Explosion proof type Sheathed thermocouple and resistance temperature detector with spring load

Model: R921, R922, R923, R924 (RS Series)

Spec. sheet no. RD09-03

Service intended

Generally, sheathed type temperature sensors are used with thermowell. To maximize the heat-transfer between sheath junction and thermowell, the sheath must be inserted as close as possible to the bottom of the well. However, it is not always possible to determine the actual distance between the end tip of the sheath and the bottom of the thermowell. Furthemore, heat expansion can damage the sheath which is located inside the thermowell. To prevent this uncertainty and the damage to the sheath, RS series employ the spring load type sheath. This spring load absorbs the impact to the sheath, and protects the sheath from the vibration.

Moreover, it is designed to be used in an explosive area.



Degree of protection

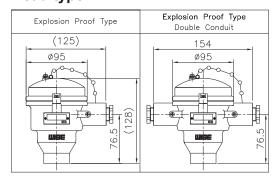
EN60529/IEC529/IP66 EN60529/IEC529/IP67

Standard features

Element

Thermocouple : K, E, J, T, N R.T.D. : Pt 100 Ω at 0 $^{\circ}$ C TCR : 3,850 ppm/k

Head type



Tolerances on temperature reading

■ Thermocouple

Class 1, Class 2 (DIN/IEC584-2, BS/EN60584-2, JIS C1602) Special, Standard (ASTM E230, E988, ISA-MC96.1)

■ R.T.D.

Class A : \pm (0.15 + 0.002 | t |) Class B : \pm (0.3 + 0.005 | t |)

Head material

ALDC (Standard) 316SS

Sheath outer diameters

- Thermocouple
 - 1.0, 1.6, 2.3, 3.2, 4.8, 6.4, 8.0, 9.5 and 12.7 mm
 - * Double elements is not available for 1.0 and 1.6 mm sheath outer diameters
- R.T.D.

3.2, 4.8, 6.4 and 8.0 mm

Certificates

KCS Ex d IIC T6 IP65 KCS Ex tD A21 T85 °C



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Main order

Ordering information

1. Base model

- R921 Single element (Ex d)
- R922 Double (Duplex) element (Ex d)
- R923 Single element (Ex tD)
- R924 Double (Duplex) element (Ex tD)

2. Head and tip shape type

- Α ALDC head and ungrounded
- В ALDC head and grounded
- С ALDC head(Double conduit) and ungrounded
- D ALDC head(Double conduit) and grounded
- Ε 316SS head and ungrounded
- F 316SS head and grounded
- G 316SS head(Double conduit) and ungrounded
- н 316SS head(Double conduit) and grounded

3. Element

- Κ K (0.75)
- K (0.4) 1
- J J (0.75)
- 2 J (0.4)
- Т T (0.75)
- T (0.4) 3

- Ε E (0.5)
- 4 E (0.4)
- Ν N (0.75) Q Pt 100 Ω (B), 3 wire
- 5 N (0.4) 9
- U JPt 100 Ω (B), 3 wire
- Pt 100 Ω (A), 3 wire
- Α
- 0 JPt 100 Ω (A), 3 wire
- Pt 100 Ω (B), 4 wire В JPt 100 Ω (B), 4 wire
- С Pt 100 Ω (A), 4 wire JPt 100 Ω (A), 4 wire
- Z

4. Sheath material (RTD. is only 316SS and 316L SS)

- 316SS 1
- 2 Inconel 600
- 310SS 3
- 446SS 4
- 5 347SS
- 6 321SS
- 316L SS 7
- Other

5. Sheath outer diameter (mm)

- **A9** 1.0 (Thermocouple only)
- **B9** 1.6 (Thermocouple only)
- C9 2.3 (Thermocouple only)
- D9
- E9 4.8
- F9 6.4
- G9 8.0
- **H9** 9.5 (Thermocouple only)
- L9 12.7 (Thermocouple only)

