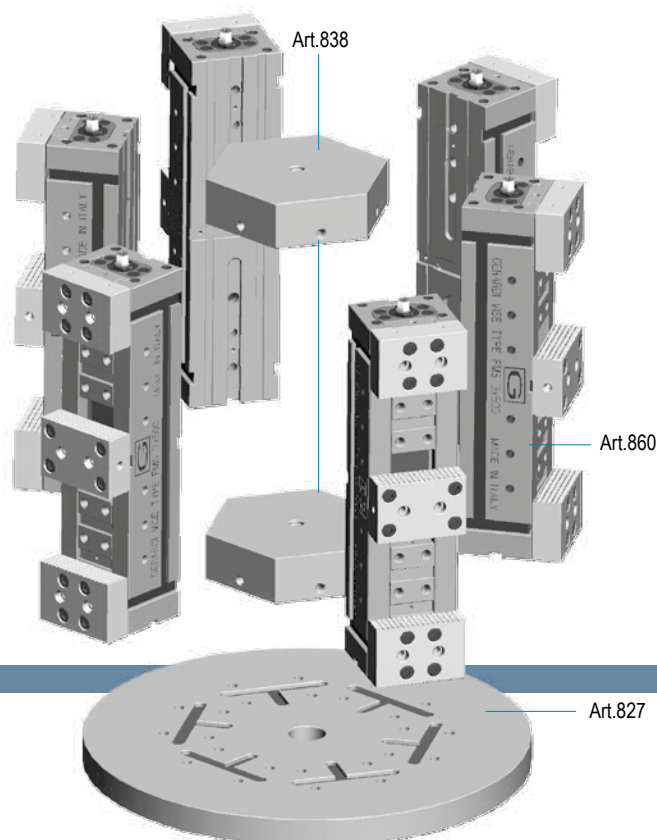


N° 6 morse FMS

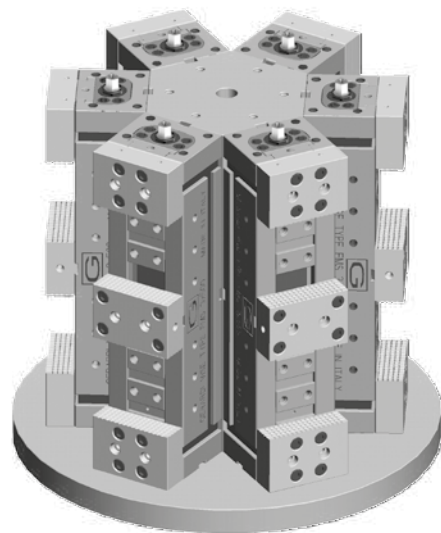
montate verticalmente su piastra base (Art. 827) con distanziali esagonali (Art. 838)

N° 6 FMS vises

vises vertically mounted on base plate (Art. 827) with exagon spacer (Art. 838)

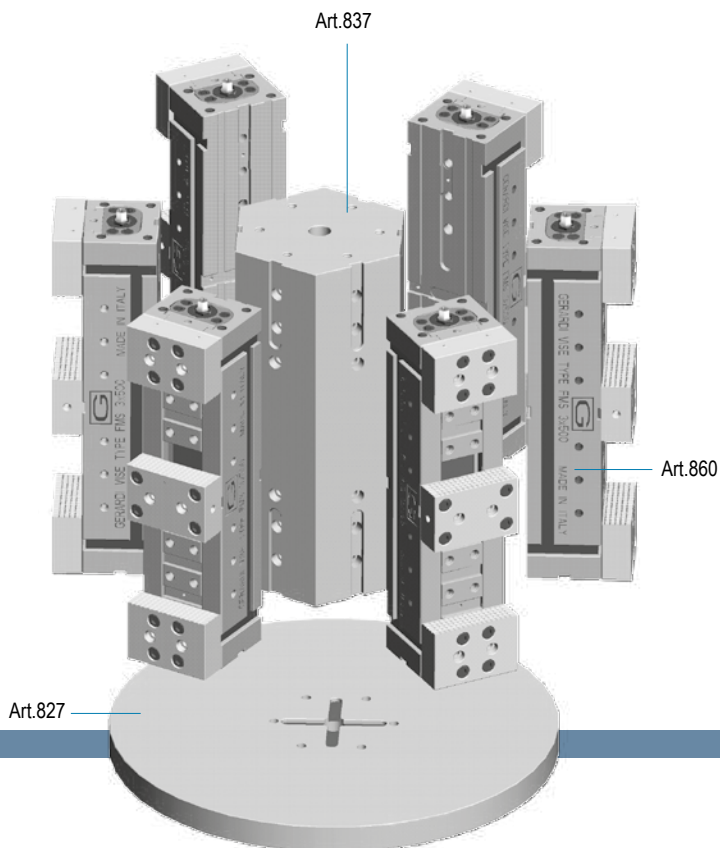


MECCANISMO TERZA MANO INCLUSO THIRD HAND DEVICE INCLUDED



N° 6 morse FMS montate verticalmente su piastra base (Art. 827) con supporto centrale (Art. 837)

N° 6 FMS vises vertically mounted on base plate (Art. 827) with exagon center support (Art. 837)



Montaggio morsa con distanziali, supporto centrale o piastra di collegamento **€125 cad.**
Vise mounted with spacers, center support or connecting plate **€125 each**

Tipo (grandezza) morsa / Vise type (size)		1 25 kN		2 25 kN			3 30 kN			
		kN								
Apertura massima fra le slitte / Maximum opening between slides		A	56	68	96	116	136	156	136	136
Art. 855 3 MORSE IN VISES IN 1 Modulo base universale CENTINAIA DI GANASCE DISPONIBILI !! 	C	70		90			100			
	D	200 + 32	300 + 32	300	400	500	600	400	500	
	E	220 + 32	230 + 32	320	420	520	620	425	525	
	G	75		95			125			
	R	74		94			124			
	S	69		89			99			
	T	72	116	102	142	182	222	132	182	
	Y	245 + 32	345 + 32	360	460	560	660	470	570	
	X	357 + 32	451 + 32	537	637	737	837	637	737	
	kg	7	10	18	25	32	39	40	45	
Cod.	5.85.51200	5.85.51300	5.85.52300	5.85.52400	5.85.52500	5.85.52600	5.85.53400	5.85.53500		
Universal vise body module										
HUNDREDS OF JAWS AVAILABLE !!										

Art. 855

Modulo base universale

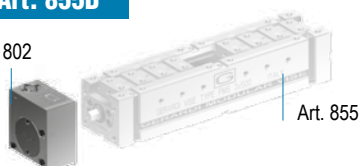
CENTINAIA DI GANASCE DISPONIBILI !!


 Universal vise body module
 HUNDREDS OF JAWS AVAILABLE !!


Art. 855D

(Art. 855 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Art. 802



Art. 855

Cod.	5.85.5D120	5.85.5D130	5.85.5D230	5.85.5D240	5.85.5D250	5.85.5D260	5.85.5D340	5.85.5D350
------	------------	------------	------------	------------	------------	------------	------------	------------

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
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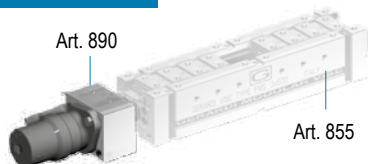
Art. 802



Art. 855E

(Art. 855 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Art. 890



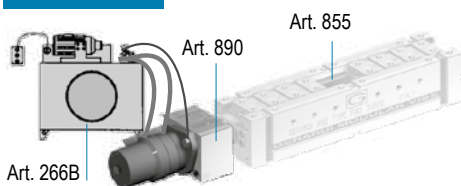
Art. 855

Cod.	5.85.5E120	5.85.5E130	5.85.5E230	5.85.5E240	5.85.5E250	5.85.5E260	5.85.5E340	5.85.5E350
------	------------	------------	------------	------------	------------	------------	------------	------------

Meccanica con predisposizione elettroidraulica completa di motore, piastra, boccola e finecorsa

Art. 855F

(Art. 855 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit



Art. 855

Art. 890

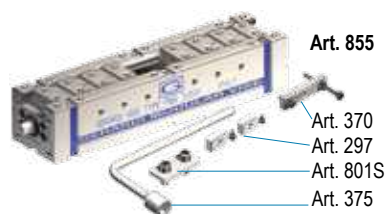
Art. 266B

Cod.	5.85.5F120	5.85.5F130	5.85.5F230	5.85.5F240	5.85.5F250	5.85.5F260	5.85.5F340	5.85.5F350
------	------------	------------	------------	------------	------------	------------	------------	------------

Meccanica elettroidraulica completa di centralina idraulica apparecchiatura elettrica con pulsantiera

Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



Art. 855

Art. 370

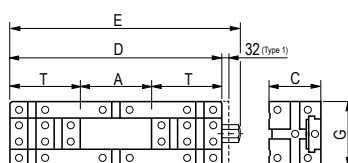
Art. 297

Art. 801S

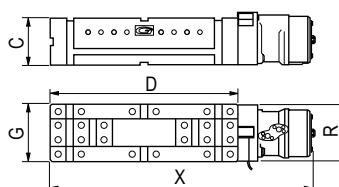
Art. 375

Standard equipment:

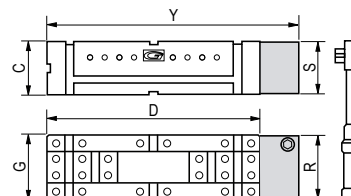
- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



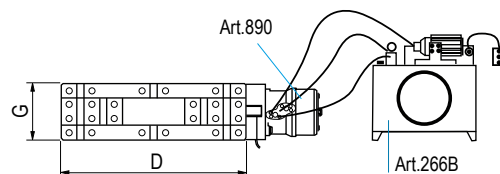
Art. 855



Art. 855E



Art. 855D



Art. 855F

3 30 kN			4 30 kN				5 32 kN			6 32 kN		
136	136	136	188	168	148	128	152	216	252	316	280	244
	100			120				140			160	
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
	125			145				170			190	
	124			144				169			189	
	99			119				139			159	
232	282	332	156	216	276	336	174	242	274	242	310	378
670	770	870	570	670	770	870	-	-	-	-	-	-
837	937	1037	737	837	937	1037	837	937	1037	1037	1137	1237
50	55	60	66	72	80	88	115	125	135	170	190	210
5.85.53600	5.85.53700	5.85.53800	5.85.54500	5.85.54600	5.85.54700	5.85.54800	5.85.55600	5.85.55700	5.85.55800	5.85.56800	5.85.56900	5.85.56100

Art. 855D

(Art. 855 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.85.5D360	5.85.5D370	5.85.5D380	5.85.5D450	5.85.5D460	5.85.5D470	5.85.5D480	5.85.5D560	5.85.5D570	5.85.5D580	5.85.5D680	5.85.5D690	5.85.5D610
------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000	5.80.24000	5.80.25000	5.80.26000
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Art. 855E

(Art. 855 + 890) Morsa + motore idraulico / Vise + hydraulic motor

5.85.5E360	5.85.5E370	5.85.5E380	5.85.5E450	5.85.5E460	5.85.5E470	5.85.5E480	5.85.5E560	5.85.5E570	5.85.5E580	5.85.5E680	5.85.5E690	5.85.5E610
------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------

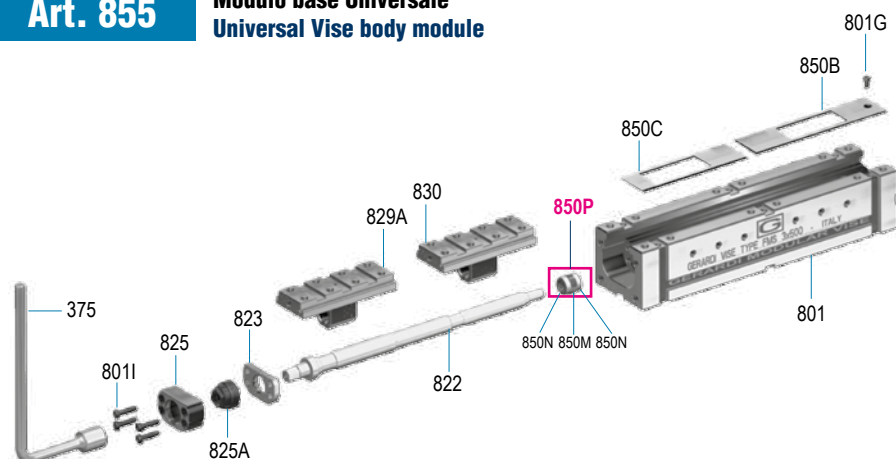
Mechanical with prepared hydraulic connection complete with motor plate, bushing and proximity switch

Art. 855F

(Art. 855 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

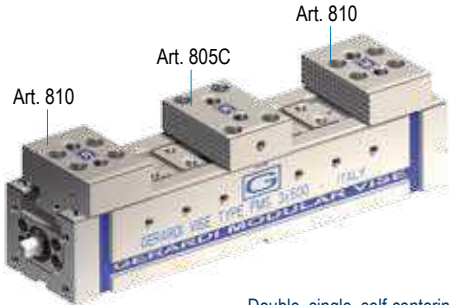
5.85.5F360	5.85.5F370	5.85.5F380	5.85.5F450	5.85.5F460	5.85.5F470	5.85.5F480	5.85.5F560	5.85.5F570	5.85.5F580	5.85.5F680	5.85.5F690	5.85.5F610
------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------

Mechanical with elettrohydraulic power-pack ready to work

Art. 855
Modulo base Universale
Universal Vise body module


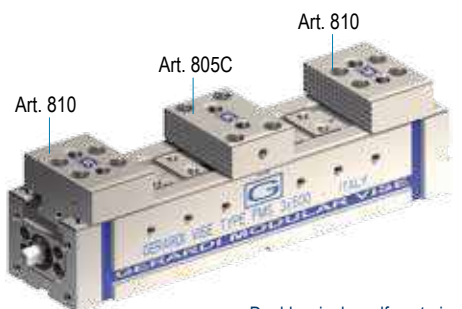
Art.	Pag.
375	4.31
801	5.46
801G	5.61
801I	5.61
822	5.52
823	5.59
825	5.59
825A	5.61
829A	5.50
830	5.50
850B	5.61

Art.	Pag.
850C	5.61
850P	5.61
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-

Tipo (grandezza) morsa / Vise type (size)		1 25 kN		2 25 kN				3 30 kN		
Apertura massima / Maximum opening		A	2 x 16	2 x 66	2 x 54	2 x 104	2 x 154	2 x 204	2 x 74	2 x 124
Art. 860 Morsa FMS doppia, singola, autocentrante con ganasce piane 	B	25		30				40		
	C	70		90				100		
	D	232	332	300	400	500	600	400	500	
	E	252	352	320	420	520	620	425	525	
	G	75		95				125		
	J	56		64				84		
	W	74		94				124		
	kg	9	12	22	29	35	42	44	49	
Cod.	5.86.01200	5.86.01300	5.86.02300	5.86.02400	5.86.02500	5.86.02600	5.86.03400	5.86.03500		
Double, single, self-centering FMS vise with straight jaws										

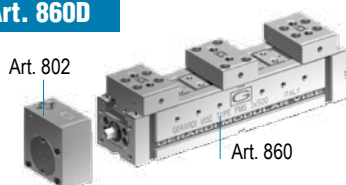
3 MORSE IN VISES IN 1

Morsa **FMS** doppia, singola, autocentrante con ganasce piane



Double, single, self-centering **FMS** vise with straight jaws

Art. 860D



(Art. 860 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.0D120 5.86.0D130 5.86.0D230 5.86.0D240 5.86.0D250 5.86.0D260 5.86.0D340 5.86.0D350

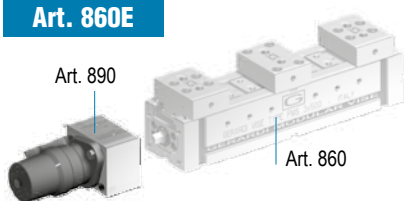
Art. 802



Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.21000 5.80.22000 5.80.23000

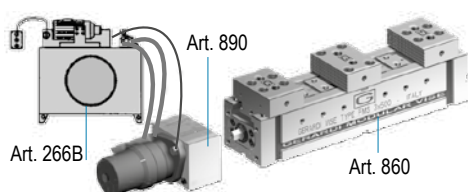
Art. 860E



(Art. 860 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.86.0E120 5.86.0E130 5.86.0E230 5.86.0E240 5.86.0E250 5.86.0E260 5.86.0E340 5.86.0E350

Art. 860F



(Art. 860 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

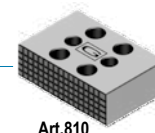
Cod. 5.86.0F120 5.86.0F130 5.86.0F230 5.86.0F240 5.86.0F250 5.86.0F260 5.86.0F340 5.86.0F350

Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



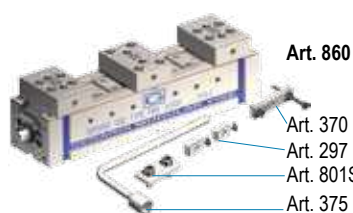
Lato zigrinato
Serrated side



Art.810



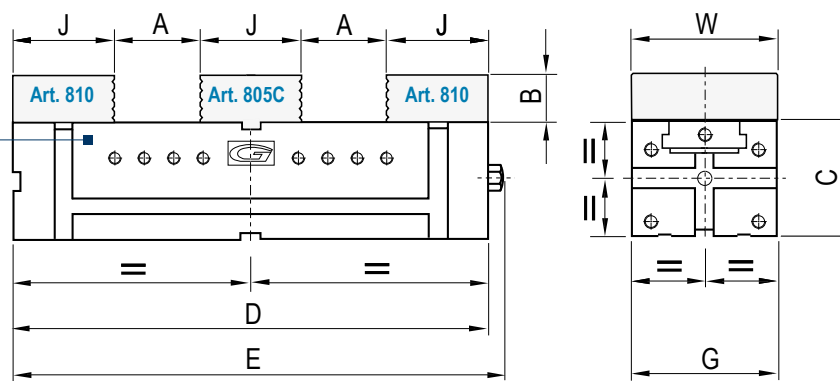
Lato liscio
Smooth side



Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S

Art. 855
Corpo base
Base body



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
2 x 174	2 x 224	2 x 274	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
40			50				60			60		
100			120				140			160		
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
125			145				170			190		
84			98				108			108		
124			144				169			189		
54	59	64	71	79	88	96	130	140	150	210	230	250
5.86.03600	5.86.03700	5.86.03800	5.86.04500	5.86.04600	5.86.04700	5.86.04800	5.86.05600	5.86.05700	5.86.05800	5.86.06800	5.86.06900	5.86.06100

Art. 860D

(Art. 860 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.86.0D360 5.86.0D370 5.86.0D380 5.86.0D450 5.86.0D460 5.86.0D470 5.86.0D480 5.86.0D560 5.86.0D570 5.86.0D580 5.86.0D680 5.86.0D690 5.86.0D610

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000

5.80.24000

5.80.25000

5.80.26000

Art. 860E

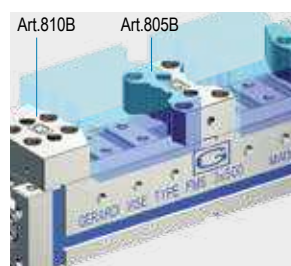
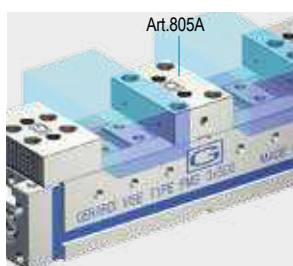
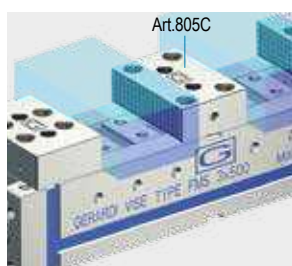
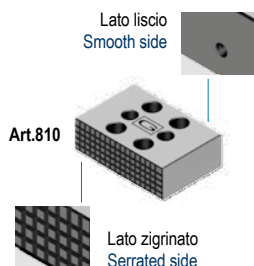
(Art. 860 + 890) Morsa + motore idraulico / Vise + hydraulic motor

5.86.0E360 5.86.0E370 5.86.0E380 5.86.0E450 5.86.0E460 5.86.0E470 5.86.0E480 5.86.0E560 5.86.0E570 5.86.0E580 5.86.0E680 5.86.0E690 5.86.0E610

Art. 860F

(Art. 860 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

5.86.0F360 5.86.0F370 5.86.0F380 5.86.0F450 5.86.0F460 5.86.0F470 5.86.0F480 5.86.0F560 5.86.0F570 5.86.0F580 5.86.0F680 5.86.0F690 5.86.0F610

Art. 860
Esempi applicativi ganasce:
Jaw application examples:


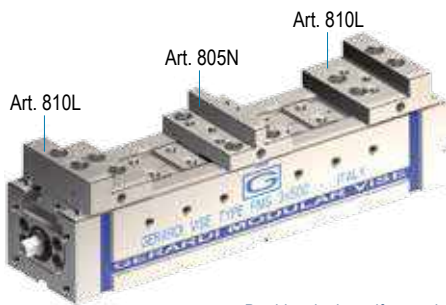
Art.	Pag.
810	5.56
805C	5.54
805A	5.54
805B	5.54
810B	5.56

 Ganasce Mobile reversibile
 Reversible movable jaw

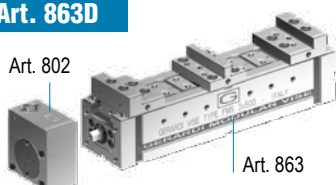
 Ganasce Zigrinate Art.805C
 Serrated Jaw Art.805C

 Ganasce Liscie Art.805A
 Smooth Jaw Art.805A

 Ganasce Lavorabili Art.805B + Art.810B
 Soft Jaws Art.805B + Art.810B

Tipo (grandezza) morsa / Vise type (size)		1 25 kN		2 25 kN			3 30 kN	
Apertura massima / Maximum opening		A						
Art. 863 Morsa FMS doppia, singola, autocentrante con ganasce a gradino  	B	25		30			40	
	C	70		90			100	
	D	232	332	300	400	500	400	500
	E	252	352	320	420	520	425	525
	G	75		95			125	
	J	56		64			84	
	J1	22		24			30	
	J2	16		16			16	
	W	74		94			124	
	kg	8	11	20	27	33	40	45
Cod.		5.86.31200	5.86.31300	5.86.32300	5.86.32400	5.86.32500	5.86.32600	5.86.33400

Double, single, self-centering FMS vise with step jaws

Art. 863D


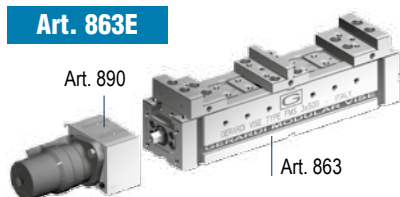
(Art. 863 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.3D120	5.86.3D130	5.86.3D230	5.86.3D240	5.86.3D250	5.86.3D260	5.86.3D340	5.86.3D350

Art. 802

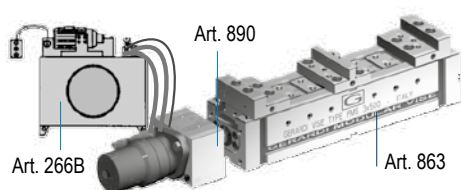

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000

Art. 863E


(Art. 863 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.3E120	5.86.3E130	5.86.3E230	5.86.3E240	5.86.3E250	5.86.3E260	5.86.3E340	5.86.3E350

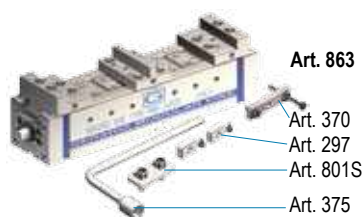
Art. 863F


(Art. 863 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

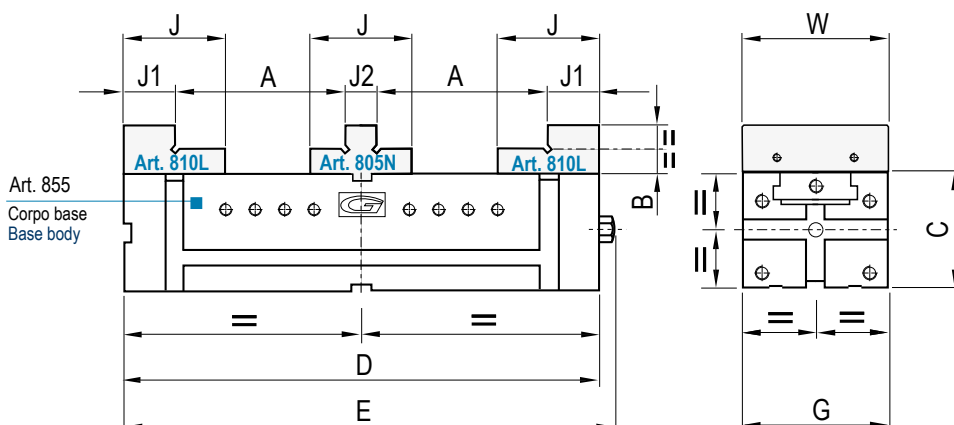
Cod.	5.86.3F120	5.86.3F130	5.86.3F230	5.86.3F240	5.86.3F250	5.86.3F260	5.86.3F340	5.86.3F350

Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S


Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
40				50			60			60		
100				120			140			160		
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
125				145			170			190		
84				98			108			108		
30				38			38			38		
16				16			16			16		
124				144			169			189		
50	55	60	68	76	85	93	124	134	144	200	220	240
5.86.33600	5.86.33700	5.86.33800	5.86.34500	5.86.34600	5.86.34700	5.86.34800	5.86.35600	5.86.35700	5.86.35800	5.86.36800	5.86.36900	5.86.36100

Art. 863D

(Art. 863 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.86.3D360 5.86.3D370 5.86.3D380 5.86.3D450 5.86.3D460 5.86.3D470 5.86.3D480 5.86.3D560 5.86.3D570 5.86.3D580 5.86.3D680 5.86.3D690 5.86.3D610

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000

5.80.24000

5.80.25000

5.80.26000

Art. 863E

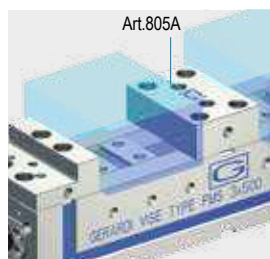
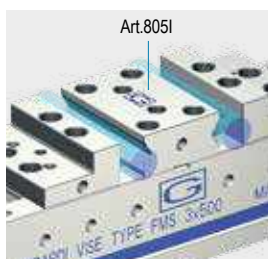
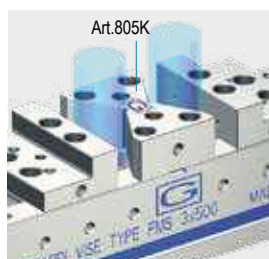
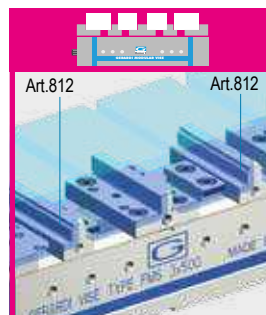
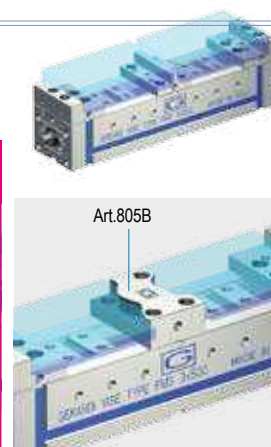
(Art. 863 + 890) Morsa + motore idraulico / Vise + hydraulic motor

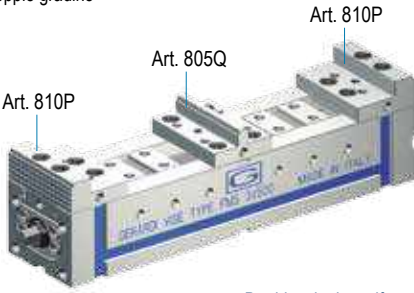
5.86.3E360 5.86.3E370 5.86.3E380 5.86.3E450 5.86.3E460 5.86.3E470 5.86.3E480 5.86.3E560 5.86.3E570 5.86.3E580 5.86.3E680 5.86.3E690 5.86.3E610

Art. 863F

(Art. 863 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

5.86.3F360 5.86.3F370 5.86.3F380 5.86.3F450 5.86.3F460 5.86.3F470 5.86.3F480 5.86.3F560 5.86.3F570 5.86.3F580 5.86.3F680 5.86.3F690 5.86.3F610

Art. 863
Esempi applicativi ganasce:
Jaw application examples:

 Ganasce lisce
 Smooth jaws

 Ganasca prismatica orizzontale
 Horizontal prismatic jaws

 Ganasca prismatica verticale
 Vertical prismatic jaw

 Serraggio simultaneo di 4 pezzi
 4 Workpieces simultaneous clamping

 Ganasca lavorabile
 Soft jaws

Tipo (grandezza) morsa / Vise type (size)		1 25 kN		2 25 kN				3 30 kN	
Apertura massima / Maximum opening		A							
Art. 864 Morsa FMS doppia, singola, autocentrante con ganasce a con doppio gradino  Double, single, self-centering FMS vise with double step jaws	A1	2 x 84	2 x 134	2 x 118	2 x 168	2 x 218	2 x 268	2 x 162	2 x 212
	B	25			30			40	
	C	70			90			100	
	D	232	332	300	400	500	600	400	500
	E	252	352	320	420	520	620	425	525
	G	75			95			125	
	J	56			64			84	
	J1	24			24			30	
	J2	16			16			16	
	W	74			94			124	
	kg	8	11	20	27	33	40	40	45
	Cod.	5.86.41200	5.86.41300	5.86.42300	5.86.42400	5.86.42500	5.86.42600	5.86.43400	5.86.43500

Art. 805F

Ganascia fissa con doppio gradino 3x5 LISCIA
 Fixed jaw with double 3x5 step SMOOTH



Cod.	5.80.5F100	5.80.5F200	5.80.5F300

Art. 805G

Ganascia fissa con doppio gradino 3x5 ZIGRINATA
 Fixed jaw with double 3x5 step SERRATED



Cod.	5.80.5G100	5.80.5G200	5.80.5G300

Art. 8100

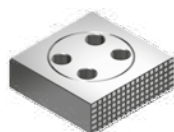
Ganascia mobile con gradino piccolo e grande
 Movable jaw with small and large step



Cod.	5.81.00100	5.81.00200	5.81.00300

Art. 810X

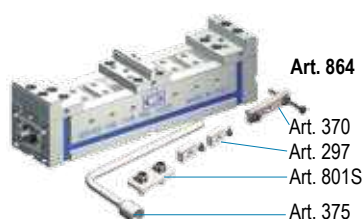
Ganascia mobile oscillante con gradino 3x5 zigrinata da un lato con albero a gradino (Art. 810Z)
 Floating movable jaw with 3x5 step one side serrated with step block pin (Art. 810Z)



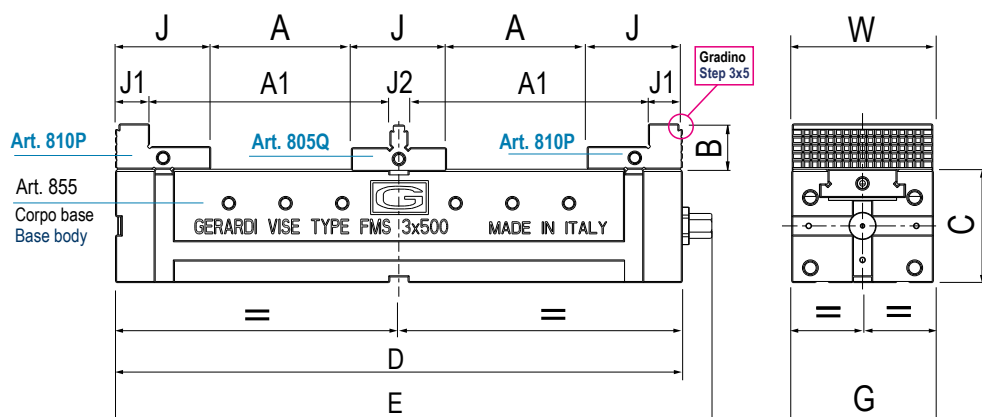
Cod.	5.81.0X100	5.81.0X200	5.81.0X300

Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S


Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
2 x 177	2 x 227	2 x 277	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
40				50				60			60	
100				120				140			160	
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
125				145				170			190	
84				98				108			108	
30				38				38			38	
16				16				16			16	
124				144				169			189	
50	55	60	68	76	85	93	124	134	144	200	220	240
5.86.43600	5.86.43700	5.86.43800	5.86.44500	5.86.44600	5.86.44700	5.86.44800	5.86.45600	5.86.45700	5.86.45800	5.86.46800	5.86.46900	5.86.46100

Art. 805F

5.80.5F300

5.80.5F400

5.80.5F500

5.80.5F300

Art. 805G

5.80.5G300

5.80.5G400

5.80.5G500

Art. 8100

5.81.00300

5.81.00400

5.81.00500

5.81.00600

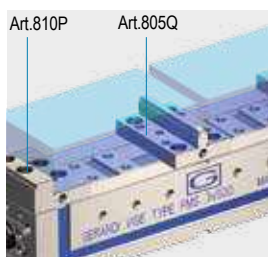
Art. 810X

5.81.0X300

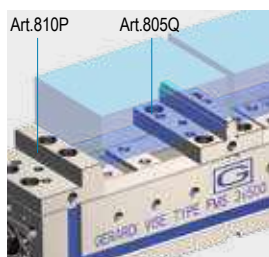
5.81.0X400

5.81.0X500

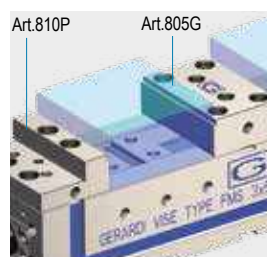
5.81.0X600

Art. 864
Esempi applicativi ganasce a doppio gradino:
Double step jaw application examples:


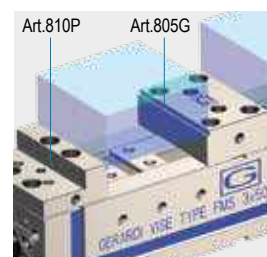
Utilizzo del gradino standard per alzare il particolare rispetto alla base
 Use the main step for raising the workpiece



Per utilizzare il 2° gradino (3x5) ruotare le ganasce mobili di 180°
 In order to use the second 3x5mm step turn the movable jaw 180°



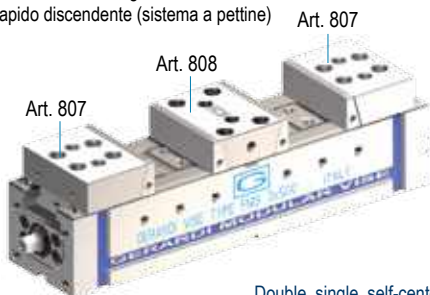
Per sfruttare il lato zigrinato delle ganasce mobili Art.810P sostituisci la ganascia fissa con l'Art.805G
 To exploit the serrated side of the movable jaws Art.810P, change the fixed jaw with Art.805G



Tipo (grandezza) morsa / Vise type (size)		1	2				3	
		kN	25 kN	25 kN				30 kN
Apertura massima / Maximum opening		A	2 x 52	2 x 30	2 x 80	2 x 130	2 x 180	2 x 46 2 x 96
Art. 865		B	25	30				40
		C	70	90				100
		D	232	300	400	500	600	400 500
		E	252	320	420	520	620	425 525
		G	75	95				125
		J	63	76				98
		J1	70	88				111
		W	74	94				124
		kg	12	23	30	36	43	46 51
Cod.			5.86.51300	5.86.52300	5.86.52400	5.86.52500	5.86.52600	5.86.53400 5.86.53500

3 MORSE IN VISES IN 1

Morsa **FMS** doppia, singola, autocentrante con ganasce a cambio rapido discendente (sistema a pettine)

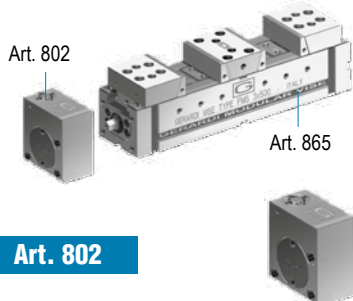


Double, single, self-centering **FMS** vise with quick change pull down jaws (comb system)

