

- Strain gages
 - 120Ω
 - 350Ω
 - Special type
- Accessories
- Measuring Instruments



Strain Gage

Product Catalog

CAS

Total Weighing Solution Company

Total Weighing Solution을 추구하고 있는 CAS는 국내 계량계측 분야의 선두 주자로 일반 상업용 저울은 물론 저울에 필요한 Load cell과 Load cell의 핵심 부품 Strain gage에 이르기까지 모든 관련 제품의 개발, 생산 능력을 갖추고 있는 종합 계량계측 업체입니다.

특히 CAS는 국내 계량업체로서는 유일하게 하중센서의 기본이 되는 Strain Gage 생산 설비를 갖추고 다양한 용도와 형태의 제품을 생산하고 있습니다. 또한 고객의 요구에 맞는 특수한 형태의 strain gage를 생산하며 Strain gage 분야에서 CAS의 영역을 확장시켜 나가고 있습니다.

CAS에서 자체적으로 개발, 제작한 Strain gage를 사용하여 제작된 당사의 Load cell과 전자저울은 물론 전세계적으로 통용되는 다수의 국제인증을 획득함으로써 다양한 분야에서 그 품질과 기술을 인정 받고 있습니다.

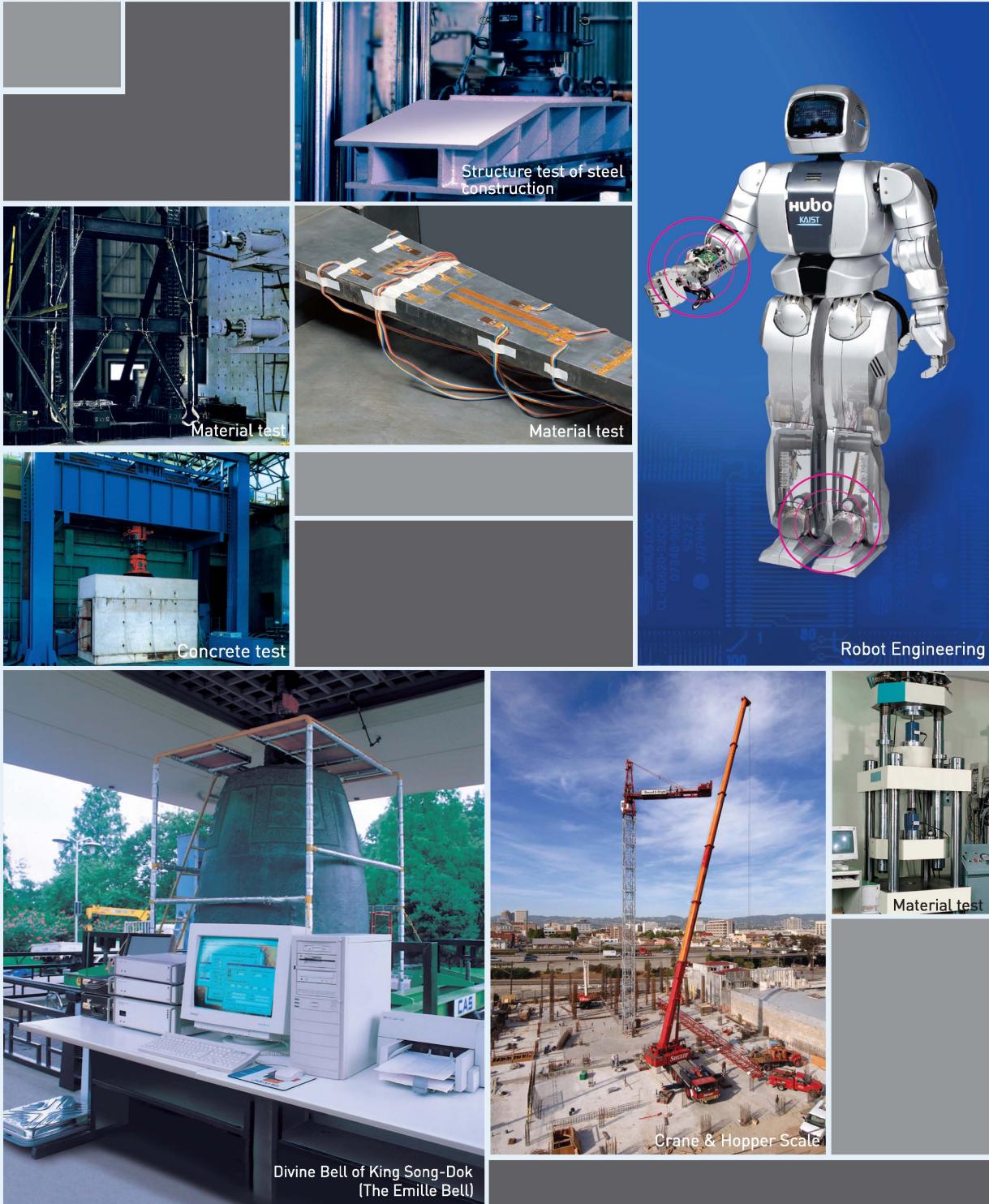


Strain Measurement Technical Support

정밀한 Strain 계측을 위해서는 사용하려는 용도에 적합한 Strain gage의 선정이 중요함은 물론, 선정된 Strain gage의 부착 조건 및 결선 조건, 계측 방법 등 여러 가지 조건들을 고려하여 사용하는 것이 중요합니다. CAS는 Strain 계측과 관련된 다양한 현장중심의 기술지원을 통하여 Strain gage의 이해 및 사용에 다양한 편의를 제공하고 있으며 Strain gage와 관련된 사내/외 교육을 진행하고 있습니다.

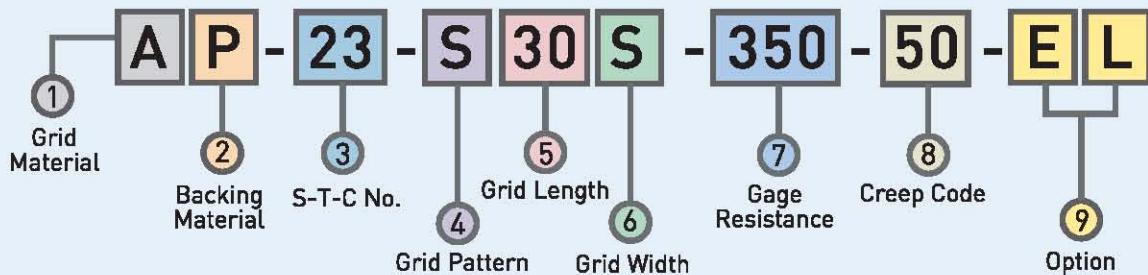


Measurements Applications

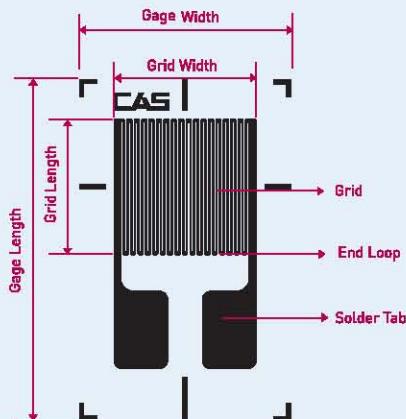


Coding System

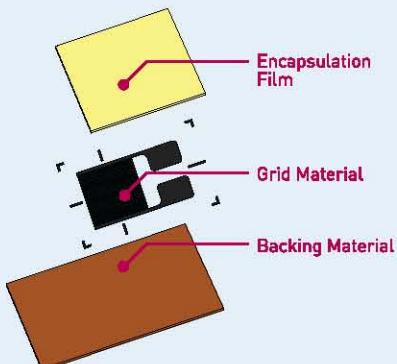
CAS Strain gage는 NAS942, OIML, ASTM 등 국제적으로 공인된 Standard에 의하여 제작되고 있으며 제조사마다 정해진 규칙에 의거하여 Strain gage의 형태, 용도, 재질, 저항 등을 구분할 수 있는 별도의 Coding system을 적용하고 있습니다.



