

Directional Valves

Section 19

SECTION 19

DIRECTIONAL VALVES

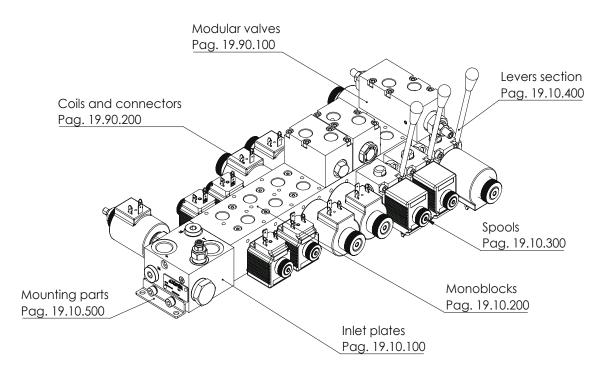


| Hydraulic scheme | Valve description | Valve type | Rated flow (I/min) | Max. pressure (bar) | Page |
|---------------------|----------------------|--|--------------------------|---------------------------|-------------------|
| | EBN | On-off or proportional | 30/60 | 210/320 | 19.10. 000 |
| | EBL | Load sensing, on-off or proportional | 30/60 | 210/320 | 19.20. 000 |
| | EBP | Precompensated, load sensing, on-off or proportional | 30/60 | 210/320 | 19.30. 000 |
| | Accessories | - | - | - | 19.90. 000 |

EBN series

MONOBLOCK **DIRECTIONAL VALVE** ON-OFF OR **PROPORTIONAL**





FEATURES

- Compact dimensions
- Low weightCustom spools
- Custom inlet blocks Sandwich valves for extra functions
- Cast iron monoblock and aluminum inlet block for standard applications
- High resistance cast iron monoblock and steel
- inlet block for high pressure systems
 Optional levers for manual operation
- No leak risk between sections
- Spools not under rod tension
 Zinc plated/anodized components for corrosion resistance

SPECIFICATION\ DESCRIPTION

| MAXIMUM OPERATING PRESSURE | Steel inlet block: 320 bar (4500 PSI) Aluminium inlet block: 210 bar (3045 PSI) |
|----------------------------|--|
| MAXIMUM TANK PRESSURE | 20 bar (290 PSI) |
| RATED FLOW | 030 series: 30 l/min (7.9 GPM) 060 series: 60l/min (15.8 GPM) |
| COIL POWER | 030 series: 26 W 060 series: 33 W |
| VOLTAGE | 12 VDC, 24 VDC, others on request |
| COIL CONNECTOR | DIN43650, AMP Junior, Deutsch DT04-2P |
| PORTS | Inlet: G1/2", 1/2 JiS, 7/8-14 UNF-2B (SAE#10) Outlet: G3/8",3/8 JIS, 3/4-16 UNF-2B (SAE#8) |
| OPERATING TEMPERATURE | NBR (ISO 1629) seals: -30, +80 °C FKM (ISO 1629) seals: -20, +110 °C |
| FILTRATION | ISO 4406:1999: class 19/17/14 NAS 1638: class 8 |
| MOUNTING POSITION | No restrictions |
| MATERIAL | Spool body: cast iron Spool: hardened and grounded steel Inlet block: Aluminium or steel |
| SURFACE TREATMENT | Steel: zinc plating Aluminium: anodization |

EBN series is a new directional valve that has innovative features in terms of performance, dimension, manufacturing reliability and customization. The valve consists in an inlet block flanged to a monoblock with spools. This construction gives the advantages of high flexibility in inlet block schemes, combined with the reliability and simplicity of monoblock spool valve construction, eliminating the risk of spools blocking due to overtightening of tie rods or the risk of leakage between sections. The spool monoblock is a 2 or 3 position, 4 ways, direct acting splengid operated type. All sections have direct acting solenoid operated type. All sections have threaded ports at the top and removable plugs for tank connections to allow the installation of flanged blocks with additional functions like crossover reliefs, reliefs to tank, relief and anticavitations, counterbalance valves, P.O. checks, flow restrictors and flow regulators. All sections are equipped with standard push button override and they can be equipped with lever for manual use.

HOW ORDER IT

To order an assembled block, contact AFT sales network specifying the part numbers following page 19.90.900 path.

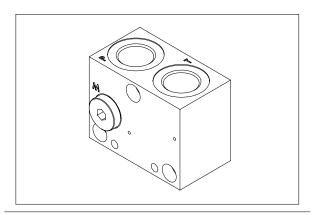
For special versions please contact AFT sales network.

To order the separate parts please refer to each catalogue page.

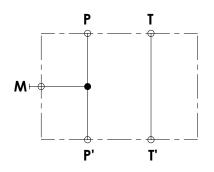
SFNL-060-ZNNN-01

P, T PORTS M PORTS





HYDRAULIC SCHEME



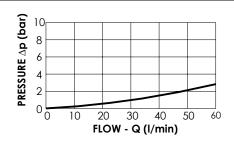
This inlet section is equipped with two thread ports (P, T) available in two different types G 1/2" or 3/4"-16 UNF plus a third threaded port M for pressure measuring available in G 1/4" or 7/16"-20.

The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

TECHNICAL DATA

| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 0,3 Kg |

PRESSURE DROP



ORDERING DETAILS: SEPARATE ELEMENTS

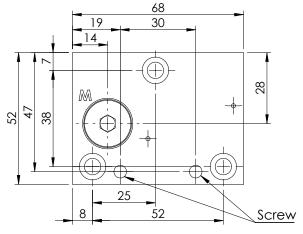


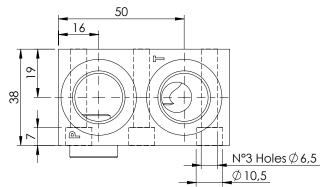
MATERIAL TYPE

| Α | Steel zinc-platea (320 bar) | | | |
|-----------|------------------------------|---------------|--------------|--|
| Z | Aluminium anodized (210 bar) | | | |
| | | | | |
| *** PORTS | | | | |
| | P line | T line | M | |
| G12 | G 1/2" | G 1/2" | G 1/4" | |
| U34 | 3/4"-16 UNF | 3/4"-16 UNF | 7/16"-20 UNF | |
| | | | | |

| _ | QUICK CODI | |
|---|------------------------|----------|
| | DESCRIPTION | CODE |
| | SFNL-060-ZNNN-01-G12-N | SF000004 |

OVERALL DIMENSIONS



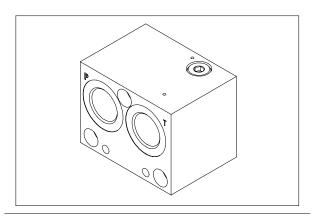


Rev. 04/19

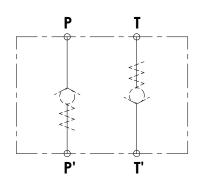
SFNL-060-ZNNN-02

CHECK VALVE OPTIONS





HYDRAULIC SCHEME

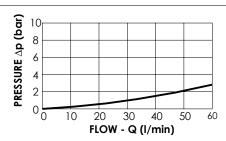


This inlet section is equipped with threaded ports (P, T) available in two different sizes G 1/2" or 3/4"-16 UNF, M ports is not available in this inlet section. The ports have extra threads to allow the installation of check valve on P and T ports. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

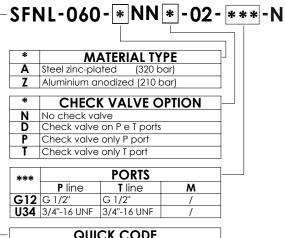
TECHNICAL DATA

| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 0,4 Kg |

PRESSURE DROP

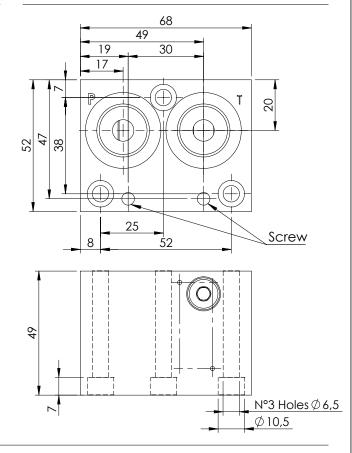


ORDERING DETAILS: SEPARATE ELEMENTS



| QUICK COD | E |
|------------------------|----------|
| DESCRIPTION | CODE |
| SFNL-060-ZNNN-02-G12-N | SF000008 |
| Check valve on P | CD000181 |
| Check valve on T | CD000175 |

OVERALL DIMENSIONS

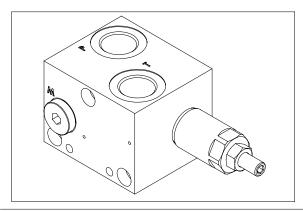


19.10.120 Rev. 04/19

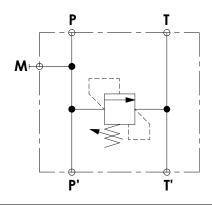
SFNL-060-ZNNN-03

RELIEF VALVE M PORT



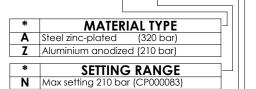


HYDRAULIC SCHEME



ORDERING DETAILS: SEPARATE ELEMENTS

SFNL-060-*N**-03-***-N



| * | ADJUSTMENT OPTION |
|---|--------------------------------|
| | |
| В | Max setting 350 bar (CP000082) |
| | Max setting 110 bar (CP000084) |
| | |

Screw adjustment Knob adjustment

| *** | | PORTS | |
|-----|-------------|---------------|--------------|
| | P line | T line | M |
| G12 | G 1/2" | G 1/2" | G 1/4" |
| U34 | 3/4"-16 UNF | 3/4"-16 UNF | 7/16"-20 UNF |

| QUICK CODE | | |
|------------------------|----------|--|
| DESCRIPTION | CODE | |
| SFNL-060-ZNNN-03-G12-N | SF000003 | |

This inlet section is equipped with threaded ports (P, T) available in two different sizes G 1/2" or 3/4"-16 UNF, an M ports is available in sizes G 1/4" or 9/16-18 UNF.

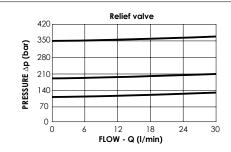
It is also present a with relief valve with adjustable setting, the adjustment is made by socket screw; the max flow on the relief valve is 30 l/min.

The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

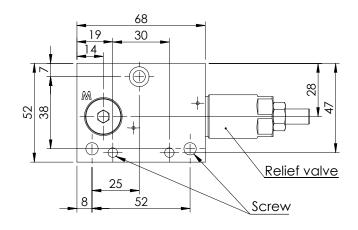
TECHNICAL DATA

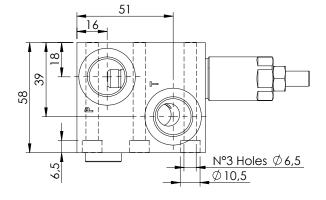
| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 0,6 Kg |

PRESSURE DROP



OVERALL DIMENSIONS

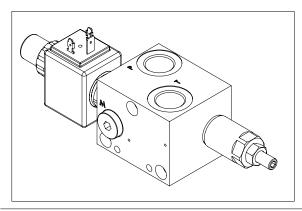




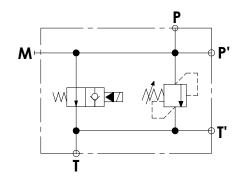
SFNL-060-ZNNN-05

RELIEF VALVE UNLODING VALVE





HYDRAULIC SCHEME



This inlet section is equipped with threaded ports (P, T) available in two different sizes G 1/2" or 3/4"-16 UNF, an M ports is available in sizes G 1/4" or 9/16-18 UNF.

A with relief valve with adjustable setting protect from peak pressure; the max flow on the relief valve is 30 l/min.

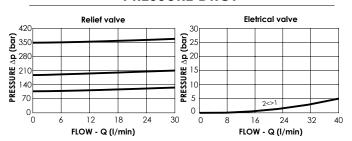
A solenoid valve normally open allow to unload the system and is equipped with manual override, max flow on the solenoid valve is 40 l/min.

The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

TECHNICAL DATA

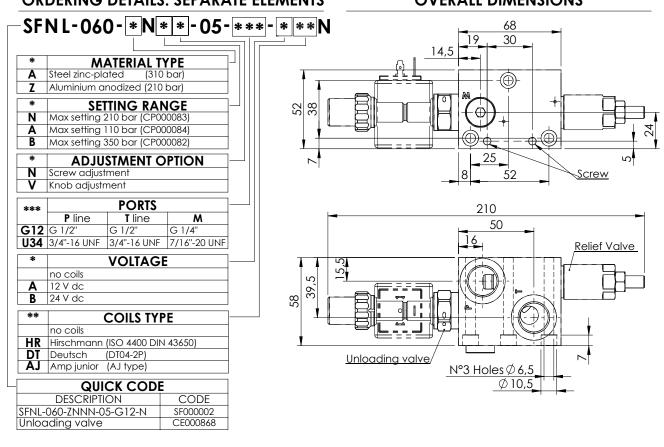
| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 0,75 Kg |

PRESSURE DROP



ORDERING DETAILS: SEPARATE ELEMENTS

OVERALL DIMENSIONS

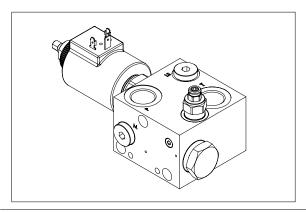


19.10.140 Rev. 04/19

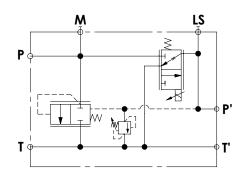
SFNL-060-ZDNN-07

PROPORTIONAL COMPENSATED FLOW REGULATOR





HYDRAULIC SCHEME



This inlet section is equipped with threaded ports (P, T) available in two different sizes G 1/2" or 3/4"-16 UNF, an M ports is available in sizes G 1/4" or 9/16-18 UNF; an LS port allows to measure of the load pressure.

A proportional flow regulator with external flow compensator controls the meetering, the maximum flow is 40 l/min; when not energized the compensator is unloading the flow.

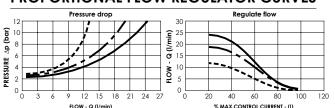
A relief valve with adjustable setting protect from peak of pressure

The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

TECHNICAL DATA

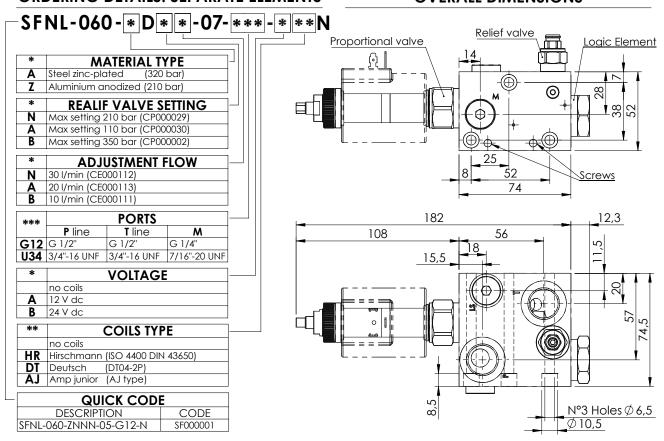
| 1 |
|---------------------------|
| 210/320 bar |
| 60 I/min |
| Mineral oil DIN 51524 |
| 10-500 mm ² /s |
| -25°C/75°C |
| -25°C/60°C |
| 0,75 Kg |
| |

PROPORTIONAL FLOW REGULATOR CURVES



ORDERING DETAILS: SEPARATE ELEMENTS

OVERALL DIMENSIONS



EBN series - MONOBLOCK

LDNP-060-NNNN

CAST-IRON MANIFOLD



In LDNS/P-030-C plug are included in the manifold

spool's section from 1 to 8, each section is equipped with side monting holes for lever option and with treaded holes at the top for flangeable modular valve. There are also two removable plugs connecting to a T line to allow to flange special blocks.

The standard version has G 3/8" ports and can be supplied

The monoblock valve can be ordered with a number of

The standard version has G 3/8" ports and can be supplied with top blocks with 9/16"-18 UNF (SAE6) or M16x1,5.

The manifold it is made with cast-iron and protected from corrosion with zinc-plating surface treatment.

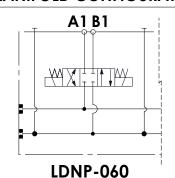
The inlet face has 3 threaded holes to flange an inlet block

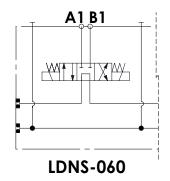
The inlet face has 3 threaded holes to flange an inlet block that can be customized for each application, giving high flexibility to the project.

TECHNICAL DATA

| Max pressure | 320 bar |
|-------------------------------|-------------------|
| Rated flow | 60 I/min |
| Material | Cast-iron |
| Surface treatment | Zinc-plated black |
| Weight for single section | 1,6 kg |
| Wight for additional sections | + 1 Kg each |

MANIFOLD CONFIGURATIONS



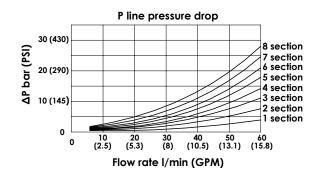


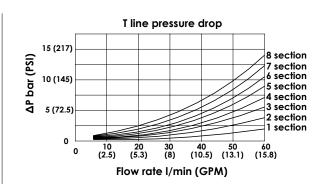
ORDERING DETAILS: SEPARATE ELEMENTS

| | | | | - | |
|-----|------------------------------|------------------------------|--------------|----------|--|
| * | TYPE | OF MANI | FOLD |]-' | |
| S | Series conne | ction | |]] | |
| P | Parallel conn | ection | | | |
| ** | NUME | BER OF SE | CTION | | |
| 01 | manifold with | n one section | | | |
| 02 | manifold with | n two sections | S | | |
| 03 | manifold with | manifold with three sections | | | |
| 04 | manifold with four sections | | | | |
| 05 | manifold with five sections | | | | |
| 06 | manifold with six sections | | | | |
| 07 | manifold with seven sections | | | | |
| 80 | manifold with | n eight sectio | ns | | |
| *** | | PORTS | | | |
| | P line | T line | M | 1 | |
| G38 | G 3/8" | G 3/8" | G 1/4" | 1 | |
| U09 | 9/16"-18 UNF | 9/16"-18 UNF | 7/16"-20 UNF | = | |

| QUICK CODE | | | | |
|----------------------|----------|--|--|--|
| DESCRIPTION | CODE | | | |
| LDNP-060-NNNN-01-G38 | LD000156 | | | |
| LDNP-060-NNNN-02-G38 | LD000155 | | | |
| LDNP-060-NNNN-03-G38 | LD000147 | | | |
| LDNP-060-NNNN-04-G38 | LD000146 | | | |
| LDNP-060-NNNN-05-G38 | LD000154 | | | |
| LDNP-060-NNNN-06-G38 | LD000153 | | | |
| LDNP-060-NNNN-07-G38 | LD000157 | | | |
| LDNP-060-NNNN-08-G38 | LD000158 | | | |

MONOBLOCK PRESSURE DROP





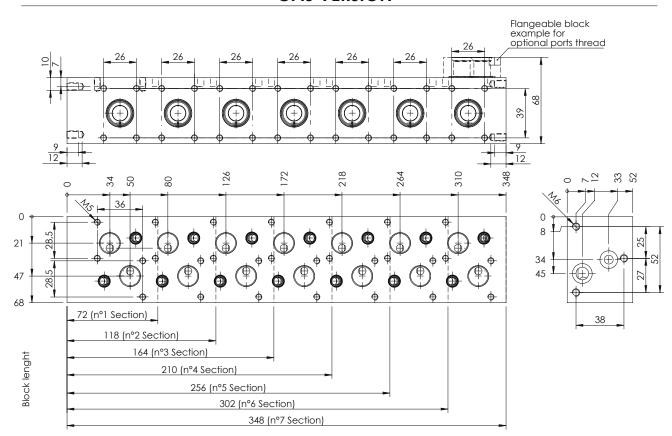
19.10.200 Rev. 04/19

LDNS-060-NNNN

CAST-IRON MANIFOLD

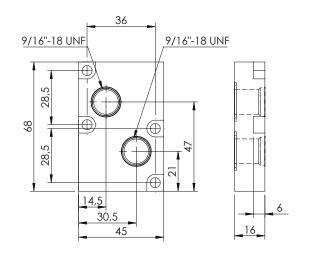


GAS VERSION



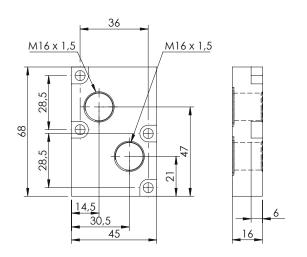
SAE VERSION

METRIC VERSION



This top flangeable block transform the monoblock to a UNF version.