Art. 865D

(Art. 865 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Art. 802



Art. 865

Cod.	5.86.5D130	5.86.5D230	5.86.5D240	5.86.5D250	5.86.5D260	5.86.5D340	5.86.5D350
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Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

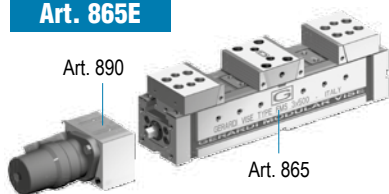
Cod.	5.80.21000	5.80.22000	5.80.23000
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Art. 802

Art. 865E

(Art. 865 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Art. 890

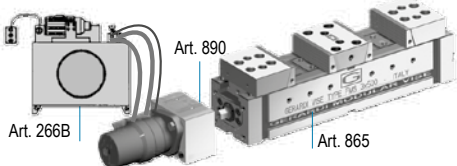


Art. 865

Cod.	5.86.5E130	5.86.5E230	5.86.5E240	5.86.5E250	5.86.5E260	5.86.5E340	5.86.5E350
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Art. 865F

(Art. 865 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit



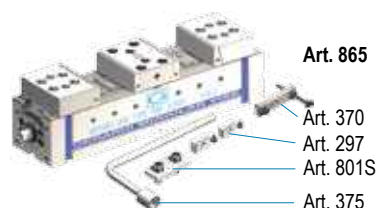
Art. 266B

Art. 865

Cod.	5.86.5F130	5.86.5F230	5.86.5F240	5.86.5F250	5.86.5F260	5.86.5F340	5.86.5F350
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Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



Art. 865

Art. 370

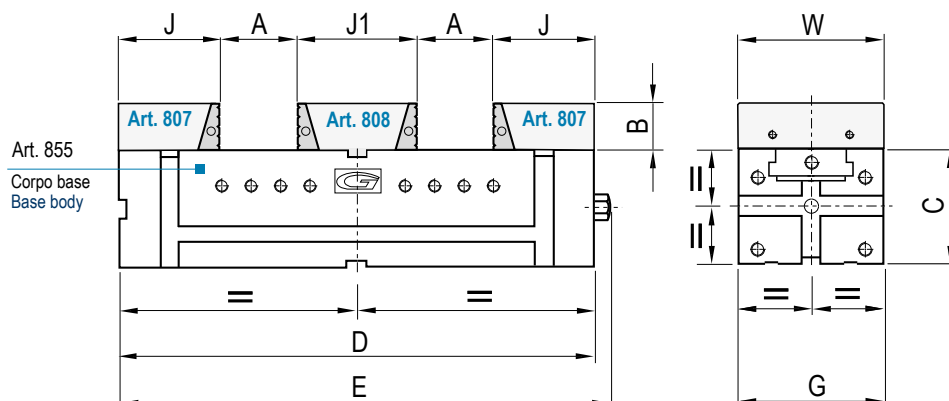
Art. 297

Art. 801S

Art. 375

Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
2 x 146	2 x 196	2 x 246	2 x 65	2 x 115	2 x 165	2 x 215	2 x 90	2 x 140	2 x 190	2 x 216	2 x 256	2 x 316
40			50				60			60		
100			120				140			160		
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
125			145				170			190		
98			117				132			119		
111			136				155			130		
124			144				169			189		
54	59	64	74	82	91	99	134	144	154	215	235	255
5.86.53600	5.86.53700	5.86.53800	5.86.54500	5.86.54600	5.86.54700	5.86.54800	5.86.55600	5.86.55700	5.86.55800	5.86.56800	5.86.56900	5.86.56100

Art. 865D

(Art. 865 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.86.5D360	5.86.5D370	5.86.5D380	5.86.5D450	5.86.5D460	5.86.5D470	5.86.5D480	5.86.5D560	5.86.5D570	5.86.5D580	5.86.5D680	5.86.5D690	5.86.5D610
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Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000	5.80.24000	5.80.25000	5.80.26000
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Art. 865E

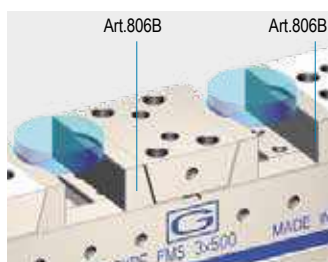
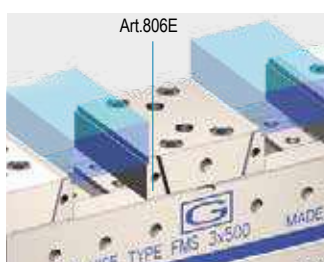
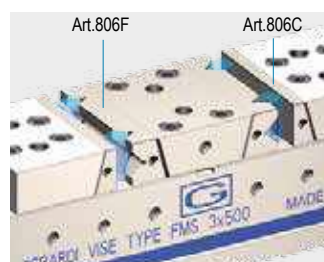
(Art. 865 + 890) Morsa + motore idraulico / Vise + hydraulic motor

5.86.5E360	5.86.5E370	5.86.5E380	5.86.5E450	5.86.5E460	5.86.5E470	5.86.5E480	5.86.5E560	5.86.5E570	5.86.5E580	5.86.5E680	5.86.5E690	5.86.5E610
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Art. 865F

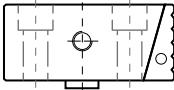
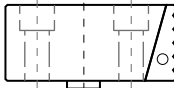
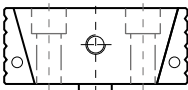
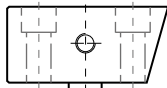
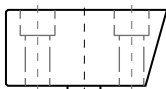
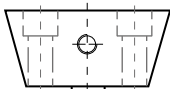
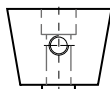
(Art. 865 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

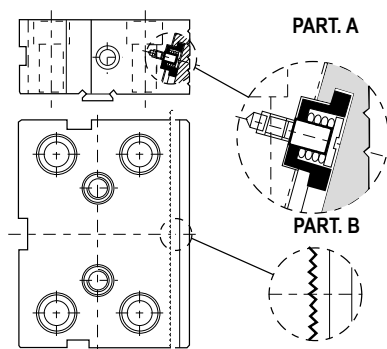
5.86.5F360	5.86.5F370	5.86.5F380	5.86.5F450	5.86.5F460	5.86.5F470	5.86.5F480	5.86.5F560	5.86.5F570	5.86.5F580	5.86.5F680	5.86.5F690	5.86.5F610
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Art. 865
Esempi applicativi piastre ganasce:
Jaw plates application examples:

 Piastre ganasce Art.806B
 Jaw plates Art.806B

 4 Piastre ganasce Art.806E
 4 Jaw plates Art.806E

 2 piastre ganasce Art.806F + 2 Art.806C
 2 jaw plates Art.806F + 2 Art.806C

CORPI GANASCE FMS & PIASTRE GANASCE INTERCAMBIABILI RAPIDE

FMS COMB JAW BODIES & QUICK INTERCHANGEABLE JAW PLATES

Tipo (grandezza) / Vise type	1	2	3	4	5	6	
Art. 806 Ganascia fissa con piastra ganascia intercambiabile rapida Fixed jaw with quick interchangeable jaw plate		Cod. 5.80.61000	5.80.62000	5.80.63000	5.80.64000	5.80.65000	5.80.66000
Art. 807 Ganascia mobile con piastra ganascia intercambiabile rapida Movable jaw with quick interchangeable jaw plate		Cod. 5.80.71000	5.80.72000	5.80.73000	5.80.74000	5.80.75000	5.80.76000
Art. 808 Ganascia fissa doppia con piastre ganasce intercambiabili rapide Double fixed jaw with quick interchangeable jaw plate		Cod. 5.80.81000	5.80.82000	5.80.83000	5.80.84000	5.80.85000	5.80.86000
Art. 806A Corpo ganascia fissa per piastra ganascia intercambiabile rapida Fixed jaw body for quick interchangeable jaw plate		Cod. 5.80.6A100	5.80.6A200	5.80.6A300	5.80.6A400	5.80.6A500	5.80.6A600
Art. 807A Corpo ganascia mobile per piastra ganascia intercambiabile rapida Movable jaw body for quick interchangeable jaw plate		Cod. 5.80.7A100	5.80.7A200	5.80.7A300	5.80.7A400	5.80.7A500	5.80.7A600
Art. 808A Corpo ganascia fissa doppia per piastre ganasce intercambiabili rapide Double fixed jaw body for quick interchangeable jaw plate		Cod. 5.80.8A100	5.80.8A200	5.80.8A300	5.80.8A400	5.80.8A500	5.80.8A600
Art. 808B Corpo ganascia fissa doppia ridotta per piastre ganasce intercambiabili rapide Double fixed jaw body narrow for quick interchangeable jaw plate		Cod. 5.80.8B100	5.80.8B200	5.80.8B300	5.80.8B400	5.80.8B500	5.80.8B600



RAPIDA SOSTITUZIONE DELLE PIASTRE GANASCE DISCENDENTI SENZA BISOGNO DI ALCUN UTENSILE

Il nuovo sistema con piastre ganasce intercambiabili, conferisce alla morsa FMS un ulteriore aumento di flessibilità dato dalla rapidità di sostituzione delle piastre ganasce e dalla precisione di riposizionamento. La rapidità di sostituzione delle piastre ganasce è resa possibile dal nuovo sistema con perno a molla (**PART. A**), mentre le righe prismatiche (**PART. B**) effettuate con mola sagomata sui piani d'appoggio rendono possibile un riposizionamento di elevata precisione. La vasta gamma di piastre ganasce intercambiabili va a soddisfare le più svariate esigenze di lavorazione.

QUICK HAND CHANGE OF PULL-DOWN JAW PLATES - NO TOOLS NEEDED

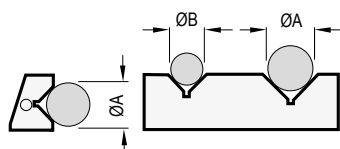
The new system with quick interchangeable jaw plates, increase the FMS vise flexibility, and feature the quick jaw plates replacement and their high precision repositioning. The quickness of the jaw plates replacement is allowed by the new system of pin with spring (**PART. A**), while the prismatic grooves (**PART. B**), made with shaped grind wheel on the surface plates, allow a perfect repositioning. The wide range of interchangeable jaws plates can satisfy the most varied working needs.

Piastra ganasce rapida **SINGOLA SPECIALE**
TAYLOR MADE SINGLE quick change jaw plate

PIASTRE RAPIDE - Dimensioni speciali / QUICK JAW PLATES - Special dimensions

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Art. 806F



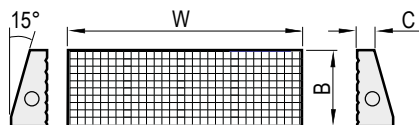
Piastra ganasce intercambiabile prismatica a pettine
 Per serraggi autocentranti è necessario ordinare n. 2 piastrine prismatiche
 Prismatic comb interchangeable jaw plate
 For self-centering clamping is necessary to order n. 2 prismatic jaws

Ø Min / Max	A	6 / 16	9 / 24	13 / 38	15 / 40	15 / 42	15 / 42
B		4 / 10	7 / 18	9 / 24	9 / 24	9 / 24	9 / 24

PIASTRE GANASCE INTERCAMBIABILI RAPIDE

QUICK INTERCHANGEABLE JAW PLATES

Tipo (grandezza) / Vise type	1	2	3	4	5	6
W	73	93	123	143	168	188
B	25	30	40	50	60	60
C	10	10	11	11	16	16



Art. 806B

Piastra ganascia intercambiabile dolce a pettine
Soft comb interchangeable jaw plate



Cod.	5.80.6B100	5.80.6B200	5.80.6B300	5.80.6B400	5.80.6B500	5.80.6B600

Art. 806C

Piastra ganascia intercambiabile liscia a pettine
Smooth comb interchangeable jaw plate



Cod.	5.80.6C100	5.80.6C200	5.80.6C300	5.80.6C400	5.80.6C500	5.80.6C600

Art. 806D

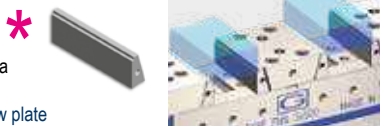
Piastra ganascia intercambiabile zigrinata a pettine
Serrated comb interchangeable jaw plate



Cod.	5.80.6D100	5.80.6D200	5.80.6D300	5.80.6D400	5.80.6D500	5.80.6D600

Art. 806E *

Piastra ganascia intercambiabile a gradino a pettine
Step comb interchangeable jaw plate



Cod.	5.80.6E100	5.80.6E200	5.80.6E300	5.80.6E400	5.80.6E500	5.80.6E600

Art. 806F

Piastra ganascia intercambiabile prismatica a pettine
Prismatic comb interchangeable jaw plate



Cod.	5.80.6F100	5.80.6F200	5.80.6F300	5.80.6F400	5.80.6F500	5.80.6F600
Cad						
Each						

Vedi dimensioni prisma pag. 5.16 / See prisma dimensions pag. 5.16

Art. 806G

Piastra ganascia intercambiabile a pettine con arresto a 90°
90° interchangeable comb jaw plate



Cod.	5.80.6G100	5.80.6G200	5.80.6G300	5.80.6G400	5.80.6G500	5.80.6G600

Art. 806H

Piastra ganascia intercambiabile bombata a pettine
Round comb interchangeable jaw plate



Cod.	5.80.6H100	5.80.6H200	5.80.6H300	5.80.6H400	5.80.6H500	5.80.6H600

Art. 806M

Piastra ganascia intercambiabile a pettine per angolo di 30° o 45°
30° or 45° angle interchangeable comb jaw plate

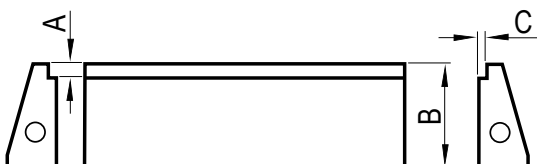


Cod.	5.80.6M100	5.80.6M200	5.80.6M300	5.80.6M400	5.80.6M500	5.80.6M600

Art. 806E *

Piastra ganascia intercambiabile a gradino a pettine (SET di coppie)
Step comb interchangeable jaw plate (SET of pair)

KIT RISPARMIO
SAVING KIT



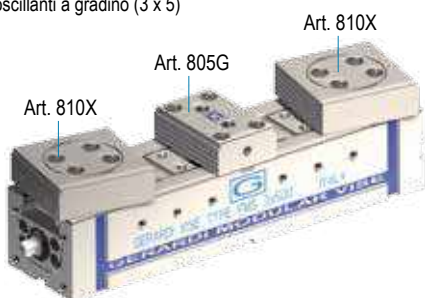
	Set di 8 pezzi Set of 8 pcs.	Set di 10 pezzi Set of 10 pcs.	Set di 14 pezzi Set of 14 pcs.	Set di 14 pezzi Set of 14 pcs.	Set di 14 pezzi Set of 14 pcs.	Set di 14 pezzi Set of 14 pcs.
	3	3	3	3	3	3
A	5	5	5	5	5	5
	8	8	8	8	8	8
	13	13	13	13	13	13
	-	-	18	18	18	18
	-	-	23	23	23	23
	-	-	28	28	28	28
B	25	30	40	50	60	60
C	3	3	3	3	3	3
Cod.	5.80.6E112	5.80.6E212	5.80.6E312	5.80.6E412	5.80.6E512	5.80.6E612

Tipo (grandezza) morsa / Vise type (size)		1	2				3	
		kN	25 kN	25 kN				30 kN
Apertura massima / Maximum opening		A	2 x 52	2 x 30	2 x 80	2 x 130	2 x 180	2 x 46
		B	25	30				40
		C	70	90				100
		D	232	300	400	500	600	400
		E	252	320	420	520	620	425
		G	75	95				125
		J	63	76				98
		J1	70	88				111
		W	74	94				124
		kg	12	23	30	36	43	46
		Cod.	5.86.61300	5.86.62300	5.86.62400	5.86.62500	5.86.62600	5.86.63400

Art. 866

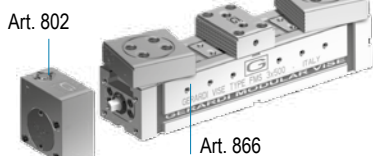
Morsa FMS doppia, singola, autocentrante con ganasce oscillanti a gradino (3 x 5)

3 MORSE IN VISES IN 1



Double, single, self-centering FMS vise with floating step jaws (3 x 5)

Art. 866D



(Art. 866 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.6D130	5.86.6D230	5.86.6D240	5.86.6D250	5.86.6D260	5.86.6D340	5.86.6D350

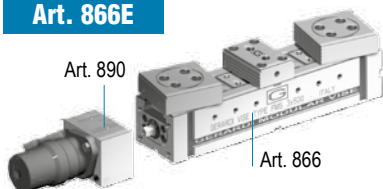
Art. 802



Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000

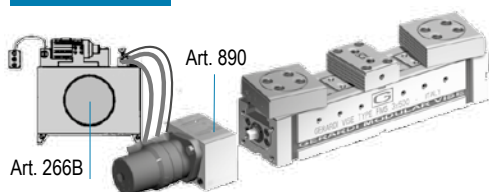
Art. 866E



(Art. 866 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.6E130	5.86.6E230	5.86.6E240	5.86.6E250	5.86.6E260	5.86.6E340	5.86.6E350

Art. 866F

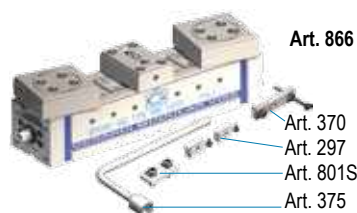


(Art. 866 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.6F130	5.86.6F230	5.86.6F240	5.86.6F250	5.86.6F260	5.86.6F340	5.86.6F350

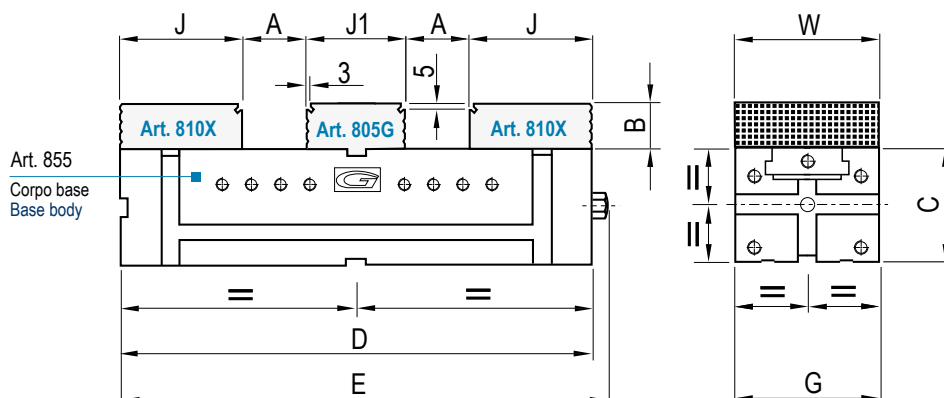
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
2 x 152	2 x 202	2 x 252	2 x 73	2 x 123	2 x 173	2 x 223	2 x 111	2 x 161	2 x 211	2 x 203	2 x 235	2 x 303
40			50				60			60		
100			120				140			160		
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
125			145				170			190		
106			128				135			143		
84			98				108			108		
124			144				169			189		
54	59	64	74	82	91	99	134	144	154	215	235	255
5.86.63600	5.86.63700	5.86.63800	5.86.64500	5.86.64600	5.86.64700	5.86.64800	5.86.65600	5.86.65700	5.86.65800	5.86.66800	5.86.66900	5.86.66100

Art. 866D

(Art. 866 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.86.6D360 5.86.6D370 5.86.6D380 5.86.6D450 5.86.6D460 5.86.6D470 5.86.6D480 5.86.6D560 5.86.6D570 5.86.6D580 5.86.6D680 5.86.6D690 5.86.6D610

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000

5.80.24000

5.80.25000

5.80.26000

Art. 866E

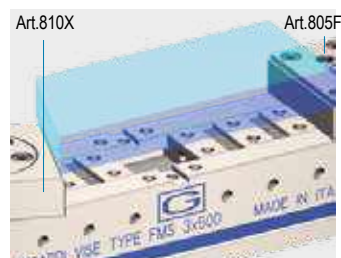
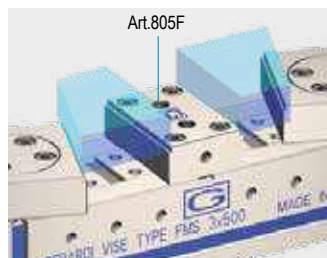
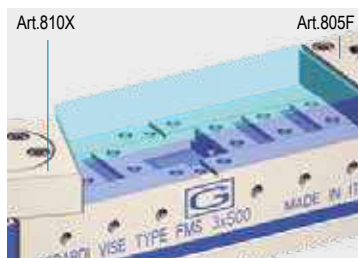
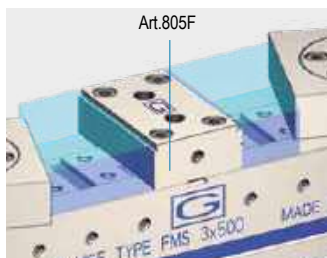
(Art. 866 + 890) Morsa + motore idraulico / Vise + hydraulic motor

5.86.6E360 5.86.6E370 5.86.6E380 5.86.6E450 5.86.6E460 5.86.6E470 5.86.6E480 5.86.6E560 5.86.6E570 5.86.6E580 5.86.6E680 5.86.6E690 5.86.6E610

Art. 866F

(Art. 866 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

5.86.6F360 5.86.6F370 5.86.6F380 5.86.6F450 5.86.6F460 5.86.6F470 5.86.6F480 5.86.6F560 5.86.6F570 5.86.6F580 5.86.6F680 5.86.6F690 5.86.6F610

Art. 866
Esempi applicativi ganasce oscillanti:
Floating Jaws application examples:


Serraggio di particolari grezzi - Rough workpieces clamping

Serraggio particolari grezzi - Rough workpieces clamping

FUNZIONAMENTO DELLE GANASCE MOBILI OSCILLANTI THE OPERATION OF MOVABLE JAWS



Art. 810Z

Albero a gradino per ganasce mobili oscillanti
Step block pin for floating movable jaw

Art. 810W

Ganascia mobile oscillante zigrinata da un lato, con albero a gradino (Art. 810Z)
Floating movable jaw one side serrated with step block pin (Art. 810Z)

Fig. 1 Pic. 1

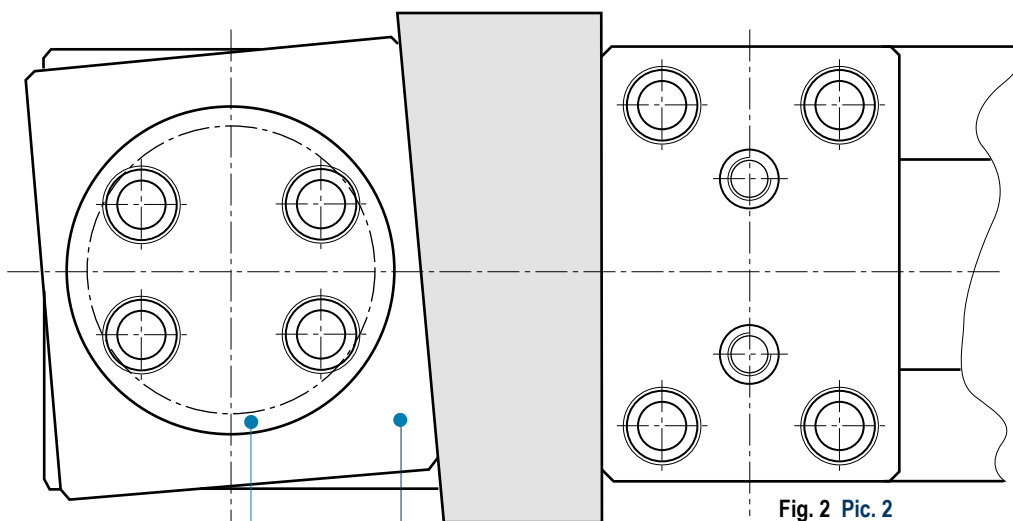
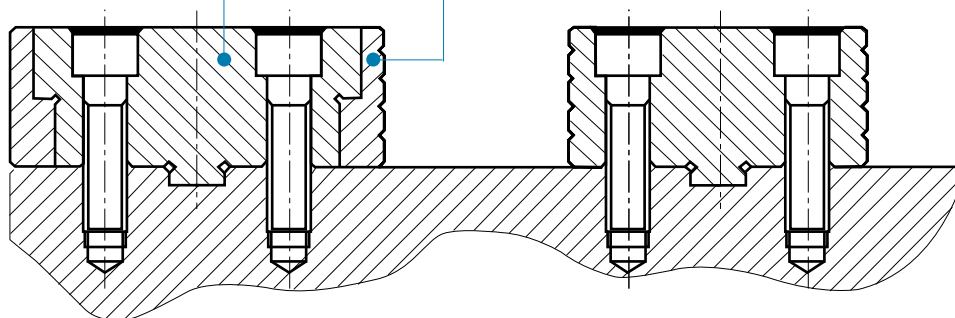


Fig. 2 Pic. 2

Art. 810Z

Albero a gradino per ganasce mobili oscillanti
Step block pin for floating movable jaw

Art. 810W

Ganascia mobile oscillante zigrinata da un lato, con albero a gradino (Art. 810Z)
Floating movable jaw one side serrated with step block pin (Art. 810Z)

Le ganasce mobili oscillanti consentono il serraggio di pezzi di forma irregolare i cui lati non risultino paralleli (**Fig. 2**). Questo è reso possibile dall'albero a gradino (**Art. 810Z - Fig. 1**), posto al centro della ganascia, che pur permettendo la rotazione della ganascia, ne mantiene la precisione ed evita il sollevamento del pezzo mentre viene lavorato. Il tutto a garanzia di un serraggio in piena sicurezza.

Floating movable jaws allow to clamp workpieces with irregular shapes whose sides are not parallels (**Pic. 2**). In fact thanks to the step block spindle (**Art. 810Z - Pic. 1**), positioned in the centre of the jaw body, the jaw can float and guarantee at the same time maximum precision and no tilting of the parts while being worked. The safety of the workholding is guaranteed.

GANASCE MOBILI OSCILLANTI FLOATING MOVABLE JAWS

Tipo (grandezza) / Vise type (size)	1	2	3	4	5	6
Art. 810W						
Ganascia mobile oscillante zigrinata da un lato con albero a gradino (Art. 810Z) Floating movable jaw one side serrated with step block pin (Art. 810Z)						
	Cod. 5.81.0W100	5.81.0W200	5.81.0W300	5.81.0W400	5.81.0W500	5.81.0W600
Art. 810X						
Ganascia mobile oscillante con gradino 3x5 zigrinata da un lato con albero a gradino (Art. 810Z) Floating movable jaw with 3x5 step one side serrated with step block pin (Art. 810Z)						
	Cod. 5.81.0X100	5.81.0X200	5.81.0X300	5.81.0X400	5.81.0X500	5.81.0X600
Art. 810Y						
Ganascia mobile oscillante con gradino 3x5 con albero a gradino (Art. 810Z) Floating movable jaw with 3x5 step with step block pin (Art. 810Z)						
	Cod. 5.81.0Y100	5.81.0Y200	5.81.0Y300	5.81.0Y400	5.81.0Y500	5.81.0Y600
Art. 810Z						
Albero a gradino per ganasce mobili oscillanti Step block pin for floating movable jaw						
	Cod. 5.81.0Z100	5.81.0Z200	5.81.0Z300	5.81.0Z400	5.81.0Z500	5.81.0Z600
Art. 810WA						
Corpo ganascia mobile oscillante zigrinata da un lato Body floating movable jaw one side serrated						
	Cod. 5.81.0WA10	5.81.0WA20	5.81.0WA30	5.81.0WA40	5.81.0WA50	5.81.0WA60
Art. 810XA						
Corpo ganascia mobile oscillante con gradino 3x5 zigrinata da un lato Body floating movable jaw with 3x5 step one side serrated						
	Cod. 5.81.0XA10	5.81.0XA20	5.81.0XA30	5.81.0XA40	5.81.0XA50	5.81.0XA60
Art. 810YA						
Corpo ganascia mobile oscillante con gradino 3x5 Body floating movable jaw with 3x5 step						
	Cod. 5.81.0YA10	5.81.0YA20	5.81.0YA30	5.81.0YA40	5.81.0YA50	5.81.0YA60

Art. 810W		Art. 810X	

Tipo (grandezza) morsa / Vise (type) size

mm	1	2	3	4	5	6	Tolleranze / Tolerance
B	25	30	40	50	60		- 0,02
D	20	25	38	48	44	54	-
E	32	40	50	60	68	68	-
F	40	50		65		100	-
G	10		15	20	25		-
H	9	11	13	17		22	-
L	M5			M6			-
K				16			H7
M				5			± 0,01
N				3			± 0,02
J	72	84	106	128	135	143	- 0,02
W	74	94	124	144	169	189	-

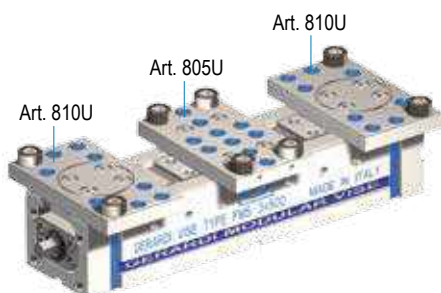
Tipo (grandezza) morsa / Vise type (size)

kN	1	2				3	
	25 kN	25 kN				30 kN	
A1	91	91	141	191	241	141	191
B	20	20				20	
C	70	90				100	
D	232	300	400	500	600	400	500
E	252	320	420	520	620	425	525
G	75	95				125	
J1	50	50				70	
J2	25	25				35	
Ø	30 (H = 16)	30 (H = 16)				30 (H = 16)	
W	100	120				170	
kg	11	20	27	33	40	40	45

Cod.	5.86.71300	5.86.72300	5.86.72400	5.86.72500	5.86.72600	5.86.73400	5.86.73500
------	------------	------------	------------	------------	------------	------------	------------

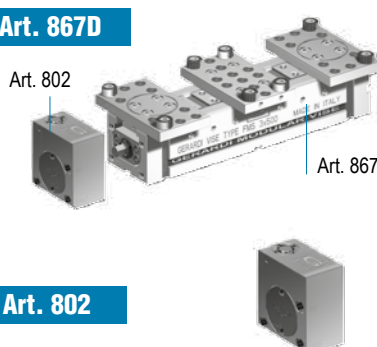
Art. 867

Morsa FMS doppia, singola, autocentrante con ganasce oscillanti regolabili con inserti

3 MORSE IN 1
VISES IN 1


Double, single, self-centering FMS vise with floating adjustable jaws with inserts

Art. 867D



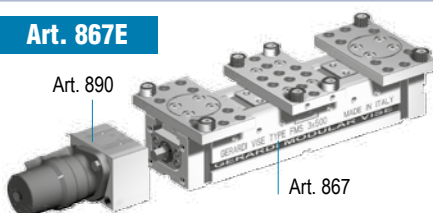
(Art. 867 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.7D130	5.86.7D230	5.86.7D240	5.86.7D250	5.86.7D260	5.86.7D340	5.86.7D350
------	------------	------------	------------	------------	------------	------------	------------

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
------	------------	------------	------------

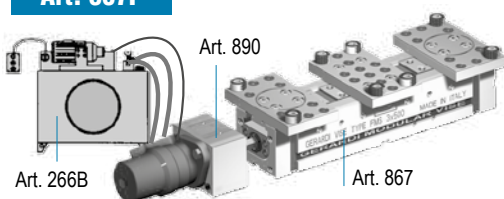
Art. 867E



(Art. 867 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.7E130	5.86.7E230	5.86.7E240	5.86.7E250	5.86.7E260	5.86.7E340	5.86.7E350
------	------------	------------	------------	------------	------------	------------	------------

Art. 867F

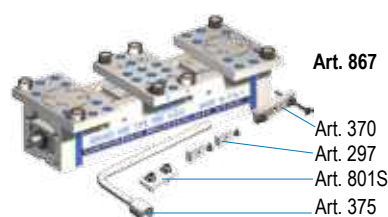


(Art. 867 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.7F130	5.86.7F230	5.86.7F240	5.86.7F250	5.86.7F260	5.86.7F340	5.86.7F350
------	------------	------------	------------	------------	------------	------------	------------

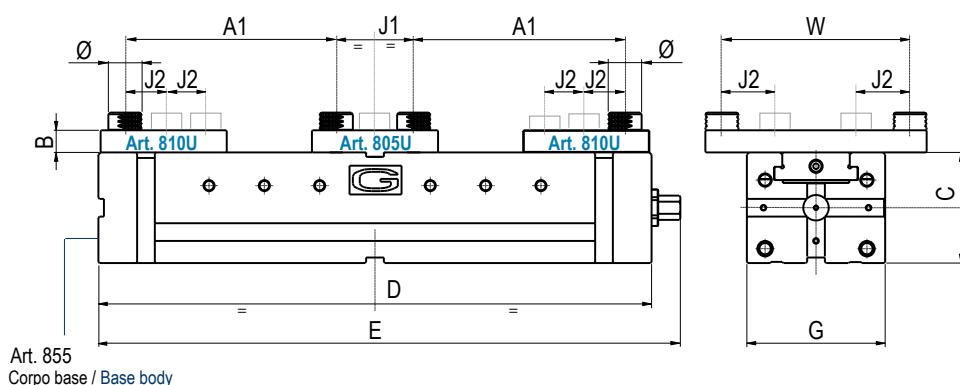
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
241	291	341	191	241	291	341	231	281	331	331	381	431
20			30				35			35		
100			120				140			160		
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
125			145				170			190		
70			80				100			100		
35			40				40			40		
30 (H = 16)			30 (H = 16)				40 (H = 30)			40 (H = 30)		
170			220				250			300		
50	55	60	68	76	85	93	124	134	144	200	220	240
5.86.73600	5.86.73700	5.86.73800	5.86.74500	5.86.74600	5.86.74700	5.86.74800	5.86.75600	5.86.75700	5.86.75800	5.86.76800	5.86.76900	5.86.76100

Art. 867D

(Art. 867 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.86.7D360 5.86.7D370 5.86.7D380 5.86.7D450 5.86.7D460 5.86.7D470 5.86.7D480 5.86.7D560 5.86.7D570 5.86.7D580 5.86.7D680 5.86.7D690 5.86.7D610

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000

5.80.24000

5.80.25000

5.80.26000

Art. 867E

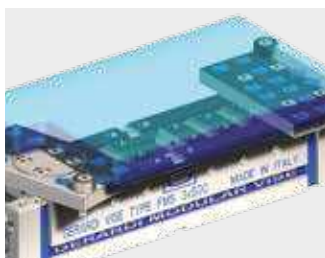
(Art. 867 + 890) Morsa + motore idraulico / Vise + hydraulic motor

5.86.7E360 5.86.7E370 5.86.7E380 5.86.7E450 5.86.7E460 5.86.7E470 5.86.7E480 5.86.7E560 5.86.7E570 5.86.7E580 5.86.7E680 5.86.7E690 5.86.7E610

Art. 867F

(Art. 867 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

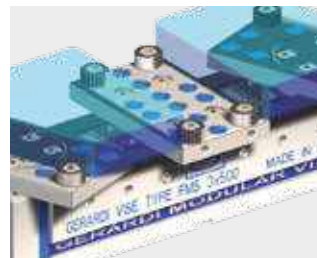
5.86.7F360 5.86.7F370 5.86.7F380 5.86.7F450 5.86.7F460 5.86.7F470 5.86.7F480 5.86.7F560 5.86.7F570 5.86.7F580 5.86.7F680 5.86.7F690 5.86.7F610

Art. 867
Esempi applicativi ganasce oscillanti regolabili:
Floating adjustable jaws application examples:


4 inserti - 4 jaw inserts



6 inserti - 6 jaw inserts



8 inserti - 8 jaw inserts

FUNZIONAMENTO DELLE GANASCE MOBILI OSCILLANTI CON INSERTI HOW TO OPERATE FLOATING MOVABLE JAWS WITH INSERTS

3 MORSE IN
VISES IN 1

Art. 810UA

Corpo ganascia mobile oscillante
Body floating movable jaw

Art. 810UZ

Albero a gradino per ganasce mobili oscillanti
Step block pin for floating movable jaw

Art. 805UA

Corpo ganascia fissa con inserti
Body fixed jaw with inserts

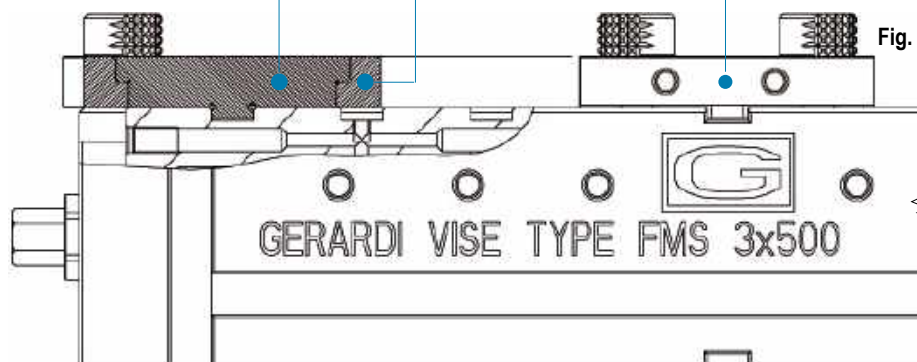


Fig. 1 Pic. 1

Art. 812

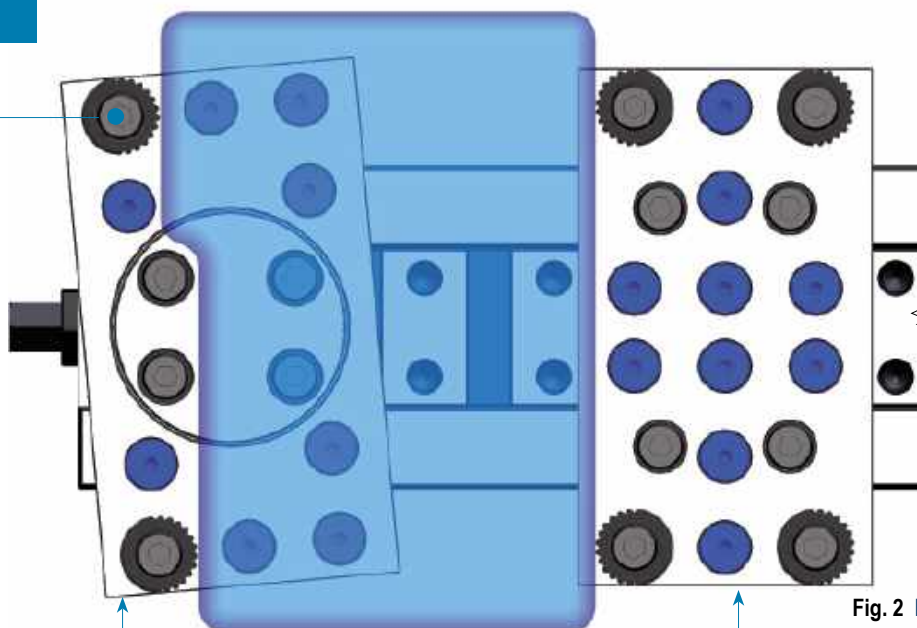


Fig. 2 Pic. 2

Art. 810U

Ganascia mobile oscillante con inserti
Floating movable jaw with inserts

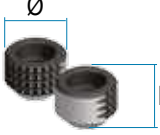
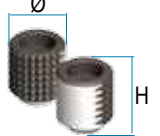
Art. 805U

Ganascia fissa con inserti
Fixed jaw with inserts

Le ganasce mobili oscillanti consentono il serraggio di pezzi di forma irregolare i cui lati non risultino paralleli (Fig. 2). Questo è reso possibile dall'albero a gradino (Art. 810UZ - Fig. 1), posto al centro della ganascia, che pur permettendo la rotazione della ganascia, ne mantiene la precisione ed evita il sollevamento del pezzo mentre viene lavorato. Il tutto a garanzia di un serraggio in piena sicurezza. Gli inserti estremizzano ulteriormente la versatilità delle ganasce mobili oscillanti della morsa FMS.

