

## STATE OF THE ART LINES FOR PAILS WITH TOP OPENING

### ■ HOW TO PRODUCE PAILS WITH A TOP OPENING FROM THE CANBODY MATERIAL?

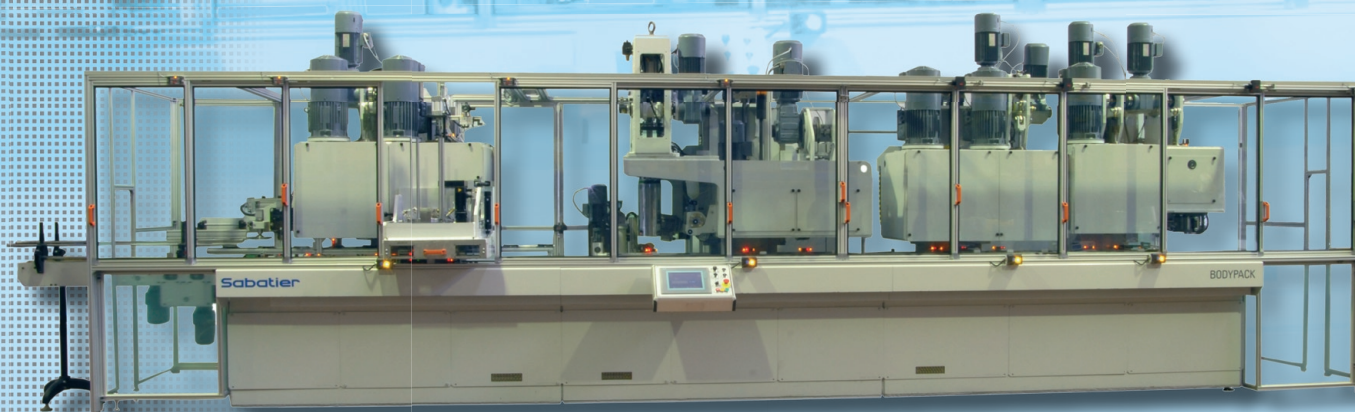


From the tulip shape.

To a crushed profile made from the body.

The seamed ring usually used for tulip shaped pails is no more required.

### ■ CONTINUOUS TECHNICAL INNOVATIONS THROUGH THE PAST YEARS ENABLE SABATIER TO OFFER A PROVEN TECHNOLOGY FOR THE PRODUCTION OF PAILS WITH CRUSHED PROFILE.