6. Conduit connection

- 1/2" NPT
- 3/4" NPT 6
- 7 None
- 8 M20 x 1.5P
- 9 Other

7. Mounting type

Refer to mounting table (11th character) X

8. Connection type

Refer to connection type table (12th and 13th character) XX

9. Insert length

Refer to insert length table (14th character)

10. Option

- None
- 1 Accessories

Sample ordering code

1	2	3	4	5	6	7	8	9	10
R921	Α	K	1	В9	3	X	XX	X	1



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Mounting, connection type and insert length table - 11th thru 14th characters

	11th character		12 th character		13 th character		14th character	
Code	Mounting	Code	Connection size and connector material	Code	Connection type	Code	Insert length (mm)	
Α	None	Α	None	Α	None	Α	100	
	Fixed thread lag length	В	1/s" and 304SS	В	PT	В	200	
В	80 mm	С	1⁄4" and 304SS	С	NPT	С	300	
С	100 mm	D	3/8" and 304SS	D	PF	D	400	
D	150 mm	Е	½" and 304SS	Е	NPS	Е	500	
Е	200 mm	F	3/4" and 304SS	F	UNF	F	600	
F	Other	G	1" and 304SS	G	BSPT	G	700	
	Fixed flange lag length	Н	1¼" and 304SS	Н	BSPF	Н	800	
G	80 mm	J	1½" and 304SS	J	MM	J	900	
Н	100 mm	K	2" and 304SS	K	B16.5 Class 150 RF	K	1,000	
J	150 mm	L	3" and 304SS	L	B16.5 Class 150 FF	L	1,500	
Κ	200 mm	М	7∕₀" and 304SS	М	B16.5 Class 300 RF	М	2,000	
L	Other	N	1/8" and 316SS	N	B16.5 Class 300 FF	N	2,500	
М	Movable thread	Р	1/4" and 316SS	0	Sanitary	Р	3,000	
N	Movable flange	Q	3∕8" and 316SS	Р	B16.5 Class 600 RF	Q	3,500	
Р	Compression fitting	R	½" and 316SS	Q	B16.5 Class 600 FF	R	4,000	
	Union and nipple length	S	3⁄4" and 316SS	R	JIS 5K RF	S	4,500	
Q	100 mm length	Т	1" and 316SS	S	JIS 5K FF	Т	5,000	
R	150 mm length	U	1¼" and 316SS	Т	JIS 10K RF	U	6,000	
S	Other	V	1½" and 316SS	U	JIS 10K FF	V	7,000	
	Nipple length	W	2" and 316SS	V	JIS 20K RF	W	8,000	
Т	50 mm	Χ	3" and 316SS	W	JIS 20K FF	Χ	9,000	
U	100 mm	Υ	7∕₀" and 316SS	Χ	B16.5 Class 1,500 RTJ	Υ	10,000	
V	150 mm	Ζ	Other	Υ	B16.5 Class 2,500 RTJ	Ζ	Other	
W	Other			Z	Other			
X	Fixed thread							
Z	Other							

[■] Note for 14th character, please choose a code of next higher length if applicable length is not. Actual length shall be specified.

[■] Note for *Y code (Oil sealing type), only available with spring-loaded head type.

Other option codes

This catalog provides additional optional information beyond the main ordering information for the basic models of thermocouple and RTD.

1. Select option code for Head type Conduit adapter

When using the Conduit adapter, the code selection for the material is as follows.

Base Model	Code	Code Name	Remark
	M6	General (Weather-proof) Brass + Ni Plating	
R110, R120, R200,	M7	Ex-proof Brass + Ni Plating	The size of the conduit
R210, R220, R300,	M8	General (Weather-proof) 304SS	connection is selected
R600, R700, R911, R912, R920, R940,	MA	General (Weather-proof) 316SS	in the main order of the base model.
R950, R960, R970	MB	Ex-proof 316SS	the base model.
	AD	Other (Contact the head office)	

Note.

- 1. See the <Table: Head information> below for the types of cable conduit that may be connected.
- 2. For sizes other than the conduit of the head itself, an adapter must be used.
- 3. Certified explosion proof cable glands must be used when installing in hazardous areas.
- 4. For other inquiries, please contact the head office.