Quick code: MP000096



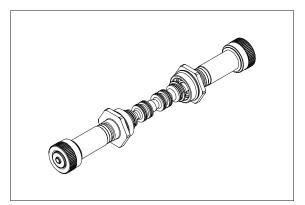
This top flangeable block transform the monoblock to a Metric version.

Quick code: MP000097

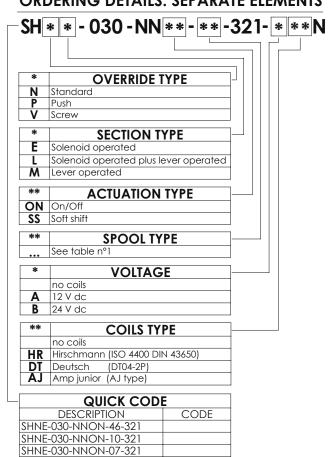
SHNE-030-NNON

30 L/MIN SOLENOID VALVE





ORDERING DETAILS: SEPARATE ELEMENTS



This spool group is rated for 30 lpm and for a maximum pressure of 320 bar; the spool is actuated by on off tubes and can be ordered with different hydraulic schemes. Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

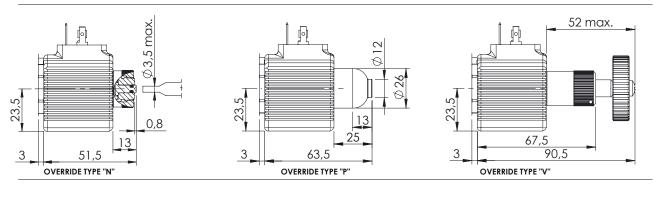
TECHNICAL DATA

| Max pressure | 320 bar |
|--------------------------|-----------------------|
| Rated flow | 30 I/min |
| Duty cycle | 100 % ED |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,15 Kg |
| Weight with two solenoid | 0,12 kg |

HYDRAULIC SYMBOLS

| Table | n°1 | | | | |
|-----------|-----------|---|---|------------------------|---|
| SPC CC | OOL DE | HYDRAULIC SCHEME | | TRANSITORY POSITION | |
| 4 | 16 | A B T T T b | | | |
| 1 | 0 | a A B | | | |
| 0 | 7 | a B A B A B A B A B A B A B A B A B A B | | | |
| SPC | DOL DE | HYDRAULIC SCHEME | | TRANSITORY POSITION | |
| а | b | a b | | а | b |
| 23 | | a AB TT | MAB TTT b | | |
| 21 | | a A B W | M B b | | |
| 22 | | a A B | M B B B B B B B B B B B B B B B B B B B | | |
| 17 | | o ABW WAB | | | |
| 18 | | a A B W | MA B b | | |

OVERRIDE TYPE



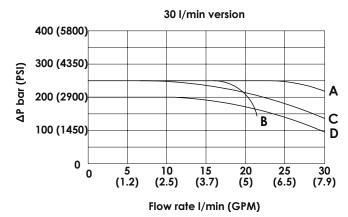
19.10.300 Rev. 04/19

SHNE-030-NNON

30 L/MIN SOLENOID VALVE



PERFORMANCE LIMITS CURVES - STANDARD SECTION



| Spool type | Performance limits curve |
|---------------|--------------------------|
| 46 | A |
| 10 | Α |
| 07 | В |
| 23 | A |
| 21 | A |
| 22 | Α |
| 17 | С |
| 18 | D |

The tests are carried out with hot solenoids , powered with 90 % of nominal voltage, with 50 °C fluid temperature. The fluid used is mineral oil having a viscosity of 46 mm² / s @ $40\ ^{\circ}$ C .

The values in the diagram refer to tests carried out with flow simultaneously in both directions (P > A, B > T). In cases of schemes 4/2 or 4/3 used with the flow in one direction only the performance can change.

PRESSURE DROP CURVES - STANDARD SECTION

30 I/min version

15 (215) 10 (145) 5 (70) 0 5 10 15 20 25 30 (1.2) (2.5) (3.7) (5) (6.5) (7.9)

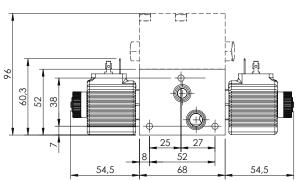
| Flow | rate | I/min | (GPM) |
|-------|-------|------------|----------|
| 11011 | I GIC | 1/ 1111111 | (01,741) |

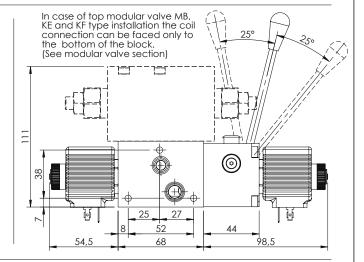
| Spool | Pressure drop curve | | | | |
|---------------|---------------------|-----|-----|-----|-----|
| Spool type | P>A | P>B | A>T | B>T | P>T |
| 46 | 3 | 3 | 4 | 4 | / |
| 10 | 3 | 3 | 5 | 5 | / |
| 07 | 2 | 2 | 1 | 1 | 2 |
| 23 | / | 3 | 4 | / | / |
| 21 | / | 3 | 5 | / | / |
| 22 | 2 | / | / | 1 | / |
| 17 | / | 3 | 4 | / | / |
| 18 | / | 2 | 3 | / | / |

The diagram shows the performance limit curve of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 $^{\circ}\text{C}$; the tests are performed at a 40 $^{\circ}\text{C}$ temperature

OVERALL DIMENSION - STANDARD SECTION

In case of top modular valve MA or MC type installation the coil connection can be faced to the top or to the bottom of the block. (See modular valve section)

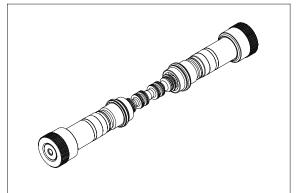




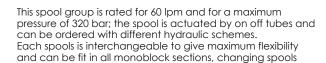
SHNE-060-NNON

60 L/MIN SOLENOID VALVE





TECHNICAL DATA



require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

| Max pressure | 320 bar |
|--------------------------|-----------------------|
| Rated flow | 60 I/min |
| Duty cycle | 100 % ED |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,2 Kg |
| Weight with two solenoid | 0,4 kg |

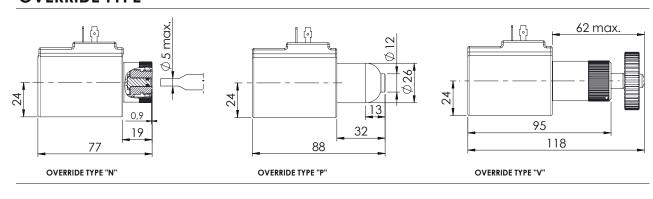
HYDRAULIC SYMBOLS

| Table | n°1 | | | | |
|-----------|-----------|---------------------|---|------------------------|---|
| | OOL DE | HYDRAULIC SCHEME | | TRANSITORY POSITION | |
| 46 | | A B T T T T D | | | |
| 1 | 0 | a A B | | | |
| 0 | 7 | a P | T W b | | |
| SPC CO | OOL DE | HYDRAULIC SCHEME | | TRANSITORY POSITION | |
| а | b | а | b | а | b |
| 23 | | a AB TTPT | W A B B B B B B B B B B B B B B B B B B | | |
| 21 | | A B P T | M B b | | |
| 22 | | a A B W | Mark B | | |
| 17 | | a → A B W | WXA B | | |
| 18 | | a A B W | W P T b | XHI | |

ORDERING DETAILS: SEPARATE ELEMENTS

| 2H | * * - 060 - NN | ** = * * | -32 | - - | * | * |
|----------|----------------------------|---------------|---|---------|---|---|
| | | | | | _ | |
| | | | \neg | | | |
| * | OVERRIDE : | ГҮРЕ | $\dashv \sqcup$ | | | |
| N | Standard | | | | | |
| Р | Push | | | | | |
| V | Screw | | | | | |
| * | SECTION T | YPE | | | | |
| Е | Solenoid operated | | | | | |
| L | Solenoid operated plus I | ever operated | T | | | |
| M | Lever operated | | | | | |
| ** | ACTUATION | TYPF | لــــــــــــــــــــــــــــــــــــــ | | | |
| ON | On/Off | | 1 | | | |
| SS | Soft shift | | | | | |
| ** | SPOOL TY | 'PF | | | | |
| ••• | See table n°1 | | | | | |
| * | VOLTAG | · E | | | | |
| | no coils | <u>'</u> | | | | |
| Α | 12 V dc | | + | | | |
| В | 24 V dc | | | | | |
| ** | COULCEY | D F | _ | | | |
| 4.4. | no coils | re . | | | | |
| HR | Hirschmann (ISO 4400 DI | NI 43450) | + | | | |
| DT | Deutsch (DT04-2P) | 14 43030) | - | | | |
| ÄJ | Amp junior (AJ type) | | - | | | |
| | / 411P Jornior (/ 13 Type) | | _ | | | |
| | QUICK COD | E | | | | |
| | DESCRIPTION | CODE | | | | |
| | -060-NNON-46-321 | | | | | |
| NI IN IE | -060-NNON-10-321 | | | | | |

OVERRIDE TYPE



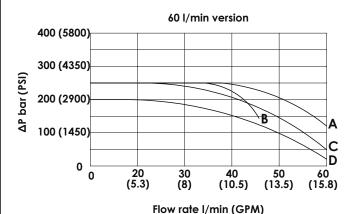
19.10.320 Rev. 04/19

SHNE-060-NNON

60 L/MIN SOLENOID VALVE



PERFORMANCE LIMIT CURVES - STANDARD SECTION

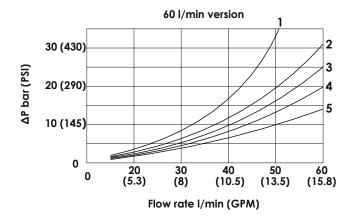


| Spool type | Performance limits curve |
|---------------|--------------------------|
| 46 | A |
| 10 | A |
| 07 | В |
| 23 | Α |
| 21 | Α |
| 22 | Α |
| 17 | С |
| 18 | D |

The tests are carried out with hot solenoids, powered with 90 % of nominal voltage, with 50 ° C fluid temperature. The fluid used is mineral oil having a viscosity of 46 mm² / s @ 40 ° C.

The values in the diagram refer to tests carried out with flow simultaneously in both directions (P > A, B > T). In cases of schemes 4/2 or 4/3 used with the flow in one direction only the performance can change.

PRESSURE DROP CURVES - STANDARD SECTION



| Spool type | Pressure drop curve | | | | | |
|---------------|---------------------|-----|-----|-----|-----|--|
| type | P>A | P>B | A>T | B>T | P>T | |
| 46 | 3 | 3 | 4 | 4 | / | |
| 10 | 3 | 3 | 5 | 5 | / | |
| 07 | 2 | 2 | 1 | 1 | 2 | |
| 23 | / | 3 | 4 | / | / | |
| 21 | / | 3 | 5 | / | / | |
| 22 | 2 | / | / | 1 | / | |
| 17 | / | 3 | 4 | / | / | |
| 18 | / | 2 | 3 | / | / | |

The diagram shows the performance limit curve of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 $^{\circ}C$; the tests are performed at a 40 $^{\circ}C$ temperature

OVERALL DIMENSION - STANDARD SECTION

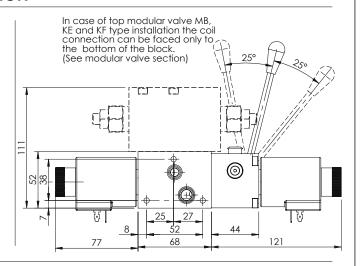
top or to the bottom of the block. (See modular valve section)

52

77

In case of top modular valve MA

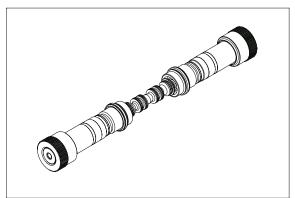
or MC type installation the coil connection can be faced to the

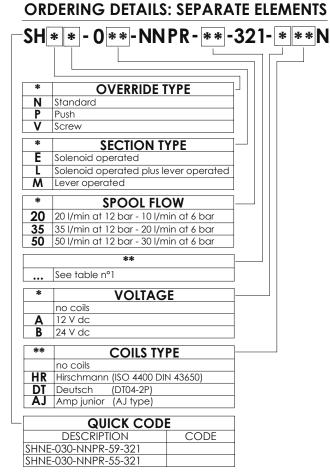


SHNE-050-NNPR

50 L/MIN PROPORTIONAL SOLENOID VALVE







This spool group is rated for 50 lpm and for a maximum pressure of 320 bar; the spool is actuated by proportional tubes and can be ordered with different hydraulic schemes. Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

TECHNICAL DATA

| Max pressure | 320 bar |
|--------------------------|--------------------------------|
| Rated flow | 50 I/min |
| Duty cycle | 100 % ED |
| Max current | 1.76A(12 V dc) 0.88A (24 V dc) |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,2 Kg |
| Weight with two solenoid | 0,4 kg |

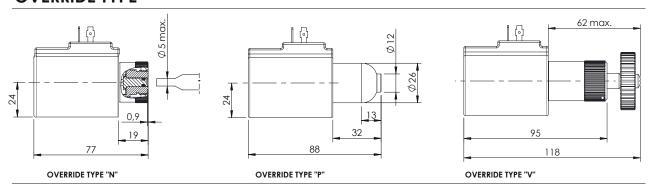
HYDRAULIC SYMBOLS

| Table n°1 | | |
|---------------|---------------------|------------------------|
| SPOOL CODE | HYDRAULIC SCHEME | TRANSITORY POSITION |
| 59 | A B T T T T D D D | |
| 55 | a A B | |
| | | |
| SPOOL | HYDRAULIC | TRANSITORY |

| SPOOL CODE | | HYDRAULIC SCHEME | | TRANSITORY POSITION | |
|---------------|----|---------------------|----------|------------------------|-------------------|
| а | b | а | b | а | b |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | СО | CODE | CODE SCH | CODE SCHEME | CODE SCHEME POSIT |

For single solenoid operation please contact AFT sales network.

OVERRIDE TYPE

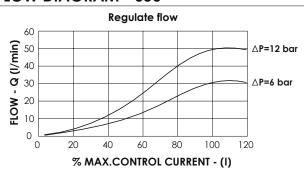


SHNE-050-NNPR

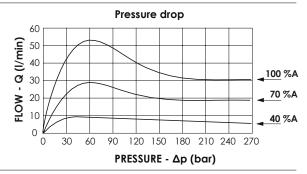
50 L/MIN PROPORTIONAL SOLENOID VALVE



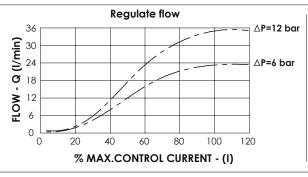
FLOW DIAGRAM - 050



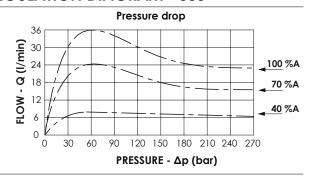
REGULATION DIAGRAM - 050



FLOW DIAGRAM - 035

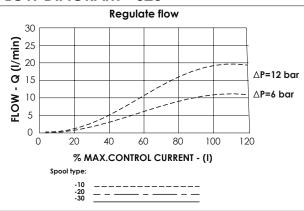


REGULATION DIAGRAM - 035

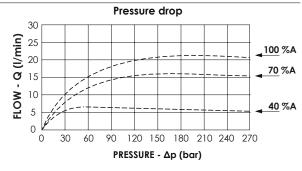


FLOW DIAGRAM - 020

In case of top modular valve MA or MC type installation the coil connection can be faced to the top or to the bottom of the block.



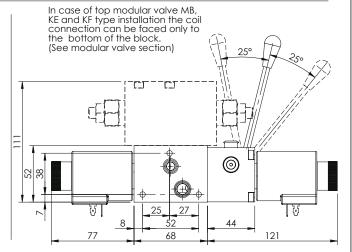
REGULATION DIAGRAM - 020



The diagram shows the performance limit curve of a standard section. The fluid used is mineral oil with viscosity of 46 mm²/s @ 40 °C ; the tests are performed at a 40 °C temperature.

OVERALL DIMENSION - STANDARD SECTION

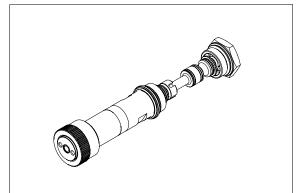
(See modular valve section)

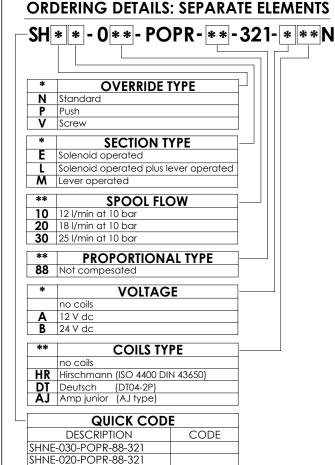


SHNE-030-POPR

30 L/MIN PROPORTIONAL FLOW UNLOADING







The solenoid valve can be ordered with 3 types of ports for connection nipples, G 3/8" 9/16"-18 UNF (SAE6) and M16x1, 5. Spool actuation is electrical and the center position is maintained through centering springs with calibrated length, upon termination of the solenoid action, springs immediately reposition the cursor in the central position. The solenoids are only available in the continues current (the most common strains); the coil will be supply with terminals DIN 43650 ISO 4400 (for stadard versions). The valve have cast iron body with black galvanizing surface treatment with sealant.