Floating movable jaws allow to clamp workpieces with irregular shapes whose sides are not parallels (Pic. 2). In fact thanks to the step block spindle (Art. 810UZ - Pic. 1), positioned in the centre of the jaw body, the jaw can float and guarantee at the same time maximum precision and no tilting of the parts while being worked. The safety of the workholding is guaranteed. The insert further increase the versatility of the FMS floating movable jaws.

GANASCE FISSE & MOBILI FMS FMS FIXED AND MOVABLE JAWS

Tipo (grandezza) morsa / Vise type (size)		1	2	3	4	5	6
Art. 810U Ganaschia mobile oscillante con inserti Floating movable jaw with inserts		Cod. 5.81.0U100	5.81.0U200	5.81.0U300	5.81.0U400	5.81.0U500	5.81.0U600
Art. 810UA Corpo ganaschia mobile oscillante Body floating movable jaw		Cod. 5.81.0UA10	5.81.0UA20	5.81.0UA30	5.81.0UA40	5.81.0UA50	5.81.0UA60
Art. 810UZ Albero a gradino per ganasce mobili oscillanti Step block pin for floating movable jaw		Cod. 5.81.0UZ10	5.81.0UZ20	5.81.0UZ30	5.81.0UZ40	5.81.0UZ50	5.81.0UZ60
Art. 810Q Ganaschia mobile con inserti Movable jaw with inserts		Cod. 5.81.0Q100	5.81.0Q200	5.81.0Q300	5.81.0Q400	5.81.0Q500	5.81.0Q600
Art. 810QA Corpo ganaschia mobile per inserti Body movable jaw for inserts		Cod. 5.81.0QA10	5.81.0QA20	5.81.0QA03	5.81.0QA40	5.81.0QA50	5.81.0QA60
Art. 805U Ganaschia fissa con inserti Fixed jaw with inserts		Cod. 5.80.5U100	5.80.5U200	5.80.5U300	5.80.5U400	5.80.5U500	5.80.5U600
Art. 805UA Corpo ganaschia fissa per inserti Body fixed jaw per inserti		Cod. 5.80.5UA10	5.80.5UA20	5.80.5UA30	5.80.5UA40	5.80.5UA50	5.80.5UA60
Art. 812 Coppia di inserti lisci e zigrinati Pair of smooth and serrated insert		Ø	30			40	
		H	16			30	
Art. 812A Coppia di inserti lisci Pair of smooth insert		Cod.	5.81.21000			5.81.25000	
		Cod.	5.81.2A100			5.81.2A500	
Art. 812C Coppia di inserti zigrinati Pair of serrated insert		Cod.	5.81.2C100			5.81.2C500	
Art. 813 Coppia di inserti lisci e zigrinati alti Pair of smooth and serrated high insert		Ø	30			40	
		H	28			50	
Art. 813A Coppia di inserti lisci alti Pair of smooth high insert		Cod.	5.81.31000			5.81.35000	
		Cod.	5.81.3A100			5.81.3A500	
Art. 813C Coppia di inserti zigrinati alti Pair of serrated high insert		Cod.	5.81.3C100			5.81.3C500	
Art. 815 Coppia di inserti lisci e zigrinati a gradino Pair of smooth and serrated step insert		H	16			30	
		Cod.	5.81.51000			5.81.55000	
Art. 815A Coppia di inserti lisci a gradino Pair of smooth step insert		Cod.	5.81.5A100			5.81.5A500	
		Cod.	5.81.5C100			5.81.5C500	
Art. 815C Coppia di inserti zigrinati a gradino Pair of serrated step insert							
Art. 812B Coppia di inserti in acciaio lavorabile Pair of insert in machineable steel metal		Ø	40			60	
		H	40			60	
		Cod.	5.81.2B100			5.81.2B500	
Art. 84U Tappo in alluminio Aluminum cap		Cod.	5.84.U1000			5.84.U5000	

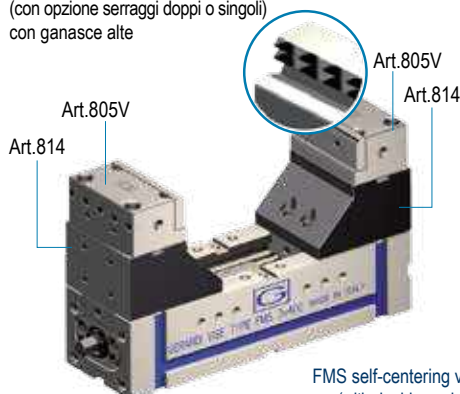
Tipo (grandezza) morsa / Vise type (size)

	1 25 kN		2 25 kN				3 30 kN	
kN								
A	130	230	182	282	382	482	244	344
B	99,5			117			137	
C	70			90			100	
D	232		300	400	500	600	400	500
E	252		320	420	520	620	425	525
F	169,5			207			237	
G	75			95			125	
H	75			85			98	
L	56			64			84	
J3	76	76		101			132	
J4	55	55		63			82	
X	39,5			47			57	
W	74			94			124	
kg	-			-			-	

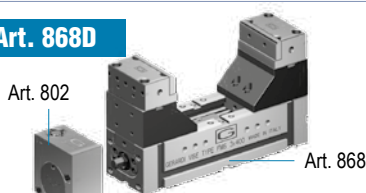
Cod. 5.86.81200 5.86.81300 5.86.82300 5.86.82400 5.86.82500 5.86.82600 5.86.83400 5.86.83500

Art. 868

Morsa **FMS** autocentrante
(con opzione serraggi doppi o singoli)
con ganasce alte

3 MORSE IN 1
3 VISES IN 1

FMS self-centering vise
(with double or single
clamping option) with high jaws

Art. 868D



(Art. 868 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.8D120 5.86.8D130 5.86.8D230 5.86.8D240 5.86.8D250 5.86.8D260 5.86.8D340 5.86.8D350

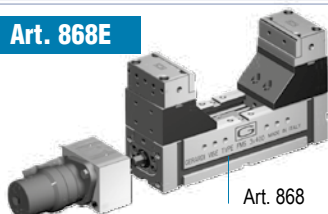
Art. 802



Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.21000 5.80.22000 5.80.23000

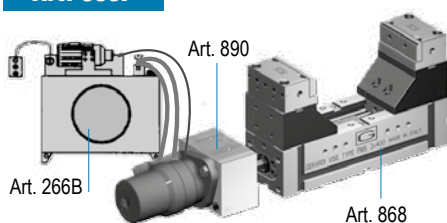
Art. 868E



(Art. 868 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.86.8E120 5.86.8E130 5.86.8E230 5.86.8E240 5.86.8E250 5.86.8E260 5.86.8E340 5.86.8E350

Art. 868F

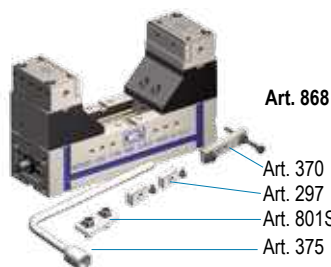


(Art. 868 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.86.8F120 5.86.8F130 5.86.8F230 5.86.8F240 5.86.8F250 5.86.8F260 5.86.8F340 5.86.8F350

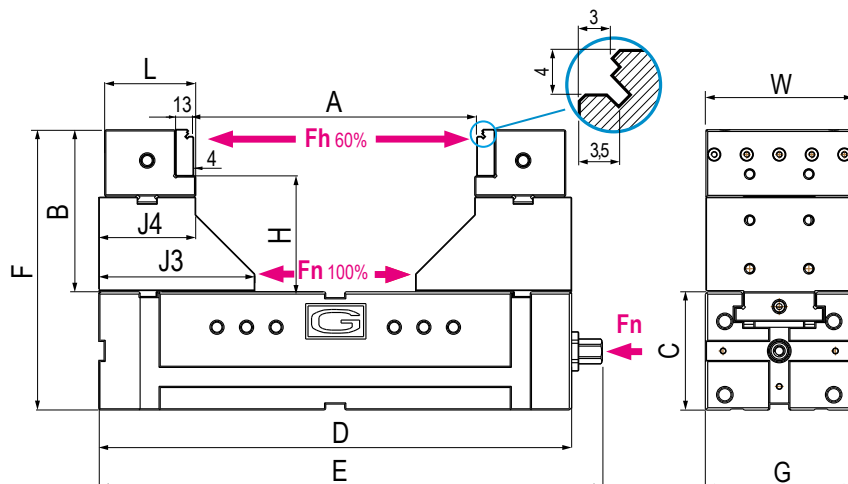
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art. 801S



Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art. 801S



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
444	544	644	316	416	516	616	396	496	596	596	696	796
	137			171				186			246	
	100			120				140			160	
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
	237			291				326			406	
	125			145				170			190	
	98			128				138			180	
	84			97				107			107	
	132			154				169			189	
	82			96				106			106	
	57			64				66			86	
	124			144				169			189	
-			-				-			-		

5.86.83600	5.86.83700	5.86.83800	5.86.84500	5.86.84600	5.86.84700	5.86.84800	5.86.85600	5.86.85700	5.86.85800	5.86.86800	5.86.86900	5.86.86100

Art. 868D

(Art. 868 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.86.8D360	5.86.8D370	5.86.8D380	5.86.8D450	5.86.8D460	5.86.8D470	5.86.8D480	5.86.8D560	5.86.8D570	5.86.8D580	5.86.8D680	5.86.8D690	5.86.8D610

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000	5.80.24000	5.80.25000	5.80.26000

Art. 868E

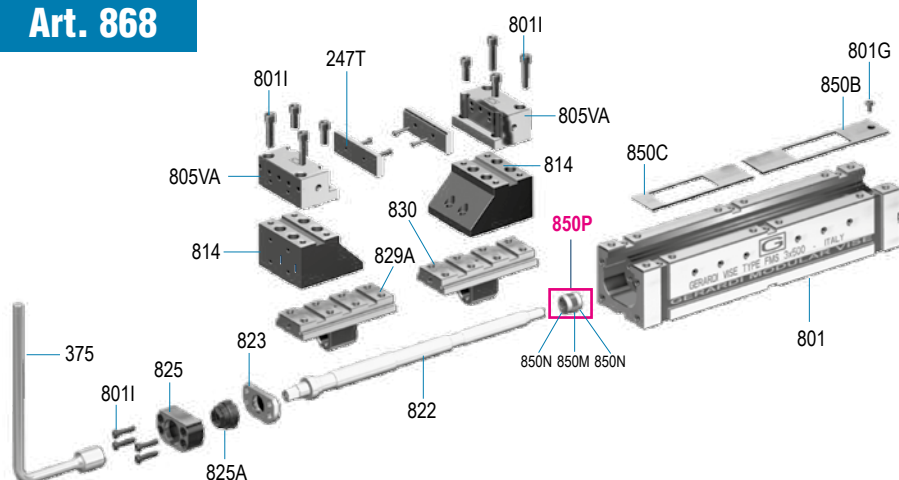
(Art. 868 + 890) Morsa + motore idraulico / Vise + hydraulic motor

5.86.8E360	5.86.8E370	5.86.8E380	5.86.8E450	5.86.8E460	5.86.8E470	5.86.8E480	5.86.8E560	5.86.8E570	5.86.8E580	5.86.8E680	5.86.8E690	5.86.8E610

Art. 868F

(Art. 868 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

5.86.8F360	5.86.8F370	5.86.8F380	5.86.8F450	5.86.8F460	5.86.8F470	5.86.8F480	5.86.8F560	5.86.8F570	5.86.8F580	5.86.8F680	5.86.8F690	5.86.8F610

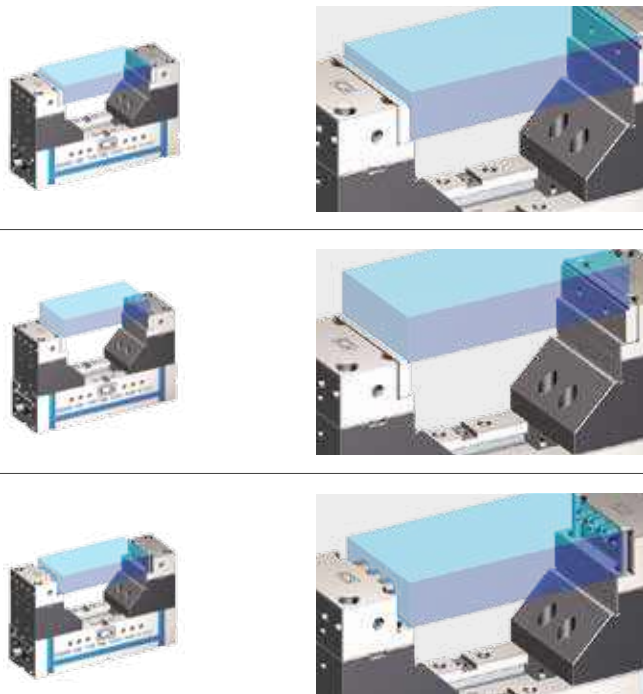
Art. 868


Art.	Pag.
375	4.31
801	5.46
801G	5.61
801I	5.61
810J	5.56
822	5.52
823	5.59
825	5.59
825A	5.61
829A	5.50
830	5.50

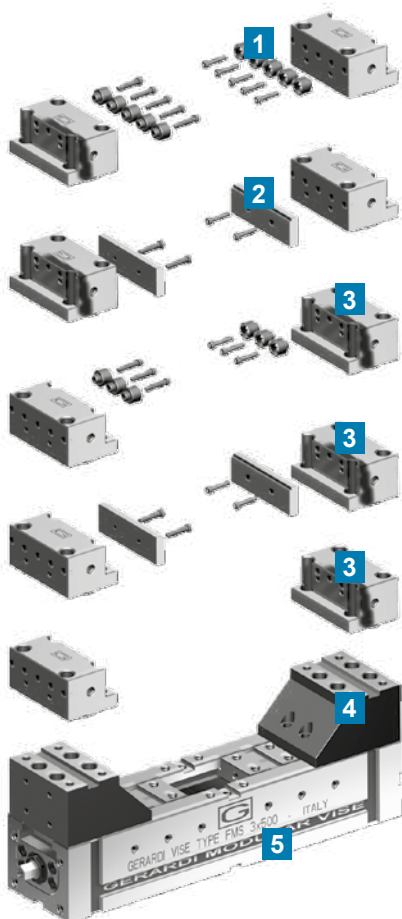
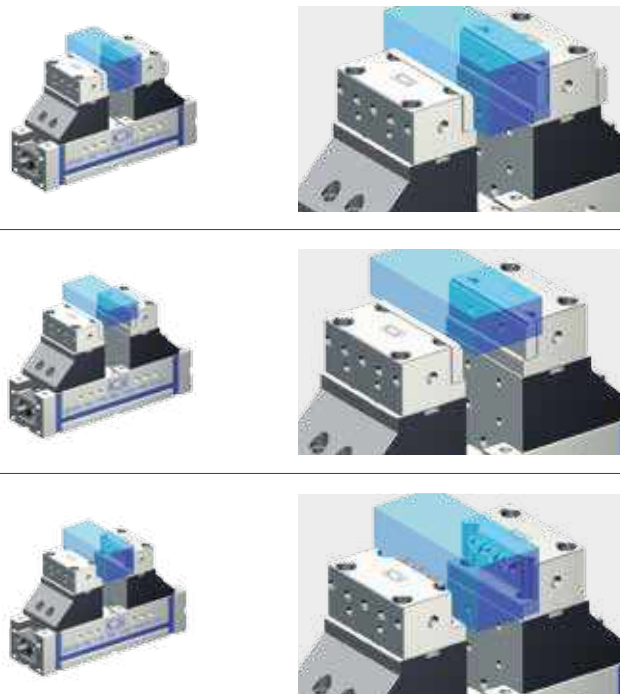
Art.	Pag.
850B	5.61
850C	5.61
850M	
850N	
850P	5.61
814	5.56
805VA	5.33
247T	5.33
-	-
-	-
-	-

POSSIBILI COMBINAZIONI DELLA MORSA Art.868 POSSIBLE ARRANGEMENTS OF THE Art.868 VISE

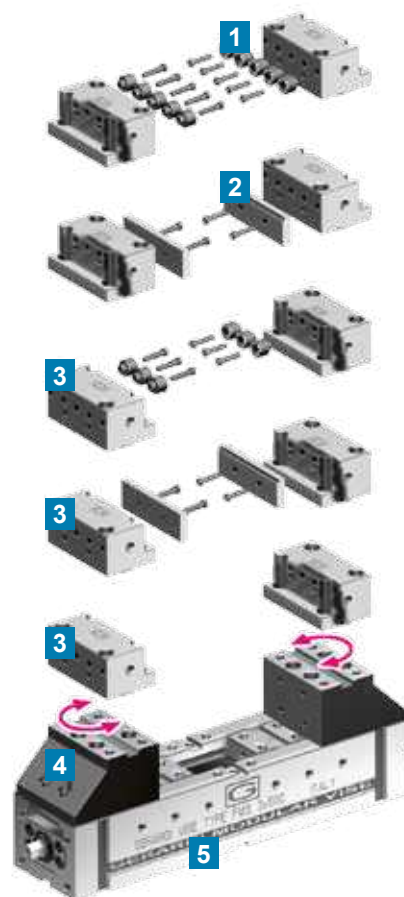
Orientamento base mobile Art.814 per massima apertura ganasce
Movable base Art.814 oriented for the maximum jaws opening



Orientamento base mobile Art.814 per chiusura ganasce a zero
Movable base Art.814 oriented in order to close jaws completely



- | | |
|---|------------|
| 1 | Art. 90 |
| 2 | Art. 247T |
| 3 | Art. 805VA |
| 4 | Art. 814 |
| 5 | Art. 855 |



Possibilità di utilizzo di qualsiasi ganaschia fissa FMS anziché del corpo ganaschia 805V. Possibilità di due posizioni per ciascuna ganaschia fissa e per base ganaschia mobile Art.814
Possibility to use each FMS fixed jaw instead of jaw body Art.805V. Possibility of two positions (at 180°) for each fixed jaw and for movable base jaw Art.814

GANASCE & PIASTRE GANASCE PER Art.868

JAWS & JAW PLATES FOR Art.868

Tipo (grandezza) / Type (size)

1

2

3

4

5

6

Art. 805V

 Ganasce per piastrelle e punte
 Jaw for plates and points

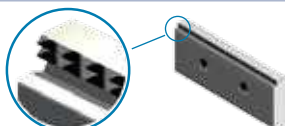

Cod. 5.80.5V100 5.80.5V200 5.80.5V300 5.80.5V400 5.80.5V500 5.80.5V600

Art. 90

 Inserto temprato GRIP
 Hardened GRIP Insert


Cod. 5.90.10000

Art. 247T (W2)

 Piastrina piana temprata GRIP
 Hardened straight jaw plate GRIP


Cod. 4.24.7T100 4.24.7T200 4.24.7T300 4.24.7T400 4.24.7T500 4.24.7T600

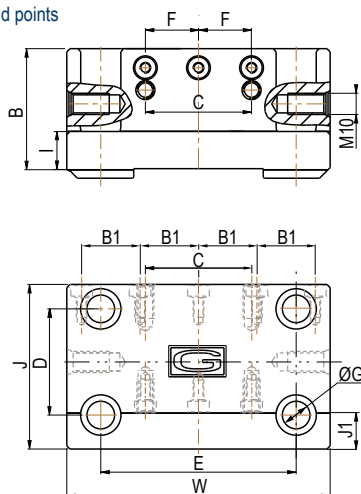


PIASTRE GANASCE "GRIP"

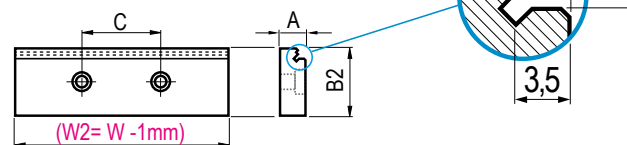
 Minor Superficie → Maggior Pressione
 Less Surface → More Pressure

 Per qualsiasi piastra piana speciale, raddoppiare il prezzo
 For special tailor made straight jaw plate double the price

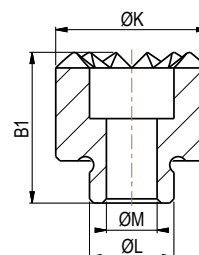
Art. 805VA

 Corpo Ganasce
 Jaw for plates and points


Art. 247T

 Piastrina piana temprata GRIP
 Hardened straight jaw plate GRIP


Art. 90

 Punta temprato GRIP
 Hardened GRIP Point


mm	1	2	3	4	5	6
W	74	94	124	144	169	189
A	12	12	13	13	18	
B	39,5	47	57	61	66	86
B1						
B2	24,5	32	39	43	48	56
C	25	32	50	50	75	90
D	32	40	50	60	68	68
E	56	70	92	108	126	144
F						
ØG	9	11	13	17	17	21
I	15	15	18	18	18	20
J	56	64	84	97	107	107
J1				17		
K	-			18		-
L	-			10 h8		-
M	-			6		-

Tipo (grandezza) morsa / Vise type (size)		1 25 kN		2 25 kN				3 30 kN	
		kN							
Apertura minima - massima / minimum - maximum Aperture	A	10 / 25	10 / 25	20 / 50	20 / 50	20 / 50	20 / 50	40 / 100	40 / 100
Apertura minima - massima / minimum - maximum Aperture	A1	10 / 15	10 / 15	10 / 25	10 / 25	10 / 25	10 / 25	25 / 50	25 / 50
Art. 870 Morsa FMS autocentrante (opzione doppia o singola) con ganasce prismatiche	B	34			55			90	
	C	70			90			100	
	D	232	332	300	400	500	600	400	500
	E	252	352	320	420	520	620	425	525
	F	104			145			190	
	G	75			95			125	
	J	48	60		102			132	
	W	50			75			100	
	kg	9	12	23	30	63	43	47	52
	Cod.	5.87.01200	5.87.01300	5.87.02300	5.87.02400	5.87.02500	5.87.02600	5.87.03400	5.87.03500

Art. 870

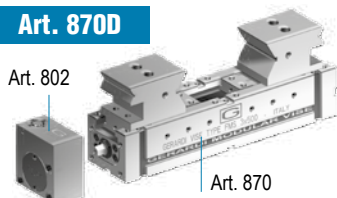
Morsa **FMS** autocentrante
(opzione doppia o singola)
con ganasce prismatiche



FMS self-centering vise
(double or single option) with prismatic jaws

3 MORSE IN
VISES IN 1

Art. 870D



Art. 870



(Art. 870 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

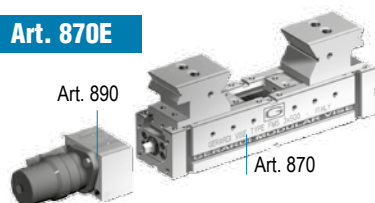
Cod.	5.87.0D120	5.87.0D130	5.87.0D230	5.87.0D240	5.87.0D250	5.87.0D260	5.87.0D340	5.87.0D350
------	------------	------------	------------	------------	------------	------------	------------	------------

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
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Art. 870E

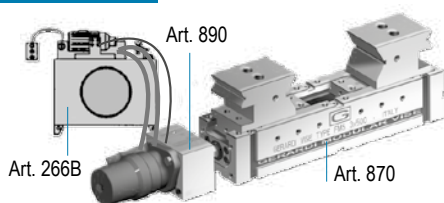


Art. 870

(Art. 870 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.87.0E120	5.87.0E130	5.87.0E230	5.87.0E240	5.87.0E250	5.87.0E260	5.87.0E340	5.87.0E350
------	------------	------------	------------	------------	------------	------------	------------	------------

Art. 870F



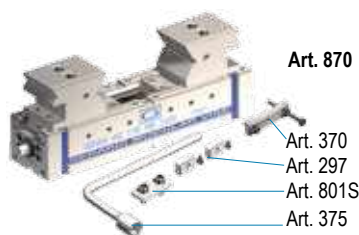
Art. 870

(Art. 870 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.87.0F120	5.87.0F130	5.87.0F230	5.87.0F240	5.87.0F250	5.87.0F260	5.87.0F340	5.87.0F350
------	------------	------------	------------	------------	------------	------------	------------	------------

Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art. 801S



Art. 870

Art. 370

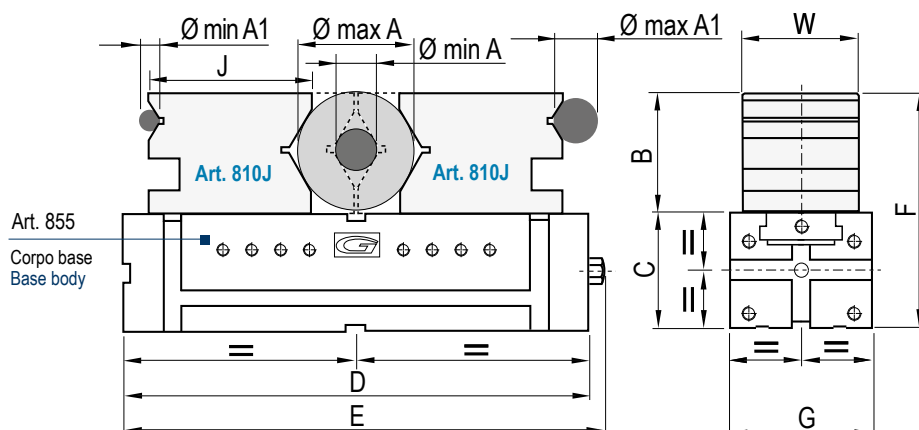
Art. 297

Art. 801S

Art. 375

Standard equipment:

- 2 workstops Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art. 801S



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
40 / 100	40 / 100	40 / 100	40 / 150	40 / 150	40 / 150	40 / 150	63 / 200	65 / 240	80 / 280	100 / 300	120 / 350	140 / 400
25 / 50	25 / 50	25 / 50	30 / 60	30 / 60	30 / 60	30 / 60	35 / 70	35 / 70	35 / 80	40 / 140	40 / 140	40 / 140
90			132				171	191	226	250	275	300
100			120					140			160	
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
190			252				311	331	366	410	435	460
125			145					170			190	
132			156					176			174	
100			132					140			160	
57	62	67	74	82	91	99	135	145	155	225	245	265
5.87.03600	5.87.03700	5.87.03800	5.87.04500	5.87.04600	5.87.04700	5.87.04800	5.87.05600	5.87.05700	5.87.05800	5.87.06800	5.87.06900	5.87.06100

Art. 870D

(Art. 870 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

5.87.0D360 5.87.0D370 5.87.0D380 5.87.0D450 5.87.0D460 5.87.0D470 5.87.0D480 5.87.0D560 5.87.0D570 5.87.0D580 5.87.0D680 5.87.0D690 5.87.0D610

Art. 802

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000

5.80.24000

5.80.25000

5.80.26000

Art. 870E

(Art. 870 + 890) Morsa + motore idraulico / Vise + hydraulic motor

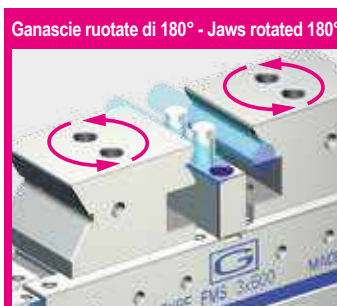
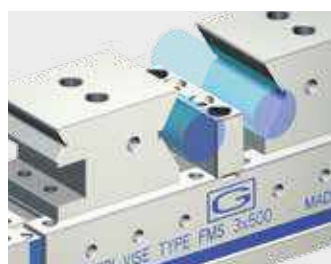
5.87.0E360 5.87.0E370 5.87.0E380 5.87.0E450 5.87.0E460 5.87.0E470 5.87.0E480 5.87.0E560 5.87.0E570 5.87.0E580 5.87.0E680 5.87.0E690 5.87.0E610

Art. 870F

(Art. 870 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

5.87.0F360 5.87.0F370 5.87.0F380 5.87.0F450 5.87.0F460 5.87.0F470 5.87.0F480 5.87.0F560 5.87.0F570 5.87.0F580 5.87.0F680 5.87.0F690 5.87.0F610

Art. 870
Esempi applicativi ganasce prismatiche:
Prismatic jaws application examples:

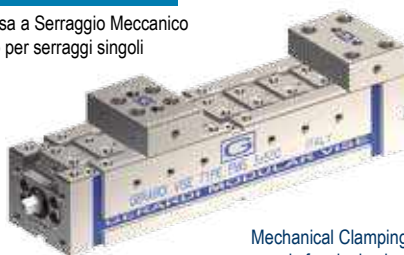
Art. 870A

 Serraggio di 2 particolari tondi per mezzo della ganasce intermedia alta Art.870A
 Round workpieces clamping by intermediate high jaw Art.870A

N.B: Realizzabili versioni speciali per diametro **Max.1500** - Special Types available on request for up to Ø1500

Tipo (grandezza) morsa / Vise type (size)		1 25 kN		2 25 kN				3 30 kN	
		kN							
Apertura massima / Maximum opening	A	85	185	170	270	370	470	230	330
Minima apertura interno-esterno / Minimum opening inside-outside	A1	115 / 200	115 / 300	130 / 300	130 / 400	130 / 500	130 / 600	170 / 400	170 / 500
	B	25			30			40	
	C	70			90			100	
	D	232	332	300	400	500	600	400	500
	E	252	352	320	420	520	620	425	525
	G	75			95			125	
	W	74			94			124	
	kg	7	10	18	25	32	39	40	45

Art. 800

Morsa a Serraggio Meccanico
solo per serraggi singoli



Mechanical Clamping vise
only for single clamping

SPECIFICA SOLO PER SERRAGGI SINGOLI

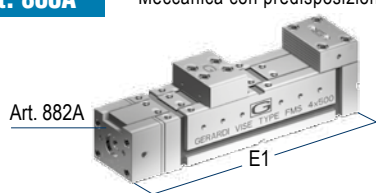
SPECIFIC FOR SINGLE CLAMPING ONLY

Cod. 5.80.01200 5.80.01300 5.80.02300 5.80.02400 5.80.02500 5.80.02600 5.80.03400 5.80.03500

Questa morsa, pur essendo parte del programma FMS, **non è predisposta per serraggi doppi o autocentranti**

Art. 800A

Meccanica con predisposizione idraulica **solo per serraggi singoli** / Mechanical with prepared hydraulic connection **only for single clamping**



Art. 882A

E1

E1	273	373	370,5	470,5	570,5	670,5	485	585
Cod.	5.80.0A120	5.80.0A130	5.80.0A230	5.80.0A240	5.80.0A250	5.80.0A260	5.80.0A340	5.80.0A350

Connettore Idraulico - Hydraulic Connexion

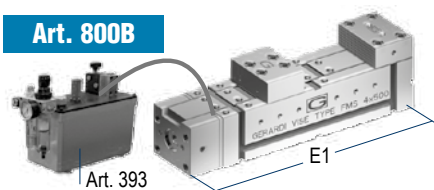
Corsa - Stroke mm	4	7	10
Superficie - Surface cm ²	6	21	21
Pressione - Pressure bar	417	119	143

Art. 882A



Art. 800B

(Art. 800A + Art.393) Morsa + centralina a comando manuale singolo / Vise + power unit with single manual control



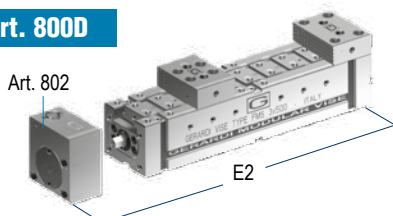
Art. 393

E1

E1	273	373	370,5	470,5	570,5	670,5	485	585
Cod.	5.80.0B120	5.80.0B130	5.80.0B230	5.80.0B240	5.80.0B250	5.80.0B260	5.80.0B340	5.80.0B350

Art. 800D

(Art. 800 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier



Art. 802

E2

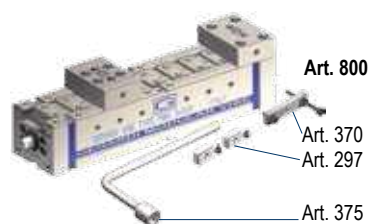
E2	277	377	360	460	560	660	470	570
Nm	Max 20		Max 25				Max 20	
Cod.	5.80.0D120	5.80.0D130	5.80.0D230	5.80.0D240	5.80.0D250	5.80.0D260	5.80.0D340	5.80.0D350

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
------	------------	------------	------------

Dotazione standard:

- 1 arresto laterale Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375



Art. 800

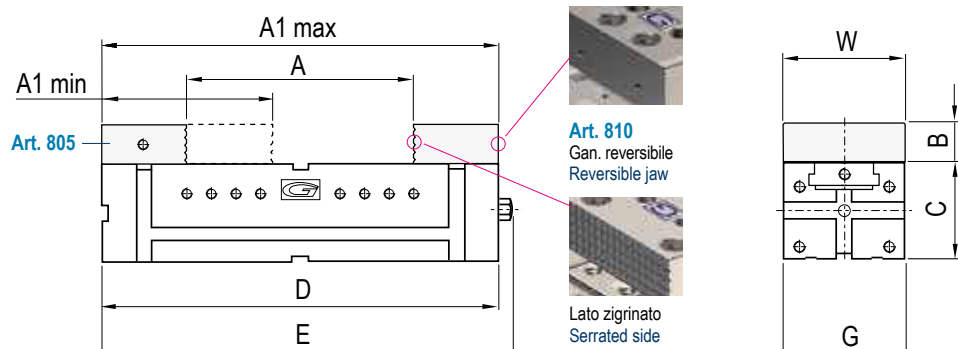
Art. 370

Art. 297

Art. 375

Standard equipment:

- 1 workstop Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
430	530	630	300	400	500	600	380	480	580	580	680	780
170 / 600	170 / 700	170 / 800	200 / 500	200 / 600	200 / 700	200 / 800	220 / 600	220 / 700	220 / 800	220 / 800	220 / 800	220 / 100
40				50				60			60	
100				120				140			160	
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
125				145				170			190	
124				144				169			189	
50	55	60	66	72	80	88	115	125	135	170	190	210

5.80.03600 5.80.03700 5.80.03800 5.80.04500 5.80.04600 5.80.04700 5.80.04800 5.80.05600 5.80.05700 5.80.05800 5.80.06800 5.80.06900 5.80.06100

This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

Art. 800A

Meccanica con predisposizione idraulica solo per serraggi singoli / Mechanical with prepared hydraulic connection only for single clamping

685	785	885	585	685	785	885	-	-	-	-	-	-
5.80.0A360	5.80.0A370	5.80.0A380	5.80.0A450	5.80.0A460	5.80.0A470	5.80.0A480	5.80.0A560	5.80.0A570	5.80.0A580	5.80.0A680	5.80.0A690	5.80.0A610

Art. 882A

Connettore Idraulico - Hydraulic Connexion

10			10			-			-			
21			21			-			-			
143			143			-			-			

Art. 800B

(Art. 800A + Art.393) Morsa + centralina a comando manuale singolo / Vise + power unit with single manual control

685	785	885	585	685	785	885	-	-	-	-	-	-
5.80.0B360	5.80.0B370	5.80.0B380	5.80.0B450	5.80.0B460	5.80.0B470	5.80.0B480	5.80.0B560	5.80.0B570	5.80.0B580	5.80.0B680	5.80.0B690	5.80.0B610

Art. 800D

(Art. 800 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

670	770	870	570	670	770	870	685	785	885	-	-	-
Max 20			Max 20				Max 20			Max 20		
5.87.0D360	5.87.0D370	5.87.0D380	5.87.0D450	5.87.0D460	5.87.0D470	5.87.0D480	5.87.0D560	5.87.0D570	5.87.0D580	5.87.0D680	5.87.0D690	5.87.0D610

Art. 802

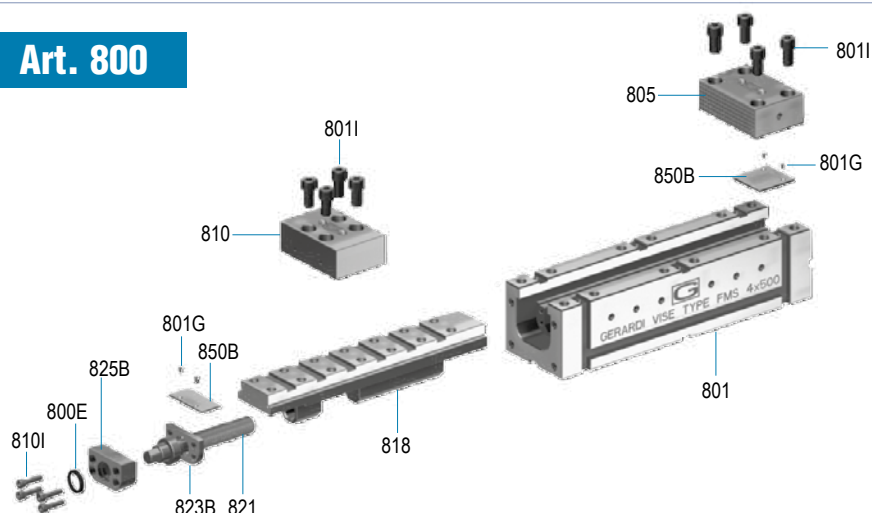
Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

5.80.23000

5.80.24000

5.80.25000

5.80.26000

Art. 800


Art.	Pag.
800E	5.61
801	5.46
801G	5.61
801I	5.61
805	5.54
810	5.56
818	5.50
821	5.52
823B	5.59
825B	5.59
850B	5.61

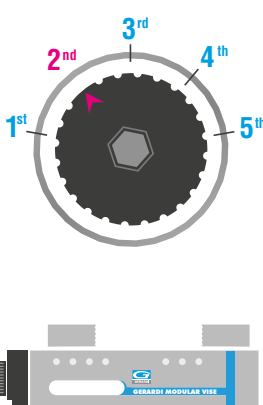
Art.	Pag.
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-

Tipo (grandezza) morsa / Vise type (size)		1		2				3	
		kN	25 kN	25 kN				30 kN	
Apertura massima / Maximum opening		A	-	-	-	-	-	232	332
Art. 900 Morsa a Serraggio Meccanico con Limitatore di Forza solo per serraggi singoli  Mechanical Clamping vise with Limiting Device only for single clamping		B	-	-				40	
		C	-	-				100	
		D	-	-	-	-	-	510	610
		E	-	-	-	-	-	400	500
		G	-	-				125	
		W	-	-				124	
		kg	-	-	-	-	-		
Cod.		-	-	-	-	-	-	5.90.03400	5.90.03500
€		ATTUALMENTE NON DISPONIBILI - CURRENTLY NOT AVAILABLE							

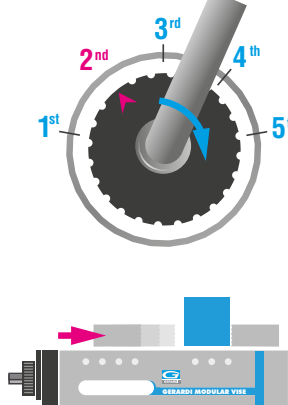
Questa morsa, pur essendo parte del programma FMS, non è predisposta per serraggi doppi o autocentranti

Art. 900Y Modulo per serraggio idraulico Module for hydraulic clamping 		Cod.	-	-	5.90.0Y300
€		ATTUALMENTE NON DISPONIBILI - CURRENTLY NOT AVAILABLE			

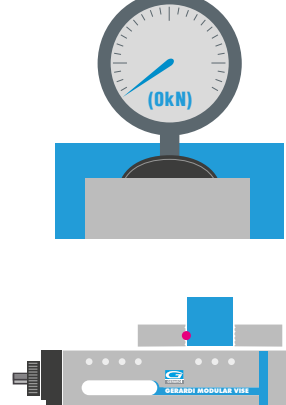
FUNZIONAMENTO LIMITATORE DI FORZA - HOW TO USE THE LIMITING DEVICE



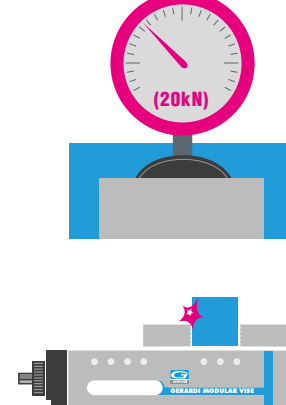
1 Scegliere forza di serraggio tramite ghiera limitatore di forza.
Presetting of the clamping force through the clamping limiter



2 Rapido avvicinamento ganasce mobile al pezzo da serrare
Quick approach of the jaw to the workpiece



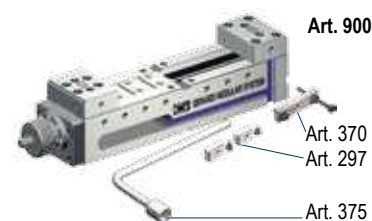
3 Contatto ganasce-particolare e sblocco frizione limitatore di forza.
First contact jaw-workpiece and clamping limiter friction release



4 Avvio meccanismo moltiplica forza. Fermarsi a fine corsa.
Force multiplier device start. At the end-stroke stop clamping.

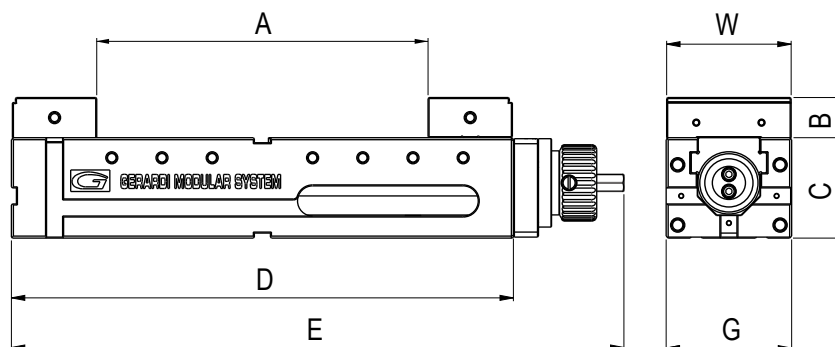
Dotazione standard:

- 1 arresto laterale Art. 370
- 1 coppia di tasselli di posizionamento precisi Art. 297
- 1 chiave a pipa Art. 375



Standard equipment:

- 1 workstop Art. 370
- 1 pair of precision positioning key-nuts Art. 297
- 1 box wrench Art. 375



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
432	532	632	304	404	505	605	384	484	584	-	-	-
40			50				60			-		
100			120				140			-		
710	810	910	610	710	810	910	710	810	910	-	-	-
600	700	800	500	600	700	800	600	700	800	-	-	-
125			145				170			-		
124			144				169			-		
5.90.03600			5.90.04500				5.90.05600			-		
5.90.03700			5.90.04600				5.90.05700			-		
5.90.03800			5.90.04700				5.90.05800			-		
5.90.04800			5.90.04800				5.90.05800			-		

ATTUALMENTE NON DISPONIBILI
CURRENTLY NOT AVAILABLE

This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

Art. 900Y

5.90.0Y300

5.90.0Y300

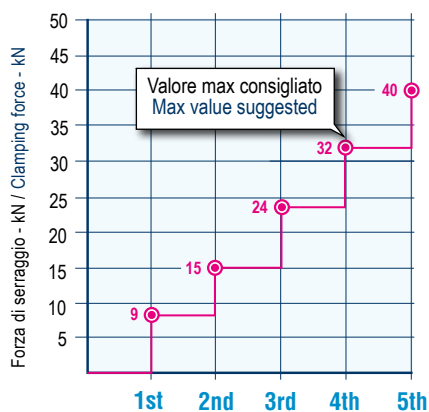
5.90.0Y300

ATTUALMENTE NON DISPONIBILI
CURRENTLY NOT AVAILABLE

DIAGRAMMI CON FORZE DI SERRAGGIO - DIAGRAMS WITH CLAMPING FORCE

MORSE FMS TIPO 3 FMS VISES TYPE 3

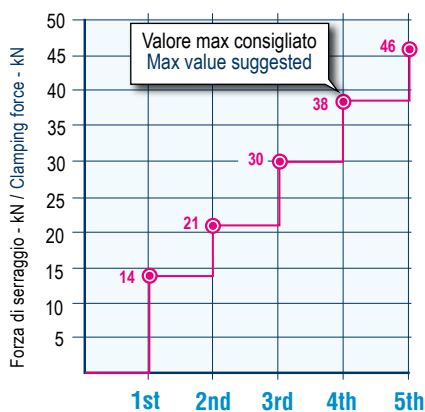
VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm
SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm
Chiave dinamometrica / Torque wrench



Posizioni ghiera limitatore / Fixed nut positions

MORSE FMS TIPO 4 FMS VISES TYPE 4

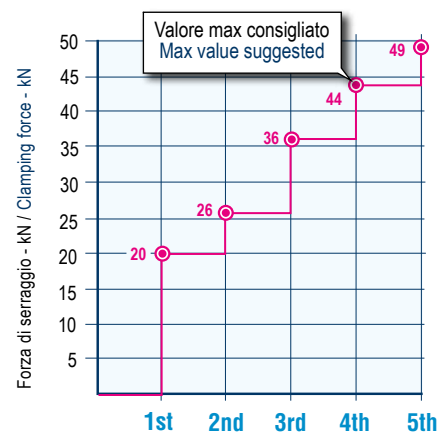
VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm
SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm
Chiave dinamometrica / Torque wrench



Posizioni ghiera limitatore / Fixed nut positions

MORSE FMS TIPO 5 FMS VISES TYPE 5

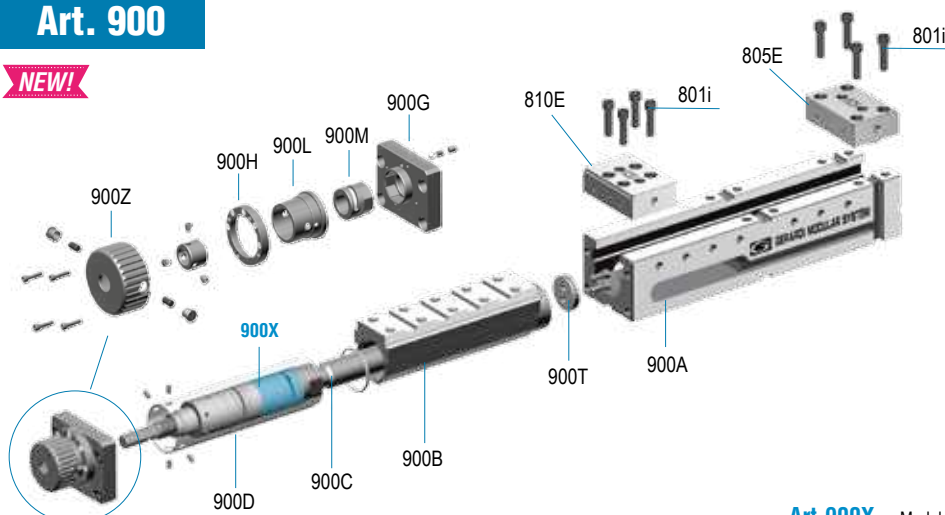
VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm
SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm
Chiave dinamometrica / Torque wrench



Posizioni ghiera limitatore / Fixed nut positions

Art. 900

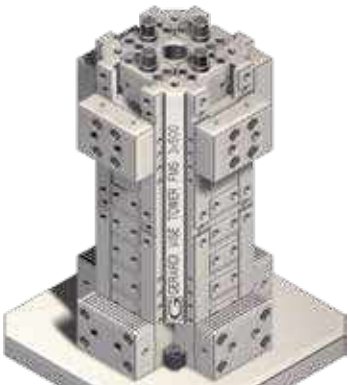
NEW!

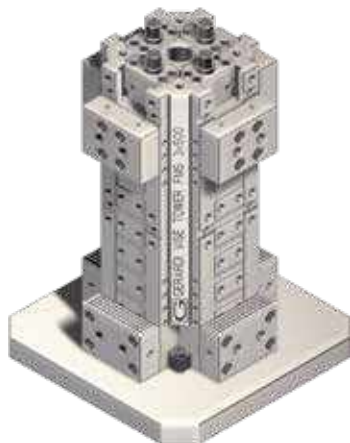


Art.	Pag.
900Y	38
810E	57
805E	55



Art. 900X= Modulo per serraggio meccanico - Module for mechanical clamping

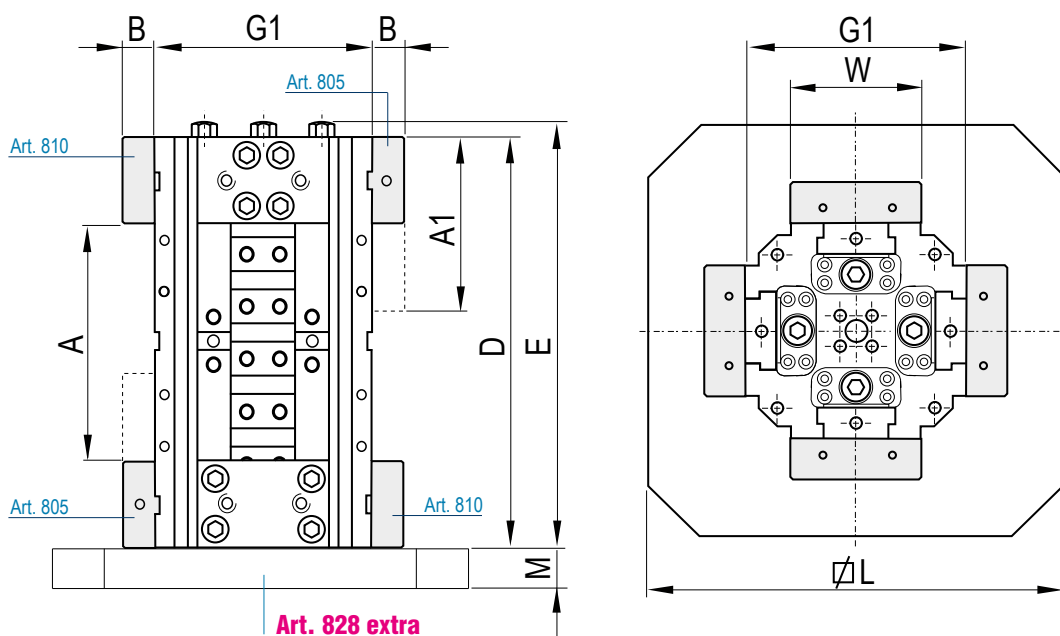
Tipo (grandezza) morsa / Vise type (size)		kN	1 25 kN		2 25 kN				3 30 kN	
Apertura massima / Max. opening		A	85	185	170	270	370	470	230	330
Art. 800C SPECIFICA SOLO PER SERRAGGI SINGOLI SPECIFIC FOR SINGLE CLAMPING ONLY Cubo-morsa FMS con ganasce piane per il serraggio di 4 pezzi 	A1	115		130				170		
	B	25		30				40		
	D	200	300	300	400	500	600	400	500	
	E	232	332	320	420	520	620	425	525	
	G1	120		175				210		
	L	300		350				400		
	M	33		33				38		
	W	74		94				124		
	kg	30	45	53	70	88	106	90	112	


FMS vise tower with straight
jaws for 4 clamping stations

Cod. 5.80.0C120 5.80.0C130 5.80.0C230 5.80.0C240 5.80.0C250 5.80.0C260 5.80.0C340 5.80.0C350

Questa morsa, pur essendo parte del programma FMS, **non è predisposta per serraggi doppi o autocentranti**

GANASCE REVERSIBILI REVERSIBLE JAWS



Dotazione standard per Art. 800C

- 1 chiave a pipa Art. 375
- 4 arresti laterali Art. 370
- 2 coppie di tasselli di posizionamento precisi Art. 297
- 1 golfare di sollevamento Art. 848
- Imballo in cassa di legno

Standard equipment for Art. 800C

- 1 box wrench Art. 375
- 4 workstops Art. 370
- 2 pair of precision positioning key-nuts Art. 297
- 1 lifting hook Art. 848
- Wooden box packaging



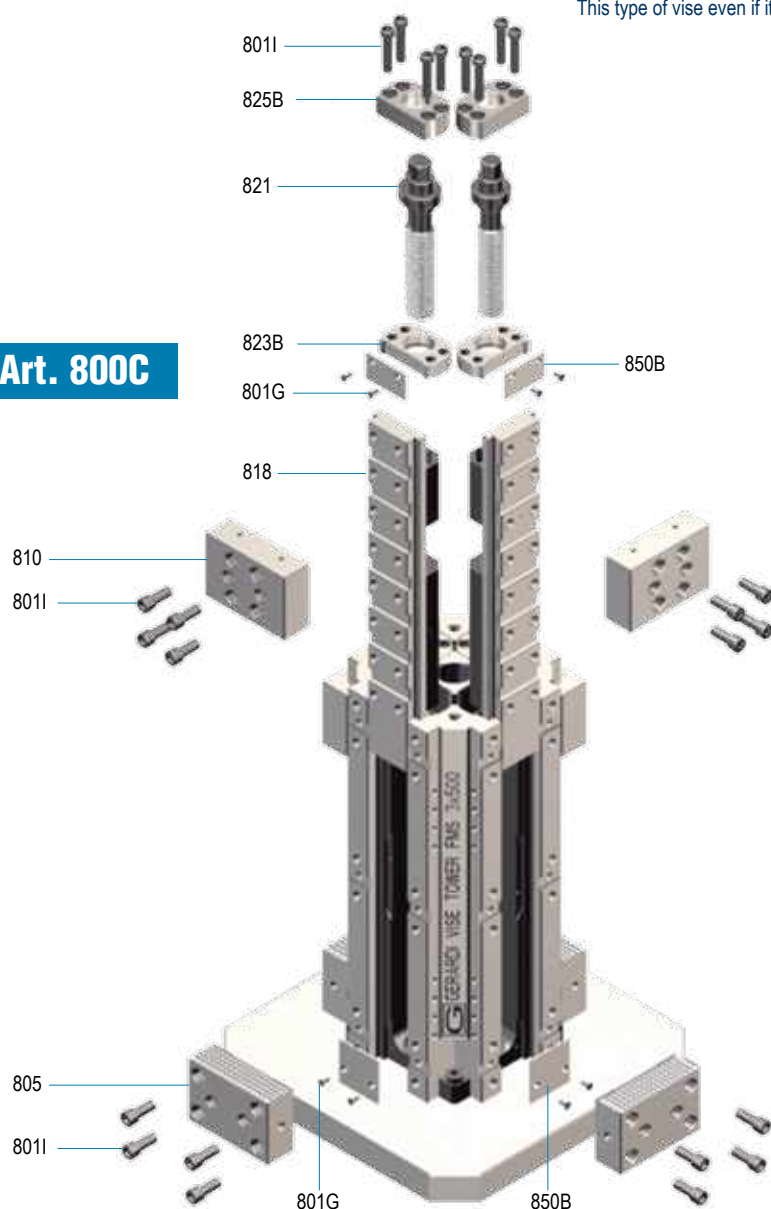
3 30 kN			4 30 kN				5 32 kN			6 32 kN		
430	530	630	300	400	500	600	380	480	580	480	580	680
170			509				630			810		
40			50				60			60		
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
210			245				280			290		
400			450				500			550		
38			38				38			38		
124			144				169			189		
135	157	180	180	210	252	288	260	303	340	500	562	625

5.80.0C360	5.80.0C370	5.80.0C380	5.80.0C450	5.80.0C460	5.80.0C470	5.80.0C480	5.80.0C560	5.80.0C570	5.80.0C580	5.80.0C680	5.80.0C690	5.80.0C610

This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

GANASCE REVERSIBILI
REVERSIBLE JAWS

Art. 800C



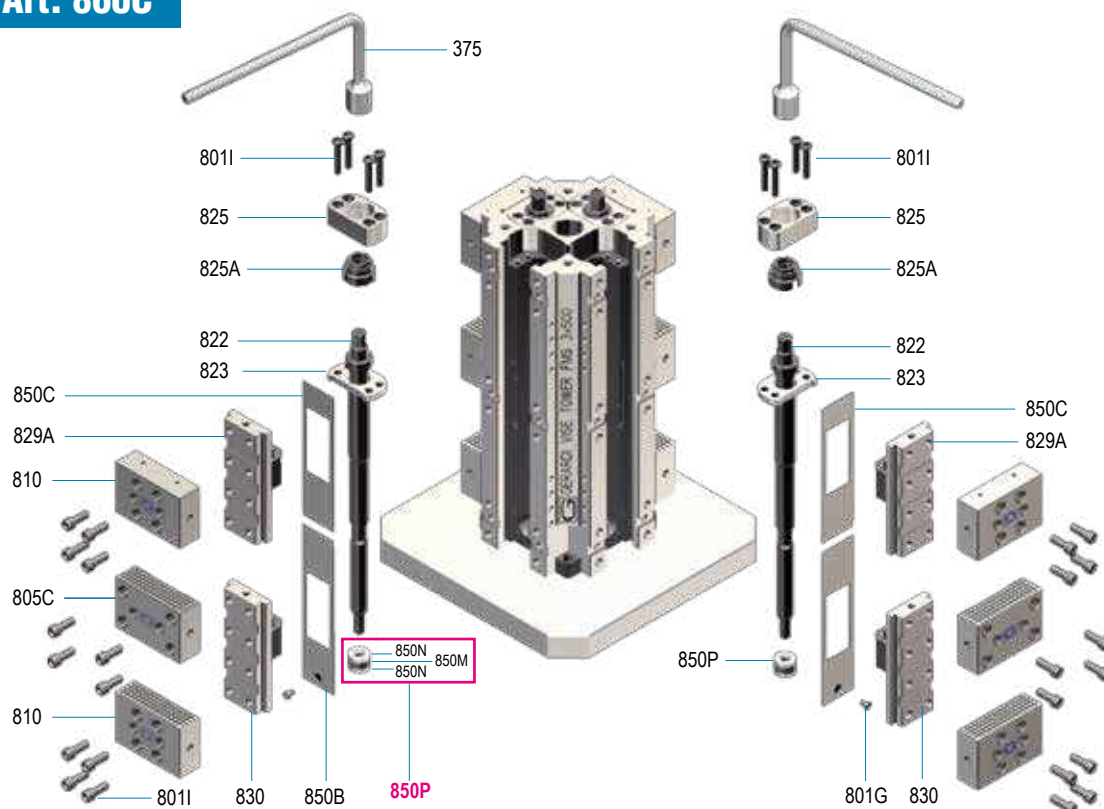
Esploso di cubo-morsa FMS con ganasce piane per il serraggio di 4 pezzi
 Explose of FMS vise tower with straight jaws for 4 clamping stations

Art.	Pag.	Art.	Pag.
801G	5.61	-	-
801I	5.61	-	-
810	5.56	-	-
818	5.50	-	-
821	5.52	-	-
823B	5.59	-	-
825B	5.59	-	-
850B	5.61	-	-
-	-	-	-
-	-	-	-
-	-	-	-

3 30 kN			4 30 kN				5 32 kN			6 32 kN		
2 x 174	2 x 224	2 x 274	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
40			50				60			60		
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
210			245				280			290		
400			450				500			550		
38			38				38			38		
124			144				169			189		
135	157	180	180	210	252	288	260	303	340	500	562	625
5.86.0C360	5.86.0C370	5.86.0C380	5.86.0C450	5.86.0C460	5.86.0C470	5.86.0C480	5.86.0C560	5.86.0C570	5.86.0C580	5.86.0C680	5.86.0C690	5.86.0C610
5.85.5C360	5.85.5C370	5.85.5C380	5.85.5C450	5.85.5C460	5.85.5C470	5.85.5C480	5.85.5C560	5.85.5C570	5.85.5C580	5.85.5C680	5.85.5C690	5.85.5C610

GANASCE REVERSIBILI
REVERSIBLE JAWS

Art. 860C



Art.	Pag.
375	4.31
801G	5.61
801I	5.61
805C	5.54
810	5.56
822	5.52
823	5.59
825	5.59
825A	5.61
829A	5.50
830	5.50
850B	5.61
850C	5.61
850P	5.61
-	-
-	-
-	-

Tipo (grandezza) morsa / Vise type (size)

kN

1

25 kN

2

25 kN

3

30 kN


Apertura massima
Max. opening

A

2 x 60

2 x 110

2 x 118

2 x 168

2 x 218

2 x 268

2 x 162

2 x 212

Art. 863C

Cubo morsa
FMS doppio con
ganasse a gradino
per il serraggio
di 8 pezzi

Double FMS vise
tower with step-type
jaws for 8 clamping stations

Cod.	5.86.3C120	5.86.3C130	5.86.3C230	5.86.3C240	5.86.3C250	5.86.3C260	5.86.3C340	5.86.3C350

Ø Apertura Minima / Massima
Ø Minimum - Max Opening

A

10 / 25

10 / 50

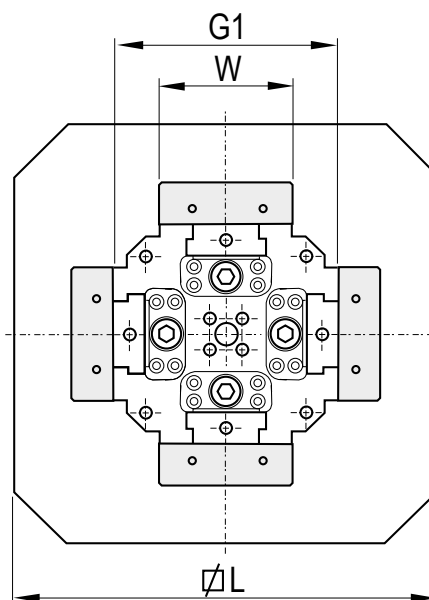
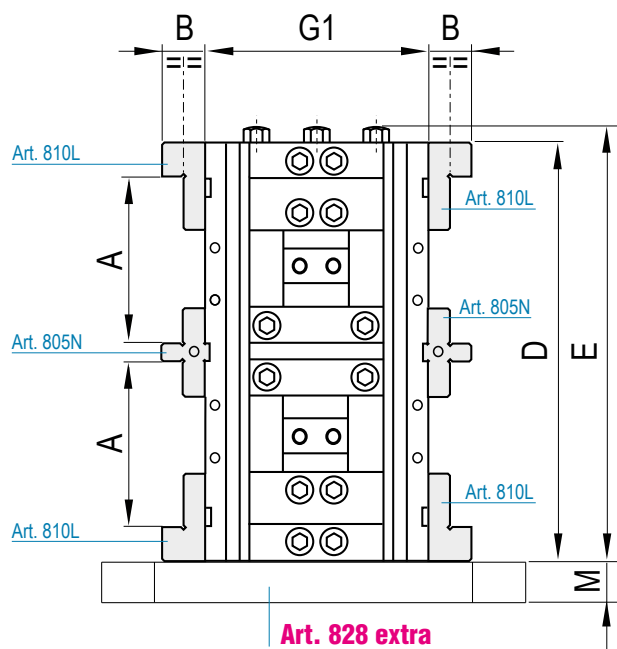
25 / 100

Art. 870C

Cubo morsa
FMS autocentrante
con ganasse
prismatiche

Self-centering FMS vise
tower with prismatic jaws

Cod.	5.870.0C120	5.870.0C130	5.870.0C230	5.870.0C240	5.870.0C250	5.870.0C260	5.870.0C340	5.870.0C350
D	200	300	300	400	500	600	400	500
E	232	332	320	420	520	620	425	525
G1	120			175			210	
L	300			350			400	
M	33			33			38	
W	74			94			124	
W1	60			75			100	
kg	42	63	68	90	113	130	118	147


Dotazione standard per
Art. 863C e Art. 870C:

- 1 chiave a pipa Art. 375
- 4 arresti laterali Art. 370
- 2 coppie di tasselli di posizionamento precisi Art. 297
- 1 golfare di sollevamento Art. 848
- Imballo in cassetta di legno
- Meccanismo 3^a mano

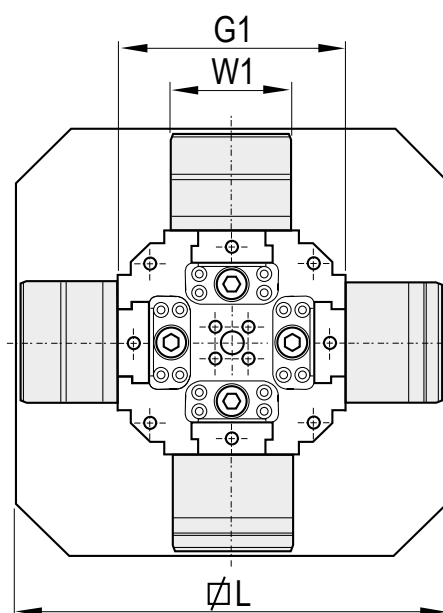
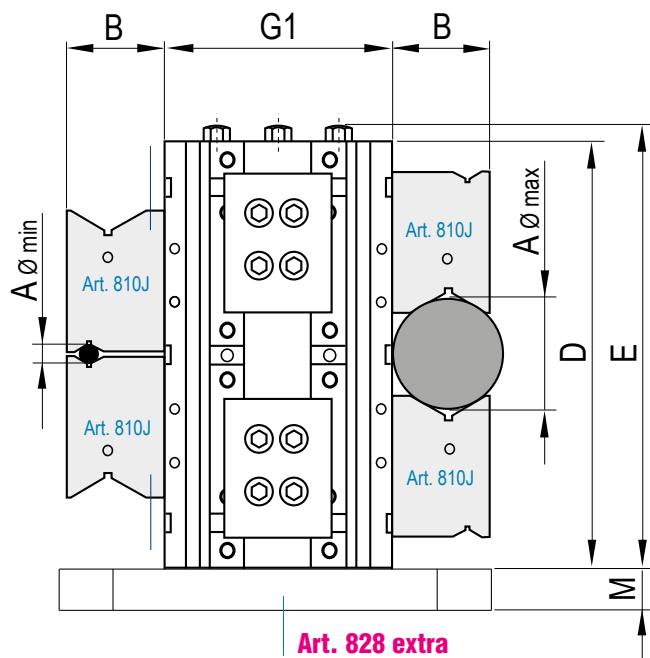
Standard equipment for
Art. 863C and Art. 870C:

- 1 box wrench Art. 375
- 4 workstops Art. 370
- 2 pair of precision positioning key-nuts Art. 297
- 1 lifting hook Art. 848
- Packaging wooden box
- Third hand device



3 30 kN			4 30 kN				5 32 kN			6 32 kN		
2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
5.86.3C360	5.86.3C370	5.86.3C380	5.86.3C450	5.86.3C460	5.86.3C470	5.86.3C480	5.86.3C560	5.86.3C570	5.86.3C580	5.86.3C680	5.86.3C690	5.86.3C610

25 / 100			30 / 150				35 / 200			40 / 300		
5.87.0C360	5.87.0C370	5.87.0C380	5.87.0C450	5.87.0C460	5.87.0C470	5.87.0C480	5.87.0C560	5.87.0C570	5.87.0C580	5.87.0C680	5.87.0C690	5.87.0C610
600	700	800	500	600	700	800	600	700	800	800	900	1000
625	725	825	525	625	725	825	625	725	825	825	925	1025
	210			245				280			290	
	400			450				500			550	
	38			38				38			38	
	124			144				169			189	
	100			132				140			160	
177	206	236	242	290	339	388	328	383	437	656	738	820


**Dotazione standard per
Art. 863C e Art. 870C:**

- 1 chiave a pipa Art. 375
- 4 arresti laterali Art. 370
- 2 coppie di tasselli di posizionamento precisi Art. 297
- 1 golfare di sollevamento Art. 848
- Imballo in cassetta di legno
- Meccanismo 3^a mano

**Standard equipment for
Art. 863C and Art. 870C:**

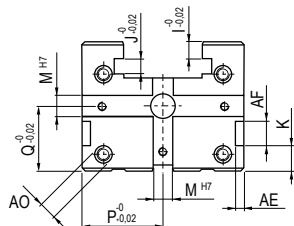
- 1 box wrench Art. 375
- 4 workstops Art. 370
- 2 pair of precision positioning key-nuts Art. 297
- 1 lifting hook Art. 848
- Packaging wooden box
- Third hand device



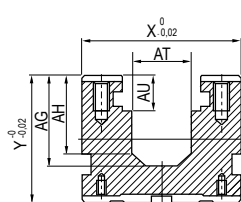
Tipo (grandezza) morsa / Vise type (size)

Art. 801

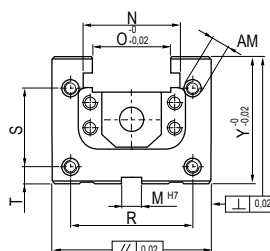
Base morsa FMS. Disegni e tabella dimensionale
FMS vise base body. Drawing and table dimension



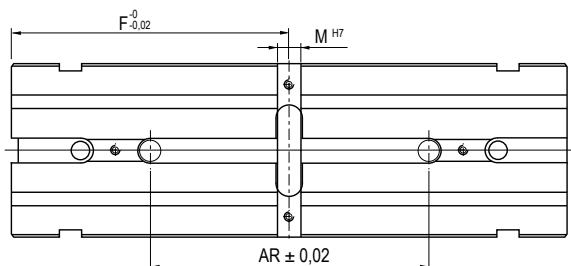
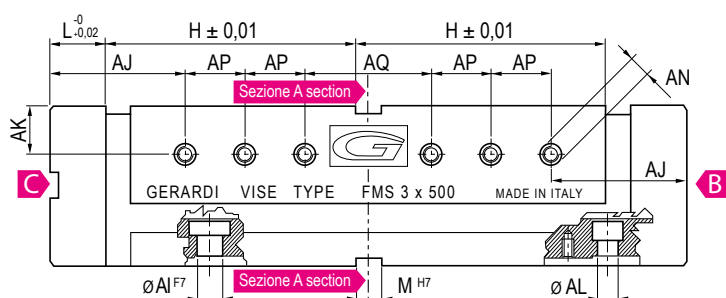
Vista da C / Side C



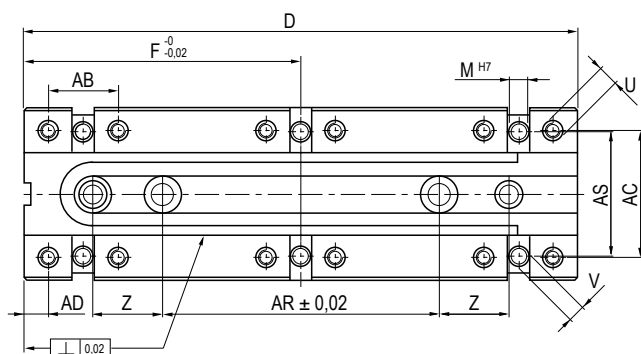
Sezione AA / AA section



Vista da B / Side B



[Vista dal basso](#) / [Show bottom](#)



Vista dall'alto / Show top

PIASTRE D'INTERFACCIA Art.62 per morse FMS
CONNECTING PLATES Art.62 for FMS vises

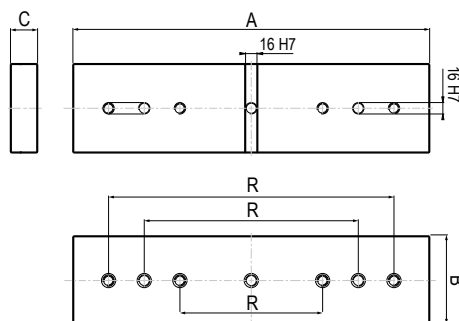
Tipo (grandezza) morsa / Vise type (size)

Art. 62

FMS

Piastra di interfaccia
Zero Point per morse FMS

Zero Point connecting plate for FMS vises



	1		2	
kg	4,7	7,3	12,8	19
Cod.	5.80.11200	5.80.11300	5.80.12300	5.80.1240
D	200	300	300	400
F	100	150	150	200
H	71	121	117	167
I	10		13	
J	10		12	
K	15		20	
L	21		25	
M	16		16	
N	45		53	
O	35		41	
P	37,5		47,5	
Q	35		45	
R	52		70	
S	30		48	
T	20		22	
U	M8		M10	
V	M8		M10	
Z	50		50	
X	75		95	
Y	70		90	
AB	32		40	
AC	56		70	
AD	13		13	
AE	4		6	
AF	16		16	
AG	49		62	
AH	41		53	
AI	Ø 16 X 2		Ø 16 X 2	
AJ	55		65	
AK	20		27	
AL	Ø 11		Ø 13	
	n°0	n°2	n° 2	n° 2
AM	M10		M10	
	M10		M10	
AN	n°8	n°12	n° 12	n° 16
AO	M10		M10	
AP	20	25	50	
AQ	50	70	70	
AR	100	200	200	
AS	56		68	
AT	28		34	
AU	23		28	

NEW!