No	Code	Information
1	A	Grid Material A : Constantan, K : Karma
2	P	Backing Material P : Polyimide film, B : Phenolic resin
3	23	S-T-C No. 11 : Steel, 23 : Aluminum
4	S	Grid Pattern S : Single Linear, T : Tee Rosette, D : Diaphragm, R : 3 elements rosette, Q-Shear
5	30	Grid Length 10(1mm) ~ 900(90mm)
6	S	Grid Width N : Narrow, S : Same, W : Wide (width-length ratio)
7	350	Gage Resistance 120, 350, 700, 1000, 2000, 3000
8	50	Creep Code 05 ~ 11 (end loop-grid ratio)
9	EL	Option E : Encapsulated, L : Lead wire attached, C : Cable attached



Strain Gage Terminology

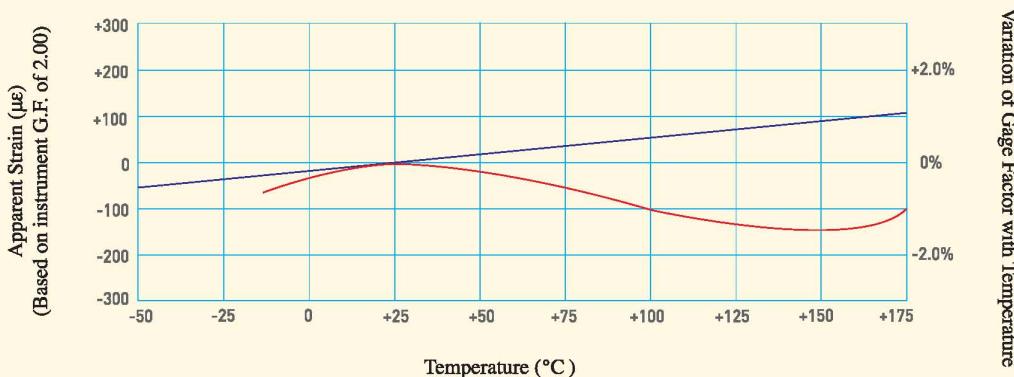


Strain Gage Structure

Technical Property

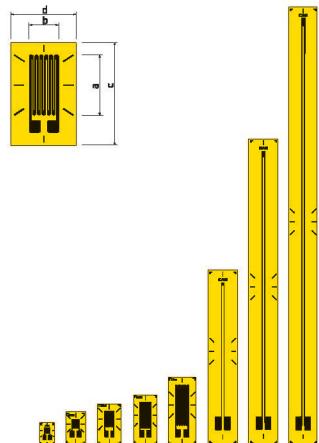
Item	Unit	AP series	AB series
Grid	Material	μm	Constantan
	Thickness		2.5, 5
Backing	Material	μm	Polyimide
	Thickness		25
Resistance	Value	Ω	120, 350, 700, 1000
	Tolerance		± 0.2
Gage factor			$2.1 \pm 1\%$
Gage factor variation with Temp.			$1.2 \pm 0.1\%$
Thermal output	$\mu\epsilon / ^\circ\text{C}$		1.5 ± 0.2
Transverse sensitivity	%		3.0
Available temperature range	$^\circ\text{C}$	-30 ~ +80	-40 ~ +100
S-T-C no.		Quartz : 0	
		Molybdenum : 5	
		Titanium : 9	
		Steel : 11	
		Stainless steel : 16	
		Aluminum : 23	
		Plastic : 65	
Maximum expansibility	%	3.5	2
Fatigue Life @ $\pm 1000\mu\epsilon$			10^7
Transverse Sensitivity	%		1.7 ± 0.2