TECHNICAL DATA

| Max pressure | 320 bar |
|--------------------------|--------------------------------|
| Rated flow | 25 I/min |
| Duty cycle | 100 % ED |
| Max current | 1.76A(12 V dc) 0.88A (24 V dc) |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 2 Kg |
| Weight with two solenoid | 2,5 kg |

TECHNICAL FEATURES

| Spool Flow | Rated flow with 10 bar ΔP | Maximum flow | Max. operating pressure |
|---------------|-----------------------------------|-----------------|-------------------------|
| 10 | 10 | 12 | 320 |
| 20 | 16 | 18 | 320 |
| 30 | 23 | 28 | 320 |

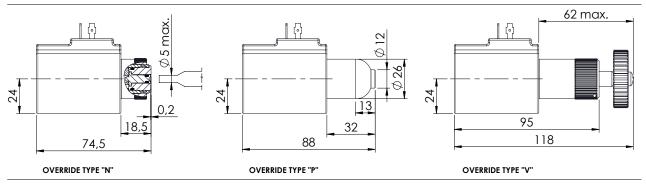
HYDRAULIC SYMBOLS

Table n°1

| SPOOL CODE | HYDRAULIC SCHEME | TRANSITORY POSITION |
|---------------|---------------------|------------------------|
| 88 | T W | T X X |
| | | |

OVERRIDE TYPE

SHNE-010-POPR-88-321



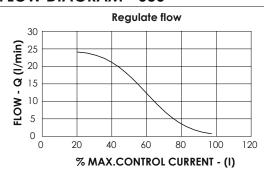
19.10.370 Rev. 04/19

SHNE-030-PRPO

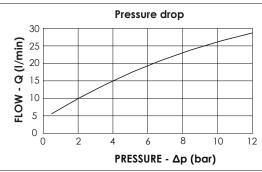
30 L/MIN PROPORTIONAL FLOW UNLOADING



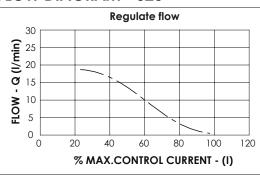
FLOW DIAGRAM - 030



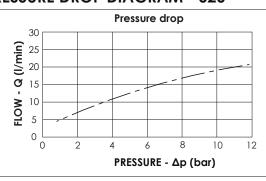
PRESSURE DROP DIAGRAM - 030



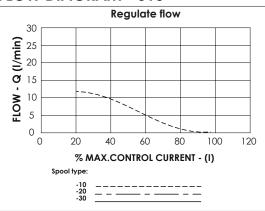
FLOW DIAGRAM - 020



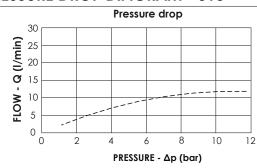
PRESSURE DROP DIAGRAM - 020



FLOW DIAGRAM - 010



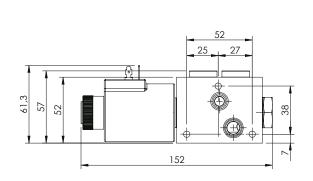
PRESSURE DROP DIAGRAM - 010

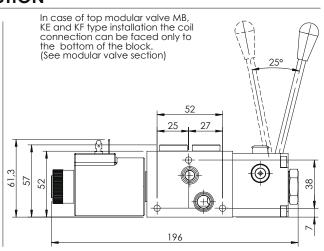


The diagram shows the performance limit curve of a standard section. The fluid used is mineral oil with viscosity of 46 mm²/s @ 40 °C ; the tests are performed at a 40 °C temperature.

OVERALL DIMENSION - STANDARD SECTION

In case of top modular valve MA or MC type installation the coil connection can be faced to the top or to the bottom of the block. (See modular valve section)

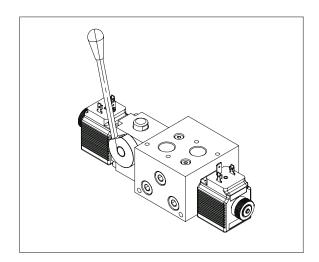




EBN series - LEVER SECTION

MANUAL LEVER





The lever option allow to operate manually the spool and can be ordered for all hydraulic schemes; in the standard version it is installed between monoblock and B port side coil. The lever is normally installed on the monoblock port side but can be installed also rotated of 180°; , in each of these two positions the lever can be mounted vertical or horizontal simply removing the lever and reinstalling.

The lever is not engaged during solenoid operation and doesn't move when a coil is energized.

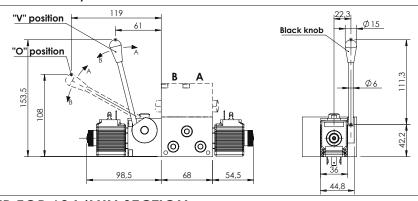
TECHNICAL DATA

| Tabella generale | | |
|-----------------------------|-------------|--|
| Max pressure | 210/320 bar | |
| Max pressure series version | 210 bar | |
| Rated flow | 30/60 l/min | |
| Duty cycle | 100 % ED | |
| Weight more than standard | 2 Kg | |
| Weight more than standard | 2,5 kg | |

OVERALL DIMENSIONS/ LEVER FOR 30 L/MIN SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option contact AFT sales network.

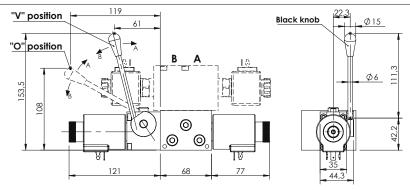
contact AFT sales network.
The lever can be easily positioned vertical or horizontal by unscrewing it from the rotating shaft.



OVERALL DIMENSIONS/ LEVER FOR 60 L/MIN SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option contact AFT sales network.

The lever can be easily positioned vertical or horizontal by unscrewing it from the rotating shaft.



OVERALL DIMENSION/ LEVER FOR 30 L/MIN UNLOADING SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option

contact AFT sales network.
The lever can be easily positioned vertical or horizontal by unscrewing it from the rotating shaft.

"O" position 61 Red knob 015

"O" position 046

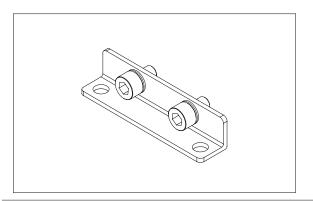
52 68 76 35 44,3

19.10.400 Rev. 04/19

EBN series - MOUNTING PART SECTION

MOUNTING ELEMENTS



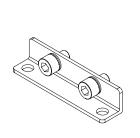


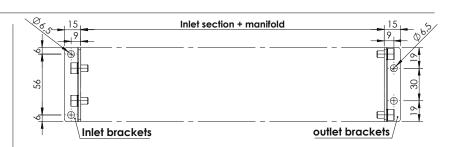
These parts are used to mount the directional valve on the application or to install modular valves and inlet section on the monoblock.

TECHNICAL DATA

| Screw type | ISO 4762 |
|---------------------------|-----------------------|
| Thread type | coarse thread |
| Standard screw | resistence class 8.8 |
| High resistence screw | resistence class 12.9 |
| Standard screw treatment | zinc-plated (white) |
| High res. screw treatment | Anodized (black) |

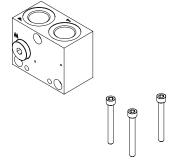
MOUNTING BRACKETS





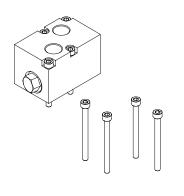
| Mounting brackets | Screw lenght (mm) | Reference | Tightening Torque |
|-------------------|-------------------|---------------------|----------------------|
| PV000371 | M6x10 | AV000015 + PR000129 | 6 - 7 N/m |

MOUNTING INLET SECTION



| Inlet section | Screw lenght (mm) | Reference | Tightening Torque |
|---------------|----------------------|-----------|----------------------|
| SF000004 | M6X40 | AV000051 | 6 - 7 N/m |
| SF000016 | M6X50 | PE000100 | 6 - 7 N/m |
| SF000003 | M6X60 | AV000074 | 6 - 7 N/m |
| SF000002 | M6X60 | AV000074 | 6 - 7 N/m |
| SF000001 | M6X75 | PE000418 | 6 - 7 N/m |

FIXING STACKING MODULES

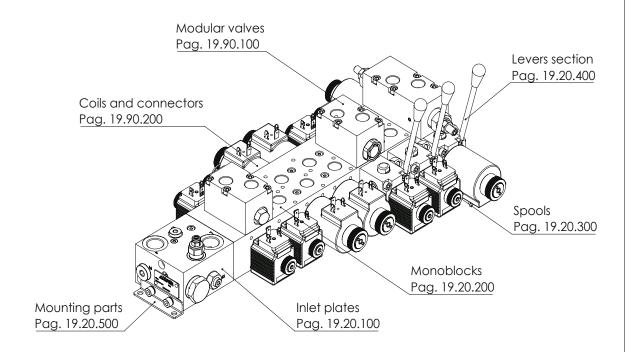


| Flangiable valve | Screw lenght (mm) | Reference | Tightening Torque |
|---------------------|----------------------|-----------|----------------------|
| MP | M5x16 | AV000035 | 3 - 4 N/m |
| MA, MC and MB | M5x45 | PE000148 | 3 - 4 N/m |
| KE and MF | M5x60 | AV000016 | 3 - 4 N/m |

EBL series

MONOBLOCK LOAD SENSING VALVE **ON-OFF OR PROPORTIONAL**





FEATURES

- Compact dimensions
- Low weight
- Custom spools Custom inlet blocks
- LS line on each spool section
- Sandwich valves for extra functions Cast iron monoblock and aluminum inlet block
- for standard applications
- High resistance cast iron monoblock and steel inlet block for high pressure systems
 Optional levers for manual operation
- No leak risk between sections
- Spools not under rod tension
- Zinc plated/anodized components for corrosion resistance

SPECIFICATION\ DESCRIPTION

| MAXIMUM OPERATING PRESSURE | Steel inlet block: 320 bar (4600 PSI) Aluminium inlet block: 210 bar (3045 PSI) | |
|----------------------------|--|--|
| MAXIMUM TANK PRESSURE | 20 bar (290 PSI) | |
| RATED FLOW | 030 series: 30 I/min (7.9 GPM) 060 series: 60 I/min (15.8 GPM) | |
| COIL POWER | 030 series: 26 W 060 series: 33 W | |
| VOLTAGE | 12 Vdc, 24 V DC, others on request | |
| COIL CONNECTOR | DIN43650, AMP Junior, Deutsch DT04-2P | |
| PORTS | Inlet: G1/2", 1/2 JIS, 7/8-14 UNF-2B (SAE#10) Outlet: G3/8",3/8 JIS, 3/4-16 UNF-2B (SAE#8) | |
| OPERATING TEMPERATURE | NBR (ISO 1629) seals: -30, +80 °C FKM (ISO 1629) seals: -20, +110 °C | |
| FILTRATION | ISO 4406:1999: class 19/17/14 NAS 1638: class 8 | |
| MOUNTING POSITION | No restrictions | |
| MATERIAL | Spool body: cast iron Spool: Herdened and grounded steel Inlet block: Aluminium or steel | |
| SURFACE TREATMENT | Steel: zinc plating Aluminium: anodization | |

EBL series is a new directional load sensing valve that has innovative features in terms of performance, dimension, manufacturing reliability and customization. The valve consists in an inlet block flanged to a monoblock with spools. This construction gives the advantages of high flexibility in inlet block schemes, combined with the reliability and simplicity of monoblock spool valve construction, eliminating the risk of spools blocking due to overtightening of tie rods or the risk of leakage between sections. The spool monoblock is a 2 or 3 position, 4 ways, direct acting solenoid operated type. All sections have threaded ports at the top and removable plugs for tank connections to allow the installation of flanged blocks with additional functions like crossover reliefs, reliefs to tank, relief and anticavitations, counterbalance valves, P.O. checks, flow restrictors and flow regulators. All sections are equipped with standard push button override and they can be equipped with lever for manual use.

HOW ORDER IT

To order the separate parts please refer to each catalogue page.

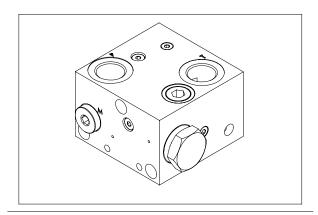
To order an assembled block, contact AFT sales network specifying the part numbers following page 19.90.900 path.

For special versions please contact AFT sales network.

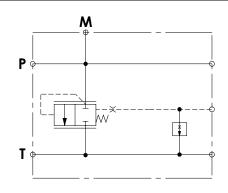
SFLL-060-ZDNN-16

P, T PORTS M PORT





HYDRAULIC SCHEME

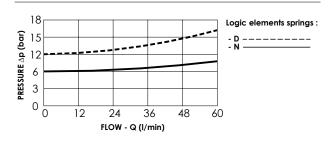


This inlet section is equipped with two thread ports (P,T) available in two different types G 1/2" or 3/4"-16 UNF plus a third threaded port M for pressure measuring available in G 1/4" or 7/16"-20. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

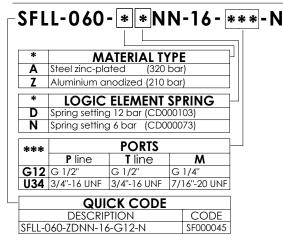
TECHNICAL DATA

| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 0,9 Kg |

PRESSURE DROP LOGIC ELEMENT



ORDERING DETAILS: SEPARATE ELEMENTS

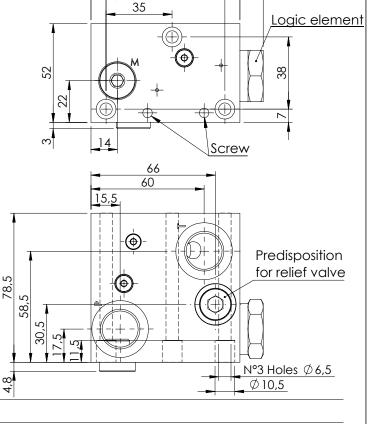


OVERALL DIMENSIONS

63

8

12,3

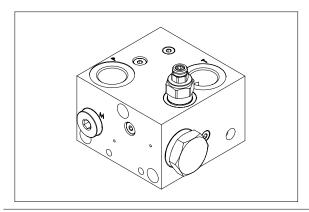


19.20.100 Rev. 04/19

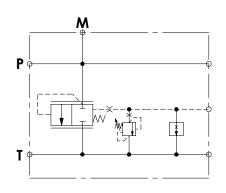
SFLL-060-ZDNN-17

RELIEF VALVE M PORT





HYDRAULIC SCHEME

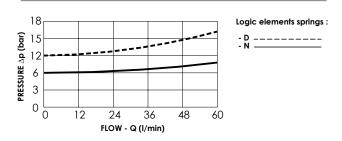


This inlet section is equipped with relief valve with adjustable setting operating on Ls signal, the adjustment is made by socket screw. This inlet section is equipped with two thread ports (P,T) available in two different types G 1/2" or 3/4"-16 UNF plus a third threaded port M for pressure measuring available in G 1/4" or 7/16"-20. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

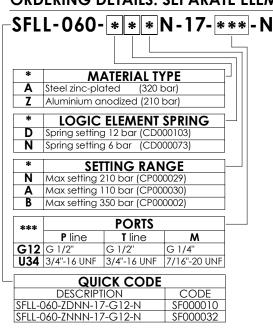
TECHNICAL DATA

| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 0,9 Kg |

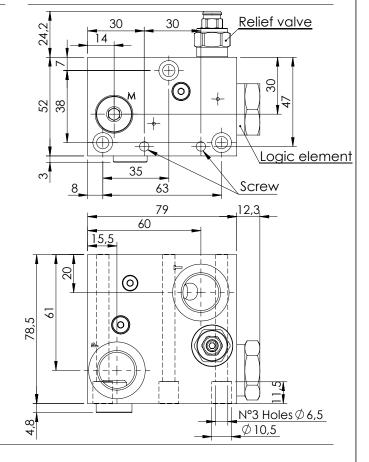
PRESSURE DROP LOGIC ELEMENT



ORDERING DETAILS: SEPARATE ELEMENTS



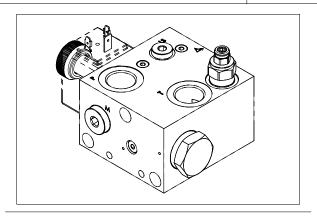
OVERALL DIMENSIONS



SFLL-060-ZDNN-19

RELIEF VALVE UNLOADING VALVE



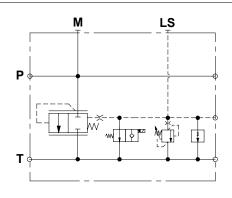


Max inlet flow 60 I/min. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar. **TECHNICAL DATA**

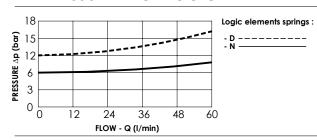
This inlet section is equipped with relief valve with adjustable setting operating on Ls signal, the adjustment is made by socket screw. It is present an unloading solenoid valve normally open with emergency operating on Ls signal. There are two thread ports (P, T) available in two different types G 1/2" or 3/4"-16 UNF plus M port available in G 1/4".

| 210/320 bar |
|-----------------------|
| 60 I/min |
| Mineral oil DIN 51524 |
| 10-500 mm²/s |
| -25°C/75°C |
| -25°C/60°C |
| 1,05 Kg |
| |

HYDRAULIC SCHEME

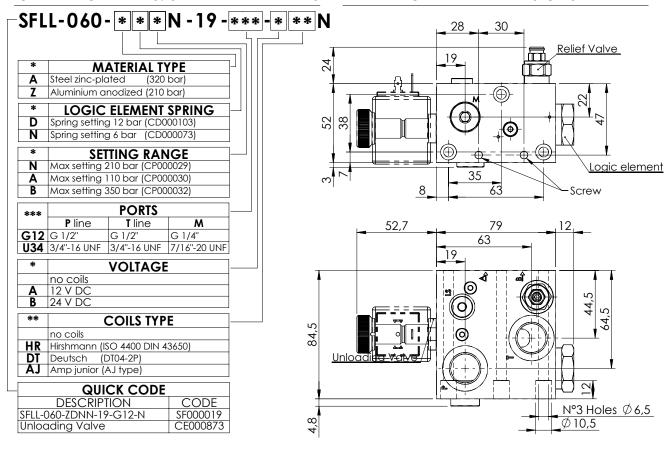


PRESSURE DROP LOGIC ELEMENT



ORDERING DETAILS: SEPARATE ELEMENTS

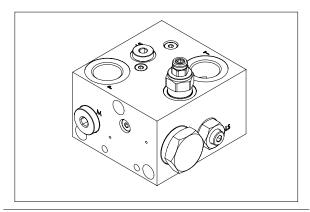
OVERALL DIMENSIONS



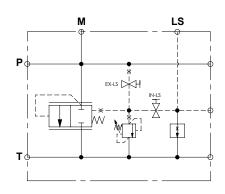
SFLL-060-ZDNN-18

RELIEF VALVE EXTERNAL OR INTERNAL LS

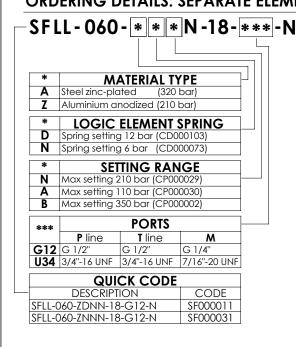




HYDRAULIC SCHEME



ORDERING DETAILS: SEPARATE ELEMENTS



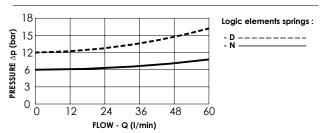
This inlet section is equipped with relief valve with adjustable setting operating on Ls signal, the adjustment is made by socket screw. It is present an unloading compensator normally closed operating with Ls signal.