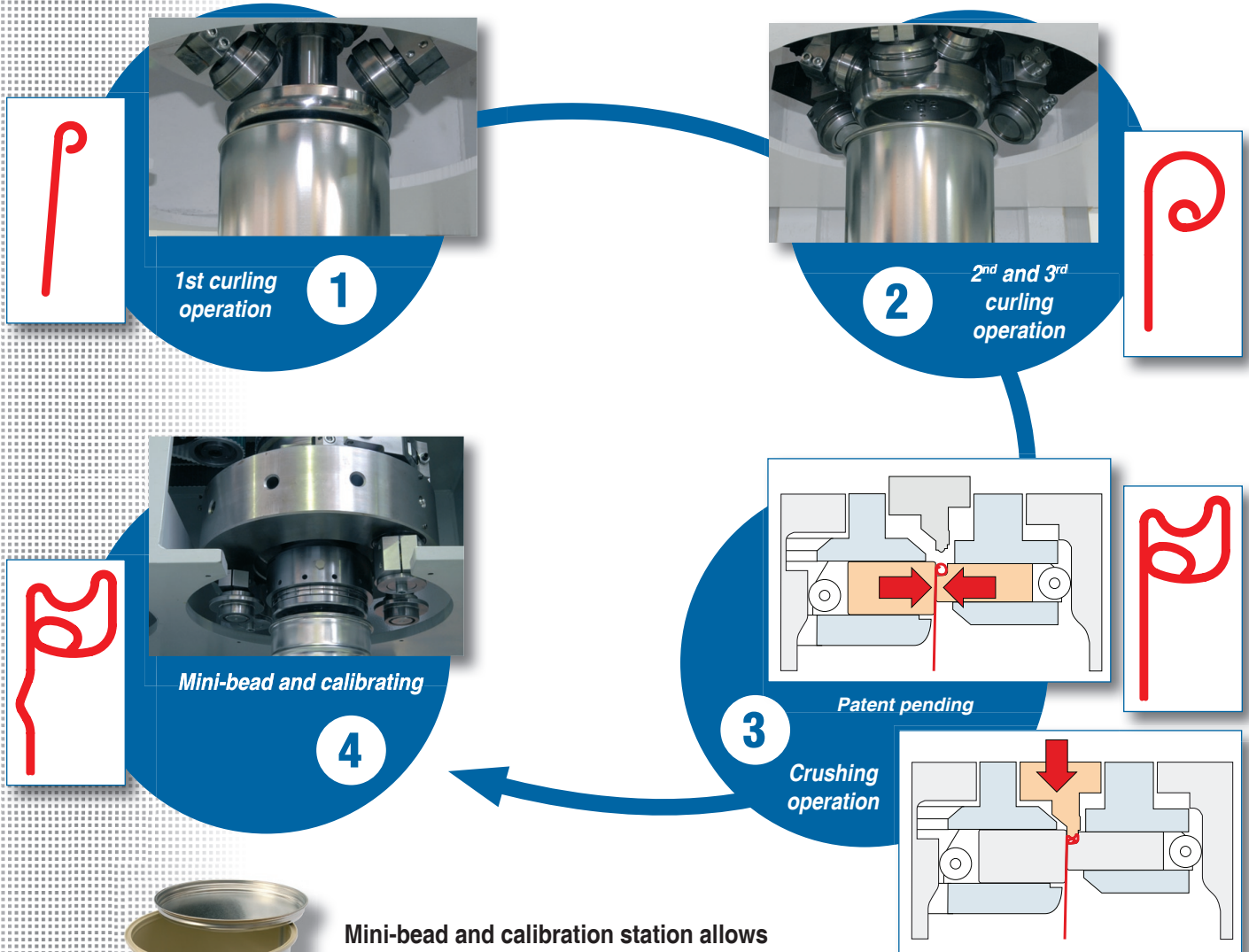
*From 2 to 5 litres pails*

### ■ ADVANTAGES OF THE NEW TECHNOLOGY:

- The profile is obtained from the canbody metal.
- Significant material saving: about 50% of the material required to manufacture the ring!
- The logistics of your process is much easier as one seamed component will not be needed.

**Sabatier**  
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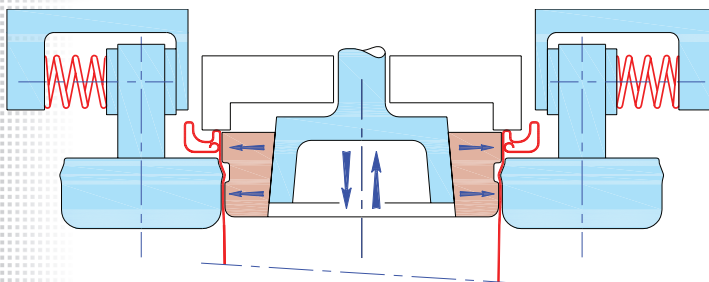
■ 4 TO 6 OPERATIONS MIGHT BE NECESSARY DEPENDING ON THE REQUIREMENTS IN THE DIMENSIONAL ACCURACY OF THE PROFILE.



Mini-bead and calibration station allows the operator to adjust accurately the plug diameter while the machine is running.

By this way, the opening force of the lid can be mastered.

Our technology is compatible with polymer-coated tinplate.



**Sabatier**  
SOUDRONIC GROUP

31, avenue de Rome - F 13127 VITROLLES  
Tel. +33 (0)4 42 46 94 00 - Fax +33 (0)4 42 46 94 46  
email: [info@sabatier.fr](mailto:info@sabatier.fr)  
[www.sabatier.fr](http://www.sabatier.fr)