Thermal Output



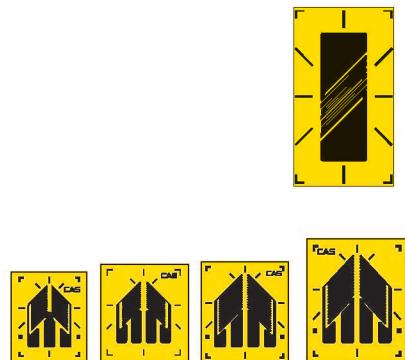
Classification by Grid Pattern

Single Linear Grid Pattern



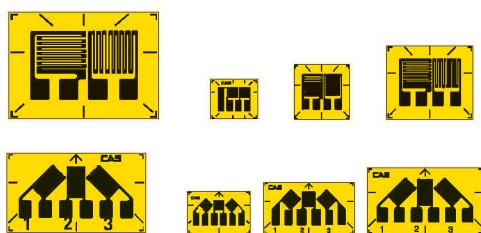
- Widely used general purpose linear type strain gage (S series strain gage)
- Bending application
- Grid size : 1 ~ 90mm
- Resistance : 120 ~ 2000Ω
- Similar geometry pattern available

Shear & Double Shear Grid Pattern



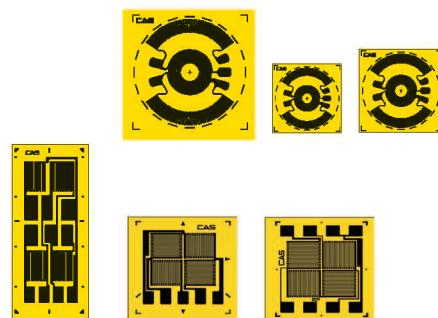
- General shear type strain gage (Q : single shear, T : double shear series)
- Shear & torque application
- Grid size : 1 ~ 10mm
- Resistance : 120, 350, 700, 1000Ω
- Similar geometry pattern available

T & 3-Element Rosette Pattern



- Tee & (delta)Rosette type strain gage (T : 2-90°, TS : 2-90° stacked, R : 3-element, RS : 3-element stacked)
- Shear, torque, point stress analysis application
- Resistance : 120, 350, 1000Ω

Diaphragm & Special Grid Pattern

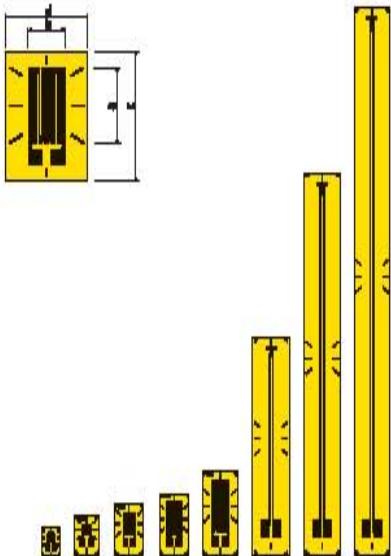


- Diaphragm & other full bridge type strain gage (D : diaphragm, FB : full bridge)
- Pressure sensor or special application
- Resistance : 120, 350 Ω
- Special order made available