There are two thread ports (P, T) available in two different types G 1/2" or 3/4"-16 UNF plus M port available in G 1/4". Max inlet flow 60 l/min. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

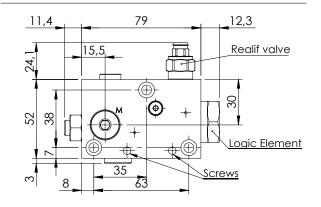
TECHNICAL DATA

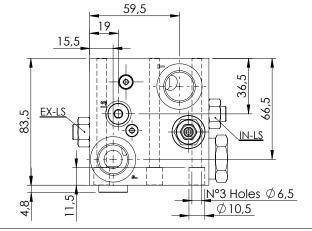
| Max pressure | 210/320 bar | |
|------------------------|-----------------------|--|
| Max pressore | 210/020 041 | |
| Rated flow | 60 I/min | |
| Hydraulic fluid | Mineral oil DIN 51524 | |
| Fluid viscosity | 10-500 mm²/s | |
| Fluid temperature | -25°C/75°C | |
| Enviroment temperature | -25°C/60°C | |
| Weight | 1 Kg | |

PRESSURE DROP LOGIC ELEMENT



OVERALL DIMENSIONS



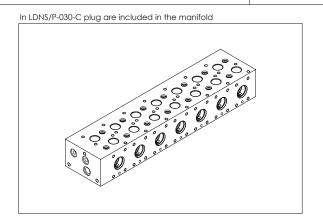


Rev. 04/19

LDLP-060-NNNN

CAST-IRON MANIFOLD





The monoblock valve can be ordered with a number of spool's section from 1 to 7, each section is equipped with side monting holes for lever option and with treaded holes at the top for flangeable modular valve. There are also two removable plugs connecting to a T line to allow to flange special blocks.

The standard version has G 3/8" ports and can be supplied.

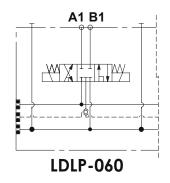
The standard version has G 3/8" ports and can be supplied with top blocks with 9/16"-18 UNF (SAE6) or M16x1,5. The manifold it is made with cast-iron and protected from corrosion with zinc-plating surface treatment.

The inlet face has 3 threaded holes to flange an inlet block that can be customized for each application, giving high flexibility to the project.

TECHNICAL DATA

| Max pressure | 320 bar | |
|-------------------------------|---------------------|--|
| Rated flow | 60 I/min | |
| Material | Cast-iron Cast-iron | |
| Surface treatment | Zinc-plated black | |
| Weight for single section | 1,9 kg | |
| Wight for additional sections | + 1,1 Kg each | |

MANIFOLD CONFIGURATIONS



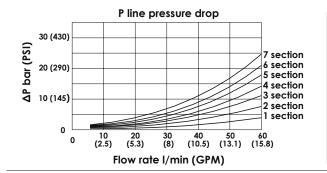
ORDERING DETAILS: SEPARATE ELEMENTS

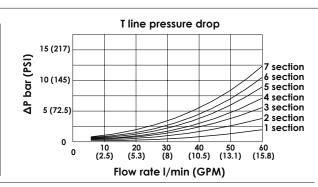
| * | TYPE OF MANIFOLD | ЦΙ | |
|----|------------------------------|----|--|
| S | Series connection | | |
| Р | Parallel connection | | |
| ** | NUMBER OF SECTION | | |
| 01 | manifold with one section | | |
| 02 | manifold with two sections | | |
| 03 | manifold with three sections | | |
| 04 | manifold with four sections | | |
| 05 | manifold with five sections | | |
| 06 | manifold with six sections | | |
| 07 | manifold with seven sections | 1 | |

| *** | PORTS | | |
|------------|--------------|---------------|--------------|
| | P line | T line | M |
| G38 | G 3/8" | G 3/8" | G 1/4" |
| U09 | 9/16"-18 UNF | 9/16"-18 UNF | 7/16"-20 UNF |

| QUICK CODE | | | | | |
|----------------------|----------|--|--|--|--|
| DESCRIPTION | CODE | | | | |
| LDLP-060-NNNN-01-G38 | LD000183 | | | | |
| LDLP-060-NNNN-02-G38 | LD000184 | | | | |
| LDLP-060-NNNN-03-G38 | LD000185 | | | | |
| LDLP-060-NNNN-04-G38 | LD000187 | | | | |
| LDLP-060-NNNN-05-G38 | LD000188 | | | | |
| LDLP-060-NNNN-06-G38 | LD000189 | | | | |
| LDLP-060-NNNN-07-G38 | LD000190 | | | | |

MONOBLOCK PRESSURE DROP





19.20.200 Rev. 04/19

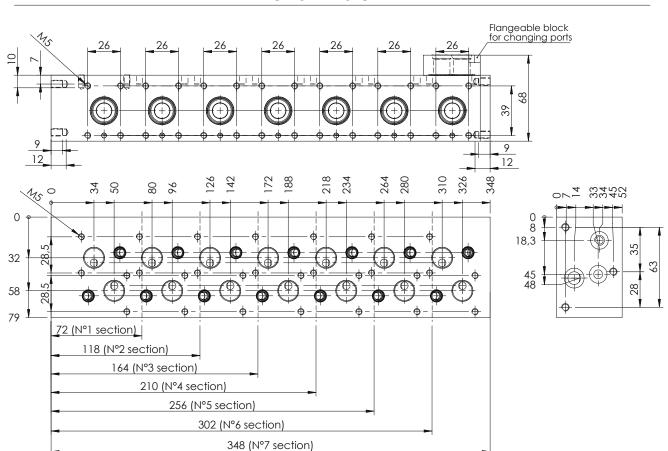
EBL series - MONOBLOCK

LDLP-060-NNNN

CAST-IRON MANIFOLD

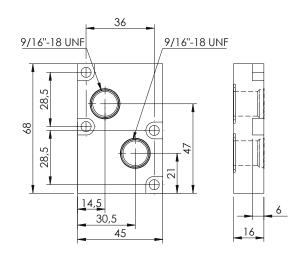


GAS VERSION



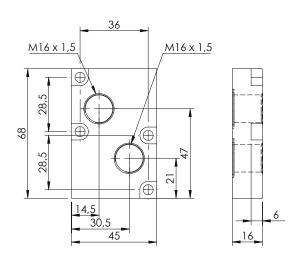
SAE VERSION

METRIC VERSION



This top flangeable block transform the monoblock to a UNF version.

Quick code: MP000096



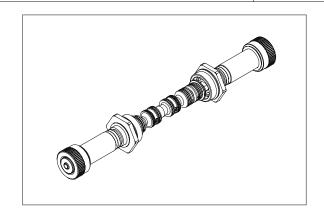
This top flangeable block transform the monoblock to a Metric version.

Quick code: MP000097

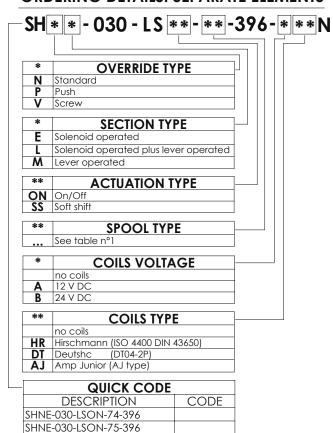
SHNE-030-LSON

30 L/MIN SOLENOID VALVE





ORDERING DETAILS: SEPARATE ELEMENTS



This spool group is rated for 30 lpm and for a maximum pressure of 320 bar; the spool is actuated by on off tubes and can be ordered with different hydraulic schemes.

Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

TECHNICAL DATA

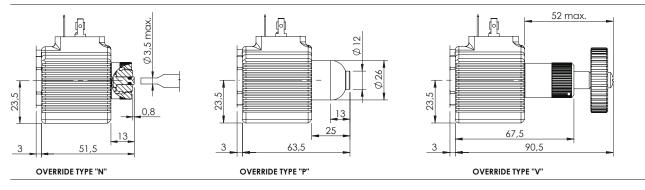
| Max pressure | 320 bar |
|--------------------------|---------------------------|
| Rated flow | 30 I/min |
| Max excitation frequency | 3 Hz |
| Duty cycle | 100 % ED |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm ² /s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,12 Kg |
| Weight with two solenoid | 0,15kg |

HYDRAULIC SYMBOLS

| ` | ا ما | n | 0 | 1 |
|----|------|---|---|---|
| .) | | П | | |

| rable | Table n°1 | | | | | | |
|-------|--|---------------------|--------|------------------------|---|--|--|
| SPO | SPOOL HYDRAULIC TRANSITO CODE SCHEME POSITIO | | SCHEME | | | | |
| 7 | ' 4 | a A B TITT b b PLST | | | | | |
| 7 | ' 5 | a A | | | | | |
| | | | | | | | |
| SPC | OOL DE | HYDRAULIC SCHEME | | TRANSITORY POSITION | | | |
| а | b | а | b | а | b | | |
| | | | | | | | |
| | | | | | | | |

OVERRIDE TYPE



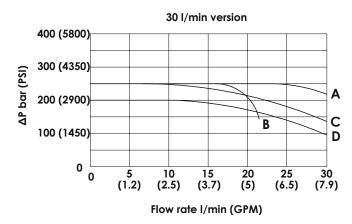
19.20.300 Rev. 04/19

SHNE-030-LSON

30 L/MIN SOLENOID VALVE



PERFORMANCE LIMITS CURVES - STANDARD SECTION

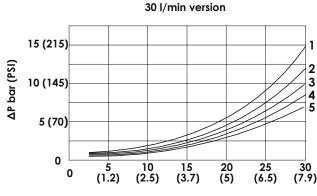


| Spool type | Performance limits curve |
|---------------|--------------------------|
| 74 | A |
| 75 | Α |
| | В |
| | Α |
| | Α |
| | Α |
| | С |
| | D |

The tests are carried out with hot solenoids , powered with 90 % of nominal voltage, with 50 °C fluid temperature. The fluid used is mineral oil having a viscosity of 46 mm² / s @ 40 °C .

The values in the diagram refer to tests carried out with flow simultaneously in both directions (P > A, B > T). In cases of schemes 4/2 or 4/3 used with the flow in one direction only the performance can change.

PRESSURE DROP CURVES - STANDARD SECTION

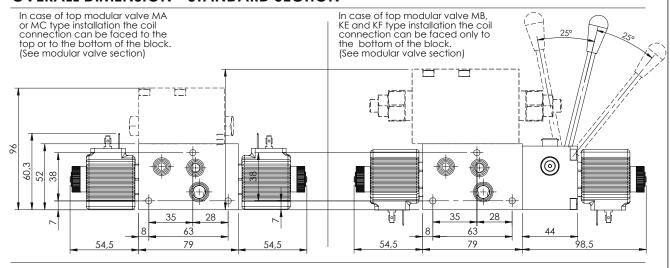


Flow rate I/min (GPM)

| Spool | Pressure drop curve | | | | |
|---------------|---------------------|-----|-----|-----|-----|
| Spool type | P>A | P>B | A>T | B>T | P>T |
| 74 | 3 | 3 | 4 | 4 | / |
| 75 | 3 | 3 | 5 | 5 | / |
| | 2 | 2 | 1 | 1 | 2 |
| | / | 3 | 4 | / | / |
| | / | 3 | 5 | / | / |
| | 2 | / | / | 1 | / |
| | / | 3 | 4 | / | / |
| | / | 2 | 3 | / | / |

The diagram shows the performance limit curve of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 $^{\circ}\text{C}$; the tests are performed at a 40 $^{\circ}\text{C}$ temperature

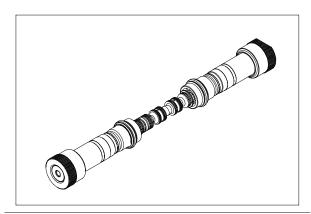
OVERALL DIMENSION - STANDARD SECTION



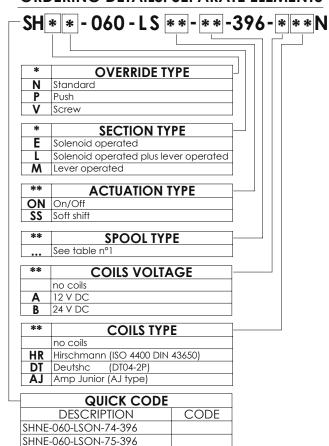
SHNE-060-LSON

60 L/MIN SOLENOID VALVE





ORDERING DETAILS: SEPARATE ELEMENTS



This spool group is rated for 60 lpm and for a maximum pressure of 320 bar; the spool is actuated by on off tubes and can be ordered with different hydraulic schemes.

Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

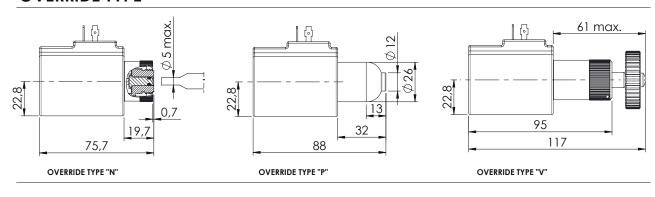
TECHNICAL DATA

| Max pressure | 320 bar |
|--------------------------|---------------------------|
| Rated flow | 60 I/min |
| Max excitation frequency | 3 Hz |
| Duty cycle | 100 % ED |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm ² /s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,2 Kg |
| Weight with two solenoid | 0,4 kg |

HYDRAULIC SYMBOLS

| | TIT DIVITOLIO OTTALO LO | | | | | | |
|-------|-------------------------|---------------------|---|----------------|----------------|--|--|
| Table | n°1 | | | | | | |
| SPO | OOL | HYDRAULIC SCHEME | | | SITORY TION | | |
| 7 | 74 | a A B TITLE B | | | | | |
| 7 | 75 a 🕌 | | | | T T T | | |
| | | | | | | | |
| SPC | OOL | HYDRAULIC SCHEME | | TRANS POSIT | ITORY ION | | |
| а | b | а | b | а | b | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
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| | | | | | | | |

OVERRIDE TYPE



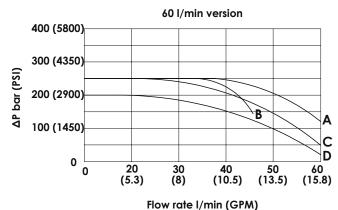
19.20.320 Rev. 04/19

SHNE-060-LSON

60 L/MIN SOLENOID VALVE



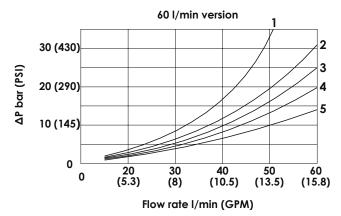
PERFORMANCE LIMIT CURVES - STANDARD SECTION



| Spool type | Performance limits curve |
|---------------|--------------------------|
| 74 | Α |
| 75 | A |
| | В |
| | A |
| | A |
| | Α |
| | С |
| | D |

The values in the diagram refer to tests carried out with flow simultaneously in both directions (P > A, B > T). In cases of schemes 4/2 or 4/3 used with the flow in one direction only the performance can change.

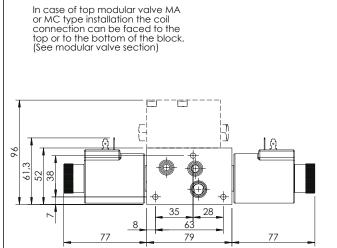
PRESSURE DROP CURVES - STANDARD SECTION

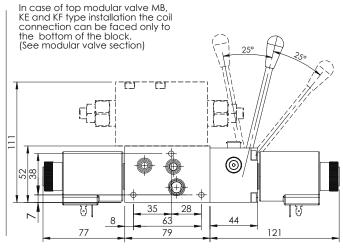


| Spool type | Pressure drop curve | | | | |
|---------------|---------------------|-----|-----|-----|-----|
| type | P>A | P>B | A>T | B>T | P>T |
| 74 | 3 | 3 | 4 | 4 | / |
| 75 | 3 | 3 | 5 | 5 | / |
| | 2 | 2 | 1 | 1 | 2 |
| | / | 3 | 4 | / | / |
| | / | 3 | 5 | / | / |
| | 2 | / | / | 1 | / |
| | / | 3 | 4 | / | / |
| | / | 2 | 3 | / | / |

The diagram shows the performance limit curve of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 °C; the tests are performed at a 40 °C temperature

OVERALL DIMENSION - STANDARD SECTION

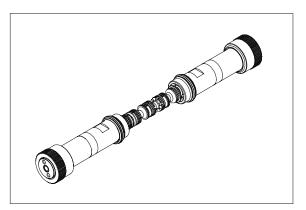




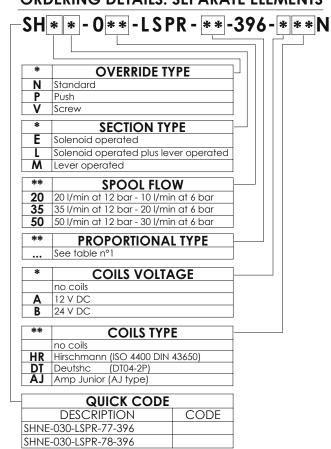
SHNE-050-LSPR

50 L/MIN PROPORTIONAL SOLENOID VALVE





ORDERING DETAILS: SEPARATE ELEMENTS



This spool group is rated for 50 lpm and for a maximum pressure of 320 bar; the spool is actuated by proportional tubes and can be ordered with different hydraulic schemes. Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and

The group is made by two tubes, one spool, two springs and mounting components.