	1		2	
A	232	332	300	400
B	75		95	
C	38		38	
R	200 / 300		200 / 300 / 400	
kg	5	7	11	13,4
Cod.	5.62.12000	5.62.13000	5.62.23000	5.62.24000

2		3					4				5			6		
23	27	26	31	39	46	52	47	56	65	75	71	82	94	140	156	174
5.80.12500	5.80.12600	5.80.13400	5.80.13500	5.80.13600	5.80.13700	5.80.13800	5.80.14500	5.80.14600	5.80.14700	5.80.14800	5.80.15600	5.80.15700	5.80.15800	5.80.16800	5.80.16900	5.80.16100
500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
250	300	200	250	300	350	400	250	300	350	400	300	350	400	400	450	500
217	267	157	207	257	307	357	200	250	300	350	245	295	345	345	395	445
13				13					20				20		20	
12				12					18				18		18	
20				20					20				26		26	
25				35					42				47		47	
16				16					16				16		16	
53				76					86				96		110	
41				61					71				82		94	
47,5				62,5					72,5				85		95	
45				50					60				70		80	
70				92					108				126		144	
48				62					72				92		100	
22				13					16				18		20	
M10				M12					M16				M16		M20	
M10				M12					M12				M12		M12	
50				50					50				50		50	
95				125					145				170		190	
90				100					120				140		160	
40				50					60				68		68	
70				92					108				126		144	
13				18					20				21		20	
6				6					10				10		10	
16				16					16				16		16	
62				72					80				95		105	
53				62					70				82		95	
Ø 16 x 2				Ø 16 x 2					Ø 16 x 2				Ø 16 x 2		Ø 16 x 2	
65				100					100				100		125	
27				32					40				48		58	
Ø 13				Ø 13					Ø 13				Ø 17		Ø 17	
n° 4	n° 6	n° 2	n° 4	n° 6	n° 8	n° 10	n° 4	n° 6	n° 8	n° 10	n° 6	n° 8	n° 10	n° 10	n° 12	n° 14
M10				M12					M12				M16		M20	
M10				M10M					M10				M10			
n° 20	n° 24	n° 8	n° 12	n° 16	n° 20	n° 24	n° 12	n° 16	n° 20	n° 24	n° 16	n° 20	n° 24	n° 24	n° 28	n° 32
M10				M12					M16				M16		M20	
50				50					50				50		50	
70				100					100				100		125	
200				200					200		400	400	600	400	400	400
68				92					106				126		144	
34				44					44				52		49	
28				28					41				41		41	

PIASTRE D'INTERFACCIA Art.62 per morse FMS

CONNECTING PLATES Art.62 for FMS vises

NEW!

2		3					4				5			6		
500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
95				125					145				170		190	
38				38					38				38		38	
200 / 300 / 400				200 / 300 / 400					200 / 300 / 400				200 / 300 / 400		200 / 300 / 400	
16,1	18,9	13,9	17,8	21,5	25,1	28,5	20,8	25	29,3	33,5	29	34	39	44	49	55
5.62.25000	5.62.26000	5.62.34000	5.62.35000	5.62.36000	5.62.37000	5.62.38000	5.62.45000	5.62.46000	5.62.47000	5.62.48000	5.62.56000	5.62.57000	5.62.58000	5.62.68000	5.62.69000	5.62.61000

Tipo (grandezza) morsa / Vise type (size)

1

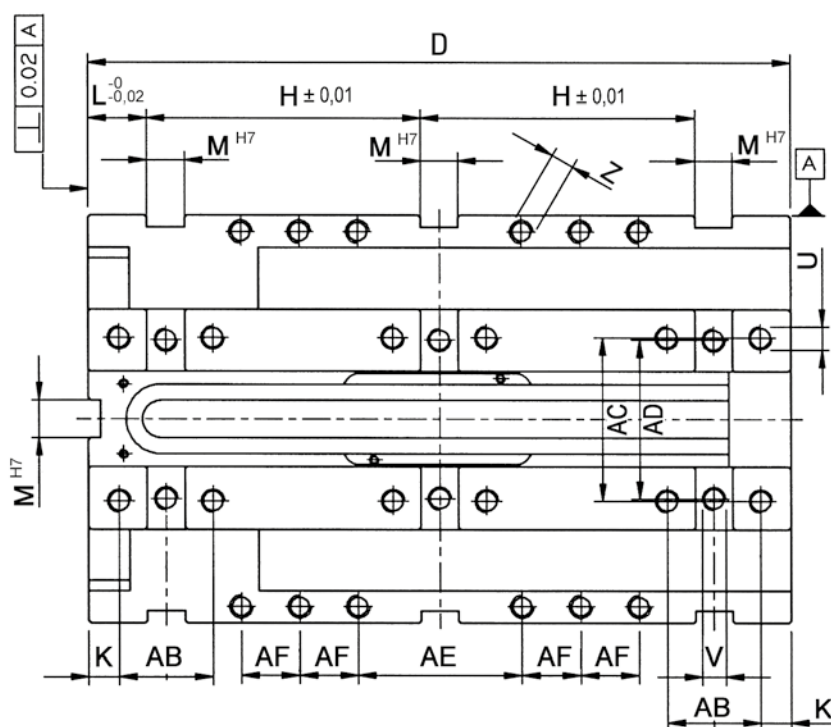
2

Art. 804

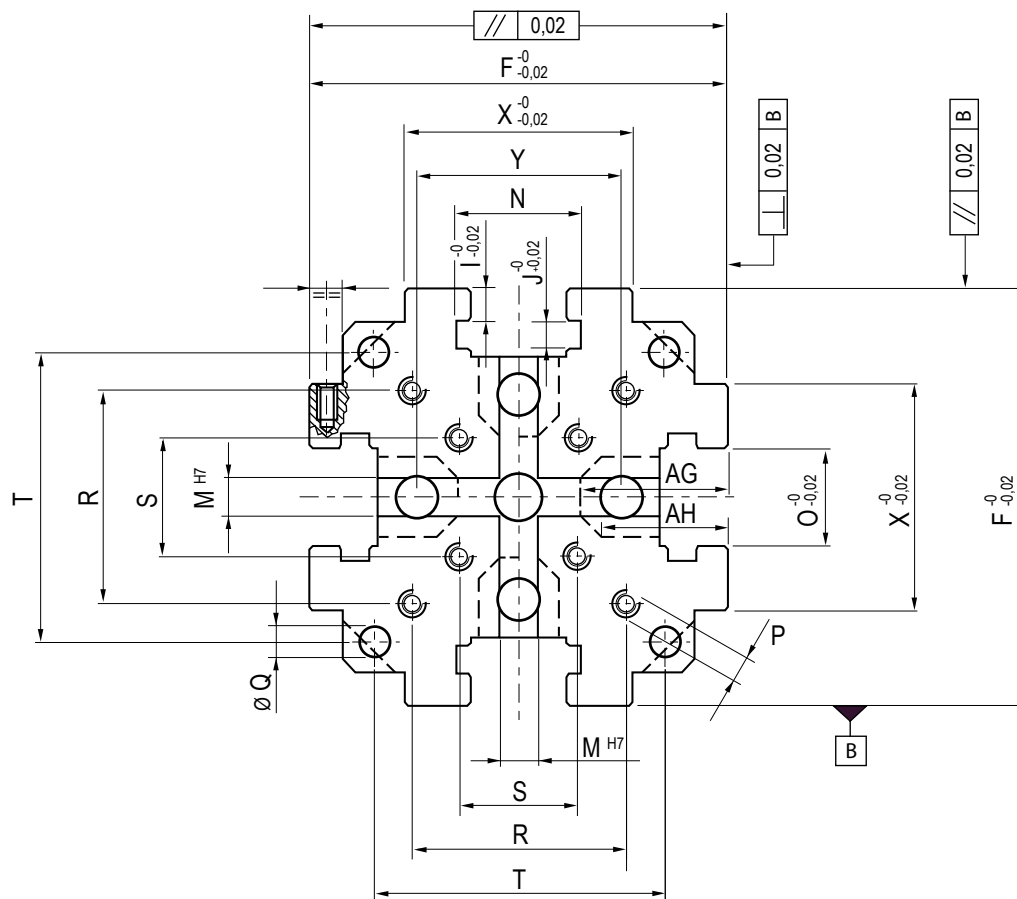
 Corpo base cubo FMS. Disegni e tabella dimensionale
 FMS cube base body. Drawing and table dimension


Cod. 5.80.41200 5.80.41300 5.80.42300 5.80.42400

D	200	300	300	400
F	140		175	
H	71	121	117	167
I	10		13	
J	10		12	
K	13		13	
L	21		25	
M	16		16	
N	45		53	
O	35		41	
P	M10		M12	
Q	11		13	
R	-		100	
S	-		40	
T	-		120	
U	M8		M10	
V	M8		M10	
Z	M10		M10	
X	75		95	
Y	70		85	
AB	32		40	
AC	56		70	
AD	56		68	
AE	50	70	70	
AF	10	25	50	
AG	49		62	
AH	41		53	



2		3					4				5			6					
5.80.42500 5.80.42600		5.80.43400 5.80.43500		5.80.43600 5.80.43700		5.80.43800		5.80.44500 5.80.44600		5.80.44700 5.80.44800		5.80.45600 5.80.45700		5.80.45800		5.80.46800 5.80.46900		5.80.46100	
500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000			
175		210					245				280			290					
217	267	157	207	257	307	357	200	250	300	350	235	285	335	345	395	445			
13		13					20				20			20					
12		12					18				18			18					
13		18					20				21			21					
25		35					42				47			47					
16		16					16				16			16					
53		76					86				96			110					
41		61					71				82			94					
M12		M12					M16				M16			M20					
13		13					13				17			17					
100		120					150				150			150					
40		40					40				50			50					
120		150					170				210			210					
M10		M12					M16				M16			M20					
M10		M12					M12				M12			M12					
M10		M10					M10				M10			M10					
95		125					145				170			190					
85		110					125				140			130					
40		50					60				68			68					
70		92					108				126			144					
68		92					106				126			144					
70		100					100				100			125					
50		50					50				50			50					
62		62					80				95			105					
53		72					70				82			95					



Tipo (grandezza) morsa / Vise type (size)

1
2

Larghezza base / Base lenght

200

300

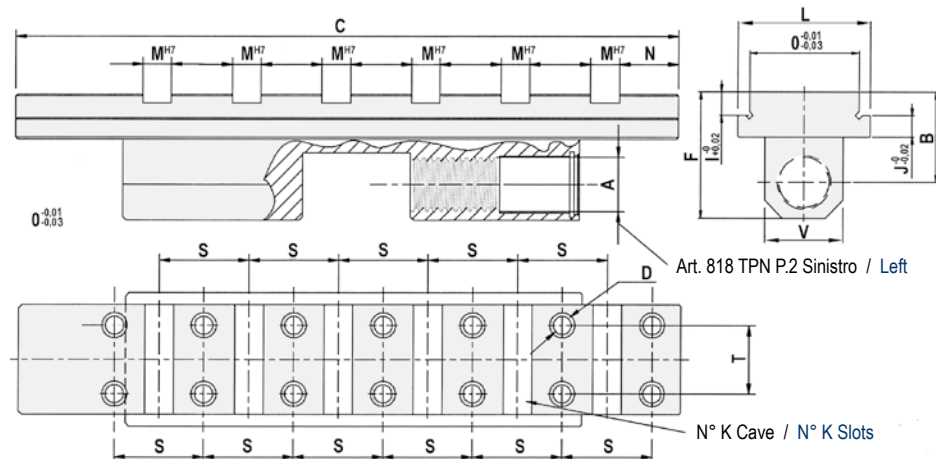
300

400

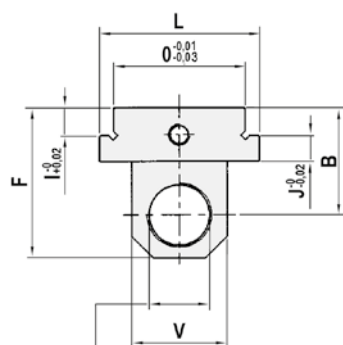
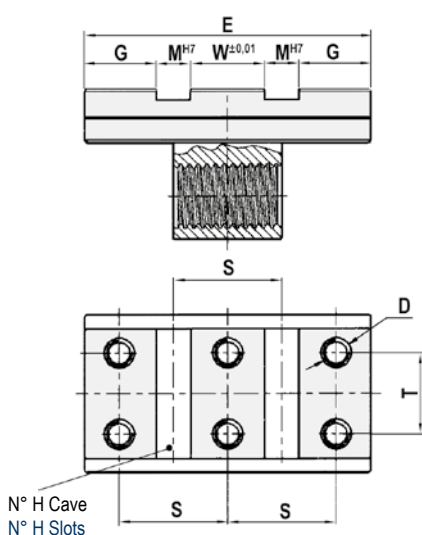
Art. 818

Slitta integrale lunga / Solid long slide

Cod. 5.81.81200 5.81.81300 5.81.82300 5.81.82400



A	18	24
A1	18	18
A2	24	24
B	35	45
C	170 264	256 356
D	M8	M10
E	72 116	102 142
F	48,5	61,5
G	15 18	23
H	2 3	2 3
I	10	13
J	10	12
K	- -	5 7
L	44	51
M	16	16
N	20	23
O	35	41
S	26 32	40
T	20	25
V	27	33
W	10 16	24



A1 Art. 829A TPN P.2 Destro / Right
A2 Art. 830 TPN P.2 Sinistro / Left

Art. 829A

Slitta con filetto sinistro / Slide Right Hand

Art. 830

Slitta con filetto destro / Slide Left Hand



Cod. 5.82.9A120 5.82.9A130 5.82.9A230 5.82.9A240

Cod. 5.83.01200 5.83.01300 5.83.02300 5.83.02400

2		3						4				5			6		
500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000	
5.81.82500	5.81.82600	5.81.83400	5.81.83500	5.81.83600	5.81.83700	5.81.83800	5.81.84500	5.81.84600	5.81.84700	5.81.84800	5.81.85600	5.81.85700	5.81.85800	5.81.86800	5.81.86900	5.81.86100	

24		30					30				36			36		
18		24					24				30			30		
24		30					30				36			36		
45		50					60				70			80		
456	556	346	446	546	646	746	435	535	635	735	525	625	725	725	825	925
M10		M12					M16				M16			M20		
182	222	132	182	232	282	332	156	216	276	336	174	242	310	242	310	378
61,5		71					80				95			106		
23		33					40				45			45		
4	5	2	3	4	5	6	2	3	4	5	2	3	4	3	4	5
13		13					20				20			20		
12		12					18				18			18		
9		5					5				6			9		
51		74					84				95			108		
16		16					16				16			16		
23		33					40				45			45		
41		61					71				82			94		
40		50					60				68			68		
25		38					44				44			54		
33		43					43				51			48		
24		34					44				52			52		

5.82.9A250 5.82.9A260 5.82.9A340 5.82.9A350 5.82.9A360 5.82.9A370 5.82.9A380 5.82.9A450 5.82.9A460 5.82.9A470 5.82.9A480 5.82.9A560 5.82.9A570 5.82.9A580 5.82.9A680 5.82.9A690 5.82.9A610

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5.83.02500 5.83.02600 5.83.03400 5.83.03500 5.83.03600 5.83.03700 5.83.03800 5.83.04500 5.83.04600 5.83.04700 5.83.04800 5.83.05600 5.83.05700 5.83.05800 5.83.06800 5.83.06900 5.83.06100

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Tipo (grandezza) morsa / Vise type (size)

1
2

Larghezza base / Base length

200

300

300

400

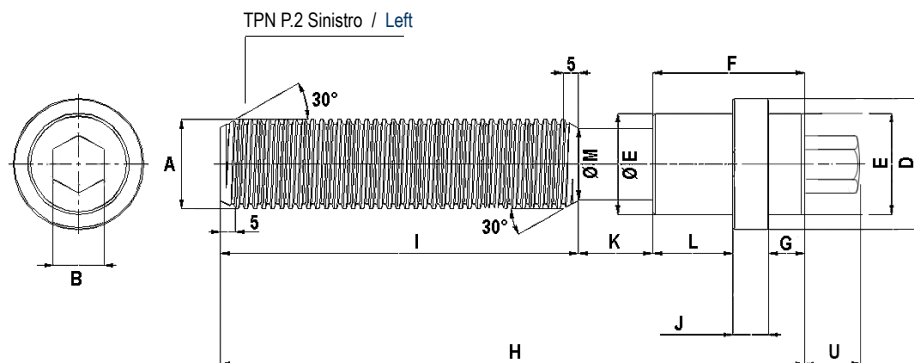
Cod.

5.82.11300

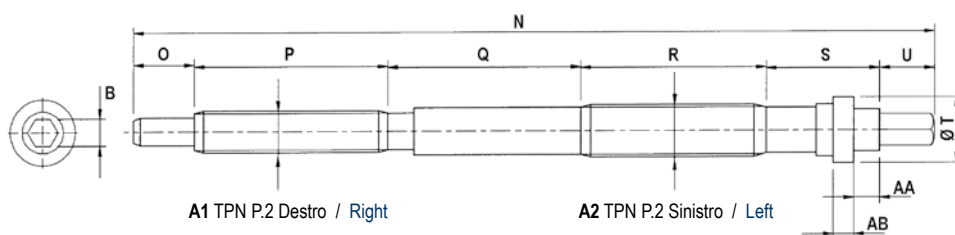
5.82.12600

Art. 821


Vite di bloccaggio con filetto sinistro / Main screw left thread



A	18		24	
A1	18		18	
A2	20		24	
B	12		16	
D	35		35	
E	20		25	
F	82		33	
G	13		12	
H	152		135	
I	65		90	
J	14		12	
K	5		12	
L	55		9	
M	14		19	
N	241	332	308	399
O	12	17	25	32
P	65	84	84	98
Q	32	66	66	106
R	68	85	75	94
S	44	6	38	49
T	32		32	
U	12 esagono femmina female exagon		15	
AA	10		10	
AB	10		10	



A1 TPN P.2 Destro / Right

A2 TPN P.2 Sinistro / Left

Art. 822

 Vite di bloccaggio con filetto destro e sinistro
 Main screw right and left thread

 Viti con esagono maschio o femmina a seconda delle dimensioni
 Screw available with external or internal exagon

Cod. 5.82.21200 5.82.21300 5.82.22300 5.82.22400

2		3						4				5			6		
500	600	400	500	600	700	800		500	600	700	800	600	700	800	800	900	1000
5.82.12600		5.82.14800						5.82.14800				5.82.16100			5.82.16100		

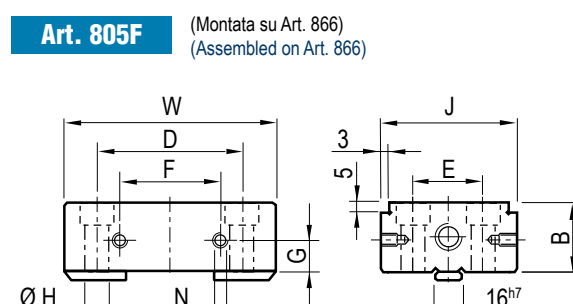
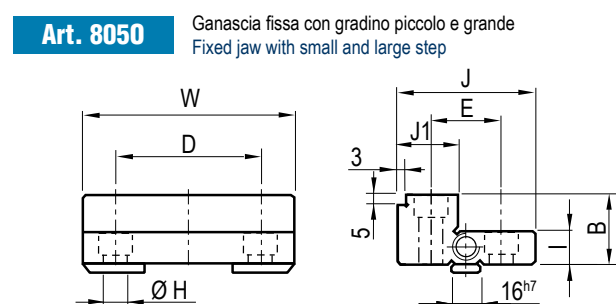
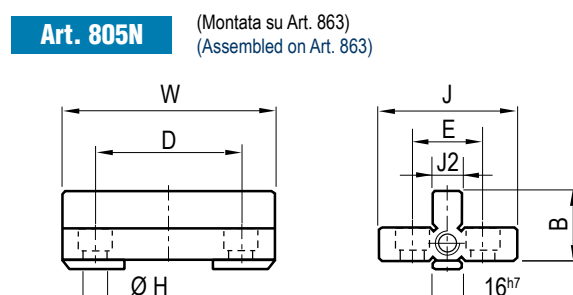
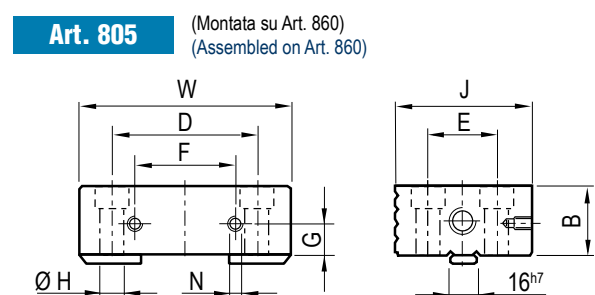
24		30						30				36			36		
18		24						24				30			30		
24		30						30				36			36		
16		19						19				19			19		
35		45						45				48			48		
25		30						30				30			30		
33		42						42				115			115		
12		16						16				15			15		
135		136						186				225			225		
90		118						118				135			135		
12		15						15				20			20		
12		26						26				55			55		
9		11						11				80			80		
19		24						24				30			30		
500	600	414	499	599	699	822		499	599	699	797	610	700	790	790	881	961
52	52	25	35	54	87	121		35	54	87	121	47	71	101	101	81	100
116	151	123	123	140	124	118		123	140	124	118	176	158	140	140	205	187
134	164	82	132	160	226	282		132	160	226	282	124	192	256	256	245	308
116	136	118	118	140	124	118		118	140	124	118	176	158	140	140	205	187
62	77	41	66	80	113	136		66	80	113	136	62	96	128	128	120	154
32		38						38				45			45		
20		25						25				25			25		
10		15						15				22			22		
10		12						12				15			15		

5.82.22500 5.82.22600 5.82.23400 5.82.23500 5.82.23600 5.82.23700 5.82.23800 5.82.23500 5.82.23600 5.82.23700 5.82.2800 5.82.25600 5.82.25700 5.82.25800 5.82.25800 5.82.26900 5.82.26100

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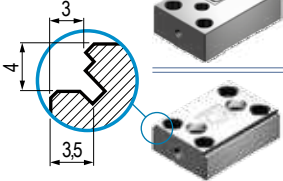
GANASCE FISSE PER MORSE FMS FIXED JAWS FOR FMS VISES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art. 805 Ganasia fissa zigrinata da un lato Fixed jaw one side serrated	Cod. 5.80.51000	5.80.52000	5.80.53000	5.80.54000	5.80.55000	5.80.56000
Art. 805A Ganasia fissa liscia Smooth fixed jaw	Cod. 5.80.5A100	5.80.5A200	5.80.5A300	5.80.5A400	5.80.5A500	5.80.5A600
Art. 805B Ganasia fissa dolce Soft fixed jaw	Cod. 5.80.5B100	5.80.5B200	5.80.5B300	5.80.5B400	5.80.5B500	5.80.5B600
Art. 805C Ganasia fissa zigrinata da ambo i lati Fixed jaw serrated on both sides	Cod. 5.80.5C100	5.80.5C200	5.80.5C300	5.80.5C400	5.80.5C500	5.80.5C600
Art. 870A NEW! Ganasia fissa intermedia alta Fixed Intermediate high jaw	Cod. 5.87.01000	5.87.02000	5.87.03000	5.87.04000	5.87.05000	5.87.06000



Tipo (grandezza) morsa / Vise (type) size

mm	1	2	3	4	5	6	Tolleranze / Tolerance
W	74	94	124	144	169	189	-
J	56	64	84	98	108	108	- 0,02
J1	24	24	30	38	38	38	
J2	16	16	16	16	16	16	
B	25	30	40	50	60	60	- 0,02
D	56	70	92	108	126	144	-
E	32	40	50	60	68	68	-
F	40	50	65	65	65	100	-
G	10	10	15	20	25	25	-
H	9	11	13	17	17	22	-
I	12,5	15	20	25	30	30	- 0,02
N	M5	M6	M6	M6	M6	M6	-

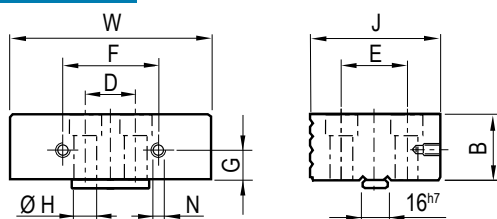
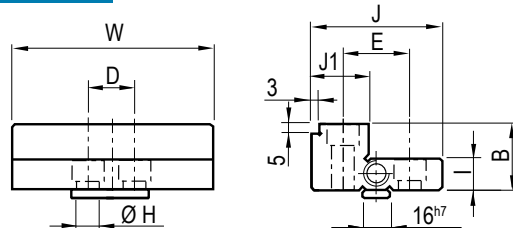
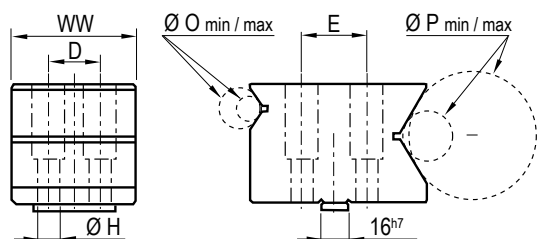
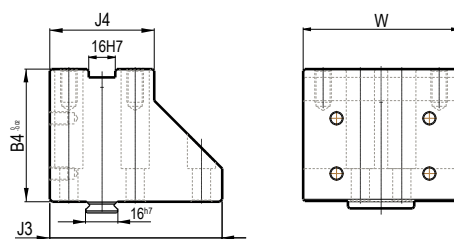
Tipo (grandezza) / Type (size)		1	2	3	4	5	6
Art. 805D							
Ganascia fissa con gradino 3x5 zigrinata da un lato Fixed jaw with 3x5 step on side serrated		Cod. 5.80.5D100	5.80.5D200	5.80.5D300	5.80.5D400	5.80.5D500	5.80.5D600
							
Art. 805E							
Ganascia fissa con gradino 3x5 liscia Fixed jaw with 3x5 step smooth		Cod. 5.80.5E100	5.80.5E200	5.80.5E300	5.80.5E400	5.80.5E500	5.80.5E600
							
Art. 805F							
Ganascia fissa con doppio gradino 3x5 liscia Fixed jaw with double 3x5 step smooth		Cod. 5.80.5F100	5.80.5F200	5.80.5F300	5.80.5F400	5.80.5F500	5.80.5F600
							
Art. 805G							
Ganascia fissa con doppio gradino 3x5 zigrinata Fixed jaw with double 3x5 step serrated		Cod. 5.80.5G100	5.80.5G200	5.80.5G300	5.80.5G400	5.80.5G500	5.80.5G600
							
Art. 805H							
Ganascia fissa con prisma verticale Fixed jaw with vertical prism		Cod. 5.80.5H100	5.80.5H200	5.80.5H300	5.80.5H400	5.80.5H500	5.80.5H600
							
Art. 805I							
Ganascia fissa con doppio prisma verticale Fixed jaw with double vertical prism		Cod. 5.80.5I100	5.80.5I200	5.80.5I300	5.80.5I400	5.80.5I500	5.80.5I600
							
Art. 805J							
Ganascia fissa con prisma orizzontale Fixed jaw with horizontal prism		Cod. 5.80.5J100	5.80.5J200	5.80.5J300	5.80.5J400	5.80.5J500	5.80.5J600
							
Art. 805K							
Ganascia fissa con doppio prisma orizzontale Fixed jaw with double horizontal prism		Cod. 5.80.5K100	5.80.5K200	5.80.5K300	5.80.5K400	5.80.5K500	5.80.5K600
							
Art. 805L							
Ganascia fissa con gradino Step fixed jaw		Cod. 5.80.5L100	5.80.5L200	5.80.5L300	5.80.5L400	5.80.5L500	5.80.5L600
							
Art. 805M							
Ganascia fissa con gradino zigrinata da un lato Step fixed jaw one side serrated		Cod. 5.80.5M100	5.80.5M200	5.80.5M300	5.80.5M400	5.80.5M500	5.80.5M600
							
Art. 805N							
Ganascia fissa con doppio gradino Fixed jaw with double step		Cod. 5.80.5N100	5.80.5N200	5.80.5N300	5.80.5N400	5.80.5N500	5.80.5N600
							
Art. 805O							
Ganascia fissa con gradino piccolo e grande liscia da un lato Fixed jaw with small and large step on side smooth		Cod. 5.80.5O100	5.80.5O200	5.80.5O300	5.80.5O400	5.80.5O500	5.80.5O600
							
Art. 805P							
Ganascia fissa con gradino piccolo e grande zigrin. da un lato Fixed jaw with small and large step one side serrated		Cod. 5.80.5P100	5.80.5P200	5.80.5P300	5.80.5P400	5.80.5P500	5.80.5P600
							
Art. 805Q							
Ganascia fissa doppia con gradino piccolo e grande Double fixed jaw with small and large step		Cod. 5.80.5Q100	5.80.5Q200	5.80.5Q300	5.80.5Q400	5.80.5Q500	5.80.5Q600
							
Art. 805R							
Ganascia fissa in alluminio Fixed jaw aluminium		Cod. 5.80.5R100	5.80.5R200	5.80.5R300	5.80.5R400	5.80.5R500	5.80.5R600
							
Art. 805T							
Ganascia fissa doppia GRIP per forti serraggi GRIP Double fixed jaw for strongest clamping		Cod. 5.80.5T100	5.80.5T200	5.80.5T300	5.80.5T400	5.80.5T500	5.80.5T600
							
Art. 805DT NEW!							
Ganascia fissa a coda di rondine Dove tail fixed jaw		Cod. 5.80.5DT10	5.80.5DT20	5.80.5DT30	5.80.5DT40	5.80.5DT50	5.80.5DT60
							

Richiedere scheda tecnica - Technical data sheet on request

GANASCE MOBILI PER MORSE FMS MOVABLE JAWS FOR FMS VISES

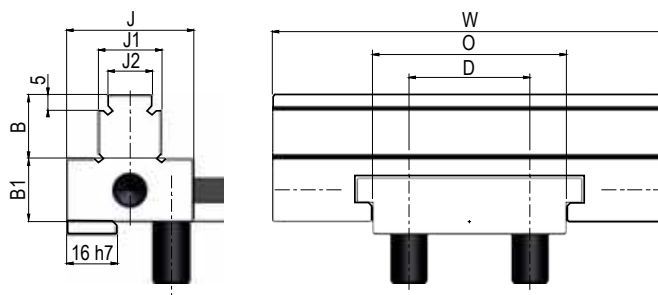
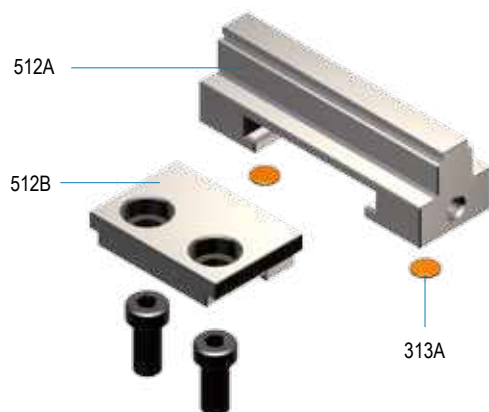
Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art. 810 Ganasce mobile zigrinata da un lato Movable jaw one side serrated	Cod. 5.81.01000	5.81.02000	5.81.03000	5.81.04000	5.81.05000	5.81.06000
Art. 810A Ganasce mobile liscia Smooth movable jaw	Cod. 5.81.0A100	5.81.0A200	5.81.0A300	5.81.0A400	5.81.0A500	5.81.0A600
Art. 810B Ganasce mobile dolce Soft movable jaw	Cod. 5.81.0B100	5.81.0B200	5.81.0B300	5.81.0B400	5.81.0B500	5.81.0B600
Art. 810D Ganasce mobile con gradino 3x5 zigrinata da un lato Movable jaw with 3x5 step on side serrated	Cod. 5.81.0D100	5.81.0D200	5.81.0D300	5.81.0D400	5.81.0D500	5.81.0D600
Art. 814 Base mobile per ganasce Movable base for jaws	Cod. 5.81.41000	5.81.42000	5.81.43000	5.81.44000	5.81.45000	5.81.46000

Predisposizione per tutte le ganasce FMS fisse - Fit all FMS fixed jaws

Art. 810 (Montata su Art. 860) / (Assembled on Art. 860)

Art. 8100 (Montabile su Art. 868) / (Optionally assembled on Art. 868)

Art. 810J (Montata su Art. 870) / (Assembled on Art. 870)

Art. 814 Piastra base per ganasce mobili / Movable jaws base


Tipo / Type	1 x 200	1 x 300	2	3	4	5	6	Tolleranze / Tolerance
W	74		94	124	144	169	189	-
WW	60		75	100	132	140	160	-
B	25		30	40	50	60	60	- 0,02
B4	60		80	90	110	120	160	- 0,02
D	20		25	38	44	44	54	-
E	26	32	40	50	60	68	68	-
F	40		50	65	65	65	100	-
G	10		10	15	20	25	25	-
H	9		11	13	17	17	22	-
I	12,5		15	20	25	30	30	- 0,02
J	56		64	82	98	108	108	- 0,02
J1	24		24	30	38	38	38	- 0,02
J3	76	76	104	134	158	169	189	-
J4	55		63	83	97	106	107	-
N	M5		M6	M6	M6	M6	M6	-
Ø O	10 / 15		20 / 30	25 / 30	20 / 60	35 / 70	40 / 80	-
Ø P	10 / 25		20 / 50	40 / 100	45 / 150	63 / 200	73 / 100	-

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art. 810E Ganascia mobile con gradino 3x5 liscia Movable jaw with 3x5 step smooth	Cod. 5.81.0E100	5.81.0E200	5.81.0E300	5.81.0E400	5.81.0E500	5.81.0E600
Art. 810J Ganascia mobile prismatica per tondi liscia Prismatic movable jaw for round parts smooth	Cod. 5.81.0J100	5.81.0J200	5.81.0J300	5.81.0J400	5.81.0J500	5.81.0J600
Art. 810K Ganascia mobile prismatica per tondi zigrinata Prismatic movable jaw for round parts serrated	Cod. 5.81.0K100	5.81.0K200	5.81.0K300	5.81.0K400	5.81.0K500	5.81.0K600
Art. 810L Ganascia mobile con gradino Step movable jaw	Cod. 5.81.0L100	5.81.0L200	5.81.0L300	5.81.0L400	5.81.0L500	5.81.0L600
Art. 810M Ganascia mobile con gradino zigrinata da un lato Step movable jaw one side serrated	Cod. 5.81.0M100	5.81.0M200	5.81.0M300	5.81.0M400	5.81.0M500	5.81.0M600
Art. 8100 Ganascia mobile con gradino piccolo e grande Movable jaw with small and large step	Cod. 5.81.0O100	5.81.0O200	5.81.0O300	5.81.0O400	5.81.0O500	5.81.0O600
Art. 810P Ganascia mobile con gradino piccolo e grande zigrin. da un lato Movable jaw with small and large step one side serrated	Cod. 5.81.0P100	5.81.0P200	5.81.0P300	5.81.0P400	5.81.0P500	5.81.0P600
Art. 810R Ganascia mobile in alluminio Movable jaw aluminium	Cod. 5.81.0R100	5.81.0R200	5.81.0R300	5.81.0R400	5.81.0R500	5.81.0R600
Art. 810T Ganascia mobile GRIP per forti serraggi GRIP movable jaw for strongest clamping	Cod. 5.81.0T100	5.81.0T200	5.81.0T300	5.81.0T400	5.81.0T500	5.81.0T600
Art. 810DT NEW! Ganascia mobile a coda di rondine Dove tail movable jaw	Cod. 5.81.0DT10	5.81.0DT20	5.81.0DT30	5.81.0DT40	5.81.0DT50	5.81.0DT60
Richiedere scheda tecnica - Technical data sheet on request						
Art. 810V Ganascia mobile con segmenti oscillanti Movable jaw with floating inserts	Cod. 5.81.0V100	5.81.0V200	5.81.0V300	5.81.0V400	5.81.0V500	5.81.0V600
Art. 512 Ganascia intermedia Intermediate Jaw	Cod. 5.51.21000	5.51.22000	5.51.23000	5.51.24000	5.51.25000	5.51.26000

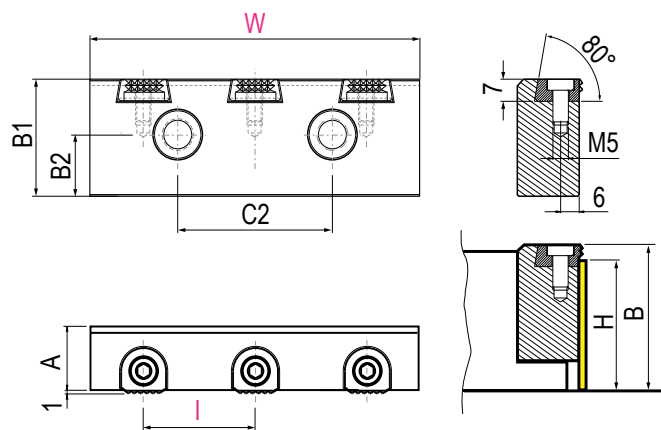
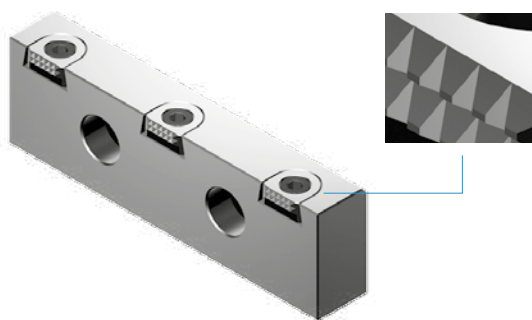


Tipo Type	1	2	3	4	5	6
W	74	94	124	144	169	189
J	25	35	40	40	50	50
J1	15	15	20	20	30	30
J2	9	9	14	14	19	19
B / B1	12,5	15	20	25	30	30
D	20	25	38	44	44	54
O	34	40	60	70	81	93

Vedi esempio applicativo - See application example: Pag. 5.15

PIASTRE GANASCE PIANE CON INSERTI GRIP PER MORSE FMS

STRAIGHT INSERT GRIP JAW PLATES FOR FMS VISES

NEW!