| Strain Gages

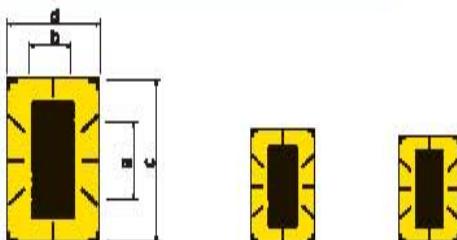
120Ω Strain Gages

Linear S-Series 120Ω



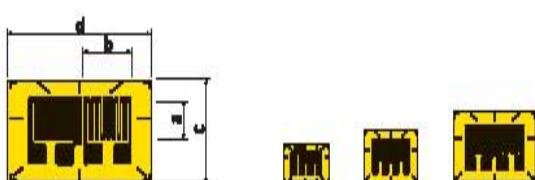
Order#	Dimension (unit : mm)			
	a	b	c	d
AP(AB)-11-S10S-120	1.0	1.2	6.0	3.2
AP(AB)-11-S15S-120	1.5	1.5	7.0	4.0
AP(AB)-11-S30N-120	3.0	1.7	9.0	5.0
AP(AB)-11-S60N-120	6.0	2.1	11.0	3.2
AP(AB)-11-S80N-120	8.0	2.5	15.0	6.0
AP(AB)-11-S300N-120	30.0	0.8	40.0	8.0
AP(AB)-11-S600N-120	60.0	0.8	70.0	6.0
AP(AB)-11-S900N-120	90.0	0.9	100.0	6.0
AP(AB)-23-S10S-120	1.0	1.2	6.0	3.2
AP(AB)-23-S15S-120	1.5	1.5	7.0	4.0
AP(AB)-23-S30N-120	3.0	1.7	9.0	5.0
AP(AB)-23-S60N-120	6.0	2.1	11.0	3.2
AP(AB)-23-S80N-120	8.0	2.5	15.0	6.0
AP(AB)-23-S300N-120	30.0	0.8	40.0	8.0
AP(AB)-23-S600N-120	60.0	0.8	70.0	6.0
AP(AB)-23-S900N-120	90.0	0.9	100.0	6.0

Single Shear Q-Series 120Ω



Order#	Dimension (unit : mm)				
	a	b	c	d	e
AP(AB)-11-Q15N-120	3.0	1.4	8.0	4.0	1.5
AP(AB)-11-Q30N-120	5.1	2.8	10.0	6.6	3.0
AP(AB)-23-Q15N-120	3.0	1.4	8.0	4.0	1.5
AP(AB)-23-Q30N-120	5.1	2.8	10.0	6.6	3.0

Tee Rosette T-Series 120Ω

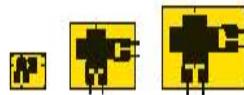
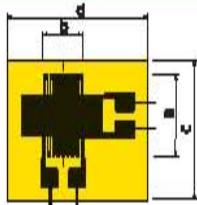


Order#	Dimension (unit: mm)			
	a	b	c	d
AP(AB)-11-T10S-120	1.0	1.0	5.3	6.0
AP(AB)-11-T15S-120	1.5	1.5	6.5	7.0
AP(AB)-11-T30S-120	3.0	3.0	9.0	11.0
AP(AB)-23-T10S-120	1.0	1.0	5.3	6.0
AP(AB)-23-T15S-120	1.5	1.5	6.5	7.0
AP(AB)-23-T30S-120	3.0	3.0	9.0	11.0

| Strain Gages

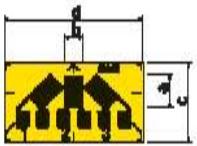
120Ω Strain Gages

Tee Rosette TS-Series 120Ω



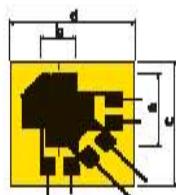
Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-TS10S-120		1.0	1.2	5.0
AP(AB)-11-TS30S-120		3.0	1.7	9.0
AP(AB)-11-TS50S-120		5.0	2.1	11.0
AP(AB)-23-TS10S-120		1.0	1.2	5.0
AP(AB)-23-TS30S-120		3.0	1.7	9.0
AP(AB)-23-TS50S-120		5.0	2.1	11.0

3-Element Rosette R-Series 120Ω



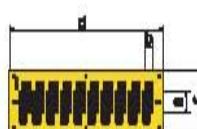
Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-R10S-120		1.0	1.2	6.0
AP(AB)-11-R15S-120		1.6	1.5	7.0
AP(AB)-11-R30N-120		3.0	1.3	9.0
AP(AB)-23-R10S-120		1.0	1.2	6.0
AP(AB)-23-R15S-120		1.6	1.5	7.0
AP(AB)-23-R30N-120		3.0	1.3	9.0