TECHNICAL DATA

| Max pressure | 320 bar |
|--------------------------|--------------------------------|
| Rated flow | 50 I/min |
| Max excitation frequency | 3 Hz |
| Duty cycle | 100 % ED |
| Max current | 1.76A(12 V dc) 0.88A (24 V dc) |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,5 Kg |
| Weight with two solenoid | 0,7 kg |

TECHNICAL FEATURES

| ProportionI type | Spool flow | Rated flow with 12 bar ΔP | Maximum flow | Max. operating pressure |
|---------------------|---------------|--------------------------------------|-----------------|-------------------------|
| All | 20 | 15 | 20 | 320 |
| All | 35 | 30 | 35 | 320 |
| All | 50 | 45 | 50 | 320 |

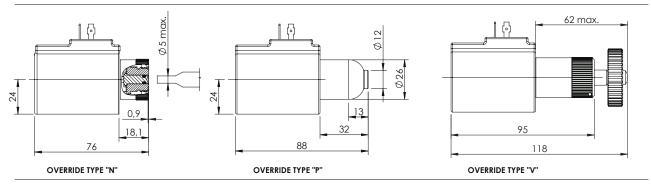
| Proportion type | Spool flow | Rated flow with 6 bar ΔP | Maximum flow | Max. operating pressure |
|-----------------|---------------|-------------------------------------|-----------------|-------------------------|
| All | 20 | 10 | 15 | 320 |
| All | 35 | 20 | 25 | 320 |
| All | 50 | 30 | 35 | 320 |

HYDRAULIC SYMBOLS

Table n°1

| SPOOL CODE | HYDRAULIC SCHEME | TRANSITORY POSITION |
|---------------|---|------------------------|
| 77 | O PLST | |
| 78 | A B B D D D D D D D D D D D D D D D D D | |

OVERRIDE TYPE



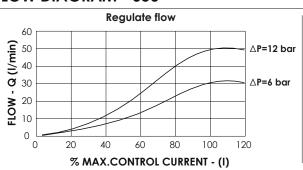
19.20.350 Rev. 04/19

SHNE-050-LSPR

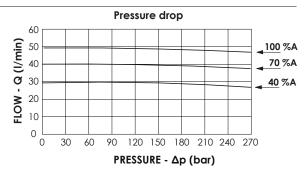
50 L/MIN PROPORTIONAL SOLENOID VALVE



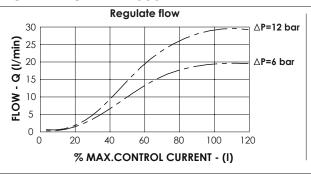
FLOW DIAGRAM - 050



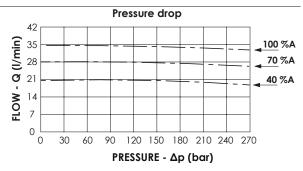
COMPESATION DIAGRAM - 050



FLOW DIAGRAM - 035

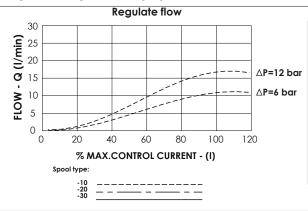


COMPENSATION DIAGRAM - 035

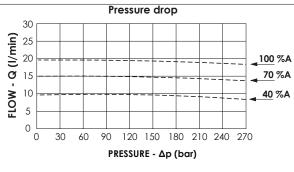


FLOW DIAGRAM - 020

In case of top modular valve MA or MC type installation the coil connection can be faced to the



COMPENSATION DIAGRAM - 020



In the diagram shows the performance limits curves of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 °C; the tests were performed at a 40 °C temperature

OVERALL DIMENSION - STANDARD SECTION

top or to the bottom of the block. (See modular valve section)

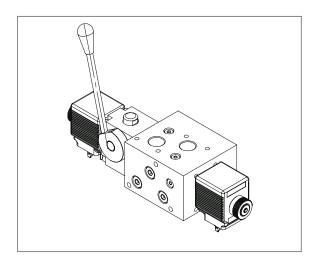
In case of top modular valve MB,
KE and KF type installation the coil
connection can be faced only to
the bottom of the block.
(See modular valve section)

Rev. 04/19

EBL series - LEVER SECTION

MANUAL LEVER





The lever option allow to operate manually the spool and can be ordered for all hydraulic schemes; in the standard version it is installed between monoblock and B port side coil. The lever is normally installed on the monoblock port side but can be installed also rotated of 180°;, in each of these two positions the lever can be mounted vertical or horizontal simply removing the lever and reinstalling.

The lever is not engaged during solenoid operation and doesn't move when a coil is energized.

TECHNICAL DATA

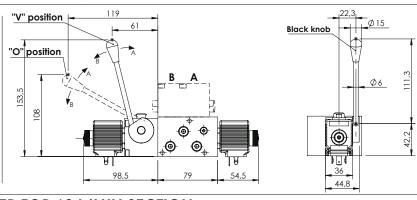
| Max pressure | 210/320 bar |
|---------------------------|-------------|
| Max pressure in line type | 210 bar |
| Rated flow | 30/60 l/min |
| Insertion | 100 % ED |
| Weight more than standard | 2 Kg |
| Weight more than standard | 2,5 kg |

OVERALL DIMENSIONS/ LEVER FOR 30 L/MIN SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option contact AFT sales network.

The lever can be easily positioned vertical

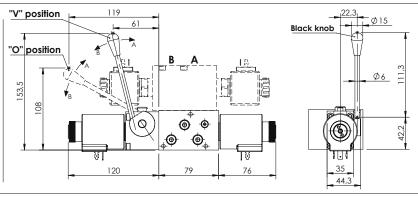
The lever can be easily positioned vertical or horizontal by unscrewing it from the rotating shaft.



OVERALL DIMENSIONS/ LEVER FOR 60 L/MIN SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option contact AFT sales network.

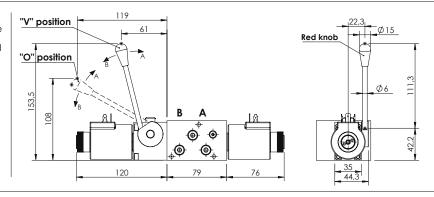
consequently the speed, for this option contact AFT sales network.
The lever can be easily positioned vertical or horizontal by unscrewing it from the rotating shaft.



OVERALL DIMENSION/ LEVER FOR 50 L/MIN PROPORTIONAL SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option contact AFT sales network. The lever can be easily positioned vertical or horizontal by unscrewing it from the

rotating shaft.

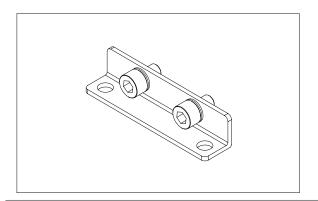


19.20.400 Rev. 04/19

EBL series - MOUNTING PART SECTION

MOUNTING SCREW



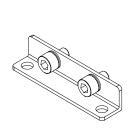


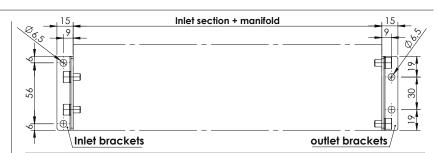
These parts are used to mount the directional valve on the application or to install modular valves and inlet section on the monoblock.

TECHNICAL DATA

| Screw type | ISO 4762 |
|---------------------------|-----------------------|
| Thread type | coarse thread |
| Standard screw | resistence class 8.8 |
| High resistence screw | resistence class 12.9 |
| Standard screw treatment | zinc-plated (white) |
| High res. screw treatment | Anodized (black) |

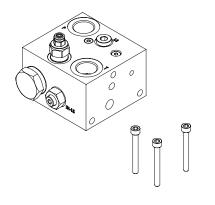
MOUNTING BRACKETS





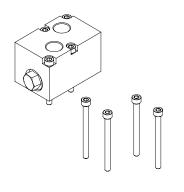
| Mounting brackets | Screw lenght (mm) | Reference | Tightening Torque |
|-------------------|-------------------|---------------------|----------------------|
| PV000371 | M6x10 | AV000015 + PR000129 | 6 - 7 N/m |

MOUNTING INLET SECTION



| Inlet section | Screw lenght (mm) | Reference | Tightening Torque |
|---------------|-------------------|-----------|----------------------|
| SF000011 | M6x80 | AV000073 | 6 - 7 N/m |
| SF000019 | M6x80 | AV000073 | 6 - 7 N/m |
| SF000042 | M6x75 | PE000418 | 6 - 7 N/m |
| SF000045 | M6x75 | PE000418 | 6 - 7 N/m |
| | | | |

FIXING STACKING MODULES



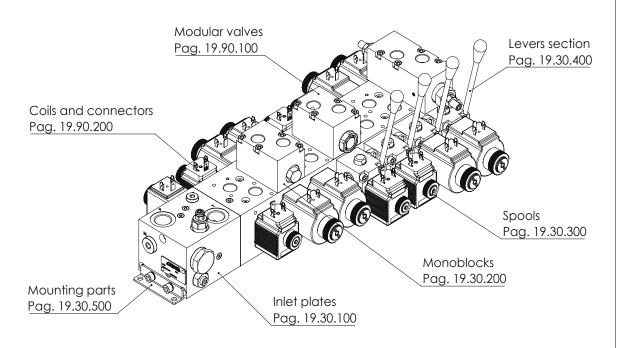
| Flangiable valve | Screw lenght (mm) | Reference | Tightening Torque |
|---------------------|-------------------|-----------|----------------------|
| MP | M5x16 | AV000035 | 3 - 4 N/m |
| MA, MC and MB M5x45 | | PE000148 | 3 - 4 N/m |
| KE and MF | M5x60 | AV000016 | 3 - 4 N/m |

Rev. 04/19 19.20.500

EBP series

MONOBLOCK PRE-COMPENSATED LOAD SENSING VALVE ON-OFF OR PROPORTIONAL





FEATURES

- Compact dimensions
- Low weight
- Custom spools
- Custom inlet blocks LS line on each spool section LS compensator on each spool section
- Sandwich valves for extra functions
 Cast iron monoblock and aluminum inlet block
- for standard applications
- High resistance cast iron monoblock and steel
- inlet block for high pressure systems Optional levers for manual operation
- No leak risk between sections
- Spools not under rod tension
- Zinc plated/anodized components for corrosion resistance

SPECIFICATION\ DESCRIPTION

| MAXIMUM OPERATING PRESSURE | Steel inlet block: 320 bar (4600 PSI) Aluminium inlet block: 210 bar (3045 PSI) |
|----------------------------|--|
| MAXIMUM TANK PRESSURE | 20 bar (290 PSI) |
| RATED FLOW | 030 series: 30 l/min (7.9 GPM) 060 series: 60l/min (15.8 GPM) |
| COIL POWER | 030 series: 26 W 060 series: 33 W |
| VOLTAGE | 12 V dc, 24 VDC, others on request |
| COIL CONNECTOR | DIN43650, AMP Junior, Deutsch DT04 |
| PORTS | Inlet: G1/2", 1/2 JiS, 7/8-14 UNF-2B (SAE#10) Outlet: G3/8",3/8 JIS, 3/4-16 UNF-2B (SAE#8) |
| OPERATING TEMPERATURE | NBR (ISO 1629) seals: -30, +80 °C FKM (ISO 1629) seals: -20, +110 °C |
| FILTRATION | ISO 4406 17/14 or better |
| MOUNTING POSITION | No restrictions |
| MATERIAL | Spool body: cast iron Spool: Herdened and grounded steel Inlet block: Aluminium or steel |
| SURFACE TREATMENT | Steel: zinc plating Aluminium: anodization |

EBN series is a new directional load sensing pre-compesated valve that has innovative features in terms of performance, valve that has innovative reatures in terms of performance, dimension, manufacturing reliability and customization. The valve consists in an inlet block flanged to a monoblock with spools. This construction gives the advantages of high flexibility in inlet block schemes, combined with the reliability and simplicity of monoblock spool valve construction, eliminating the risk of spools blocking due to overtightening of tie rods or the risk of leakage between sections. The spool monoblock is all 2 or 3 position. August direct acting splengid operated type. 2 or 3 position, 4 ways, direct acting solenoid operated type. All sections have threaded ports at the top and removable plugs for tank connections to allow the installation of flanged blocks with additional functions like crossover reliefs, reliefs to tank, relief and anticavitations, counterbalance valves, P.O. checks, flow restrictors and flow regulators. All sections are equipped with standard push button override and they can be equipped with lever for manual use.

HOW ORDER IT

To order the separate parts please refer to each catalogue page.

To order an assembled block, contact AFT sales network specifying the part numbers following page 19.90.900 path.

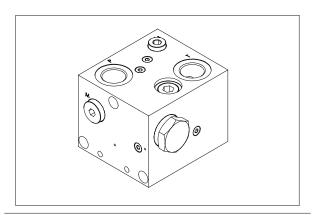
For special versions please contact AFT sales network.

Rev. 04/19 19.30.000

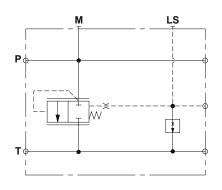
SFPL-060-ZNNN-16

P, T PORTS M PORTS





HYDRAULIC SCHEME

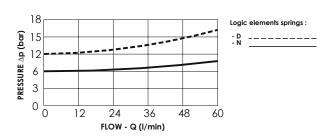


This inlet section is equipped with two thread ports (P,T) available in two different types G 1/2" or 3/4"-16 UNF plus a third threaded port M for pressure measuring available in G 1/4" or 7/16"-20. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

TECHNICAL DATA

| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 1,2 Kg |

PRESSURE DROP LOGIC ELEMENT



ORDERING DETAILS: SEPARATE ELEMENTS



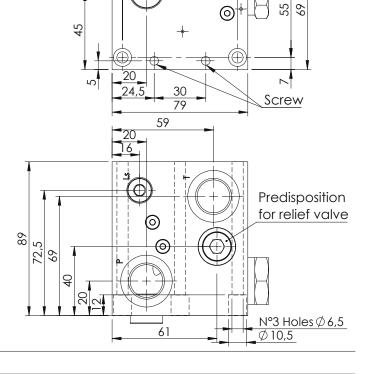
| * | MATERIAL TYPE | |
|-------|----------------------------------|--|
| Α | Steel zinc-plated (320 bar) | |
| Z | Aluminium anodized (210 bar) | |
| * | * LOGIC ELEMENT SPRING | |
| D | Spring setting 12 bar (CD000103) | |
| N | Spring setting 6 bar (CD000073) | |
| PORTS | | |
| *** | F OKI3 | |

| *** | PORTS | | |
|-----|-------------|---------------|--------------|
| | P line | T line | M |
| G12 | G 1/2" | G 1/2" | G 1/4" |
| U34 | 3/4"-16 UNF | 3/4"-16 UNF | 7/16"-20 UNF |

| _ | QUICK CODE | |
|---|-------------------------|----------|
| | DESCRIPTION | CODE |
| | SFPI -060-7NNN-16-G12-N | SF000048 |

OVERALL DIMENSIONS

33,5

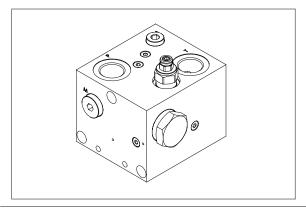


19.30.100 Rev. 04/19

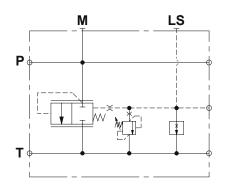
SFPL-060-ZNNN-17

RELIEF VALVE M PORTS





HYDRAULIC SCHEME

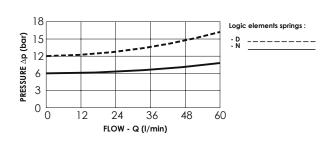


This inlet section is equipped with relief valve with adjustable setting operating on Ls signal, the adjustment is made by socket screw. This inlet section is equipped with two thread ports (P,T) available in two different types G 1/2" or 3/4"-16 UNF plus a third threaded port M for pressure measuring available in G 1/4" or 7/16"-20. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

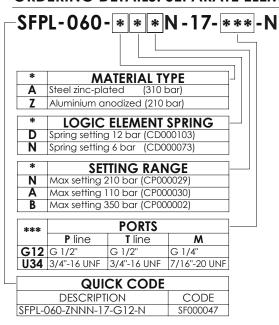
TECHNICAL DATA

| Max pressure | 210/320 bar |
|------------------------|---------------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm ² /s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 1,3 Kg |

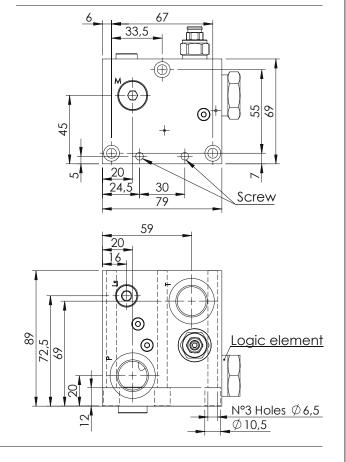
PRESSURE DROP LOGIC ELEMENT



ORDERING DETAILS: SEPARATE ELEMENTS



OVERALL DIMENSIONS

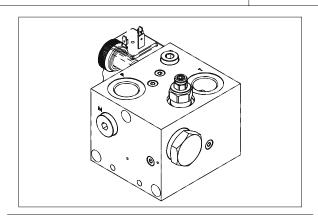


Rev. 04/19 19.30.120

SFPL-060-ZNNN-19

RELIEF VALVE UNLOADING VALVE



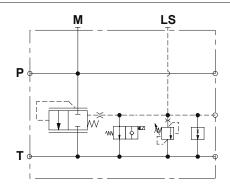


This inlet section is equipped with relief valve with adjustable setting operating on Ls signal, the adjustment is made by socket screw. It is present an unloading solenoid valve normally open with emergency operating on Ls signal. There are two thread ports (P, T) available in two different types G 1/2" or 3/4"-16 UNF plus M port available in G 1/4". Max inlet flow 60 l/min. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for applications up to 320 bar.