Art.547G

 Piastra Piana con inserti GRIP per morse FMS
 FMS vises Straight plate with GRIP inserts

Tipo / Type	1	2	3	4	5	6
W	74	94	124	144	169	189
I	25	32	23,5	29,5	23,5	27
C2	40	50	65	65	65	100
B	25	30	40	50	60	60
B1	25	30	40	50	60	60
B2	10	10	15	20	25	25
A	14	20	24	24	29	35
H	20	25	35	45	55	55
Cod.	5.54.7G100	5.54.7G200	5.54.7G300	5.54.7G400	5.54.7G500	5.54.7G600

Art. 220 G01

 Per materiali di durezza normale
 For standard workpieces hardness clamping

Cod. 4.22.01000 / G01

Art. 220 G02

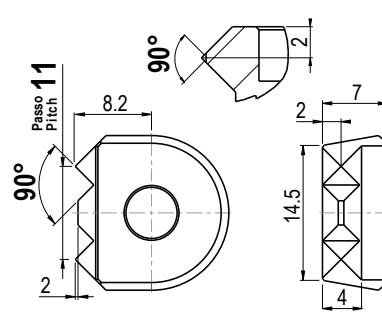
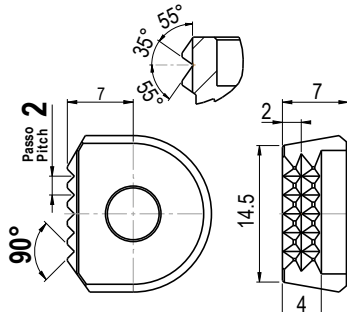
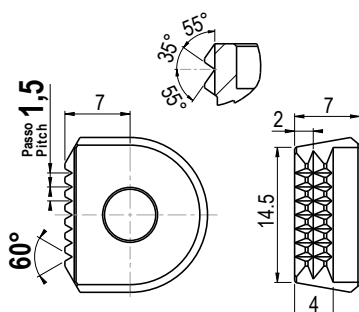
 Per materiali di notevole durezza.
 For hardened workpieces clamping

Cod. 4.22.01000 / G02

Art. 220 G11

 Per materiali teneri
 For soft material clamping

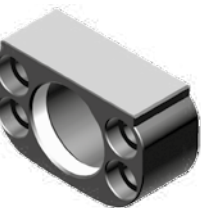
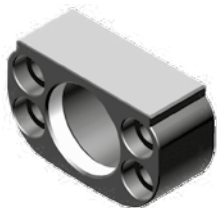
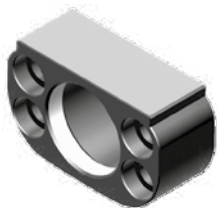
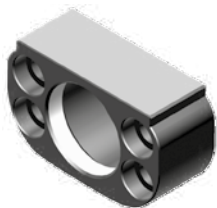
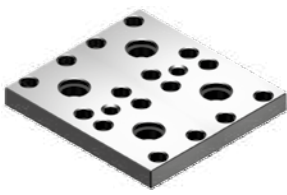
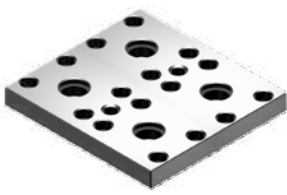
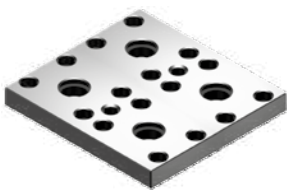
Cod. 4.22.01000 / G11



Tipo / Type	1	2	3	4	5	6
Art.547G						
	3 pcs each	3 pcs each	5 pcs each	5 pcs each	7 pcs each	7 pcs each

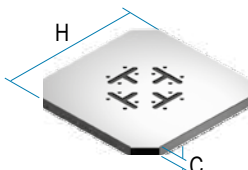
PIASTRE PER MORSE FMS

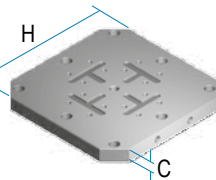
PLATES FOR FMS VISES

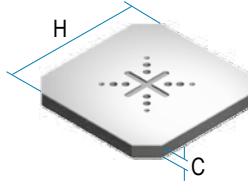
Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art. 823 Piastra intermedia per Art. 855 Middle plate for Art. 855 	Cod. 5.82.31000 	Cod. 5.82.32000 	Cod. 5.82.33000 	Cod. 5.82.34000 	Cod. 5.82.35000 	Cod. 5.82.36000 
Art. 823B Piastra intermedia per Art. 800 Middle plate for Art. 800 	Cod. 5.82.3B100 	Cod. 5.82.3B200 	Cod. 5.82.3B300 	Cod. 5.82.3B400 	Cod. 5.82.3B500 	Cod. 5.82.3B600 
Art. 825 Piastra di contenimento vite per morsa FMS per Art. 855 Screw holding plate for FMS vise for Art. 855 	Cod. 5.82.51000 	Cod. 5.82.52000 	Cod. 5.82.53000 	Cod. 5.82.54000 	Cod. 5.82.55000 	Cod. 5.82.56000 
Art. 825B Piastra di contenimento vite per morsa FMS per Art. 800 Screw holding plate for FMS vise for Art. 800 	Cod. 5.82.5B100 	Cod. 5.82.5B200 	Cod. 5.82.5B300 	Cod. 5.82.5B400 	Cod. 5.82.5B500 	Cod. 5.82.5B600 
Art. 825C Piastra di contenimento vite per morsa FMS per Art. 855W Screw holding plate for FMS vise for Art. 855W 	Cod. 5.82.5C100 	Cod. 5.82.5C200 	Cod. 5.82.5C300 	Cod. 5.82.5C400 	Cod. 5.82.5C500 	Cod. 5.82.5C600 
Art. 831 Piastra di collegamento per 2 morse FMS montate verticalmente dorso a dorso o fianco a fianco Connecting plate for 2 FMS vises vertically mounted back-to-back or side by side 	Cod. 5.83.11000 	Cod. 5.83.12000 	Cod. 5.83.13000 	Cod. 5.83.14000 	Cod. 5.83.15000 	Cod. 5.83.16000 
Art. 832 Piastra di collegamento per 4 morse FMS montate verticalmente dorso a dorso o fianco a fianco Connecting plate for 4 FMS vises vertically mounted back-to-back or side by side 	Cod. 5.83.21000 	Cod. 5.83.22000 	Cod. 5.83.23000 	Cod. 5.83.24000 	Cod. 5.83.25000 	Cod. 5.83.26000 
Art. 833 Piastra di collegamento personalizzata per 2 morse FMS Connecting plate for 2 FMS vises tailor made 	Cod. 5.83.31000 	Cod. 5.83.32000 	Cod. 5.83.33000 	Cod. 5.83.34000 	Cod. 5.83.35000 	Cod. 5.83.36000 
Art. 834 Piastra di collegamento personalizzata per 4 morse FMS Connecting plate for 4 FMS vises tailor made 	Cod. 5.83.41000 	Cod. 5.83.42000 	Cod. 5.83.43000 	Cod. 5.83.44000 	Cod. 5.83.45000 	Cod. 5.83.46000 

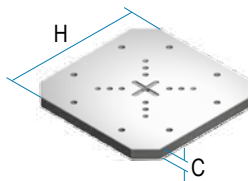
PIASTRE BASE PER MORSE FMS

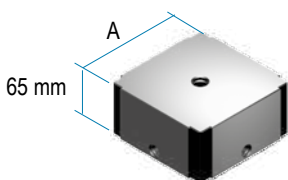
BASE PLATES FOR FMS VISES

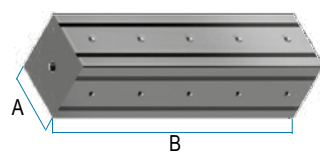
Tipo (grandezza) / Type (size)	1	2	3	4	5	6	7
Art. 827							
Piastra base per una o più morse Head plate for one or more vises							
	C 33	33	38	38	38	38	38
	H 300	350	400	450	500	630	800
	Kg 22	30	44	56	71	113	182
	Cod. 5.82.71000	5.82.72000	5.82.73000	5.82.74000	5.82.75000	5.82.76000	5.82.77000

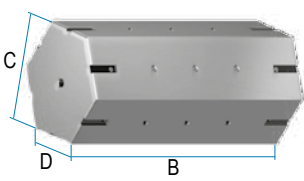
Art. 827A							
Piastra base personalizzata per una o più morse Bussola di centraggio Art. 852 compresa Tailor made head plate for one or more vises Centering bushing Art. 852 included							
	Kg 21,5	29,5	43,5	55	70	112	181
	Cod. 5.82.7A100	5.82.7A200	5.82.7A300	5.82.7A400	5.82.7A500	5.82.7A600	5.82.7A700

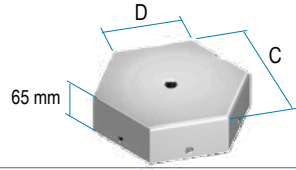
Art. 828							
Piastra base per cubo morsa Head plate for vise tower							
	Kg 22,5	30,5	45	57	72	114	183
	Cod. 5.82.81000	5.82.82000	5.82.83000	5.82.84000	5.82.85000	5.82.86000	5.82.87000

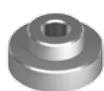
Art. 828A							
Piastra base personalizzata per cubo morsa Bussola di centraggio Art. 852 compresa Tailor made head plate for vise tower Centering bushing Art. 852 included							
	Kg 22	30	44,5	56,5	71	113	182
	Cod. 5.82.8A100	5.82.8A200	5.82.8A300	5.82.8A400	5.82.8A500	5.82.8A600	5.82.8A700

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art. 835						
Distanziale quadrato per 4 morse FMS Square spacer for 4 FMS vises						
	A 75	95	125	145	170	190
	Cod. 5.83.51000	5.83.52000	5.83.53000	5.83.54000	5.83.55000	5.83.56000

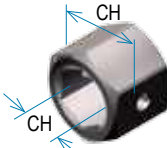
Art. 836						
Supporto quadrato per 4 morse FMS Square support for 4 FMS vises						
	A 75	95	125	145	170	190
	B 200	300	400	500	600	800
	Cod. 5.83.61000	5.83.62000	5.83.63000	5.83.64000	5.83.65000	5.83.66000

Art. 837						
Supporto esagonale per 6 morse FMS Exagon support for 6 FMS vises						
	B 200	300	400	500	600	800
	C 132	170	220	255	300	335
	D 76 ~	98 ~	127 ~	147 ~	173 ~	193 ~
	Cod. 5.83.71000	5.83.72000	5.83.73000	5.83.74000	5.83.75000	5.83.76000

Art. 838						
Distanziale esagonale per 6 morse FMS Exagon spacer for 6 FMS vises						
	C 132	170	220	255	300	335
	D 76 ~	98 ~	127 ~	147 ~	173 ~	193 ~
	Cod. 5.83.81000	5.83.82000	5.83.83000	5.83.84000	5.83.85000	5.83.86000

Art. 852						
Bussola di centraggio per piastra base Centering bushing for base plate						
	Cod. 5.85.21000	5.85.22000	5.85.23000	5.85.24000	5.85.25000	5.85.26000

Art. 853						
Centraggio orizzontale per cubo FMS Horizontal centering for FMS cube						
	Cod. 5.85.31000	5.85.32000	5.85.33000	5.85.34000	5.85.35000	5.85.36000

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art. 825A Ghiera per morse e cubi FMS Nut for FMS vises and cubes 	Cod. 5.82.5A100	5.82.5A200	5.82.5A300	5.82.5A400	5.82.5A500	5.82.5A600
Art. 850B Riparo lato vite Protection side screw 	Cod. 5.85.0B100	5.85.0B200	5.85.0B300	5.85.0B400	5.85.0B500	5.85.0B600
Art. 850C Riparo Protection 	Cod. 5.85.0C100	5.85.0C200	5.85.0C300	5.85.0C400	5.85.0C500	5.85.0C600
Art. 850P Dispositivo "Terza Mano" "Third Hand" device 	Cod. 5.85.0P100	5.85.0P200	5.85.0P300	5.85.0P400	5.85.0P500	5.85.0P600
Art. 850E Bussola esagonale per innesto automatico Hexagonal bushing for automatic connection 	CH 12 / 22	14 / 24	19 / 30	19 / 30	27 / 40	27 / 40
	Cod. 5.85.0E100	5.85.0E200	5.85.0E300	5.85.0E400	5.85.0E500	5.85.0E600
Art. 850T Distanziale per morsa solo autocentrante Spacer for Self-centering vise only 	Cod. 5.85.0T100	5.85.0T200	5.85.0T300	5.85.0T400	5.85.0T500	5.85.0T600
Art. 850H Chiave esagonale per morsa FMS e cubo Hexagonal wrench for FMS vise and cube 	Cod. 5.85.0H100	5.85.0H200	5.85.0H300	5.85.0H500		
Art. 801S Piastrina di collegamento slitte morsa Slides vise connecting plate 	Cod. 5.80.1S100	5.80.1S200	5.80.1S300	5.80.1S400	5.80.1S600	

RICAMBI PER MORSE Art.800 SPARE PARTS FOR VISES Art.800

Art. 800E Guarnizione per slitta integrale O ring for solid slide		<table><tr><td>Cod.</td><td>5.80.0E100</td><td>5.80.0E200</td><td>5.80.0E300</td><td>5.80.0E400</td><td>5.80.0E500</td><td>5.80.0E600</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>	Cod.	5.80.0E100	5.80.0E200	5.80.0E300	5.80.0E400	5.80.0E500	5.80.0E600																					
Cod.	5.80.0E100	5.80.0E200	5.80.0E300	5.80.0E400	5.80.0E500	5.80.0E600																								
Art. 801G Grano di bloccaggio protezione centrale Setscrew for clamping central protection		<table><tr><td>Cod.</td><td>5.80.1G100</td><td>5.80.1G200</td><td>5.80.1G300</td><td>5.80.1G400</td><td>5.80.1G500</td><td>5.80.1G600</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>	Cod.	5.80.1G100	5.80.1G200	5.80.1G300	5.80.1G400	5.80.1G500	5.80.1G600																					
Cod.	5.80.1G100	5.80.1G200	5.80.1G300	5.80.1G400	5.80.1G500	5.80.1G600																								
Art. 800I Vite tcei per piastra di contenimento Hex.socket head screw for screw holding plate		<table><tr><td>Cod.</td><td>5.80.0I100</td><td>5.80.0I200</td><td>5.80.0I300</td><td>5.80.0I400</td><td>5.80.0I500</td><td>5.80.0I600</td></tr><tr><td>Cod.</td><td>5.80.1H100</td><td>5.80.1H200</td><td>5.80.1H300</td><td>5.80.1H400</td><td>5.80.1H500</td><td>5.80.1H600</td></tr><tr><td>Cod.</td><td>5.80.1I100</td><td>5.80.1I200</td><td>5.80.1I300</td><td>5.80.1I400</td><td>5.80.1I500</td><td>5.80.1I600</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>	Cod.	5.80.0I100	5.80.0I200	5.80.0I300	5.80.0I400	5.80.0I500	5.80.0I600	Cod.	5.80.1H100	5.80.1H200	5.80.1H300	5.80.1H400	5.80.1H500	5.80.1H600	Cod.	5.80.1I100	5.80.1I200	5.80.1I300	5.80.1I400	5.80.1I500	5.80.1I600							
Cod.	5.80.0I100	5.80.0I200	5.80.0I300	5.80.0I400	5.80.0I500	5.80.0I600																								
Cod.	5.80.1H100	5.80.1H200	5.80.1H300	5.80.1H400	5.80.1H500	5.80.1H600																								
Cod.	5.80.1I100	5.80.1I200	5.80.1I300	5.80.1I400	5.80.1I500	5.80.1I600																								
Art. 801H Vite tcei per ganasce a gradino Hex.socket head screw for step jaws																														
Art. 801I Vite tcei per ganasce Hex.socket head screw for jawsw																														

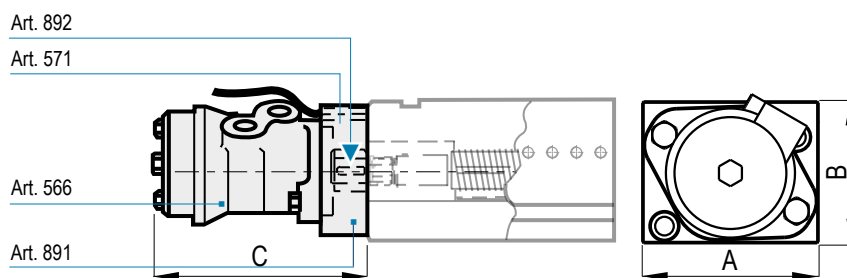
SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art. 566 Motore idraulico / Hydraulic motor	OMM32	OMP80	OMR200	OMR200	OMR200	OMR200

Art.890

Art. 566 + Art. 571 + Art. 891 + Art. 892

Motore idraulico completo di piastra d' interfaccia, boccola e fine corsa elettronico regolabile
Hydraulic motor complete with connecting plate, bushing and adjustable electronic proximity switch



bar	140					
A mm	75	130	123	145	168	188
B mm	70	100	104	119	139	159
C mm	157	234	244	246	261	261
Cod.	5.89.01000	5.89.02000	5.89.03000	5.89.04000	5.89.05000	5.89.06000

Art. 891

Piastra attacco motore idraulico / Hydraulic motor mounting plate

Cod.	5.89.11000	5.89.12000	5.89.13000	5.89.14000	5.89.15000	5.89.16000
------	------------	------------	------------	------------	------------	------------

Art. 892

Boccola di trascinamento vite motore / Drive bushing screw-motor

Cod.	5.89.21000	5.89.22000	5.89.23000	5.89.24000	5.89.25000	5.89.26000
------	------------	------------	------------	------------	------------	------------

Art. 566

Motore Idraulico / Hydraulic motor

Cod.	5.56.61000	5.56.62000	5.56.63000	5.56.63000	5.56.63000	5.56.63000
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Art. 571

Fine corsa elettronico / Electronic proximity switch

Cod.	5.57.11000	5.57.12000	5.57.13000	5.57.14000	5.57.15000	5.57.16000
------	------------	------------	------------	------------	------------	------------

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
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Art.890K/1

Art. 266B + Art. 890

Kit per automazione morse FMS
Kit for FMS vises automation.

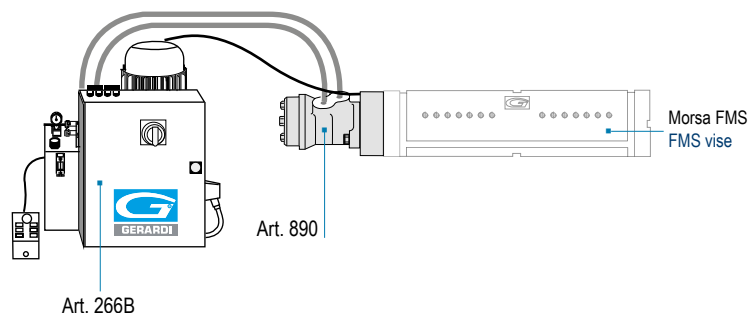
bar	130	100	100	100	120	120
l/min	5	10	20	20	20	20
Cod.	5.89.0K101	5.89.0K201	5.89.0K301	5.89.0K401	5.89.0K501	5.89.0K601

COMPOSIZIONE COMPLETA DI:

- N° 1 servocomando Art. 890
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea vedi pag. 5.79
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

COMPOSITION COMPLETE OF:

- N° 1 hydraulic servo unit Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board see pag. 5.79
- Adjustable clamping force as required
- Adjustable electronic proximity switch



DATI TECNICI:

Velocità apertura-chiusura morse da calcolarsi in base al diagramma idromotore (Vedi pag 5.65)

Per il diagramma forza di serraggio vedi pag. 5.72
Pressione massima di esercizio: 140 bar

TECHNICAL DATA:

Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65

For clamping forces diagram see pag. 5.72
Max operating pressure: 140 bar

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art.890K/2						
bar	130	100	100	100	120	120
l/min	10	20	40	40	40	40
Cod.	5.89.0K102	5.89.0K202	5.89.0K302	5.89.0K402	5.89.0K502	5.89.0K602

Art. 266B + 2 Art. 890

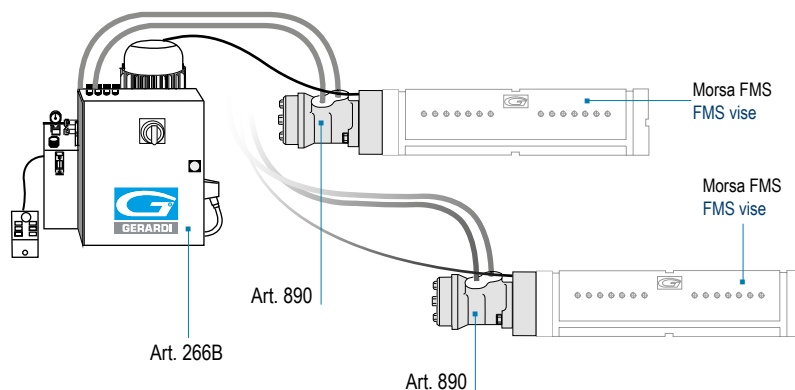
Kit per automazione morse FMS
Kit for FMS vises automation.

COMPOSIZIONE COMPLETA DI:

- N° 2 servocomandi Art. 890
- N° 1 centralina elettroidraulica Art. 266B/2
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

COMPOSITION COMPLETE OF:

- N° 2 hydraulic servo unit Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/2
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch



DATI TECNICI:

Velocità apertura-chiusura morsa da calcolarsi in base al diagramma idromotore (Vedi pag 5.65)
Per il diagramma forza di serraggio vedi pag. 5.72
Pressione massima di esercizio: 140 bar

TECHNICAL DATA:

Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65
For clamping forces diagram see pag. 5.72
Max operating pressure: 140 bar

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Art.890K/3						
bar	130	100	100	100	120	120
l/min	15	30	60	60	60	60
Cod.	5.89.0K103	5.89.0K203	5.89.0K303	5.89.0K403	5.89.0K503	5.89.0K603

Art. 266B + 3 Art. 890

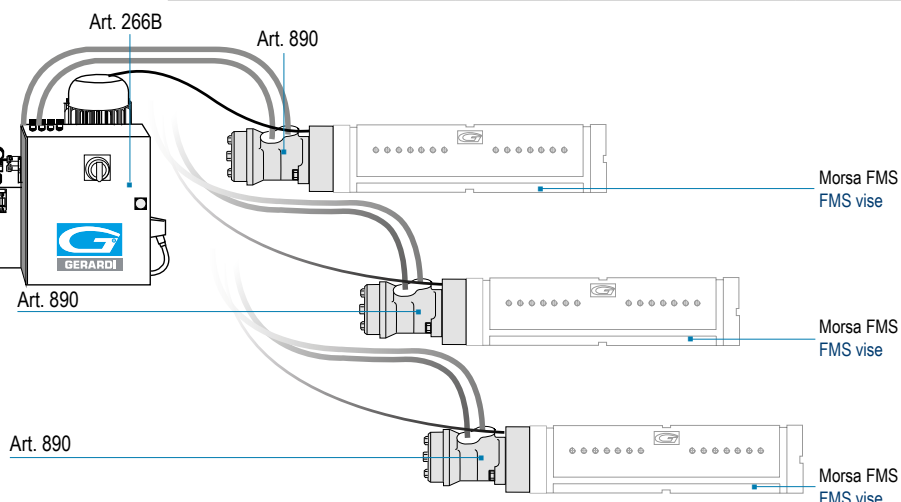
Kit per automazione morse FMS
Kit for FMS vises automation.

COMPOSIZIONE COMPLETA DI:

- N° 3 servocomandi Art. 890
- N° 1 centralina elettroidraulica Art. 266B/4
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

COMPOSITION COMPLETE OF:

- N° 3 hydraulic servo unit Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/4
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch



DATI TECNICI:

Velocità apertura-chiusura morsa da calcolarsi in base al diagramma idromotore (Vedi pag 5.65)
Per il diagramma forza di serraggio vedi pag. 5.72
Pressione massima di esercizio: 140 bar

TECHNICAL DATA:

Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65
For clamping forces diagram see pag. 5.72
Max operating pressure: 140 bar

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
bar	130	100	100	100	120	120
l/min	20	40	80	80	80	80
Cod.	5.89.0K104	5.89.0K204	5.89.0K304	5.89.0K404	5.89.0K504	5.89.0K604

Art.890K/4

Art. 266B + 4 Art. 890

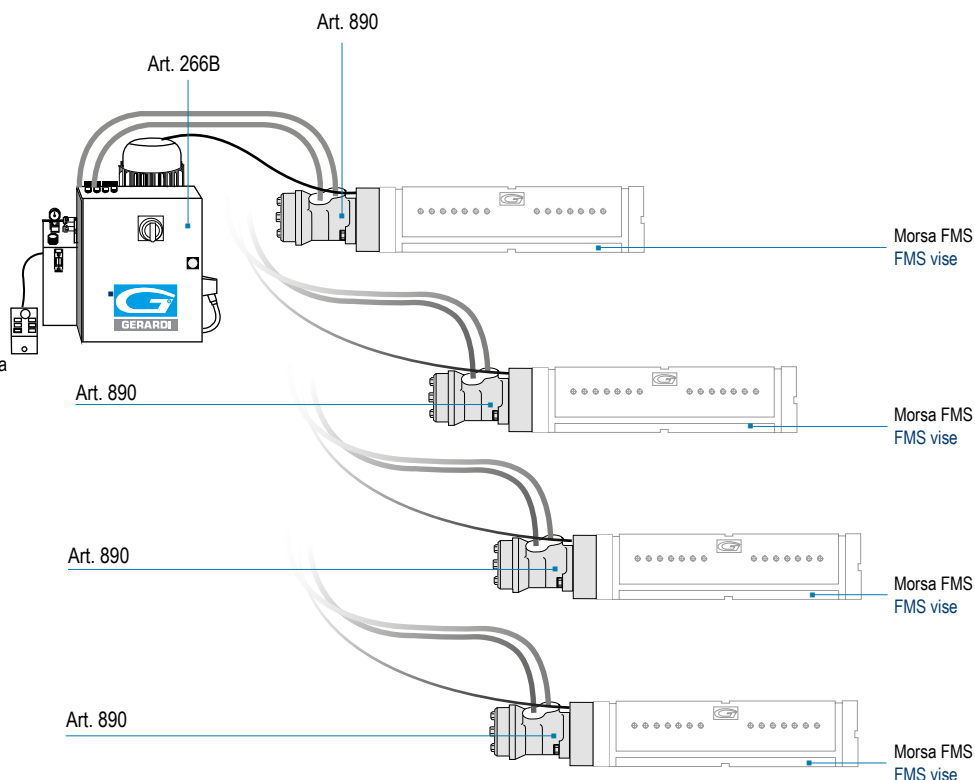
Kit per automazione morse FMS
Kit for FMS vises automation.

COMPOSIZIONE COMPLETA DI:

- N° 4 servocomandi Art. 890
- N° 1 centralina elettroidraulica Art. 266B/4
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

COMPOSITION COMPLETE OF:

- N° 4 hydraulic servo unit Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/4
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch



DATI TECNICI:

Velocità apertura-chiusura morsa da calcolarsi
in base al diagramma idromotore (Vedi pag 5.65)
Per il diagramma forza di serraggio vedi pag. 5.72
Pressione massima di esercizio: 140 bar

TECHNICAL DATA:

Opening and closing speed of vise to be calculated
from hydraulic motor diagram at page 5.65
For clamping forces diagram see pag. 5.72
Max operating pressure: 140 bar

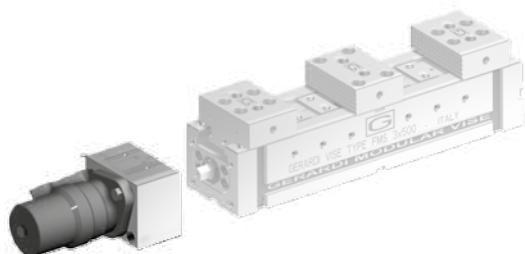


Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

GRAFICI MORSE FMS CON MOTORE IDRAULICO DIAGRAMS OF FMS VISES WITH HYDRAULIC MOTORS

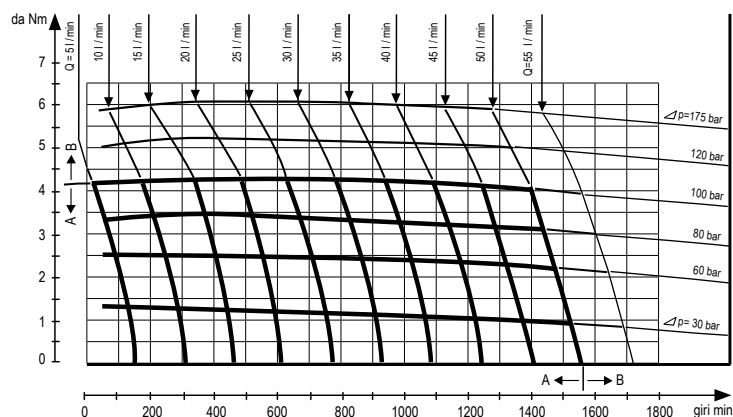
Art.890

(Art.890) Motore idraulico
(Art.890) Hydraulic motor



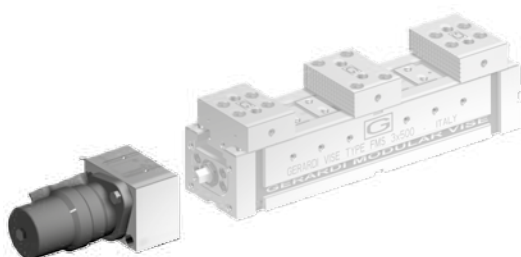
OMM 32

Morse FMS tipo 1 / Type 1 FMS vises



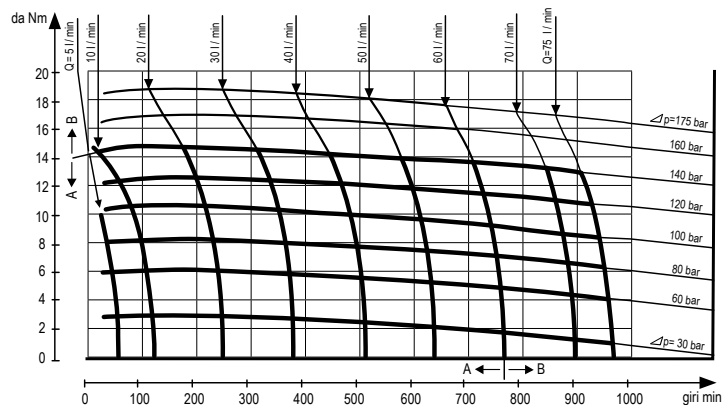
Art.890

(Art.890) Motore idraulico
(Art.890) Hydraulic motor



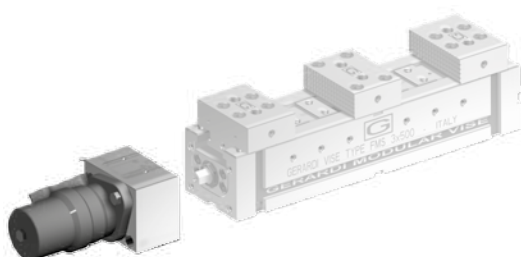
OMP 80

Morse FMS tipo 2 / Type 2 FMS vises



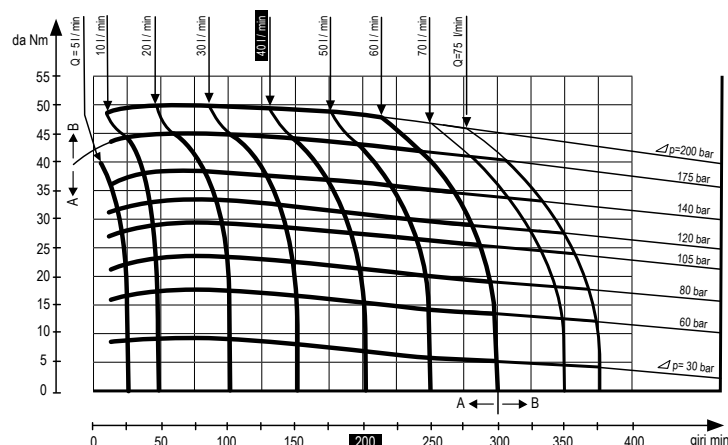
Art.890

(Art.890) Motore idraulico
(Art.890) Hydraulic motor



OMR 200

Morse FMS tipo 3 - 4 - 5 - 6 Type 3 - 4 - 5 - 6 FMS vises



VELOCITA' = Passo vite x giri/min (dati dalla portata di olio in l/min) - 25% circa per attriti e resistenze varie.