3-Element Rosette RS-Series 120Ω



Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-RS30N-120		3.0	1.7	9.0
AP(AB)-11-RS50N-120		5.0	2.1	11.0
AP(AB)-23-RS30N-120		3.0	1.7	9.0
AP(AB)-23-RS50N-120		5.0	2.1	11.0

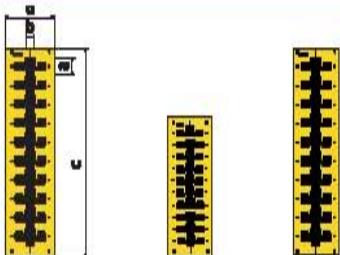
Strip Gage SH-Series 120Ω



Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-SH16S-120		1.6	1.5	7.6
AP(AB)-11-SH30N-120		3.0	1.5	9.7
AP(AB)-23-SH16S-120		1.6	1.5	7.6
AP(AB)-23-SH30N-120		3.0	1.5	9.7

120Ω Strain Gages

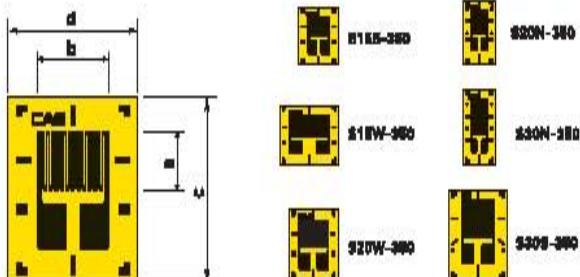
Strip Gage SV-Series 120Ω



Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-SV15S-120	1.5	1.5	27.0	8.0
AP(AB)-11-SV30N-120	3.0	1.5	44.5	8.0
AP(AB)-23-SV15S-120	1.5	1.5	27.0	8.0
AP(AB)-23-SV30N-120	3.0	1.5	44.5	8.0

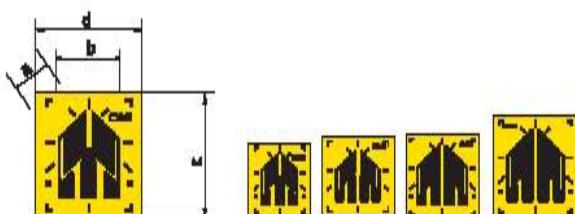
350Ω Strain Gages

Linear S-Series 350Ω



Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-S15S-350	1.5	1.7	4.8	3.2
AP(AB)-11-S15W-350	1.5	3.5	5.0	5.0
AP(AB)-11-S20W-350	2.0	2.6	6.0	4.0
AP(AB)-11-S20N-350	2.0	1.3	5.4	2.9
AP(AB)-11-S30N-350	3.0	1.3	6.5	2.5
AP(AB)-11-S30S-350	3.0	3.0	7.9	4.9
AP(AB)-23-S15S-350	1.5	1.7	4.8	3.2
AP(AB)-23-S15W-350	1.5	3.5	5.0	5.0
AP(AB)-23-S20W-350	2.0	2.6	6.0	4.0
AP(AB)-23-S20N-350	2.0	1.3	5.4	2.9
AP(AB)-23-S30N-350	3.0	1.3	6.5	2.5
AP(AB)-23-S30S-350	3.0	3.0	7.9	4.9