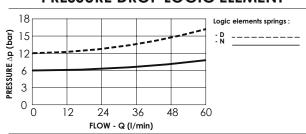
TECHNICAL DATA

| Max pressure | 210/320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 1,4 Kg |

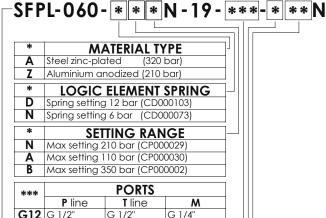
HYDRAULIC SCHEME



PRESSURE DROP LOGIC ELEMENT



ORDERING DETAILS: SEPARATE ELEMENTS



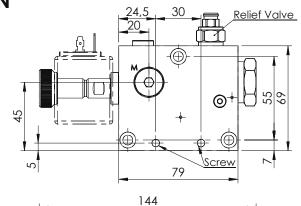
| *** | I OKIS | | | | |
|--------|-------------|---------------|--------------|--|--|
| P line | | T line | M | | |
| G12 | G 1/2" | G 1/2" | G 1/4" | | |
| U34 | 3/4"-16 UNF | 3/4"-16 UNF | 7/16"-20 UNF | | |
| * | | VOLTAGE | | | |
| | no coils | | | | |

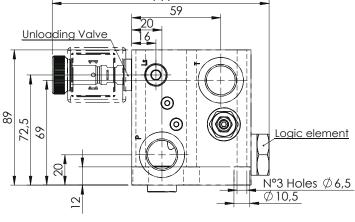
A 12 V DC

| В | 24 V DC |
|----|--------------------------------|
| ** | COILS TYPE |
| | no coils |
| HR | Hirshmann (ISO 4400 DIN 43650) |
| DT | Deutsch (DT04-2P) |
| ΑJ | Amp junior (AJ type) |
| | |

| QUICK CODE | • |
|------------------------|----------|
| DESCRIPTION | CODE |
| SFPL-060-ZNNN-19-G12-N | SF000046 |
| Unloading valve | CE000873 |

OVERALL DIMENSIONS



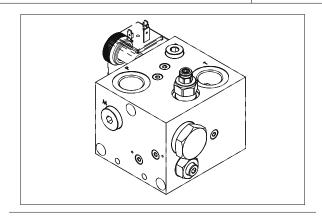


19.30.130 Rev. 04/19

SFPL-060-ZNNN-20

RELIEF VALVE UNLOADING VALVE WITH EXTERNAL OR INTERNAL LS





setting operating on Ls signal, the adjustment is made by socket screw. It is present an unloading compensator normally closed operating with Ls signal. There are two thread ports (P, T) available in two different types G 1/2" or 3/4"-16 UNF plus M port available in G 1/4". Max inlet flow 60 I/min. The manifold material is aluminium for applications up to 210 bar or zinc plated steel for

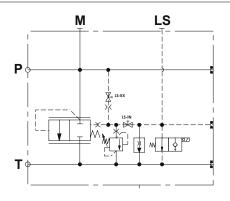
This inlet section is equipped with relief valve with adjustable

TECHNICAL DATA

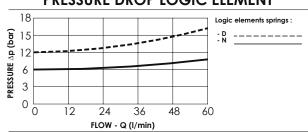
applications up to 320 bar.

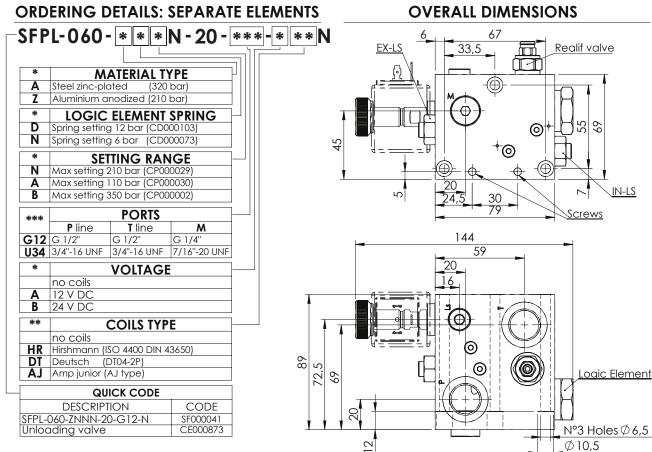
| 210/320 bar |
|-----------------------|
| 60 I/min |
| Mineral oil DIN 51524 |
| 10-500 mm²/s |
| -25°C/75°C |
| -25°C/60°C |
| 1,4 Kg |
| |

HYDRAULIC SCHEME



PRESSURE DROP LOGIC ELEMENT





Rev. 04/19 19.30.140

LDPP-060-NNNN

CAST-IRON MANIFOLD



In LDPP/S-060-C plug are included in the manifold

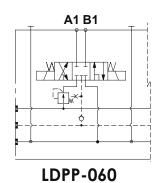
for connection nipples G 3/8" 9/16"-18 UNF (SAE6) and M16x1,5. Standard version is G 3/8" for other type of ports we will mounting flangiable elemtens it change G 3/8" to 9/16"-18 UNF (SAE6) or M16x1,5 (can look that in dimension drawing). Manifold it's made in cast-iron with zinc-plated (black) surface treatment with sealant. It isn't a modular block for reduce to minimun the leakage throught the section and also for haven't problem with screw torque. Also can easely open, remuving plug, extra T connection for different kind of use such as modular valve flangiable on distributor.

The manifold's valve can be ordered with 3 types of ports

TECHNICAL DATA

| Max pressure | 320 bar |
|-------------------------------|-------------------|
| Rated flow | 60 I/min |
| Material | Cast-iron |
| Surface treatment | Zinc-plated black |
| Weight for single section | 2,5 kg |
| Wight for additional sections | + 1,5 Kg each |

MANIFOLD CONFIGURATIONS



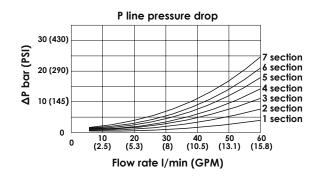
ORDERING DETAILS: SEPARATE ELEMENTS

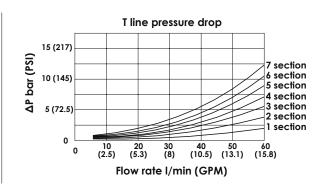
| — L | DP * -060-NNNN | - | * | * | - | *** |
|-----|------------------------------|---|--------|---|---|-----|
| * | | | \neg | Г | | |
| | TYPE OF MANIFOLD | | -' | | | |
| S | Series connection | | | | | |
| P | Parallel connection | | | | | |
| ** | NUMBER OF SECTION | | | | | |
| 01 | manifold with one section | | | | | |
| 02 | manifold with two sections | | | | | |
| 03 | manifold with three sections | | | | | |
| 04 | manifold with four sections | | | | | |
| 05 | manifold with five sections | | | | | |
| 06 | manifold with six sections | | | | | |
| 07 | manifold with seven sections | | | | | |
| | - | | | | | |

| *** | | PORTS | |
|-----|--------------|---------------|--------------|
| | P line | T line | M |
| G38 | G 3/8" | G 3/8" | G 1/4" |
| U09 | 9/16"-18 UNF | 9/16"-18 UNF | 7/16"-20 UNF |

| QUICK CODE | | | | | |
|----------------------|----------|--|--|--|--|
| DESCRIPTION | CODE | | | | |
| LDPP-060-NNNN-01-G12 | LD000289 | | | | |
| LDPP-060-NNNN-02-G12 | LD000293 | | | | |
| LDPP-060-NNNN-03-G12 | LD000292 | | | | |
| LDPP-060-NNNN-04-G12 | LD000291 | | | | |
| LDPP-060-NNNN-05-G12 | LD000290 | | | | |
| LDPP-060-NNNN-06-G12 | LD000279 | | | | |
| LDPP-060-NNNN-07-G12 | LD000284 | | | | |

MONOBLOCK PRESSURE DROP





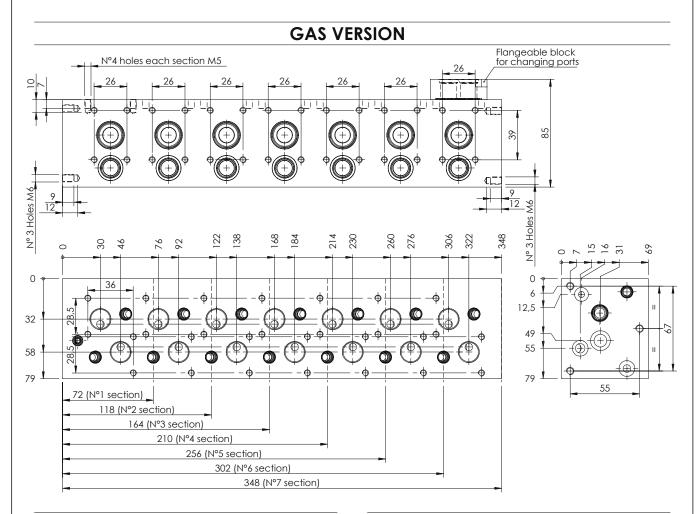
19.30.200 Rev. 04/19

EBP series - MONOBLOCK

LDPP-060-NNNN

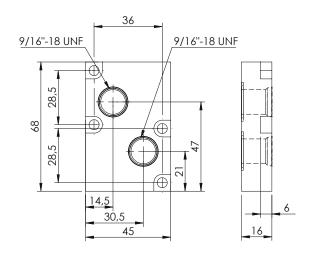
CAST-IRON MANIFOLD





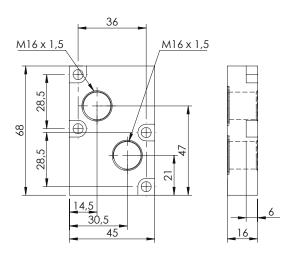
SAE VERSION

METRIC VERSION



This top flangeable block transform the monoblock to a UNF version.

Quick code: MP000096



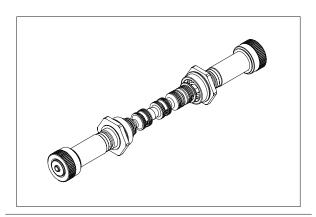
This top flangeable block transform the monoblock to a Metric version.

Quick code: MP000097

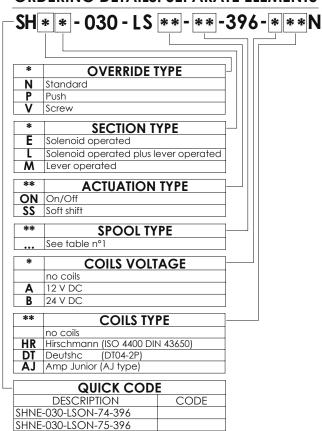
SHNE-030-LSON

30 L/MIN SOLENOID VALVE





ORDERING DETAILS: SEPARATE ELEMENTS



This spool group is rated for 30 lpm and for a maximum pressure of 320 bar; the spool is actuated by on off tubes and can be ordered with different hydraulic schemes. Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

TECHNICAL DATA

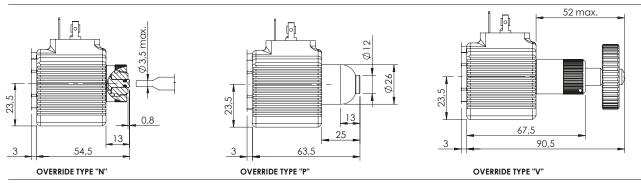
| Max pressure | 320 bar |
|--------------------------|-----------------------|
| Rated flow | 30 I/min |
| Max excitation frequency | 3 Hz |
| Duty cycle | 100 % ED |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,12 Kg |
| Weight with two solenoid | 0,15 kg |

HYDRAULIC SYMBOLS

| - | | | | 0.1 |
|--------|---|----|---|-----|
| \Box | n | le | n | νI |
| | | | | |

| TUDIC | 11 1 | | | | |
|-------|------------|---|--------------|------------------------|---|
| SPO | OOL | SCH | AULIC EME | TRANSITORY POSITION | |
| 7 | ' 4 | a A B TITT b | | | |
| 7 | ' 5 | a B B B B B B B B B B B B B B B B B B B | | | |
| | | | | | |
| | DOL DE | HYDRAULIC SCHEME | | TRANSITORY POSITION | |
| а | b | а | b | а | b |
| | | | | | |
| | | | | | |
| | | | | | |

OVERRIDE TYPE



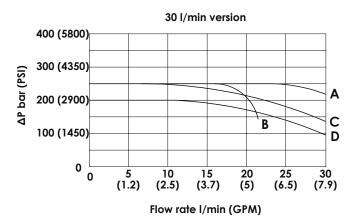
19.30.300 Rev. 04/19

SHNE-030-LSON

30 L/MIN SOLENOID VALVE



PERFORMANCE LIMITS CURVES - STANDARD SECTION

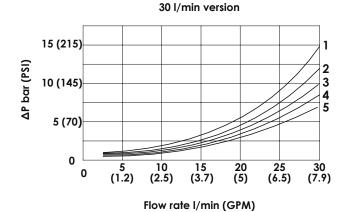


| Spool type | Performance limits curve |
|---------------|--------------------------|
| 74 | Α |
| 75 | Α |
| | В |
| | Α |
| | Α |
| | Α |
| | С |
| | D |

The tests are carried out with hot solenoids , powered with 90 % of nominal voltage, with 50 °C fluid temperature. The fluid used is mineral oil having a viscosity of 46 mm² / s @ $40\ ^{\circ}$ C .

The values in the diagram refer to tests carried out with flow simultaneously in both directions (P > A, B > T). In cases of schemes 4/2 or 4/3 used with the flow in one direction only the performance can change.

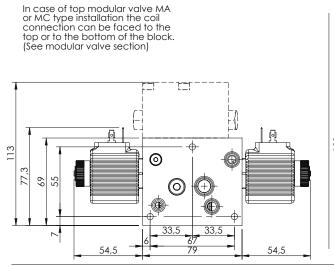
PRESSURE DROP CURVES - STANDARD SECTION

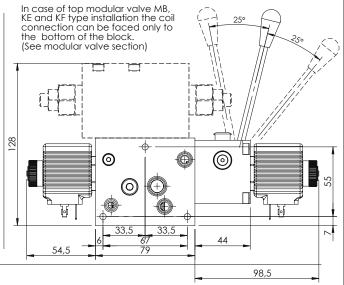


| Spool type | Pressure drop curve | | | | |
|---------------|---------------------|-----|-----|-----|-----|
| type | P>A | P>B | A>T | B>T | P>T |
| 74 | 3 | 3 | 4 | 4 | / |
| 75 | 3 | 3 | 5 | 5 | / |
| | 2 | 2 | 1 | 1 | 2 |
| | / | 3 | 4 | / | / |
| | / | 3 | 5 | / | / |
| | 2 | / | / | 1 | / |
| | / | 3 | 4 | / | / |
| | / | 2 | 3 | / | / |

The diagram shows the performance limit curve of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 °C ; the tests are performed at a 40 °C temperature

OVERALL DIMENSION - STANDARD SECTION



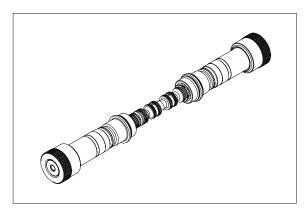


Rev. 04/19 19.30.310

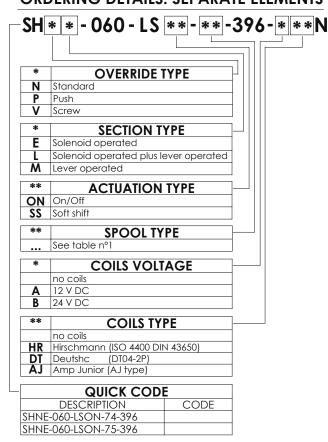
SHNE-060-LSON

60 L/MIN SOLENOID VALVE





ORDERING DETAILS: SEPARATE ELEMENTS



This spool group is rated for 60 lpm and for a maximum pressure of 320 bar; the spool is actuated by on off tubes and can be ordered with different hydraulic schemes. Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

TECHNICAL DATA

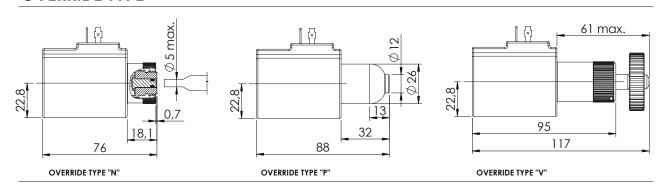
| Max pressure | 320 bar |
|--------------------------|---------------------------|
| Rated flow | 60 I/min |
| Max excitation frequency | 3 Hz |
| Duty cycle | 100 % ED |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm ² /s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,2 Kg |
| Weight with two solenoid | 0,4 kg |

HYDRAULIC SYMBOLS

| _ | | | | |
|-------|----|----|----|-----|
| т, | ah | .1 | n | 21 |
| - 1 (| | 11 | 11 | - 1 |

| lable | | | | | | |
|-------|------------|---|---|---|------------------------|--|
| | OOL DDE | HYDRAULIC SCHEME | | | SITORY TION | |
| 7 | 74 | a A B A B A B A B A B A B A B A B A B A | | | | |
| 75 | | a A B PLST | | | | |
| | | | | | | |
| | | | | | TRANSITORY POSITION | |
| а | b | а | b | а | b | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

OVERRIDE TYPE



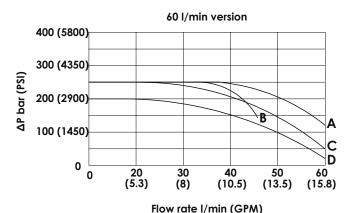
19.30.320 Rev. 04/19

SHNE-060-LSON

60 L/MIN SOLENOID VALVE



PERFORMANCE LIMIT CURVES - STANDARD SECTION

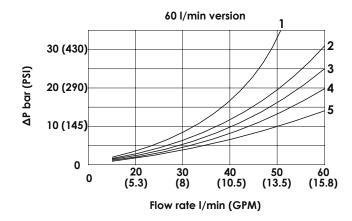


| Spool type | Performance limits curve |
|---------------|--------------------------|
| 74 | A |
| 75 | A |
| | В |
| | A |
| | Α |
| | A |
| | С |
| | D |

The tests are carried out with hot solenoids , powered with 90 % of nominal voltage, with 50 ° C fluid temperature. The fluid used is mineral oil having a viscosity of 46 mm² / s @ 40 ° C .

 $40\,^{\circ}$ C . The values in the diagram refer to tests carried out with flow simultaneously in both directions (P > A, B > T). In cases of schemes 4/2 or 4/3 used with the flow in one direction only the performance can change.

PRESSURE DROP CURVES - STANDARD SECTION



| Spool type | Pressure drop cu | | | curve | |
|---------------|------------------|-----|-----|-------|-----|
| | P>A | P>B | A>T | B>T | P>T |
| 74 | 3 | 3 | 4 | 4 | / |
| 75 | 3 | 3 | 5 | 5 | / |
| | 2 | 2 | 1 | 1 | 2 |
| | / | 3 | 4 | / | / |
| | / | 3 | 5 | / | / |
| | 2 | / | / | 1 | / |
| | / | 3 | 4 | / | / |
| | / | 2 | 3 | / | / |

The diagram shows the performance limit curve of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 °C; the tests are performed at a 40 °C temperature

OVERALL DIMENSION - STANDARD SECTION

(See modular valve section)

In case of top modular valve MA or MC type installation the coil connection can be faced to the top or to the bottom of the block.

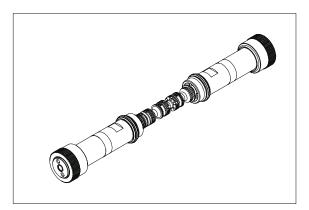
In case of top modular valve MB,
KE and KF type installation the coil
connection can be faced only to
the bottom of the block.
(See modular valve section)

Rev. 04/19 19.30.340

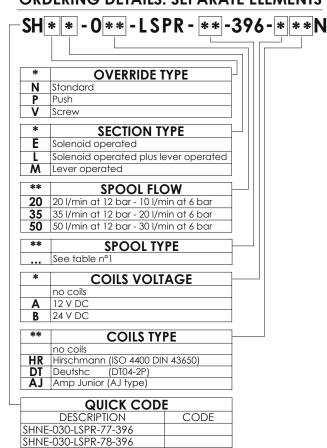
SHNE-050-LSPR

50 L/MIN PROPORTIONAL SOLENOID VALVE





ORDERING DETAILS: SEPARATE ELEMENTS



This spool group is rated for 50 lpm and for a maximum pressure of 320 bar; the spool is actuated by proportional tubes and can be ordered with different hydraulic schemes. Each spools is interchangeable to give maximum flexibility and can be fit in all monoblock sections, changing spools require adequate training.