Esempio: Vite passo 2 mm; Giri 200/min (ipotizzando una portata olio di 40 l/min); $V = 2 \times 200 = 400 - 25\% = 300$ mm/min per una morsa.

Per più morse dividere la velocità ottenuta per il numero delle morse impiegate.

SPEED = Screw pitch x RPM (that you get from oil pump of 40 l/min) about - 25% for friction and other resistance.

Example: Screw pitch 2mm; RPM 200/min (taking in consideration oil pump of 40 l/min); $V = 2 \times 200 = 400 - 25\% = 300$ mm/min for one vise.

For more vises divide the speed obtained by the number of vises used.

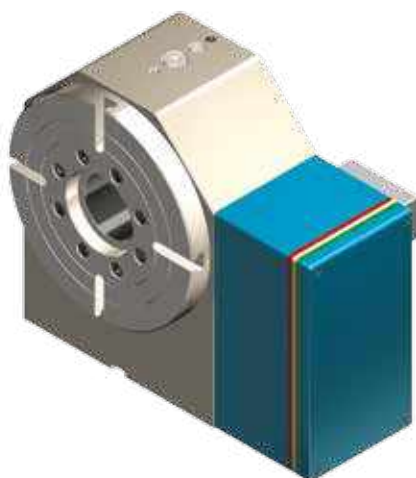
DIVISORE AUTOMATICO DPG 250

AUTOMATIC DIVIDING HEAD DPG 250

NEW!

 Divisore automatico
 Automatic dividing head

 DATI TECNICI
 TECHNICAL DATA

DPG 250


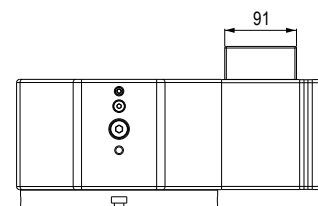
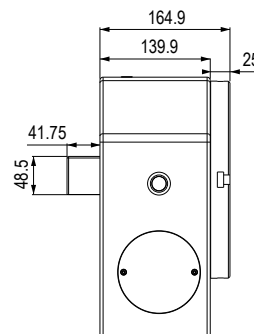
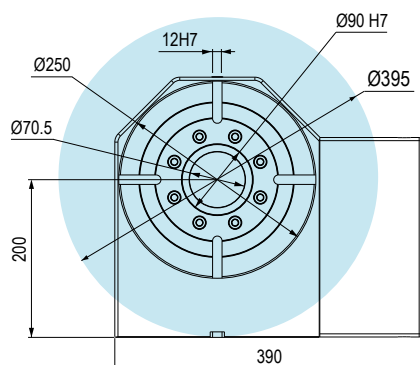
Diametro del divisore Dividing head diameter	250 mm
Diametro del foro passante Clearance hole diameter	70,5 mm
Altezza punta Center height	200 mm
Dimensione della scanalatura a T T-Slot width	12 mm
Sistema di bloccaggio Clamping system	Idrraulico Hydraulic
Forza frenante Clamping torque	3000 Nm
Motore Servo motor	3000 Max.g/min
Minimo incremento Minimum increment	0,002
Velocità di rotazione Rotation speed	33,3 Giri/min
Rapporti vite/corona Speed reduction ratio (screw/gear)	1/90
Rapporti vite/motore Speed reduction ratio (screw/motor)	1/180
Precisione Indexing accuracy	±10 Sec.
Ripetibilità Repeatability	4 Sec.
Max. carico di lavoro sul divisore Max. allowable work weight on the dividing head	Verticale Vertical Orizzontale Horizontal Kg.550 Kg.1500
Max. carico di spinta applicabile sul divisore Max. allowable tool load on the dividing head	N 25000 FxL Nm 1000 FxL Nm 2200
Rapporti vite/corona Speed reduction ratio (screw/gear)	Verticale Vertical 10,5 Kg. m²
Coppia in lavoro Driving torque	Corona dentata Worm gear 698 Nm
Kg	110
Cod.	8.DP.G2500

PROGRAMMAZIONE TOUCH SCREEN
 FACILE ED INTUITIVA O TRAMITE COLLEGAMENTO DIRETTO AL CNC

EASY AND INTUITIVE TOUCH SCREEN
 PROGRAMMING OR THROUGH DIRECT CONNECTION TO THE CNC

- Installazione semplice (alimentazione 220V)
- Corona in bronzo speciale
- Controsupporto semplice
- Vite senza fine in acciaio temprato e rettificato
- Vite e corona in bagno d'olio
- Cuscinetti a vite precaricati
- Cuscinetto anteriore a rulli incrociati sovradimensionato
- Recupero gioco con avvicinamento assiale
- Completa tenuta stagna ai liquidi con possibilità di pressurizzazione
- Possibilità di montare motori di tutte le marche
- Dimensioni esterne contenute
- Finestra di controlli liquidi e condensa
- Lavorazione in posizionamento a 360°

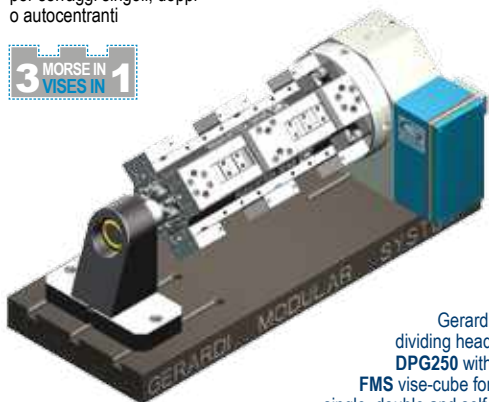
- Easy installation (220V)
- Special bronze crown
- Simple tailstock
- Worm screw in hardened ground steel
- Bath lubrication Screw and Crown
- Pre-loaded screw bearings
- Over-dimensioned crossed-roller front bearing
- Play recover with axial approach
- Watertight seal with possibility of pressurization
- Possibility to mount motors of all brands
- Reduced external dimensions
- Condensation and liquid control window
- 360° work positioning

DPG 250


Tipo (grandezza) morsa / Vise (type) size

Divisore Gerardi **DPG250**
 con cubo-morsa **FMS**
 per serraggi singoli, doppi
 o autocentranti

3 MORSE IN
 VISES IN 1



Gerardi
 dividing head
DPG250 with
FMS vise-cube for
 single, double and self-
 centering clamping

	1		2				3					
kN	25 kN		25 kN				30 kN					
D	200	300	300	400	500	600	400	500	600	700	800	
G1	120		175				210					
W	74		94				124					
kg	30	45	53	70	88	106	90	112	135	157	180	
Cod.	5.DP.G25000	5.DP.G25010	5.DP.G25020	5.DP.G25030	5.DP.G25040	5.DP.G25050	5.DP.G25060	5.DP.G25070	5.DP.G25080	5.DP.G25090	5.DP.G25011	

AMPLIA LE TUE APPLICAZIONI TRAMITE GLI ACCESSORI MODULARI ! - UPGRADE YOUR APPLICATIONS THROUGH MODULAR ACCESSORIES !
Art. 99A

Supporto
 Support



Cod. 5.99.A2000

Art. 99B

Perno di centraggio orizzontale
 Horizontal centering pin



Cod. 5.99.B1000 5.99.B2000 5.99.B3000

Art. 99H

Distanziale
 Spacer



Cod. 5.99.H2000

Art. 62
DPG 250

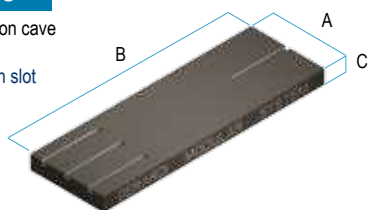
Piastra di interfaccia DPG 250 per FMS
 DPG 250 connecting plate for FMS



Cod. 5.62.804A05 5.62.804A06 5.62.804A07

Art. 99S

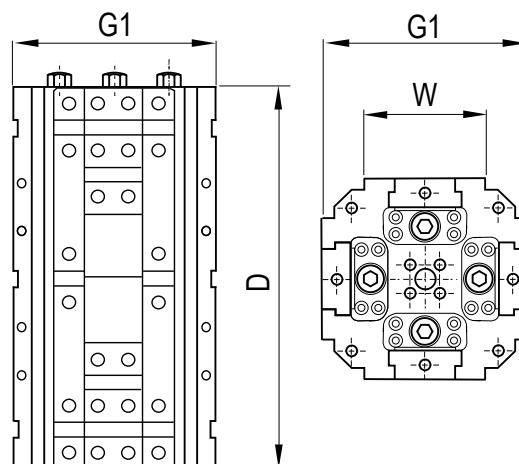
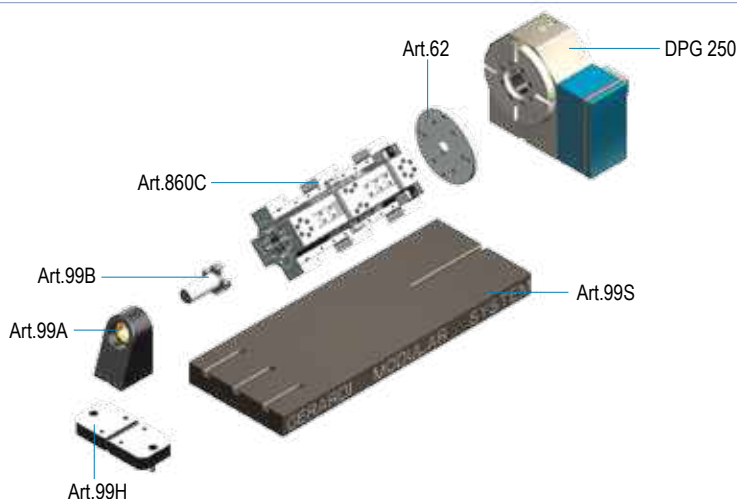
Piastra base con cave
 Piani rettificati
 Base plate with slot
 Faces ground



Dimensioni B mm / Dimension B mm	A	C	Kg	Cod.	€
650	400	50	102	1.99.S065S	
950	400	50	149	1.99.S095S	
1250	400	50	195	1.99.S125S	

Cave o fori calibrati su richiesta
 Slot or calibrated holes on request

Disponibili quote "B" a step di 50mm - Available dimension "B" in steps of 50mm



DIVISORE MECCANICO DIVIGER 205 MECHANICAL DIVIDING HEAD DIVIGER 205

NEW!

Divisore meccanico
Mechanical dividing head

DATI TECNICI
TECHNICAL DATA

DIVIGER 205



Diametro del divisore
Dividing head diameter 220 mm

Diametro del foro passante
Clearance hole diameter 85 mm

Altezza centrale
Center height 200 mm

Dimensione della scanalatura a T
T-Slot width -

Sistema di bloccaggio
Clamping system Meccanico
Mechanical

Minimo incremento
Minimum increment 1°

Precisione
Indexing accuracy ±10 Sec.

Coppia in lavoro
Driving torque 3000 Nm

Kg 93

Cod. 7.66.73000

DIVISORE MECCANICO, SENZA CAVI O IDRAULICA,
PERMACCHINE A CNC

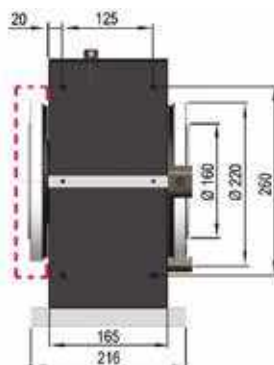
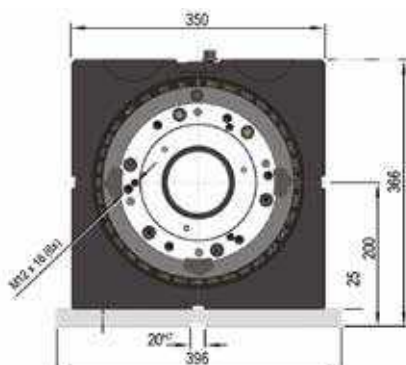
MECHANICAL DIVIDING HEAD, WITHOUT ELECTRICAL CABLES OR
HYDRAULIC, FOR CNC MILLING MACHINE

- Maggiore efficienza nella lavorazione su più lati
- Completamente autonomo dalla macchina
- Elevato momento torcente
- Divisione manuale o automatica tramite mandrino macchina
- 360 posizioni
- Serraggio simultaneo di due particolari grazie alla doppia flangia
- lavorazione su 5 facce senza contropunta
- Lavorazione a barra grazie al mandrino cavo
- Utilizzabile orizzontalmente o verticalmente
- Cambio tramite serraggio a cuneo

- Cost-effective on multiple-sides machining
- Machine independent
- High holding torque
- Dividing manually or automatically using the machine spindle
- 360 x 1° division
- Simultaneous clamping of 2 workpieces thanks to the dual flange
- 5 faces machining without counter-holder
- Bar machining due to hollow spindle
- To be used horizontally or vertically
- Quick change through wedge clamping

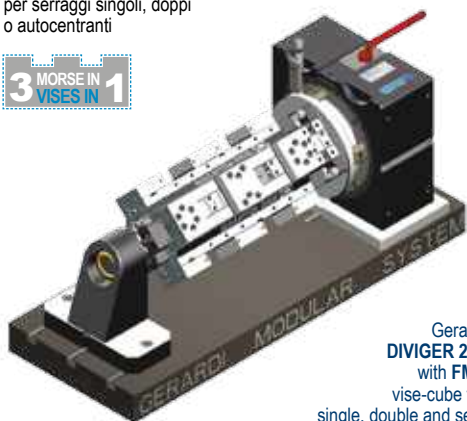


DIVIGER 205



Tipo (grandezza) morsa / Vise (type) size

 Divisore Gerardi **DIVIGER 205**
 con cubo-morsa **FMS**
 per serraggi singoli, doppi
 o autocentranti

3 MORSE IN 1
VISES IN

 Gerardi
DIVIGER 205
 with **FMS**
 vise-cube for
 single, double and self-
 centering clamping

kN	1		2				3				
	25 kN		25 kN				30 kN				
D	200	300	300	400	500	600	400	500	600	700	800
G1	120		175				210				
W	74		94				124				
kg	30	45	53	70	88	106	90	112	135	157	180
Cod.	5.DI.V20500	5.DI.V20510	5.DI.V20520	5.DI.V20530	5.DI.V20540	5.DI.V20550	5.DI.V20560	5.DI.V20570	5.DI.V20580	5.DI.V20590	5.DI.V20511

AMPLIA LE TUE APPLICAZIONI TRAMITE GLI ACCESSORI MODULARI ! - UPGRADE YOUR APPLICATIONS THROUGH MODULAR ACCESSORIES !
Art. 99A

 Supporto
 Support


Cod. 5.99.A2000

Art. 99B

 Perno di centraggio orizzontale
 Horizontal centering pin


Cod. 5.99.B1000 5.99.B2000 5.99.B3000

Art. 99H

 Distanziale
 Spacer

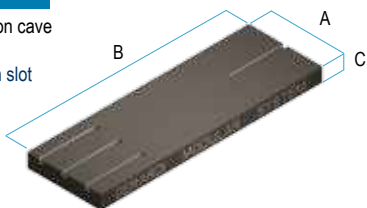

Cod. 5.99.H2000

Art. 62
DIVIGER 205

 Piastra di interfaccia DIVIGER 205 per FMS
 DIVIGER 205 connecting plate for FMS


Cod. 5.62.804A05 5.62.804A06 5.62.804A07

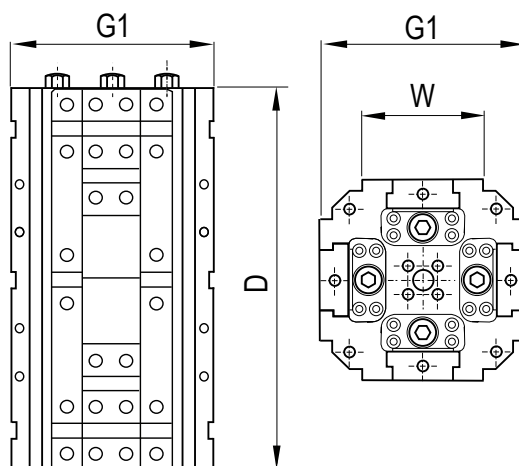
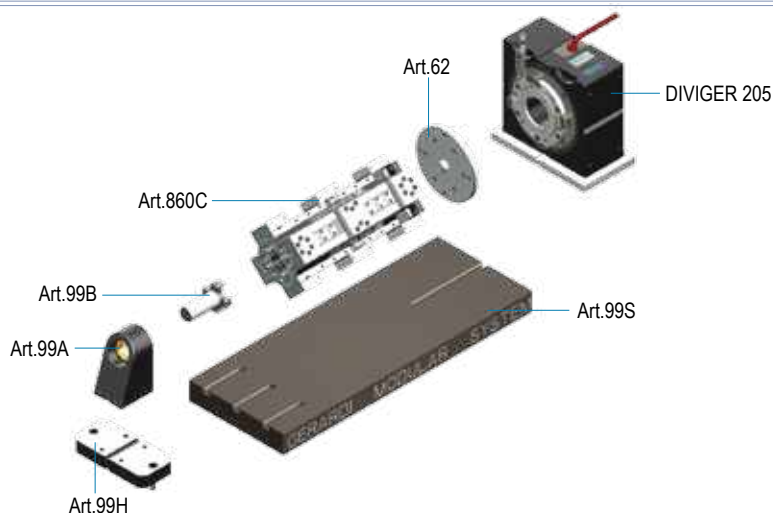
Art. 99S

 Piastra base con cave
 Piani rettificati
 Base plate with slot
 Faces ground


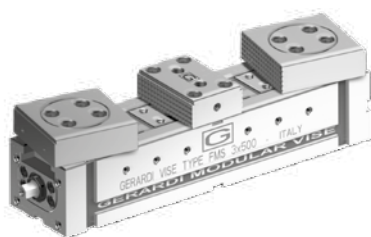
Dimensioni B mm / Dimension B mm	A	C	Kg	Cod.	€
650	400	50	102	1.99.S065S	
950	400	50	149	1.99.S095S	
1250	400	50	195	1.99.S125S	

 Cave o fori calibrati su richiesta
 Slot or calibrated holes on request

Disponibili quote "B" a step di 50mm - Available dimension "B" in steps of 50mm



DIAGRAMMI CON FORZE DI SERRAGGIO DIAGRAMS WITH CLAMPING FORCE



SERRAGGIO MECCANICO CON CHIAVE DINAMOMETRICA

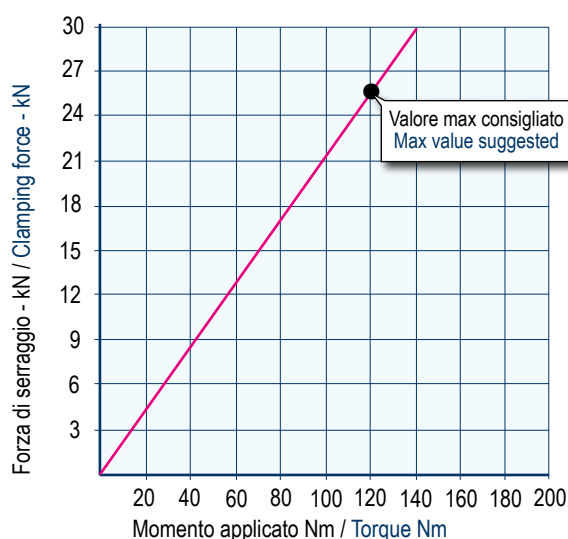
N.B. Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicato fino al $\pm 10\%$. Per un corretto utilizzo non superare i valori indicati nel grafico

MECHANICAL CLAMPING WITH TORQUE WRENCH

Some factor as lubrication, type of clamping on the machine table, frictions and more can modify above values within a $\pm 10\%$ range. For optimum operation do not exceed chart values

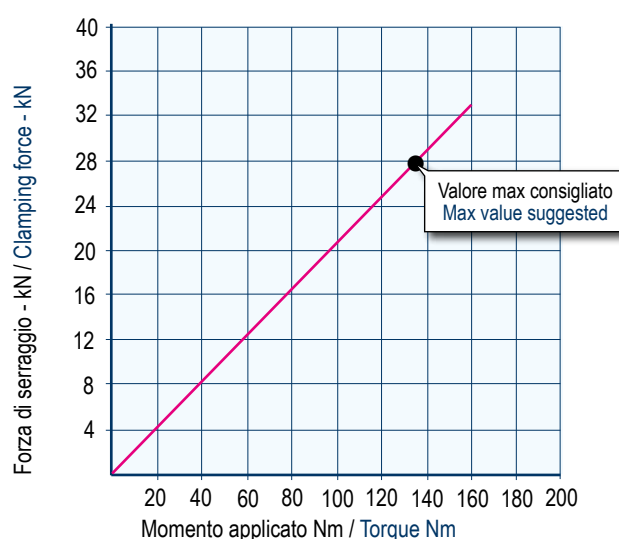
MORSE FMS TIPO 1 FMS VISES TYPE 1

VITE: TPF 18 / 20 mm PASSO: 2 mm
 SCREW: TPF 18 / 20 mm PITCH: 2 mm



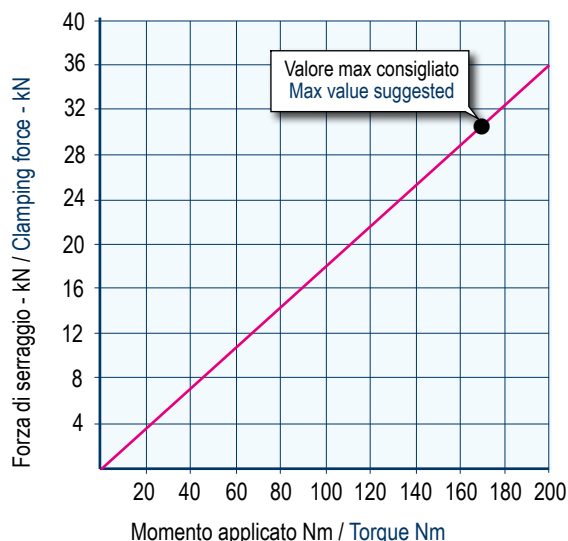
MORSE FMS TIPO 2 FMS VISES TYPE 2

VITE: TPF 18 / 24 mm PASSO: 2 mm
 SCREW: TPF 18 / 24 mm PITCH: 2 mm



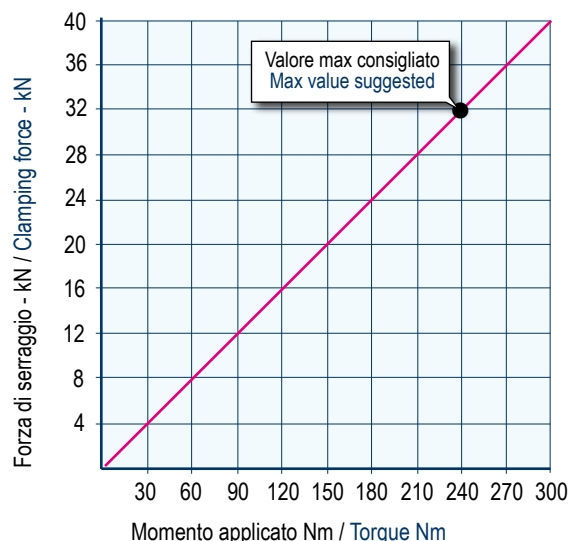
MORSE FMS TIPO 3-4 FMS VISES TYPE 3-4

VITE: TPF 24 / 30 mm PASSO: 2 mm
 SCREW: TPF 24 / 30 mm PITCH: 2 mm

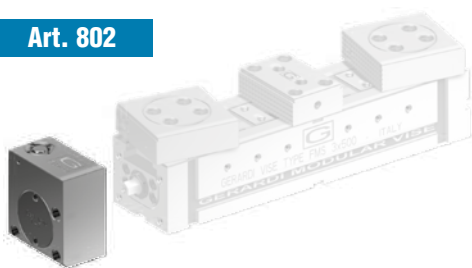


MORSE FMS TIPO 5-6 FMS VISES TYPE 5-6

VITE: TPF 30 / 36 mm PASSO: 3 mm
 SCREW: TPF 30 / 36 mm PITCH: 3 mm



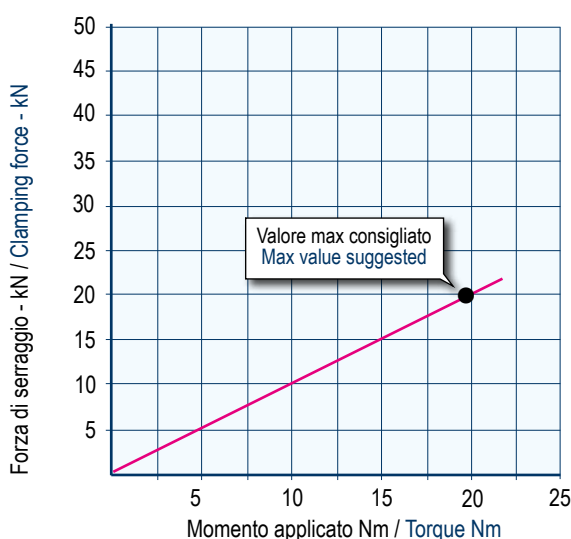
DIAGRAMMI CON FORZE DI SERRAGGIO DIAGRAMS WITH CLAMPING FORCE

Art. 802


MORSE FMS TIPO 1 FMS VISES TYPE 1

VITE: TPF 18 / 20 mm PASSO: 2 mm
 SCREW: TPF 18 / 20 mm PITCH: 2 mm
 Moltiplicatore di potenza: Art. 802
 Pressure multiplier: Art. 802
 Rapporto di trasmissione: 1/9 / Gear ratio: 1/9

Type 1	
Cod.	5.80.21000
€	862



SERRAGGIO MECCANICO CON MOLTIPLICATORE DI POTENZA Art.802

N.B. Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino al $\pm 10\%$.
 Per un corretto utilizzo non superare i valori indicati nel grafico

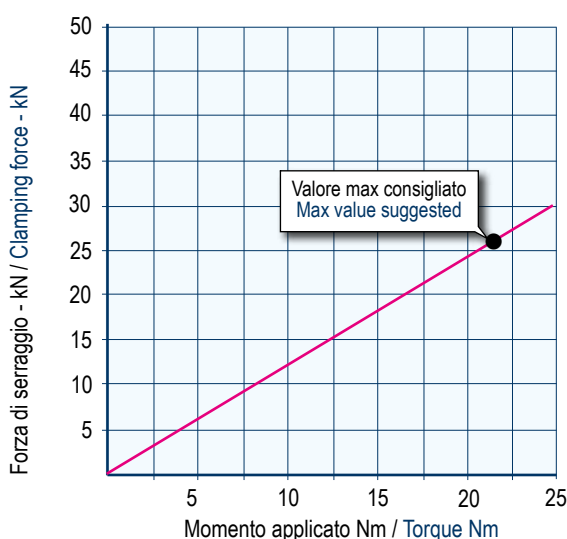
MECHANICAL CLAMPING WITH PRESSURE MULTIPLIER Art.802

Some factor as lubrication, type of clamping on the machine table, frictions and more can modify above values within a $\pm 10\%$ range. For optimum operation do not exceed chart values

MORSE FMS TIPO 2 FMS VISES TYPE 2

VITE: TPF 18 / 24 mm PASSO: 2 mm
 SCREW: TPF 18 / 24 mm PITCH: 2 mm
 Moltiplicatore di potenza: Art. 802
 Pressure multiplier: Art. 802
 Rapporto di trasmissione: 1/7 / Gear ratio: 1/7

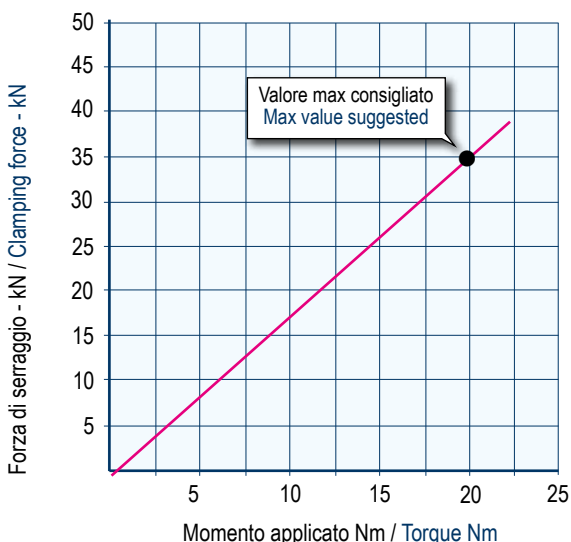
Type 2	
Cod.	5.80.22000
€	862



MORSE FMS TIPO 3-4 FMS VISES TYPE 3-4

VITE: TPF 24 / 30 mm PASSO: 2 mm
 SCREW: TPF 24 / 30 mm PITCH: 2 mm
 Moltiplicatore di potenza: Art. 802
 Pressure multiplier: Art. 802
 Rapporto di trasmissione: 1/7 / Gear ratio: 1/7

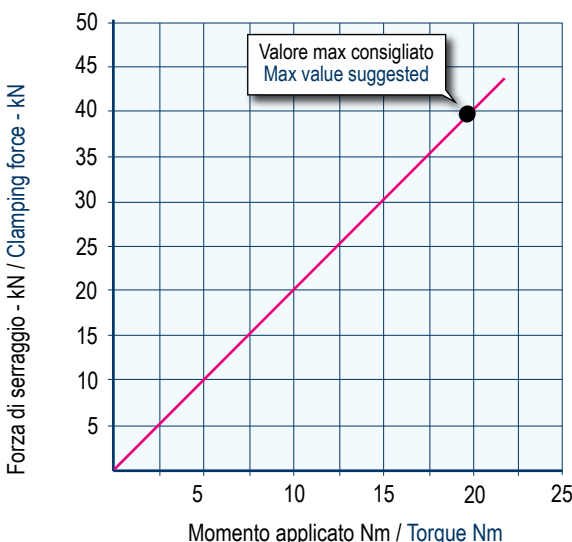
Type 3	
Cod.	5.80.23000
€	907
Type 4	
Cod.	5.80.24000
€	1.114



MORSE FMS TIPO 5-6 FMS VISES TYPE 5-6

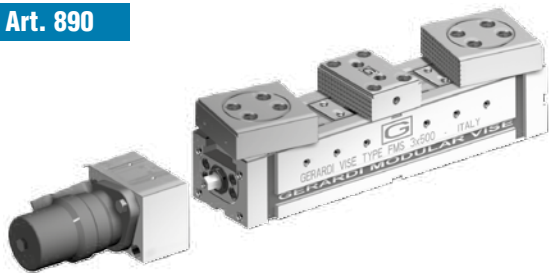
VITE: TPF 30 / 36 mm PASSO: 3 mm
 SCREW: TPF 30 / 36 mm PITCH: 3 mm
 Moltiplicatore di potenza: Art. 802
 Pressure multiplier: Art. 802
 Rapporto di trasmissione: 1/7 / Gear ratio: 1/7

Type 5	
Cod.	5.80.25000
€	1.215
Type 6	
Cod.	5.80.26000
€	1.209



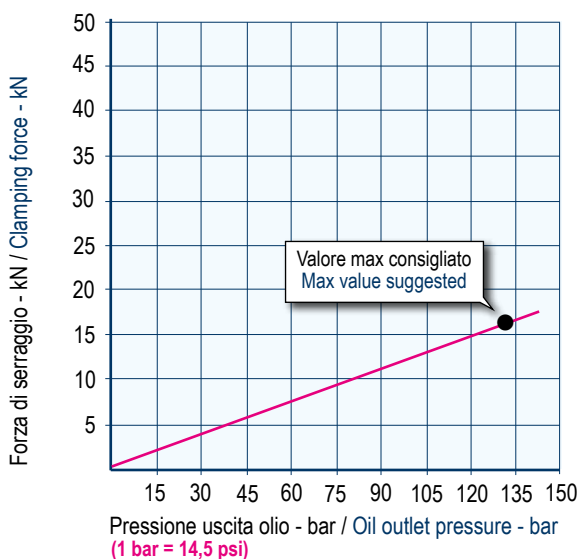
DIAGRAMMI CON FORZE DI SERRAGGIO DIAGRAMS WITH CLAMPING FORCE

Art. 890



MORSE FMS TIPO 1 FMS VISES TYPE 1

VITE: TPF 18 / 20 mm PASSO: 2 mm
SCREW: TPF 18 / 20 mm PITCH: 2 mm
Motore idraulico tipo **OMM 32**
Hydraulic motor type **OMM 32**



SERRAGGIO MECCANICO TRAMITE MOTORE IDRAULICO Art.890

N.B. Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino al $\pm 10\%$.
Per un corretto utilizzo non superare i valori indicati nel grafico

ATTENZIONE! Azionamento idraulico ma serraggio meccanico (PIU' SICURO)

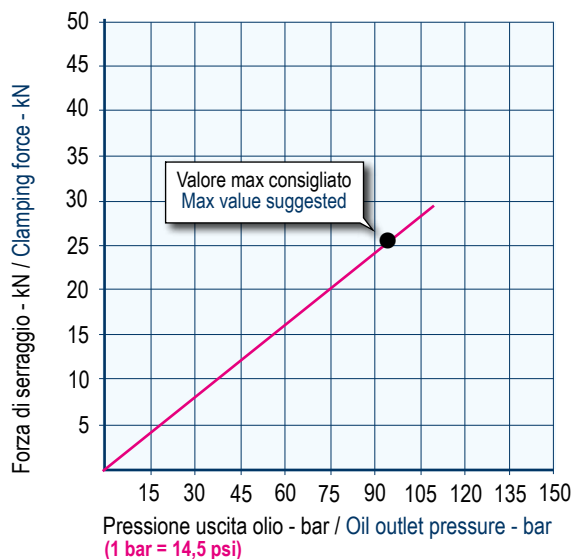
MECHANICAL CLAMPING THROUGH HYDRAULIC MOTOR Art.890

Some factor as lubrication, type of clamping on the machine table, frictions and more can modify above values within a $\pm 10\%$ range. For optimum operation do not exceed chart values

IMPORTANT! Hydraulic control, but mechanical clamping (SAFER)

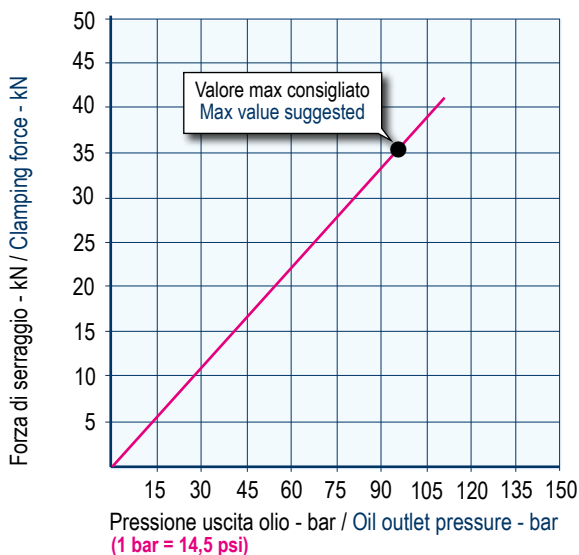
MORSE FMS TIPO 2 FMS VISES TYPE 2

VITE: TPF 18 / 24 mm PASSO: 2 mm
SCREW: TPF 18 / 24 mm PITCH: 2 mm
Motore idraulico tipo **OMP 80**
Hydraulic motor type **OMP 80**



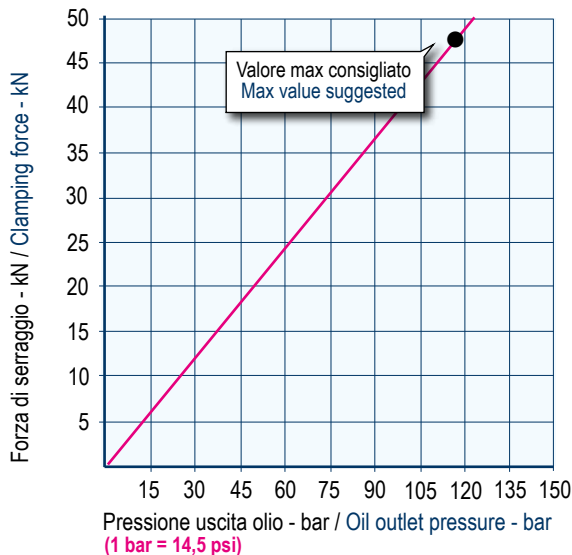
MORSE FMS TIPO 3-4 FMS VISES TYPE 3-4

VITE: TPF 24 / 30 mm PASSO: 2 mm
SCREW: TPF 24 / 30 mm PITCH: 2 mm
Motore idraulico tipo **OMR 200**
Hydraulic motor type **OMR 200**



MORSE FMS TIPO 5-6 FMS VISES TYPE 5-6

VITE: TPF 30 / 36 mm PASSO: 3 mm
SCREW: TPF 30 / 36 mm PITCH: 3 mm
Motore idraulico tipo **OMR 200**
Hydraulic motor type **OMR 200**



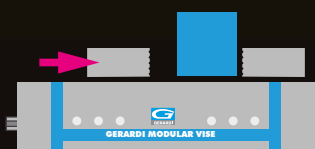
CONSIGLI PER L'UTILIZZO E LA MANUTENZIONE DELLE MORSE FMS INSTRUCTIONS FOR THE USE AND MAINTENANCE OF FMS VICES

3 MORSE IN **1**
VICES IN 1

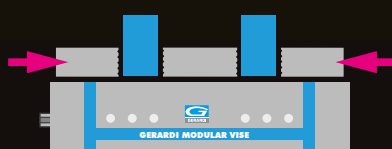
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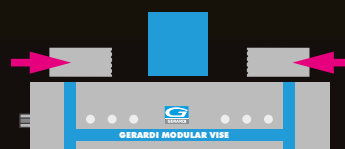
SERRAGGI SINGOLI
SINGLE CLAMPING



SERRAGGI DOPPI
DOUBLE CLAMPING



AUTOCENTRANTE
SELF-CENTERING



UTILIZZO E MANUTENZIONE DELLE MORSE FMS USE AND MAINTENANCE OF FMS VISES



Morse Singole, doppie, autocentranti - *Single, double, self-centering Vises*

1

Fare riferimento al disegno esploso, che accompagna tutte le morse e che riporta tutti i particolari costituenti la morsa FMS, denominati con numero di articolo, e riferiti sempre al tipo di morsa all'atto dell'acquisto.