Double Shear T-Series 350Ω

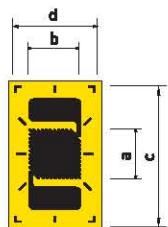


Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-T15N-350 (3tab)	1.5	3.0	6.5	5.0
AP(AB)-11-T20N-350	2.0	3.5	7.0	6.0
AP(AB)-11-T25N-350	2.5	4.1	7.5	6.4
AP(AB)-11-T30N-350	3.0	4.8	8.5	7.0
AP(AB)-23-T15N-350 (3tab)	1.5	3.0	6.5	5.0
AP(AB)-23-T20N-350	2.0	3.5	7.0	6.0
AP(AB)-23-T25N-350	2.5	4.1	7.5	6.4
AP(AB)-23-T30N-350	3.0	4.8	8.5	7.0

| Strain Gages

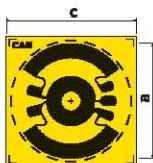
350Ω Strain Gages

Single Shear Q-Series 350Ω



Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-Q30S-350		3.1	3.1	8.5
AP(AB)-23-Q30S-350				5.0

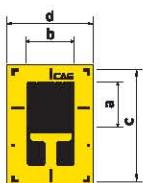
Diaphragm D-Series 350Ω



Order#	Dimension (unit : mm)		
	Model	a	b
AP(AB)-11-D100-350		10.0	10.0
AP(AB)-11-D130-350		13.0	13.0
AP(AB)-11-D170-350		17.0	17.0
AP(AB)-23-D100-350		10.0	10.0
AP(AB)-23-D130-350		13.0	13.0
AP(AB)-23-D170-350		17.0	17.0

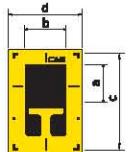
Special type Strain Gages

Linear S-Series 1K(2K)Ω



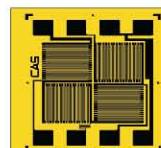
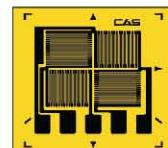
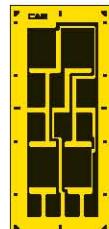
Order#	Dimension (unit : mm)			
	Model	a	b	c
AP(AB)-11-S30S-1K		3.0	2.7	7.0
AP(AB)-11-S40S-2K		4.0	3.8	8.0
AP(AB)-23-S30S-1K		3.0	2.7	7.0
AP(AB)-23-S40S-2K		4.0	3.8	8.0

High Temperature K-Series (Only Steel)



Order#	Dimension (unit : mm)			
Model	a	b	c	d
KP(KB)-11-S30S-350	3.0	2.4	7.5	4.4
KP(KB)-11-S40S-1K	3	2.7	7.9	4.9

Full-Bridge FB-Series (Special order)



| Accessories



Order #			Item	Package
Solvent Cleaners	SC-1		IPA	500ml
	SC-2		MEK	500ml
	SC-3		ACETONE	500ml
Surface Abrasion Materials	SA-1		Sand Paper 320	1000pcs
	SA-2		Sand Paper 400	1000pcs
Tapes	TP-1		Mylar Tape	13mm x 66mm
Adhesives	Bond-1		Cold curing adhesive	30ml
	Bond-2		Hot curing adhesive	30ml
Wires & Cables	WR-1		Enamel coated wire	150m
	WR-2		2 Wire flat cable	50m
	WR-3		3 Wire flat cable	50m
Protective Coatings	PC-1		Silicone	100g
Solder & Flux	SD-1		Solder Flux	Ø 0.5 X 2kg
	FX-1			
Soldering Station	Bond-1			
	Bond-2			

Terminals	Drawing	Dimension (mm)					EA / Pack	
		A	B	C	D	E		
	TL1-13		4.5	3.2	1.3	0.9	176	50
	TL1-25		8.4	6.4	2.5	1.0	28	50
	TL2-13		4.5	3.2	1.3	0.9	26.4	50
	TL2-25		8.4	6.4	2.5	1.0	44	50

DA1602-A Dynamic Strain Amplifier



Features

- Bridge excitation selection (DC 1V to 10V)
- Fully adjustable gain from 1 to 11,000
- All bridge completion built in, including 120, 350 ohm
- Single shunt calibration
- Selectable cut-off frequency of four low-pass filters
- Wide frequency response (25KHz, -0.5dB)
- Excitation remote sense installed
- DC voltage calibrator built in