<Table: Head information>

	Head Head thread (Cable entry size)		Conduit Adapter		
Head Type			Size	Material	
Ex-proof (Single Conduit)	ALDC PF½"(F), PF¾"(F), NPT½"(F), NPT¾"(F)				
(=g.= ==,	316SS	PF½"(F)	NPT½"(F), NPT¾"(F)	Brass + Ni Plating 316SS	
Ex-proof (Double Conduit)	AC4C	PF½"(F)	M20X1.5P(F) PT (Unavailable)		
General	ALDC	PF½"(F), PF¾"(F)			
(Weather-Proof)	316SS 304SS	PF¾"(F)	PT½"(F), PT¾"(F) NPT½"(F), NPT¾"(F)	Brass + Ni Plating (Only PT½"(F), PT¾"(F))	
Compact (Small)	ALDC	PF½"(F)	M20X1.5P(F)	316SS, 304SS	

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2. Lead wire type

If the WISE standard Lead wire type is not applied, the option code below can be selected.

Base Model	Code	Code Name	Remark
	E1	Only Extended lead wire	
	E2	304SS armored tube type	
	E3	Shrinkable tube with 304SS armored tube type	The state of
	E4	Outer shield	2) "E2": Use only armored tube type code for R330. 3) "E4", "E9": Only to Extension lead type 4) 316SS armored tube type (Contact the head office)
R200, R300, R600, R950	E8	PVC Coating with 304SS aemored tube type	
11330	E9	Shrinkable tube type	
	EA	316SS armored tube type	
	EB	Shrinkable tube with 316SS armored tube type	
	EC	PVC Coating with 316SS aemored tube type	

3. Insulation material for lead wire

If the WISE standard Insulation material for Lead wire is not applied, the option code below can be selected.

Base Model	Code	Code Name	Remark
	FB	Silicon	
	MC	PVC	
R200, R300, R600,	MD	Teflon	Other materials are selected
R950	ME	Non-asbestos	after consulting the head office
	MG	Teflon (Grey)	
	AD	Other	

Note.

Extension & compensation wire (WISE Standard)

Composed of a combination of 2-item. Lead wire type and 3-item. Insulation material for lead wire.

- 1. Thermocouple
- 1.1) E4ME: Outer shield (tinned copper) + Non asbestos (200°C) (STD) Omit code selection
- 1.2) MD (Teflon), MC (PVC): Single only (Excluding shield). In the case of Double, it is produced with 2 single wires.
- 1.3) E4MD: Outer shield (tinned copper) + Teflon (Contact the head office)
- 1.4) ME: Element B, R, S type Non asbestos only (Excluding shield) Omit code selection
- 2. RTD
- 2.1) E4MD: Outer shield (tinned copper) + Teflon (100~120°C) (STD) Omit code selection
- 2.2) E4ME: Outer shield (tinned copper) + Non asbestos
- 2.3) MD (Teflon), MC (PVC): Single only (excluding shield). In the case of Double, it is produced with 2 single wires.

For other inquiries, please contact the head office.

4. Lead wire color

Base Model	Code	Code Name	Remark
	A0	ANSI Code	Thermocouple ANSI (ISA MC96.1) Code
R210, R220, R300, R600, R700, R911, R912, R920, R940.	E0	EN (IEC) Code	Thermocouple EN (IEC 60584-3) Code RTD EN (IEC 60751) and JIS C 1605-2013 Code
	KS Code	Thermocouple JIS C 1610 (KS C 1609) Code RTD JIS (Old), KS C 1603 Code	
	Z0	Other	For other materials, contact the head office.

Note.

- 1. Add code when requesting lead wire standard designation. (Use WISE STD when option code is not selected) WISE standard Thermocouple JIS C 1610 (KS C 1609) "K0", RTD EN (IEC 60751) "E0" Omit code selection.
- 2. If you are using a version prior to JIS C 1604-2013, select option code "K0". If the "K0" option code is not selected, WISE standard EN (IEC 60751) colors are used.
- 3. RTD lead wire material (Teflon + Outer Teflon) is only available with KS C 1603 "K0" option code.
- 4. If the lead wire material is PVC, the standard size connot be applied to the lead wire color. Available in PVC manufacturer specified colors only.
- 5. For other inquiries, please contact the head office.