The group is made by two tubes, one spool, two springs and mounting components.

TECHNICAL DATA

| Max pressure | 320 bar |
|--------------------------|--------------------------------|
| Rated flow | 50 I/min |
| Max excitation frequency | 3 Hz |
| Duty cycle | 100 % ED |
| Max current | 1.76A(12 V dc) 0.88A (24 V dc) |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10/500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight with one solenoid | 0,2 Kg |
| Weight with two solenoid | 0,4 kg |

TECHNICAL FEATURES

| ProportionI type | Spool flow | Rated flow with 12 bar ΔP | Maximum flow | Max. operating pressure |
|---------------------|---------------|--------------------------------------|-----------------|-------------------------|
| All | 20 | 15 | 20 | 320 |
| All | 35 | 30 | 35 | 320 |
| All | 50 | 45 | 50 | 320 |

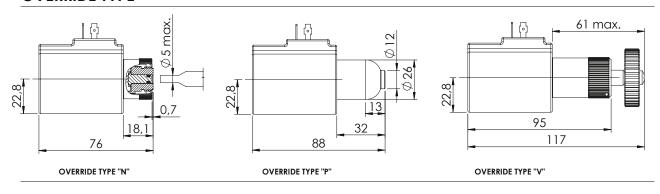
| Proportion type | Spool flow | Rated flow with 6 bar ΔP | Maximum flow | Max. operating pressure |
|-----------------|---------------|-------------------------------------|-----------------|-------------------------|
| All | 20 | 10 | 15 | 320 |
| All | 35 | 20 | 25 | 320 |
| All | 50 | 30 | 35 | 320 |

HYDRAULIC SYMBOLS

Table n°1

| SPOOL CODE | HYDRAULIC SCHEME | TRANSITORY POSITION |
|---------------|---|------------------------|
| 77 | a A B | |
| 78 | a A B D D D D D D D D D D D D D D D D D D | |

OVERRIDE TYPE



19.30.350 Rev. 04/19

EBP series - SPOOL SECTION

SHNE-050-LSPR

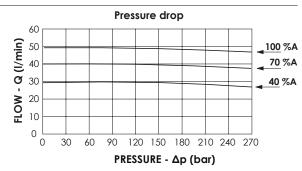
50 L/MIN PROPORTIONAL SOLENOID VALVE



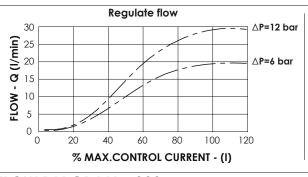
FLOW DIAGRAM - 050

Regulate flow ΔP=12 bar ΔP=6 bar MO 10 20 40 40 ΔP=6 bar 7 MAX.CONTROL CURRENT - (I)

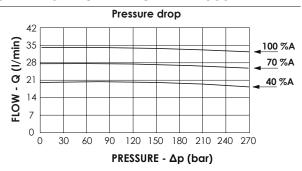
COMPESATION DIAGRAM - 050



FLOW DIAGRAM - 035

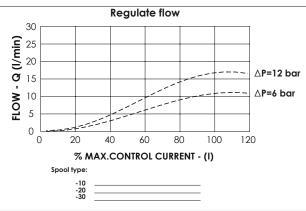


COMPENSATION DIAGRAM - 035

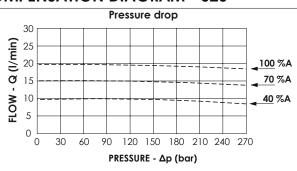


FLOW DIAGRAM - 020

In case of top modular valve MA or MC type installation the coil connection can be faced to the top or to the bottom of the block.



COMPENSATION DIAGRAM - 020



In the diagram shows the performance limits curves of standard section. The fluid used is mineral oil viscosity 46 mm²/s at 40 °C; the tests were performed at a 40 °C temperature

OVERALL DIMENSION - STANDARD SECTION

(See modular valve section)

(See modular valve section)

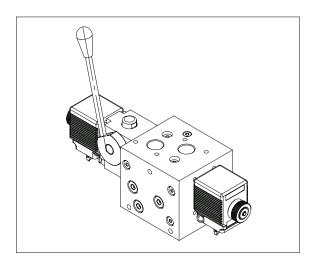
In case of top modular valve MB,
KE and KF type installation the coil
connection can be faced only to
the bottom of the block.
(See modular valve section)

Rev. 04/19

EBP series - LEVER SECTION

MANUAL LEVER





The lever option allow to operate manually the spool and can be ordered for all hydraulic schemes; in the standard version it is installed between monoblock and B port side coil. The lever is normally installed on the monoblock port side but can be installed also rotated of 180°; , in each of these two positions the lever can be mounted vertical or horizontal simply removing the lever and reinstalling.

The lever is not engaged during solenoid operation and doesn't move when a coil is energized.

TECHNICAL DATA

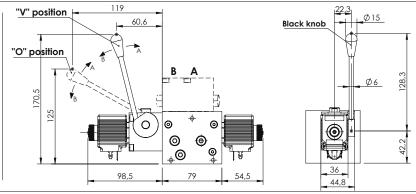
| Max pressure | 210/320 bar |
|---------------------------|-------------|
| Max pressure in line type | 210 bar |
| Rated flow | 30/60 l/min |
| Insertion | 100 % ED |
| Weight more than standard | 3 Kg |
| Weight more than standard | 3,5 kg |

OVERALL DIMENSIONS/ LEVER FOR 30 L/MIN SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option contact AFT sales network.

contact AFT sales network.

The lever can be easily positioned vertical or horizontal by unscrewing it from the rotating shaft.

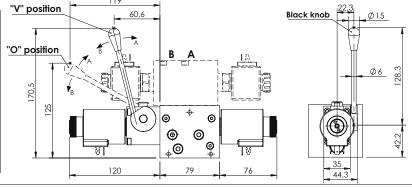


OVERALL DIMENSIONS/ LEVER FOR 60 L/MIN SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and

consequently the speed, for this option contact AFT sales network. The lever can be easily positioned vertical or horizontal by unscrewing it from the

rotating shaft.



OVERALL DIMENSION/ LEVER FOR 50 L/MIN PROPORTIONAL SECTION

The lever option is designed to activate the spool manually, when the lever is pulled the flow is delivered from the port close to the lever, when it is pushed the flow is delivered from the port opposite to the lever. The standard operation deliver full flow, in case of override operation it is possible to reduce the maximum stroke and consequently the speed, for this option

contact AFT sales network.
The lever can be easily positioned vertical or horizontal by unscrewing it from the rotating shaft.

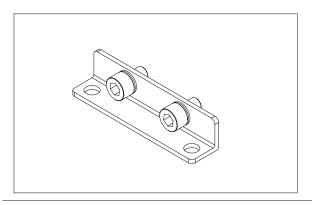
"V" position Ø15 60.6 Red knob "O" position Ø6 70,5 В Α Ω 125 O ര 0 0 0 <u></u>಄ 120

19.30.400 Rev. 04/19

119

MOUNTING SCREW



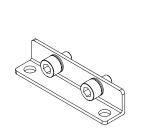


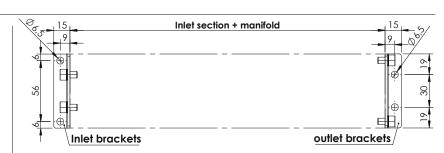
This accessories it use for mounting and fixing distributor on machine, in case the mounting brackets, or for mounting the different componets who assemble the whole distributor.

TECHNICAL DATA

| Screw type | ISO 4762 |
|---------------------------|-----------------------|
| Thread type | coarse thread |
| Standard screw | resistence class 8.8 |
| High resistence screw | resistence class 12.9 |
| Standard screw treatment | zinc-plated (white) |
| High res. screw treatment | Anodized (black) |

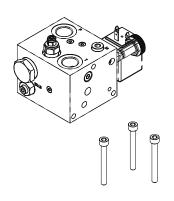
MOUNTING BRACKETS





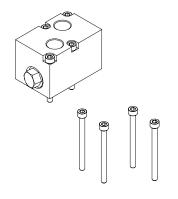
| Mounting brackets | Screw lenght (mm) | Reference | Tightening Torque |
|-------------------|-------------------|---------------------|----------------------|
| PV000371 | M6x10 | AV000015 + PR000129 | 6 - 7 N/m |

MOUNTING INLET SECTION



| Inlet section | Screw lenght (mm) | Reference | Tightening Torque |
|---------------|-------------------|-----------|----------------------|
| SF000048 | 85 | PE000491 | 6 - 7 N/m |
| SF000047 | 85 | PE000491 | 6 - 7 N/m |
| SF000046 | 85 | PE000491 | 6 - 7 N/m |
| SF000041 | 85 | PE000491 | 6 - 7 N/m |
| | | | |

FIXING STACKING MODULES



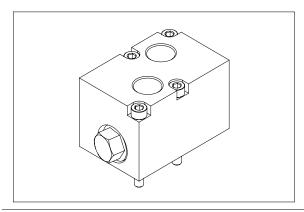
| Flangiable valve | Screw lenght (mm) | Reference | Tightening Torque |
|---------------------|-------------------|-----------|----------------------|
| MP | M5x16 | AV000035 | 3 - 4 N/m |
| MA, MC and MB | M5x45 | PE000148 | 3 - 4 N/m |
| KE and MF | M5x60 | AV000016 | 3 - 4 N/m |

Rev. 04/19 19.30.500

MADN-060-ZNFD

ANTI SHOCK/CAVITATION FLANGEABLE VALVE





HYDRAULIC SCHEME

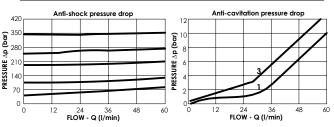
monoblock after removing the T line plugs; it has different configurations such as anti-shock, anti-cavitation or antishock/cavitation. The are three mounting options, single valve on A or on B for single effect operation or valves on A and B for double effect operation. The manifold is made in steel with zinc plating treatment.

This flangeable valve can be mounted on top of the

TECHNICAL DATA

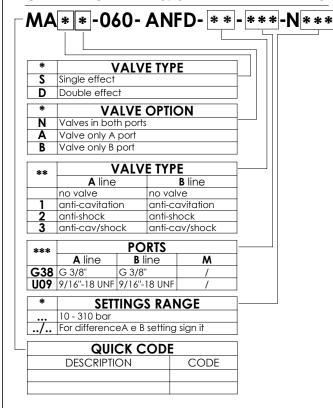
| 320 bar |
|-----------------------|
| 60 I/min |
| Mineral oil DIN 51524 |
| 10-500 mm²/s |
| -25°C/75°C |
| -25°C/60°C |
| 0,8 Kg |
| |

PRESSURE DROP

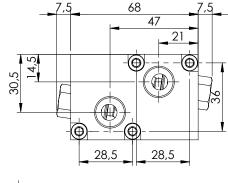


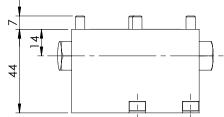
В1

ORDERING DETAILS: SEPARATE ELEMENTS



OVERALL DIMENSIONS



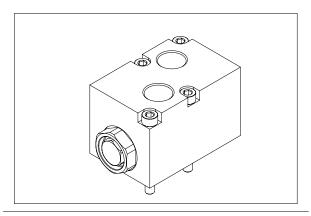


Rev. 04/19 19.90.101

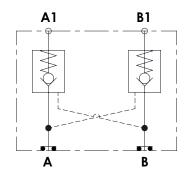
MCDN-060-ZNFD

PO CHECK VALVE FLANGIABLE VALVE





HYDRAULIC SCHEME



ORDERING DETAILS: SEPARATE ELEMENTS



| * | VALVE TYPE |
|---|----------------------------|
| S | Single effect |
| D | Double effect |
| * | VALVE OPTION |
| N | Check valve on A e B ports |
| Α | Check valve only A port |
| В | Check valve only B port |
| | DODTS |

| *** | PORTS | | |
|------------|---------------|---------------|---|
| | A line | B line | M |
| G38 | G 3/8" | G 3/8" | / |
| U09 | 9/16"-18 UNF | 9/16"-18 UNF | / |

| QUICK CODE | | |
|---------------------------|----------|--|
| DESCRIPTION | CODE | |
| MCDN-060-ZNFD-06-G38-N210 | MC000173 | |
| MCSA-060-7NFD-06-G38-N210 | MC000185 | |

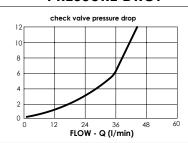
This flangeable valve can be mounted on top of the monoblock keeping the $\ensuremath{\mathsf{I}}$ line plugs.

The valve consist in two pilot operated check piloted by the opposite line and is poppet type.
The manifold is made in steel with zinc plating treatment.

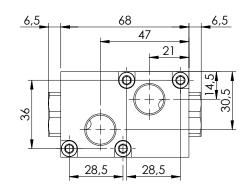
TECHNICAL DATA

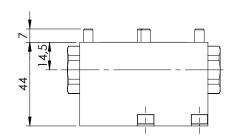
| Max pressure | 320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Pilot ratio | 6:1 |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 0,9 Kg |

PRESSURE DROP



OVERALL DIMENSIONS



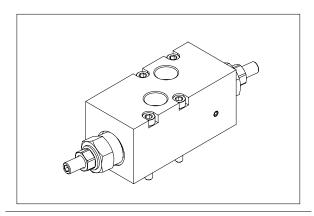


19.90.120 Rev. 04/19

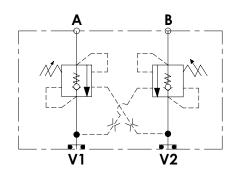
MBDN-060-ZNFD

OVERCENTER FLANGEABLE VALVE





HYDRAULIC SCHEME

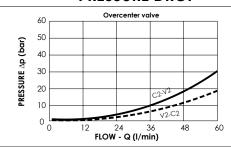


This modular block is made with overcenter valves to control the load on A and B port. The valves are poppet type with a pilot ratio of 4:1, other pilot ratios are available on request. The standard configuration provides valves on both lines, it is possible to order also valves on only one side. The manifold is made in steel with zinc plating treatment.

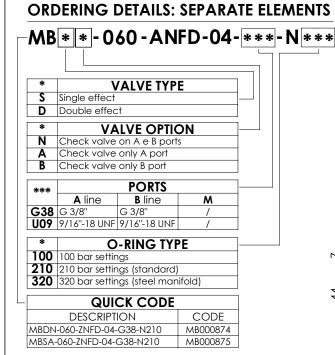
TECHNICAL DATA

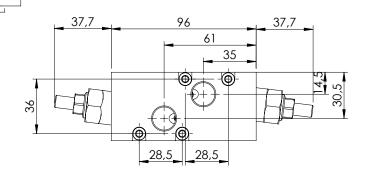
| Max pressure | 320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Pilot ratio | 4:1 |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 1,4 Kg |

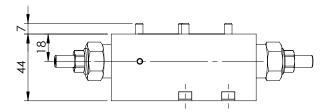
PRESSURE DROP



OVERALL DIMENSIONS





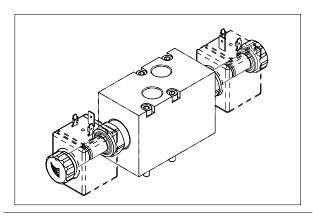


Rev. 04/19 19.90.130

KEDN-060-ZNFD

IN LINE ELETTRICAL FLANGEABLE VALVE





HYDRAULIC SCHEME

A1

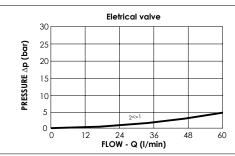
В1

This modular block is equipped with solenoid valves, normally closed, poppet type and can be used to obtain a leek free function on the spool valve or to stop functions. It is available in three configurations, with valves on both lines or on A or on The manifold is made in steel with zinc plating treatment.

TECHNICAL DATA

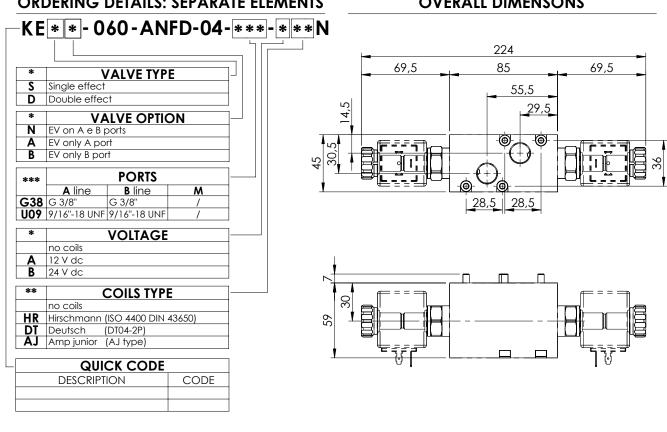
| Max pressure | 320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Insertion | 100% ED |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 1,5 Kg |

PRESSURE DROP



ORDERING DETAILS: SEPARATE ELEMENTS

OVERALL DIMENSONS

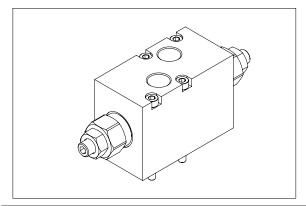


Rev. 04/19 19.90.140

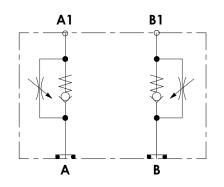
KFDN-060-ZNFD

IN LINE FLOW RESTRICTOR FLANGIABLE VALVE





HYDRAULIC SCHEME

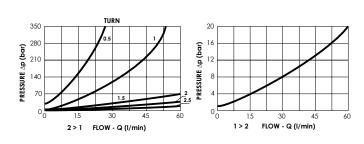


This modula valve is equipped with mono directional flow restrictor not compensated to adjust the speed of the application; it is available in three configurations, with valves on A line, on B line(single effect) or A and B line (double effect). The manifold is made in steel with zinc plating treatment.

TECHNICAL DATA

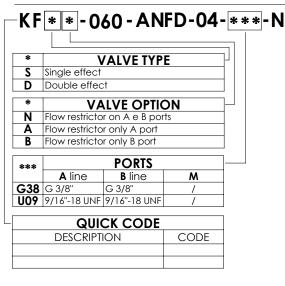
| Max pressure | 320 bar |
|------------------------|-----------------------|
| Rated flow | 60 I/min |
| Hydraulic fluid | Mineral oil DIN 51524 |
| Fluid viscosity | 10-500 mm²/s |
| Fluid temperature | -25°C/75°C |
| Enviroment temperature | -25°C/60°C |
| Weight | 1,5 Kg |

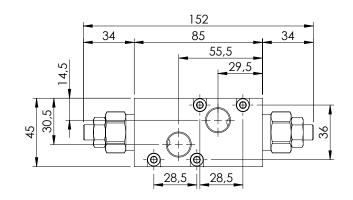
PRESSURE DROP

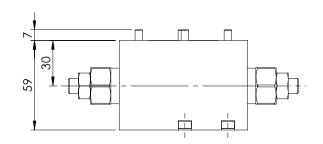


ORDERING DETAILS: SEPARATE ELEMENTS

OVERALL DIMENSIONS





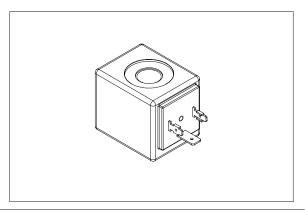


Rev. 04/19 19.90.150

EB - COIL SECTION

COIL SERIES M7





COIL TYPE

Coils are available with three different connections type, special voltage are available on request, please contact AFT sales network.