Applications

- Dynamic measurement - Strain, Force, Pressure, DC displacement and High level voltage signal
- Safety diagnosis of structures in civil and architectural engineering
- Lab test equipment with various physical sensors

Specifications

Inputs	strangages : 1/4, half(option), full(50Ω~1kΩ)dummy bridge resistor (120Ω~350Ω)built in transducer : foll, piezo resistive strangage types potentiometer, dc dt, displacement transducer etc, high level : voltage (mV, V)		
Bridge Excitation	voltage : DC ±1, ±2, ±3, ±5V ($\pm 0.5\%$) remote sense (0.0005%/Ω,at load resistor 350Ω) current : 0~100mA, max		
Bridge Balance	counter : emf injection method auto balance reset time : 2sec balance data back-up : 3years	ranges : $\pm 5000\mu\epsilon$ 2.5V/V(5% unbalance) manual balance : $50\mu\epsilon$ (gain depen.)	
Shunt Calibration (Built- In)	standard resistor built -in : 1000με (For Strangage 120Ω,350ΩG.F=2) 0.5mV/V (for transducer 350Ω)		
Internal Calibration	precision power built -in voltage : 10mV, 100mV, 1V ($\pm 0.01\%$)		
Amplifier	differential, common mode amplifier input Impedance: > 100 MΩ gain : x1, x10, x100, x1000 rotary sw (err : $\pm 1\%$) x1~x11 continuously variable knob (err : $\pm 0.5\%$) ten-turn volume total gain : x1~x11000 frequency response (two output) ; DC coupled : DC to 65KHz, -3dB max. (30% out put) AC coupled : AC 5Hz to 25KHz, -0.5dB max common mode input : $\pm 10V$ stability : 2uV/Ω, max reffered to input (gain over x100) noise : 0.01 to 10Hz : 1uV p-p reffered to input 0.5 to 50KHz ; 5uV rms, max reffered to input		
Filter	low -pass active 4pole butterworth filter (bessel filter) frequency : 10Hz, 100Hz, 1KHz, 10KHz or wide band AC signal on/off (DC remove)		
Amplifier Outputs	standard output : $\pm 10V$ 5mA,min	monitor output : $\pm 10V$ 5mA,min	
Amplifier Indicators	led indicators : power, +bal, -bal, over, cal, autobal		
Power	AC110V /AC 220V 50/60Hz (switch selected) $\pm 10\%$		
Size	217 x 71 x 296 (H x W x D)mm		
Weight	2Kg		

DA1602-B Dynamic Analysis Module



AD Board & Accessories

Features

Program

- Easy operating application software in Windows XP
- Channel information setting
- Data acquisition, save, load and print
- On line strip view (up to 8 channels simultaneously)
- X-T, X-Y and Spectrum view
- Zooming and tracking
- Statistical analysis
(Mean, Max., Min., Variance, STD, Peak to Peak)
- Digital filters
- Binary to ASCII conversion
- Static and Dynamic signal analysis



AD Board (Notebook & Desktop Computer)

- Analog Inputs
 - 16 single-ended, 8 differential channels
 - 16 bit resolution
 - 100 KS/s sampling rate for Desktop PC
 - 200 KS/s sampling rate for Notebook PC
 - Channel-independent gains and ranges setting
 - Software calibration
- Digital I/O
 - 8 TTL lines
- Counter/Timer
 - 2 up/down, 24bit resolution
 - 20MHz maximum source frequency
- Shielded I/O Connector Blocks
 - Screw terminals for I/O connections
 - Shielded enclosure
 - On board temperature sensor for thermocouple cold-junction compensation

Global Network



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1987년 포르투갈 수출을 시작으로 카스는 도전적인 시장 확장을 통해 세계적 브랜드로 성장했으며 세계 각국의 계량인증 획득과 각국 딜러들과의 탄탄한 파트너쉽으로 글로벌 기업의 입지를 더욱 확고하게 다져가고 있습니다.

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