<International color code table>

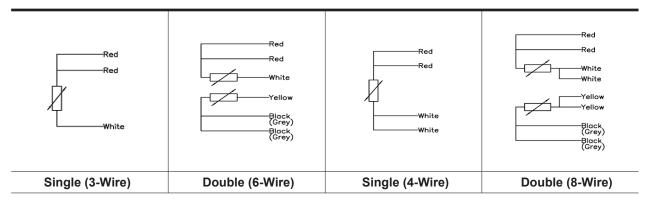
(Differential colors may be used according to customer requirements.)

■ Thermocouple (TC)

Type	EN (IEC	60584-3)	ANSI (ISA	A MC96.1)	JIS C 1610 (KS C 1609)		
Турс	(+)	(-)	(+)	(-)	(+)	(-)	
Т	Brown	White	Blue	Red	Red	White	
Е	Violet (Purple)	White	Purple	Red	Red	White	
J	Black	White	White	Red	Red	White	
K	Green	White	Yellow	Red	Red	White	
N	Pink	White	Orange	Red	Red	White	
В	Grey	White	Grey	Red	Red	White	
R	Orange	White	Black	Red	Red	White	
S	Orange	White	Black	Red	Red	White	

Resistance thermometer detector (RTD)

IEC/EN 60751 standard applied (See applicable colors for the KS C 1603 standard)

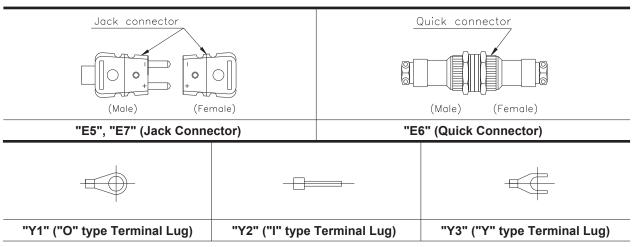


5. Lead Wire Terminal

Base Model	Code	Code Name	Remark	
	E5	Jack Connector (2P)		
R200, R300, R600, R950	E6	Quick Connector	Shape reference for each type	
11950	E7	Small Jack Connector (2P)		
R110, R120, R200,	Y0	Except Terminal Lug	WISE Standard	
R210, R220, R230, R600, R700, R911,	Y1	"O" type Terminal Lug	(The specifications produced without selecting other option codes are as follows.)	
R912, R920, R940,	Y2	"I" type Terminal Lug	Head type: Except Terminal Lug (STD)	
R950, R960, R970	Y3	"Y" type Terminal Lug	Non Head type: "Y" type Terminal Lug (STD)	

Note.

1. The shape of each type is as follows.



6. Element type option (for RTD Element type)

Base Model	Code	Code Name	Remark
R220, R300, R600, R911, R912, R920,	S0	Silicon Molding	Option applied to models except model R200 (Sheath outer diameter: 6, 6.4, 8 mm)
R940, R950	Z1	Element (Other)	Cryogenic sensor

7. Terminal for Thermocouple (Head type)

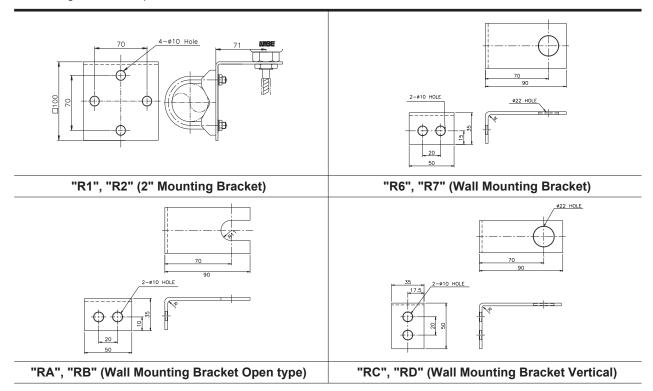
Base Model	Code	Code Name	Remark
R110, R120, R300,	TK	"K" type only	If the terminal block terminal material is the same
R600, R700, R920, R940, R950, R960, R970	TE	"E" type only	material request as the thermocouple (TC) inner conductor