Refer to your explosion view drawing accompanying all our vises and which identifies each part with its own article number. When requesting service or spare parts always refer to the vise type number.

2

La morsa può essere smontata seguendo attentamente tutte le istruzioni ed operazioni qui sotto descritte. Si consiglia vivamente di marcare pezzi e posizioni di tutti i particolari e rimontarli esattamente nella medesima posizione in cui sono stati smontati.

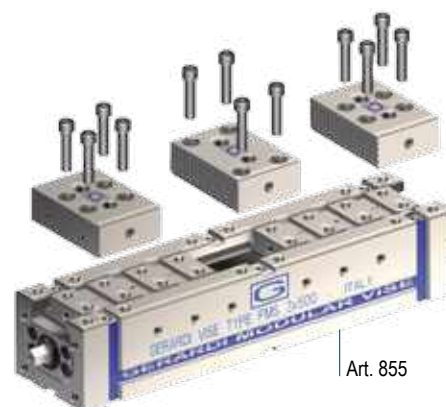
By the carefully following procedure and instructions the vise can be dismantled. We suggest all parts and their positions be marked so they can readily be reassembled to their original state.

OPERAZIONE 1

Togliere tutte le ganasce dal modulo base Art.855

OPERATION 1

Remove all the jaws from the vise module Art.855

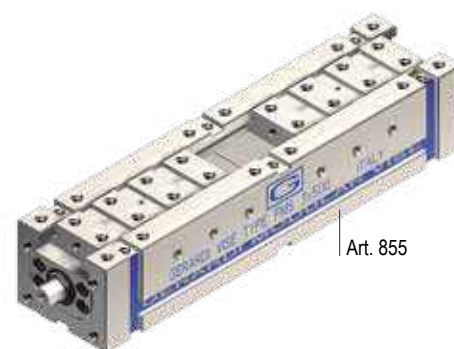


OPERAZIONE 2

Adesso il modulo base è completamente libero da ogni impedimento.
Pulire attentamente il modulo base con un diluente appropriato. (Gasolio ecc).

OPERATION 2

Now the vise body module is completely free.
Clean thoroughly with detergent oil or grease remover.

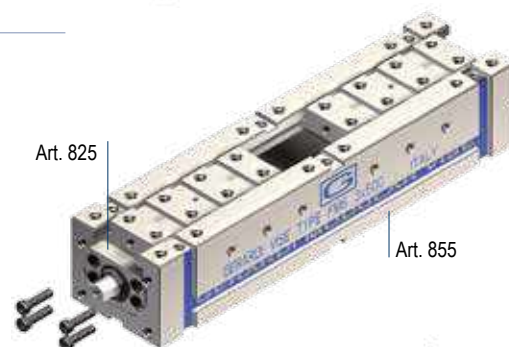


OPERAZIONE 3

Togliere le 4 viti di testa Art. 801I dalla piastra di contenimento Art.825

OPERATION 3

Unscrew and remove the 4 screws Art. 801I from the main screw holding plate Art.825



OPERAZIONE 4

Togliere la piastra di contenimento Art.825

OPERATION 4

Remove the main screw holding plate Art.825



UTILIZZO E MANUTENZIONE DELLE MORSE FMS USE AND MAINTENANCE OF FMS VISES

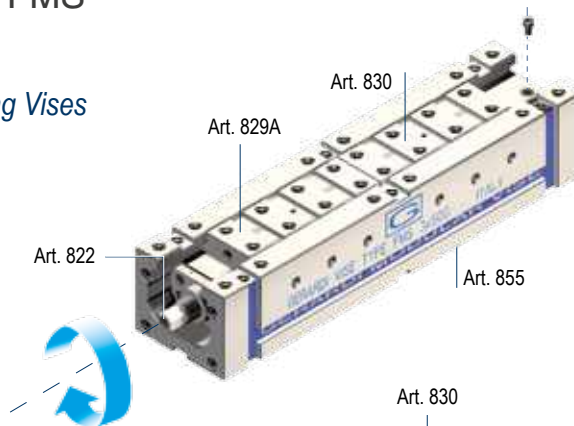
Morse Singole, doppie, autocentranti - Single, double, self-centering Vises

OPERAZIONE 5

Girare la vite **Art. 822** in senso orario, affinché si possa togliere la vite **Art. 810G** dai ripari.

OPERATION 5

Turn the main screw **Art. 822** clockwise in order to remove the screw **Art. 810G** from cover.

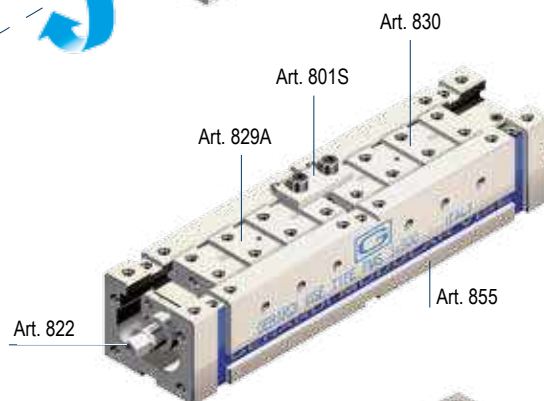


OPERAZIONE 6

Collegare le due slitte **Art. 829A - Art. 830**, utilizzando la piastrina di collegamento in dotazione **Art. 801S**, per non perdere la fase di posizionamento slitte.

OPERATION 6

Connect the 2 slides **Art. 829A - Art. 830**, using the connecting plate in the STD equipment **Art. 801S**, in order not to lose the slides reference on the main screw and also for safety reasons.

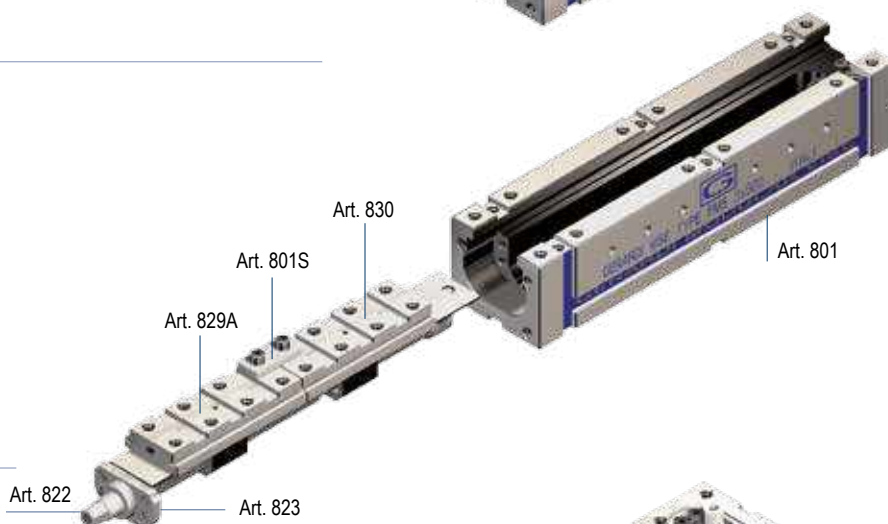


OPERAZIONE 7

Sfilare la vite **Art. 822** assieme con le due slitte e la piastra intermedia **Art. 823**

OPERATION 7

Remove the main screw **Art. 822** together with the 2 slides and the intermediate plate **Art. 823**

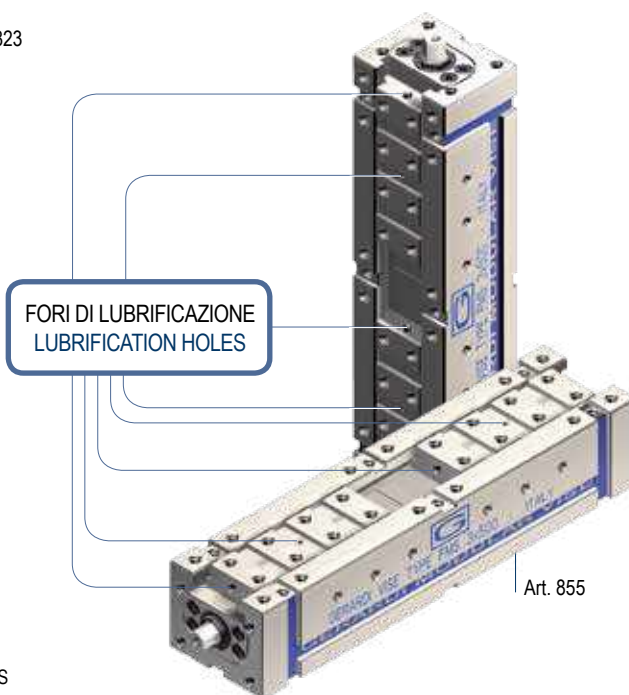


OPERAZIONE 8

Per rimontare la morsa, eseguire tutte le 8 operazioni in senso inverso senza forzare nel rimontaggio nessun particolare. L'unica manutenzione richiesta (a parte la periodica pulizia interna ed esterna della morsa) è la lubrificazione settimanale con olio molto fluido negli appositi fori situati nelle slitte. Il foro da scegliere per la lubrificazione dipende dalla posizione della morsa.

OPERATION 8

To reassemble the vise perform the 8 previous operations reverse order without forcing any stage or part. The only maintenance required (apart from periodic Internal and external vise cleaning) is weekly lubrication with low viscosity oil in the proper holes in the slides. Which lubrication hole is chosen depends on the vise position.



La morsa sopra descritta è completamente a chiusura MECCANICA MANUALE. I vari dispositivi, ossia i moltiplicatori di forza MANUALI, OLEODINAMICI, ELETTRICI ed OLEOPNEUMATICI, sono completamente autonomi e possono essere applicati o tolti dalle morse FMS senza modifica alcuna. La chiusura della morsa è sempre e comunque meccanica. (Vite/chiodi)

This vise described above is for fully manual MECHANICAL CLAMPING.

The various accessories we offer, MECHANICAL, HYDRAULIC, ELECTRIC or IDROPNEUMATIC torque multipliers are independent units that can be added or removed without affecting the basic vise. Vise clamping is always mechanical through nut and screw.

FUNZIONAMENTO DELLA MORSA FMS FMS VISE OPERATION

MORSA DOPPIA

Con la ghiera **Art.825A** aperta, allineata alla piastra di contenimento **Art.825 - Fig.1**, la morsa è predisposta per un doppio serraggio con uno scarto dimensionale massimo fra i due pezzi da bloccare di 8mm.

DOUBLE STATION VISE

With the locking **Art.825A** open, aligned to the main screw holding plate **Art.825 - Pic.1** the vise configuration is for a double clamping with a max difference between workpieces of 8mm.

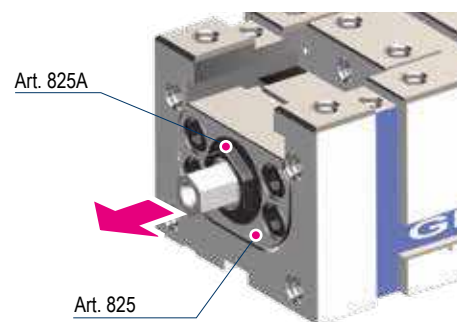


Fig. 1

MORSA AUTOCENTRANTE

Con la ghiera **Art.825A** chiusa, all'interno della piastra di contenimento **Art. 825 - Fig.2**, la morsa è predisposta per il bloccaggio autocentrante di un solo pezzo (sono possibili sia bloccaggi esterno-interno che interno-esterno)

ATTENZIONE: In questa situazione il centro pezzo rispetto al centro cava è disassato di 2 mm verso la chiave di serraggio.

SELF CENTERING VISE

With the locking **Art.825A** closed, inside the main screw holding plate **Art.825 - Pic.2**, the vise configuration is for a self-centering clamping of one single piece (external to internal and internal o external clampings are possible)

ATTENTION: With this configuration the work-piece center with respect to the center slot is disaligned of 2 mm toward the clamping wrench

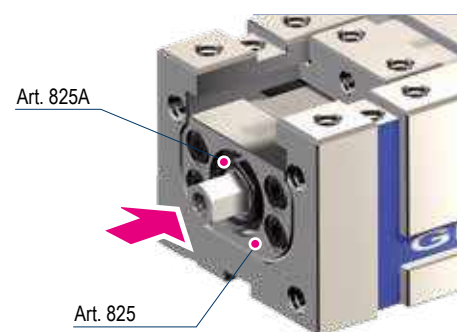


Fig. 2

MORSE SINGOLA

Sia con la ghiera **Art.825A** aperta che chiusa (punti 1 e 2) è possibile il serraggio di un unico pezzo con riferimento fisso.

SINGLE STATION VISE

With open and closed locking **Art.825A** it is possible to clamp a single piece with a fixed reference point

COME TRASFORMARE UNA MORSA FMS AUTOCENTRANTE IN UNA A BLOCCAGGIO RAPIDO HOW TO TRANSFORM SELF-CENTERING FMS VISE TO DOUBLE CLAMPING

OPERAZIONE 1

Inserire la bussola esagonale **Art.850H** nella sede della ghiera di riferimento **Art.825A**

OPERATION 1

Insert the hexagonal bushing **Art.850H** in the locking **Art.825A**

OPERAZIONE 2

Inserire la chiave a pipa **Art.375** nella bussola esagonale **Art.850H**

OPERATION 2

Put the box wrench **Art.375** inside the hexagonal bushing **Art.850H**

OPERAZIONE 3

Girare la chiave a pipa in senso **antiorario** fino a portare la ghiera **Art.825A - Fig 3** a sporgere dalla piastra di contenimento **Art.825**

OPERATION 3

Turn the box wrench **anticlockwise** to bring the locking **Art.825A - Pic.3** open in line with main screw holding plate **Art.825**

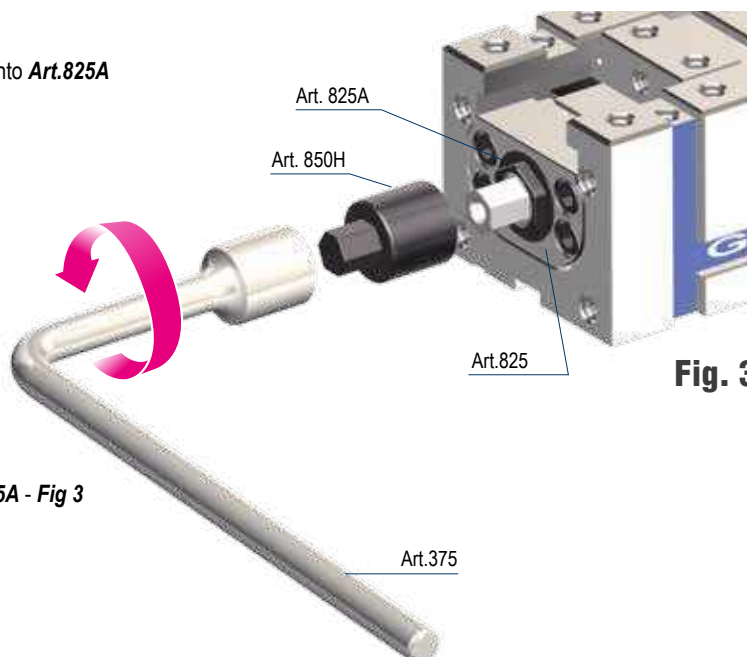


Fig. 3

FUNZIONAMENTO DELLA MORSA FMS FMS VISE OPERATION

A questo punto la morsa FMS può serrare 2 pezzi contemporaneamente anche se le dimensioni tra loro sono diverse, con un margine di 8mm circa.

Può anche essere utilizzata per serraggi singoli, per il serraggio di un unico pezzo, spostando la ganasce fissa centrale (**Fig.4**) in una delle 2 cave laterali e naturalmente, rimuovendo una delle 2 ganasce mobili. Per ottenere tutte le aperture possibili (data la lunghezza della base) può, in certe posizioni essere necessario l'utilizzo di ganasce speciali o spessori.

Now the FMS vise can clamp 2 work-pieces different dimensions (max difference 8mm). At the same time the vise can also be used as single station clamping by moving the central fix jaw (**Pic. 4**) in one of the 2 lateral positioning slots and of course by removing one movable jaw. In order to reach all the possible openings (given the base length) it could be necessary, in some positions, the use of specials jaws or spacers.



Fig. 4



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Put the box wrench **Art.375** inside the hexagonal bushing **Art.850H**

OPERAZIONE 3

Girare la chiave a pipa **Art.375** in senso **orario** fino a portare la ghiera in battuta, ossia all'interno della piastra di contenimento (non forzare il serraggio). **Fig. 5**

OPERATION 3

Turn the hexagonal wrench **Art.375** **clockwise** to reach with the locking the bottom position, that inside the main screw holding plate (do not force the clamping). **Pic.5**

OPERAZIONE 4

A questo punto la morsa FMS è autocentrante, può quindi serrare 1 pezzo garantendo il riferimento centrale dello stesso.

OPERATION 4

Now the FMS vise is self-centering, so it can clamp 1 work-piece and guarantee its central reference point.

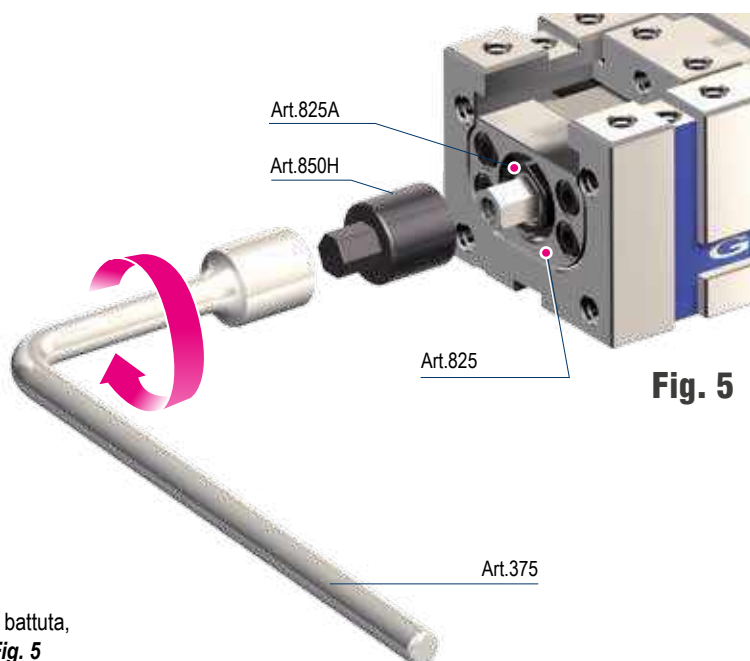
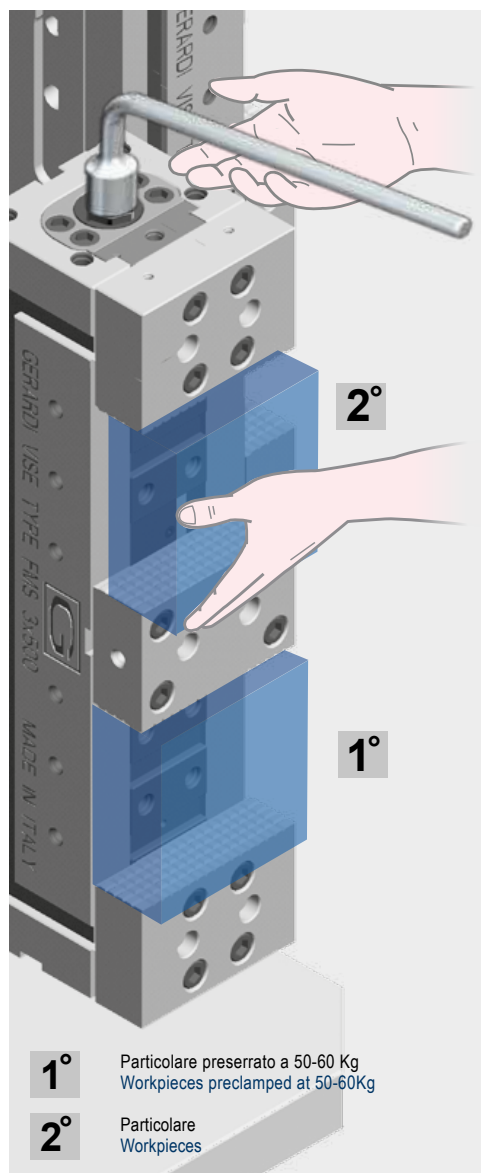


Fig. 5

DISPOSITIVO TERZA MANO per morse FMS doppie THIRD HAND ACCESSORY for double FMS vises



DISPOSITIVO TERZA MANO PER MORSE FMS DOPPIE

Il meccanismo "Terza mano" nella morsa in versione a doppia stazione, consente il carico e serraggio lieve del primo pezzo (dalla parte opposta alla chiave nella stazione inferiore della morsa), mentre nel frattempo viene caricato il secondo pezzo (da cui la denominazione "Terza mano"). Tale dispositivo risulta particolarmente utile quando la morsa viene usata in posizione verticale. Con il dispositivo "Terza mano", i due particolari da lavorare possono essere di dimensioni diverse con uno scarto massimo fra loro di 2 mm.

Il meccanismo "Terza mano" standard ha una spinta di max 50 Kg. Volendo ottenere una spinta maggiore, basta sostituire le molle in dotazione con altre di maggior potenza (attenzione però a mantenere la stessa quota di altezza del pacchetto molle) oppure aggiungendo un altro distanziale di max. 3mm

N.B: sostituendo le molle o aggiungendo un distanziale extra bisogna tener presente che il maggior precarico comporterà lo stesso carico di spinta anche girando la vite Art.822 a vuoto.

Non volendo il meccanismo "Terza Mano", il tutto può essere semplicemente rimosso togliendo le molle con i relativi distanziali dalla loro sede naturale.

Attenzione!! Assicurarsi che Art.850N rimanga fissato nella morsa per proteggere l'eventuale entrata di trucioli.

THIRD HAND DEVICE FOR DOUBLE STATION FMS VISES

The "Third Hand" device in the double station vise configuration, allows the first workpiece loaded to be gripped/clamped lightly with a little pressure (on the opposite side of the wrench and then in the lower vise station), while the second workpiece is being loaded (from here the "third Hand" denomination). Such device is useful especially with the vise vertically positioned.

With the "Third Hand" device the two workpiece can be up to 2 mm different in gripping width.

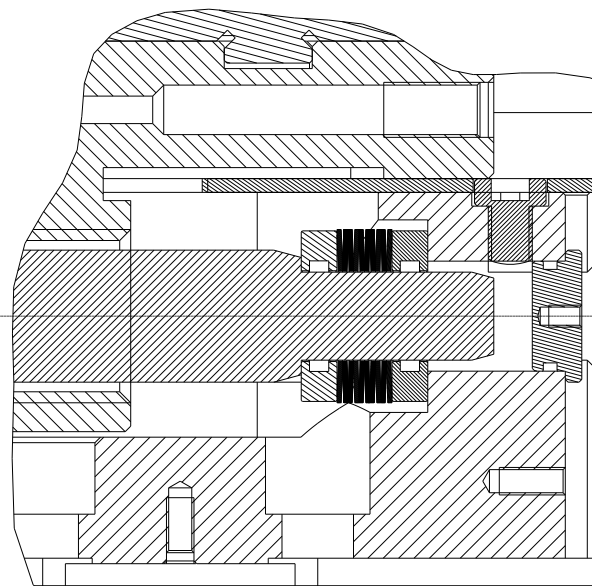
The standard "Third Hand" device has a max pressure of 50 Kg.

In order to reach a higher clamping power it is enough to preload by changing the standard springs with more powerful ones or by adding a spacer (max 3 mm). Be careful that remains the same spring and spacer packing height dimensions.

P.S: By changing springs or adding extra spacer remember that the higher preload will give the same resistance (given by the more powerful preload) even just turning the main screw Art.822 freely.

If the "Third Hand" device is not required, it could be simply removed by taking away the springs and their spacers from their standard position.

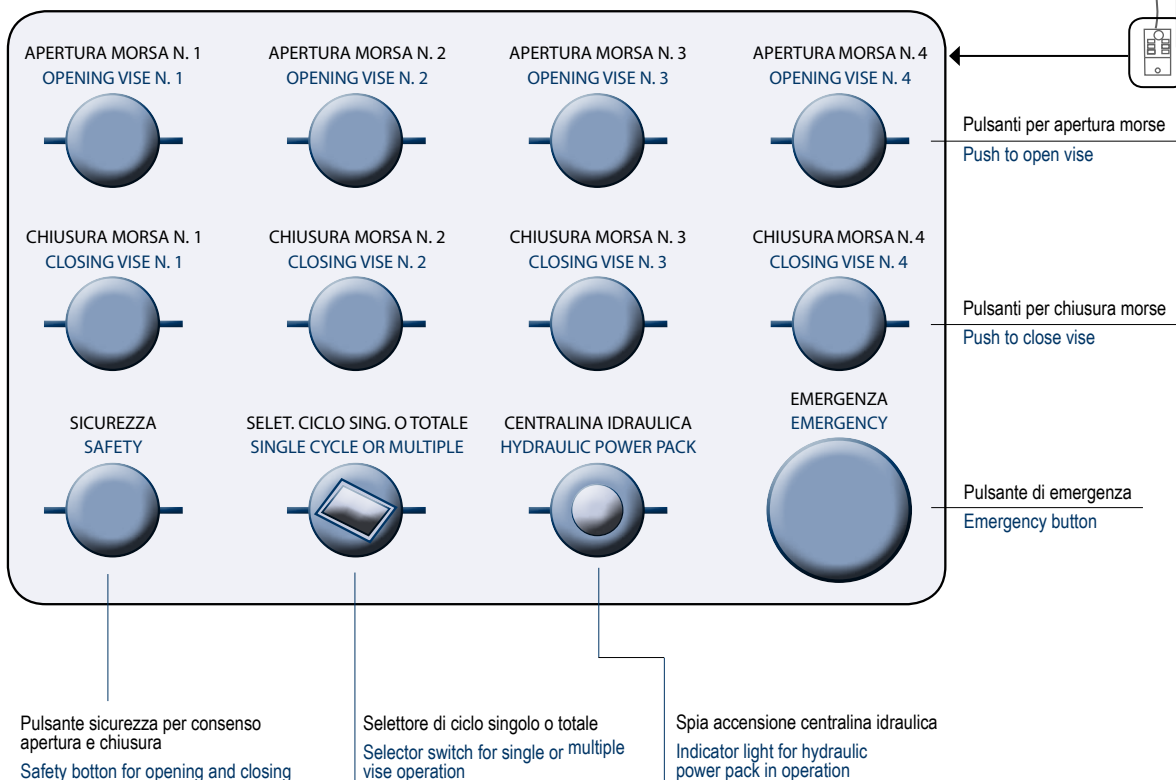
Attention!! Make sure that the Art.850N remains fixed in the vise to provide protection from dirt getting inside the vise.



Art.850P



FUNZIONAMENTO COMANDO CENTRALINE ELETTROIDRAULICHE ELECTRO-HYDRAULIC POWER PACK UNIT INSTRUCTIONS



FUNZIONAMENTO

Per comandare l'apertura o la chiusura delle morse, e' necessario, dopo avere acceso la centralina olio, premere un pulsante per il movimento contemporaneamente al pulsante di "sicurezza". Per la chiusura occorre tenere premuti i pulsanti fino a pezzo bloccato. Dopodiché entra in funzione il dispositivo di finecorsa automatico che sblocca l'elettrovalvola. per l'apertura tenere premuto fino al finecorsa elettromeccanico. Per comandare il movimento di ogni morsa singolarmente, girare il selettore (sing.-totale) sulla posizione "o" (singolo). Per ottenere il movimento contemporaneo di tutte le morse, girare il selettore sulla posizione "i" (totale).

ATTENZIONE !

Accertarsi prima di comandare i movimenti, che la spia "centralina idraulica" sia accesa, e che nessuna persona sia in prossimità delle morse, per evitare infortuni.

OPERATION - INSTRUCTION

To regulate the opening and closing of the vises it is necessary leaving turned on the main switch of the hydraulic power pack, to push the safety switch (button) at the same time as the open (or close) vise switch.

At the maximum opening of the vise the jaw movement limiting micro-switch will switch off jaw traverse.

To open or close the vises all together repeat the operation with the selector switch set to "multiple".

ATTENTION !

Before operating vises always make sure there are no person in the immediate vicinity.

Tipo di olio raccomandato: **MOBIL VACUOLINE OIL 1405**

Cambiare filtro ogni **400** ore lavorative

Cambiare olio ogni **2000** ore lavorative

Lubrificazione vite e slitte morsa: **OLIO FLUIDO A BASSA VISCOSITA'**

Type of oil recommended: **MOBIL VACUOLINE OIL 1405**

Change filter every **400** operating hours

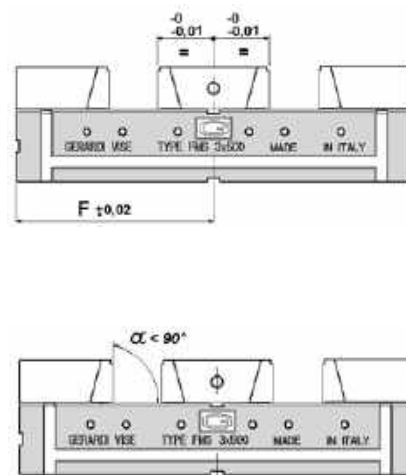
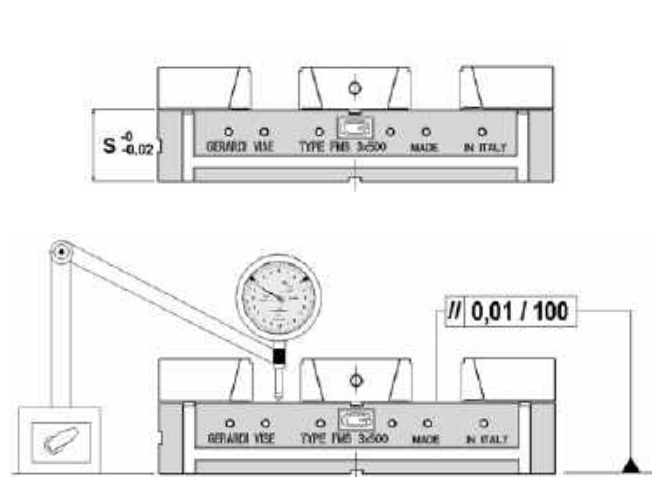
Change oil every **2000** operating hours

Lubrification of vise screw & slides: **WITH LOW VISCOSITY OIL**

ISTRUZIONI PER UN CORRETTO UTILIZZO INSTRUCTIONS FOR A PROPER USE

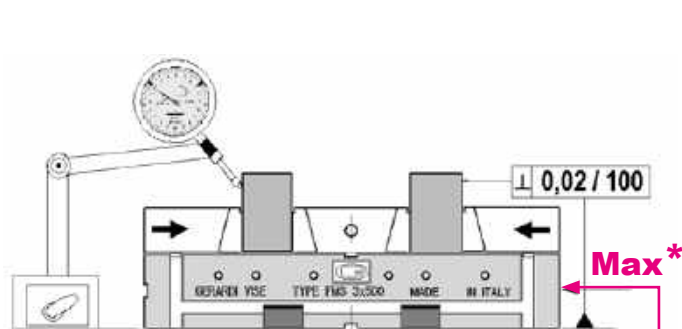
TOLLERANZE GEOMETRICHE

GEOMETRIC ACCURACIES

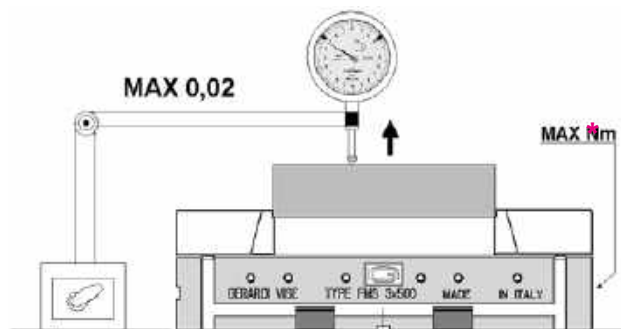


TOLLERANZE DINAMICHE

DINAMIC ACCURACIES



Morsa ancorata con 2 coppie di staffe Art.296
Vise clamped with n. 2 pairs of Art.296



Morsa ancorata con 2 coppie di staffe Art.296
Vise clamped with n. 2 pairs of Art.296

Art 865

Morsa tipo 1	Vise type 1
Morsa tipo 2	Vise type 2
Morsa tipo 3	Vise type 3
Morsa tipo 4	Vise type 4
Morsa tipo 5	Vise type 5
Morsa tipo 6	Vise type 6

* Coppia applicata - Torque Nm

120
140
180
180
240
240

* Max coppia applicabile per
non superare i valori consigliati

Forza di serraggio - Clamping power

2500 Kgf
2500 Kgf
3000 Kgf
3000 Kgf
3200 Kgf
3200 Kgf

1 kgf . m = 9.806