(1) Ambient temperature 25°C (2) Ambient temperature 20°C

The coils have the magnetic circuit coated with black thermoplastic material. All metal parts are protected against oxidation according to RoHS directive. For proper insulation it is required to install the proper seals supplied with the tubes.

TECHNICAL DATA

| Protection type | IP 65 with all seal |
|------------------------|------------------------------|
| Protection type | IP 69K with all seal only DT |
| Alimentation tolerance | +10% |
| Ambient temperature | -20°C +50°C |
| Duty cycle | 100% ED (max 40°C ambient) |
| Isolation class | Class H (max 180°C) |
| Weight | 0,18 kg |

OVERALL DIMENSIONS

DIN 43650 (HR)

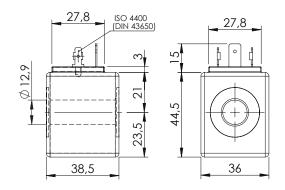
| Coils | | | | Resistence | Code |
|-------|----------|-------|---------|------------------|----------|
| Code | Voltage | (1) | potency | (±7%) (2) | parts |
| Α | 12 V DC | 135°C | 20 W | 7.2 | AB000002 |
| В | 24 V DC | 135°C | 20 W | 28.8 | AB000003 |
| С | 48 V DC | 135°C | 20 W | 115.2 | AB000046 |
| D | 110 R AC | 120°C | 20 W | 605 | AB000012 |
| Е | 220 R AC | 120°C | 20 W | 2420 | AB000007 |

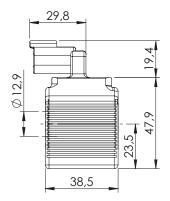
DEUTSCH (DTV)

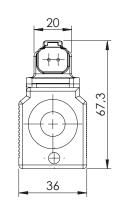
| Coils | | Max winding temperature | Nominal | Resistence | Code |
|-------|----------|-------------------------|---------|------------------|----------|
| Code | Voltage | (1) | potency | (±7%) (2) | parts |
| Α | 12 V DC | 135°C | 20 W | 7.2 | AB000022 |
| В | 24 V DC | 135°C | 20 W | 28.8 | AB000023 |
| С | 48 V DC | 135°C | 20 W | 115.2 | |
| D | 110 R AC | 120°C | 20 W | 605 | |
| E | 220 R AC | 120°C | 20 W | 2420 | |

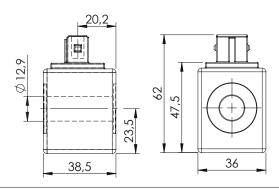
AMP JUNIOR (AJ)

| Coils | | Max winding | Nominal | Resistence | Code |
|-------|----------|-------------|---------|------------|----------|
| Code | Voltage | temperature | potency | (±7%) | parts |
| Α | 12 V DC | 135°C | 20 W | 7.2 | AB000005 |
| В | 24 V DC | 135°C | 20 W | 28.8 | AB000014 |
| С | 48 V DC | 135°C | 20 W | 115.2 | AB000021 |
| D | 110 R AC | 120°C | 20 W | 605 | |
| E | 220 R AC | 120°C | 20 W | 2420 | |







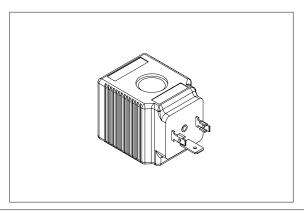


19.90.200 Rev. 04/19

EB - COILS SECTION

COIL SERIES M14





COILS TYPE

Coils are available with three different connections type, special voltage are available on request, please contact

- AFT sales network.
 (1) Ambient temperature 25°C
 (2) Ambient temperature 20°C

The coils have the magnetic circuit coated with black thermoplastic material. All metal parts are protected against oxidation according to RoHS directive. For proper insulation it is required to install the proper seals supplied with the tubes.

TECHNICAL DATA

| Protection type | IP 65 with all seal |
|------------------------|------------------------------|
| Protection type | IP 69K with all seal only DT |
| Activation | 18000/h |
| Alimentation tolerance | +10% |
| Ambient temperature | -20°C + 50°C |
| Duty cycle | 100% ED (max 40°C ambient) |
| Isolation class | Class H (max 180°C) |
| Weight | 0,18 kg |

OVERALL DIMENSIONS

DIN 43650 (HR)

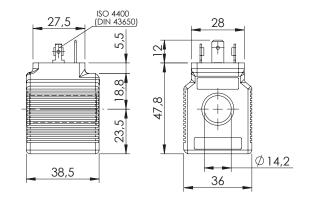
| Coils | | Max winding temperature | Nominal | Resistence | Code |
|-------|----------|-------------------------|---------|------------------|----------|
| Code | Voltage | (1) | potency | (±7%) (2) | parts |
| Α | 12 V DC | 135°C | 26 W | 5.54 | AB000143 |
| В | 24 V DC | 135°C | 26 W | 22.15 | AB000144 |
| С | 48 V DC | 135°C | 26 W | 88.6 | |
| D | 110 R AC | 120°C | 26 W | 465.4 | |
| E | 220 R AC | 120°C | 26 W | 1861.5 | |

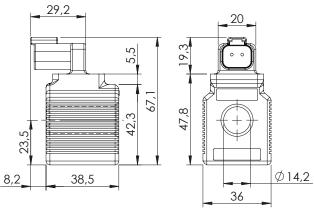
DEUTSCH (DTV)

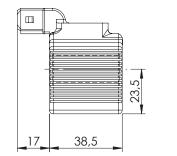
| C | Coils | Max winding temperature | | Resistence (±7%) (2) | Code parts |
|------|----------|-------------------------|------|-------------------------|---------------|
| Code | Voltage | (1) | | | |
| Α | 12 V DC | 135°C | 26 W | 5.54 | AB000132 |
| В | 24 V DC | 135°C | 26 W | 22.15 | AB000133 |
| С | 48 V DC | 135°C | 26 W | 88.6 | |
| D | 110 R AC | 120°C | 26 W | 465.4 | |
| E | 220 R AC | 120°C | 26 W | 1861.5 | |

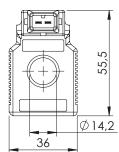
AMP JUNIOR (AJ)

| Coils | | Max winding | Nominal | Resistence | Code |
|-------|----------|-------------|---------|------------|----------|
| Code | Voltage | temperature | potency | (±7%) | parts |
| Α | 12 V DC | 135°C | 26 W | 5.54 | AB000136 |
| В | 24 V DC | 135°C | 26 W | 22.15 | |
| С | 48 V DC | 135°C | 26 W | 88.6 | AB000131 |
| D | 110 R AC | 120°C | 26 W | 465.4 | |
| E | 220 R AC | 120°C | 26 W | 1861.5 | |





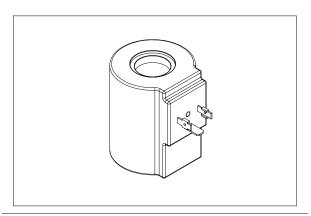




EB - COILS SECTION

COIL SERIES M8





COILS TYPE

Coils are available with three different connections type, special voltage are available on request, please contact AFI sales network.

(1) Ambient temperature 25°C
(2) Ambient temperature 20°C

The coils have the magnetic circuit coated with black thermoplastic material. All metal parts are protected against oxidation according to RoHS directive. For proper insulation it is required to install the proper seals supplied with the tubes.

TECHNICAL DATA

| Protection type | IP 65 with all seal |
|------------------------|------------------------------|
| Protection type | IP 69K with all seal only DT |
| Alimentation tolerance | +10% |
| Ambient temperature | -20°C + 50°C |
| Duty cycle | 100% ED (max 40°C ambient) |
| Isolation class | Class H (max 180°C) |
| Weight | 0,18 kg |
| | |

OVERALL DIMENSIONS

HIRSCHMANN (HR)

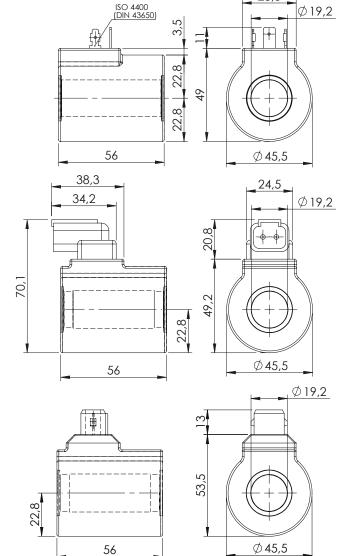
| Coils | | Max winding temperature | Nominal | Resistence | Code |
|-------|----------|-------------------------|------------------|------------|----------|
| Code | Voltage | | (±7%) (2) | parts | |
| Α | 12 V DC | 135°C | 33 W | 4.36 | AB000015 |
| В | 24 V DC | 135°C | 33 W | 17.5 | AB000029 |
| С | 48 V DC | 135°C | 33 W | 69.8 | AB000158 |
| D | 110 R AC | 120°C | 33 W | 366.7 | AB000092 |
| E | 220 R AC | 120°C | 33 W | 1466.7 | |

DEUTSCH (DTV)

| Coils | | Max winding temperature | Nominal | Resistence | Code |
|-------|----------|-------------------------|---------|------------------|----------|
| Code | Voltage | (1) | potency | (±7%) (2) | parts |
| Α | 12 V DC | 135°C | 33 W | 4.36 | AB000104 |
| В | 24 V DC | 135°C | 33 W | 17.5 | AB000105 |
| С | 48 V DC | 135°C | 33 W | 69.8 | |
| D | 110 R AC | 120°C | 33 W | 366.7 | |
| E | 220 R AC | 120°C | 33 W | 1466.7 | |

AMP JUNIOR (AJ)

| Coils | | Max winding | Nominal | Resistence | Code |
|-------|----------|-------------|---------|------------|----------|
| Code | Voltage | temperature | potency | (±7%) | parts |
| Α | 12 V DC | 135°C | 33 W | 4.36 | AB000048 |
| В | 24 V DC | 135°C | 33 W | 17.5 | |
| С | 48 V DC | 135°C | 33 W | 69.8 | |
| D | 110 R AC | 120°C | 33 W | 366.7 | |
| E | 220 R AC | 120°C | 33 W | 1466.7 | |

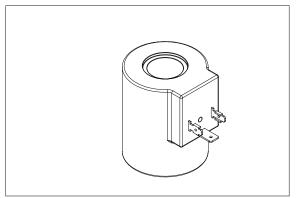


19.90.220 Rev. 04/19

EB - COILS SECTION

COIL SERIES M15





COILS TYPE

Coils are available with three different connections type, special voltage are available on request, please contact AFT sales network.

(1) Ambient temperature 25°C (2) Ambient temperature 20°C

OVERALL DIMENSIONS

| IP 65 with all seal | |
|------------------------------|--|
| IP 69K with all seal only DT | |
| +10% | |
| -20°C + 50°C | |
| 100% ED (max 40°C ambient) | |
| Class H (max 180°C) | |
| 0,18 kg | |
| | |

The coils have the magnetic circuit coated with black thermoplastic material. All metal parts are protected against oxidation according to RoHS directive. For proper install the proper

TECHNICAL DATA

seals supplied with the tubes.

HIRSCHMANN (HR)

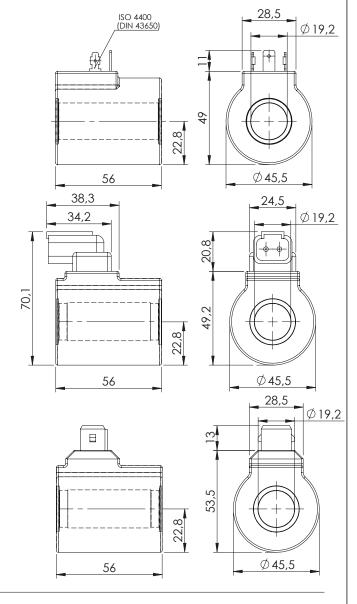
| Coils | | Max winding temperature | Nominal | Resistence | Code |
|-------|----------|-------------------------|---------|------------------|----------|
| Code | Voltage | (1) | potency | (±7%) (2) | parts |
| Α | 12 V DC | 135°C | 23 W | 6.3 | AB000137 |
| В | 24 V DC | 135°C | 23 W | 25 | AB000138 |
| С | 48 V DC | 135°C | 23 W | 100.2 | |
| D | 110 R AC | 120°C | 23 W | 526 | |
| E | 220 R AC | 120°C | 23 W | 2104.3 | |

DEUTSCH (DTV)

| Coils | | Max winding | Nominal | Resistence | Code |
|-------|----------|--------------------|---------|------------------|----------|
| Code | Voltage | temperature (1) | potency | (±7%) (2) | parts |
| Α | 12 V DC | 135°C | 23 W | 6.3 | AB000141 |
| В | 24 V DC | 135°C | 23 W | 25 | AB000142 |
| С | 48 V DC | 135°C | 23 W | 100.2 | |
| D | 110 R AC | 120°C | 23 W | 526 | |
| E | 220 R AC | 120°C | 23 W | 2104.3 | |

AMP JUNIOR (AJ)

| Coils | | Max winding | | Resistence | Code |
|-------|----------|-------------|---------|------------|----------|
| Code | Voltage | temperature | potency | (±7%) | parts |
| Α | 12 V DC | 135°C | 23 W | 6.3 | AB000139 |
| В | 24 V DC | 135°C | 23 W | 25 | AB000140 |
| С | 48 V DC | 135°C | 23 W | 100.2 | |
| D | 110 R AC | 120°C | 23 W | 526 | |
| E | 220 R AC | 120°C | 23 W | 2104.3 | |



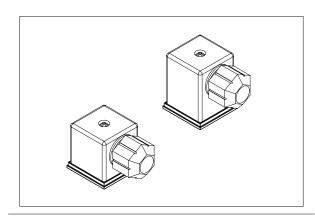
Rev. 04/19 19.90.230

EB - CONNECTOR SECTION

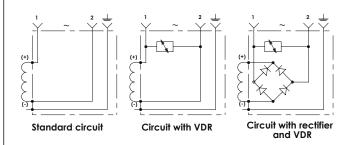
CONNECTORS

CONNECTOR FOR SOLENOID VALVE





ELECTRIC SCHEME



ORDERING DETAILS: SEPARATE ELEMENTS

| Quick code | Colour | VDR | LED | Rectifier | Voltage |
|---------------|------------|-----|-----|-----------|-------------|
| PV000171 | Black | No | No | No | 12V to 230V |
| PV000195 | Black | Yes | No | No | 12V dc |
| PV000349 | Black | Yes | No | No | 24V dc |
| PV000198 | Trasparent | Yes | Yes | No | 12V dc |
| PV000196 | Trasparent | Yes | Yes | No | 24V dc |
| PV000347 | Black | Yes | No | Yes | 12V RAC |
| PV000348 | Black | Yes | No | Yes | 24V RAC |
| | Black | Yes | No | Yes | 110V RAC |
| | Black | Yes | No | Yes | 220V RAC |
| | Trasparent | Yes | Yes | Yes | 110V RAC |
| | Trasparent | Yes | Yes | Yes | 220V RAC |

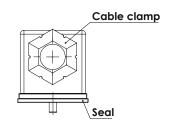
NB: To have full performance and to guarantee the IP 65 level of protection, it is essential to assemble connectors with the supplied seals and with screw properly installed.

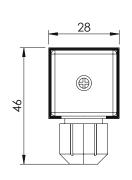
Connector for solenoid valve according to standards DIN 43650 / ISO 4400, different types of circuits are available, standard circuit, circuit with "VDR", circuit with "VDR+ rectifier" or circuit with LED

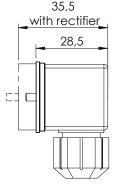
TECHNICAL DATA

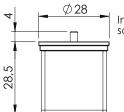
| Voltage rating | AC/DC: up to 250/300 V max |
|--------------------|----------------------------|
| Max current | 16.0 A |
| Contact resistence | ≤ 4 mΩ |
| Max conductor | 1.5 mm ² |
| Cable range | Ø4.0 to Ø9.0 mm |
| Protection class | IP 67 EN60529 |
| Seal | Nitrile rubber |
| Poles | 2 plus ground |
| Connector | EN 175301-803 (DIN 43650) |

OVERALL DIMENSIONS







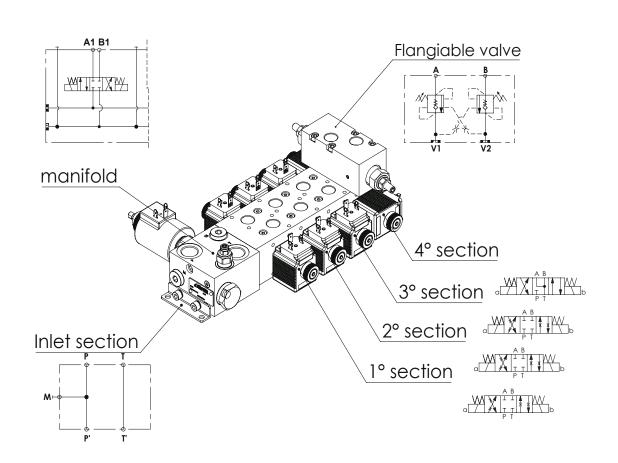


Installation torque screw: **0.60 N/m**

19.90.240 Rev. 04/19

EB - ORDERING PART SECTION





ORDER CODE

| | QUICK CODE OR DESCRIPTION | COIL QUICK CODE OR DESCRIPTION |
|----------------------------|---------------------------|--------------------------------|
| INLET SECTION | | |
| MANIFOLD | | |
| SPOOL SECTION 1 | | |
| FLANGEABLE VALVE SECTION 1 | | |
| SPOOL SECTION 2 | | |
| FLANGEABLE VALVE SECTION 2 | | |
| SPOOL SECTION 3 | | |
| FLANGEABLE VALVE SECTION 3 | | |
| SPOOL SECTION 4 | | |
| FLANGEABLE VALVE SECTION 4 | | |
| SPOOL SECTION 5 | | |
| FLANGEABLE VALVE SECTION 5 | | |
| SPOOL SECTION 6 | | |
| FLANGEABLE VALVE SECTION 6 | | |
| SPOOL SECTION 7 | | |
| FLANGEABLE VALVE SECTION 7 | | |
| COILS | | |
| OPTIONS | | |
| OPTIONS | | |

Rev. 04/19 19.90.900