8. Mounting Bracket

Base Model	Code	Code Name	Remark
	R1	2" Mounting bracket (304SS)	
	R2	2" Mounting bracket (316L SS)	
	R6	Wall Mounting bracket STD (304SS)	
R120, R200, R220,	R7	Wall Mounting bracket STD (316L SS)	For dimensions and shapes other than the mounting bracket, select other "R0"
R300, R600, R911, R912, R920, R940,	RA	Wall Mounting bracket open type (304SS)	
R950	RB	Wall Mounting bracket open type (316L SS)	and contact the head office.
	RC	Wall Mounting bracket vertical (304SS)	
	RD	Wall Mounting bracket vertical (316L SS)	
	R0	Other	

Note.

Mounting Bracket shape reference.



9. Element post-processing

Base Model	Code	Code Name	Remark
R110, R120, R200, R210, R220, R300, R600, R911, R912, R920, R940, R950, R960	P4	Buffing (#300)	
	P6	Electrical Polishing	
	PA	Teflon Coating	
	РВ	Teflon Lining	

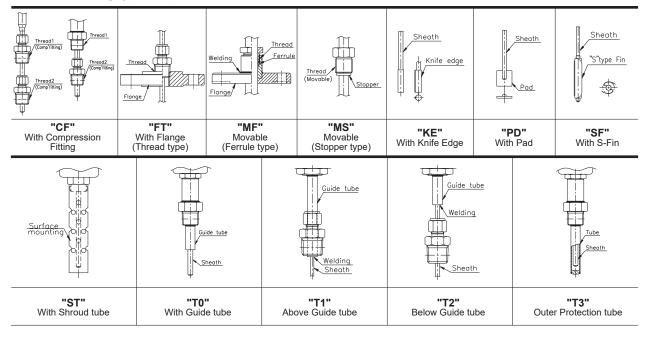
10. Mounting type Option

Base Model	Code	Code Name	Remark
R110, R120, R200, R210, R200, R300, R600, R700, R911, R912, R920, R940, R950, R960, R970	AM	AVL Maker	1) AVL Maker: Corresponds to the use of flange or compression fitting by designated manufacturers. 2) "CF", "FT" codes are additional mounting options to the basic mounting type options. 3) "KE", "PD" applies to models R940, R950 series. 4) See other mounting type shapes.
	CF	With Compression Fitting	
	FT	With Flange (Thread type)	
	FW	With Flange (Welding type)	
	KE	With Knife Edge (Only Thermocouple)	
	MF	Movable (Ferrule type)	
	MS	Movable (Stopper type)	
	PD	With Pad	
	SF	With S-Fin	
	ST	With Shroud tube	
	T0	With Guide tube	
	T1	Above Guide tube	
	T2	Below Guide tube	
	Т3	Outer protection tube	
	ZZ	Mounting type (Other)	

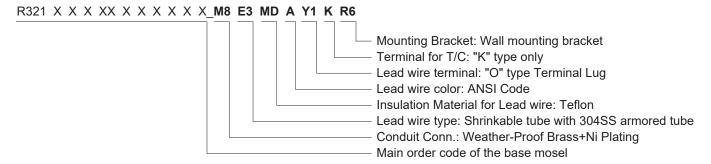
Note.

Please select an option other than the mounting type option ordering information in the main order. Of there is no mointing type option to select in the other option code, select mounting type (other) code "ZZ" and contact the head office.

< Other mounting type shape reference >



< Example >



- * The above example is a thermocouple specification, and if other option codes are not selected, the code digits are not displayed.
- * The above other option codes do not apply to all models, so please inquire at the head office before selecting.
- * For order specifications or other inquiries other than the above other option codes, please contact the head office.

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