

TUBE



TUBE BENDING MACHINE

# TE MEDIUM Ø

ROBUST, FAST AND VERSATILE

Ø 10 to 50x2 mm

Ø .40 to 2x.08"



DESIGNER AND MANUFACTURER OF YOUR WIRE,  
TUBE AND FLAT-STOCK MACHINE



## TUBE BENDING MACHINE

## TE MEDIUM Ø



3D control



Loading / Unloading



Automation

## TE25

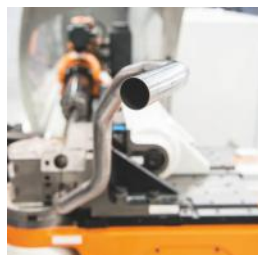
## TE32

## TE32LR

## TE42

## TE45

## TE50LR

Max  
Tube Ø25,4x2,5mm at 400N/mm<sup>2</sup>  
1x.10" at 58 KSI32x2,5mm at 400N/mm<sup>2</sup>  
1.25x.10" at 58 KSI32x2,5mm at 400N/mm<sup>2</sup>  
1.25x.10" at 58 KSI42x2,5mm at 400N/mm<sup>2</sup>  
1.65x.10" at 58 KSI45x2,5mm at 400N/mm<sup>2</sup>  
1.8x.10" at 58 KSI50x2mm at 400N/mm<sup>2</sup>  
2x.08" at 58 KSITube  
length2000 to 4000mm  
79" to 157"2000 to 4000mm  
79" to 157"2000mm  
79"2000 to 4000mm  
79" to 157"2000 to 4000mm  
79" to 157"2000mm  
79"Max bending  
radius150mm  
6"150mm  
6"150mm  
6"150mm  
6"150mm  
6"150mm  
6"Bending  
tools4 stacks  
Left or right4 stacks  
Left or right2x3 stacks  
Left and right3 stacks  
Right4 stacks  
Left or right2x3 stacks  
Left and rightTOUCH & FORM  
by NUMALLIANCE

## APPLICATIONS

- Automotive: H.V.A.C., EGR tubes, structure parts, fuel, seats
- Air and Space: hydraulic piping "circulation control wing", fuel, structure

## MAIN FEATURES

- All electric benders
- Stackable multi-radii
- Draw bending with and without mandrel and roll bending
- Easy integration in automated production cells
- Possibility to combine bending with complementary operations

