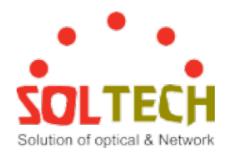
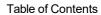
# SOLTECH SFC420GM Hardware Installation Manual





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# **Chapter 1 SOLTECH SFC420GM Introduction**

The section describes the characteristics and parameters of SOLTECH SFC420GM and gives an overview of SOLTECH SFC420GM.

## 1.1 Appearance Description for Standard Configuration

CLI port

The built-in ports of SOLTECH SFC420GM are: 8 gigabit TX ports, 2 GSFP and 1 C LI port. See table 1-1.

Port Attribute

1000M TX port RJ45 interface, with LINK/ACT/Speed indicator

GSFP interface GSFP interface, with LINK/ACT indicator

A rate of 9600bps, RJ45 interface

Table 1- 1 Attributes of the built-in port

Besides, SOLTECH SFC420GM switch has one grounding column and one power input at its back.

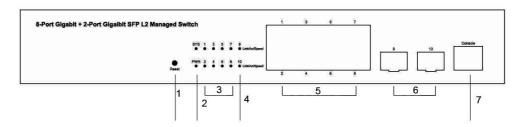


Figure 1- 1 Front template of the SOLTECH SFC420GM switch

Table 1- 2 Parts at the front template of the SOLTECH SFC420GM switch

No.	Abbrev.	Name	Description
1	Reset	Reset	Keep the device powered on, press the button "Reset" for 6s, and the system will return to the default setting.
2	PWR SYS	Power indicator & System indicator	If the switch is powered on, the indicator is on.  If the switch is started, the system indicator flickers.
3	1-8	Link/Act indicator on each port	Always on in orange: 10/100M



			Always on in green: 1000M
			Off: no signal transmission
4	0.40	Link/Act indicator on	Always on in green: 1000M
4	9-10	GSFP port	Off: no signal transmission
5	RJ45	Gigabit TX port 1-8	8 gigabit TX ports
6	GSFP	Gigabit optical port 9-10	2 GSFP interfaces
7	CLI	Console port	It can be used to connect a computer or a terminal for monitoring and configuring the switch.

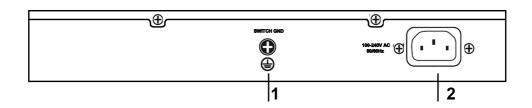


Figure 1- 2 Back template of the SOLTECH SFC420GM switch

Table 1- 3 Parts at the back template of the SOLTECH SFC420GM switch

No.	Abbrev.	Name	Description
1	1	Grounding column	The grounding must be fine.
2	/	AC power socket	AC100∼240V

# 1.2 SOLTECH SFC420GM Systematic Characteristic Parameters

	Memory	Flash: 16M Bytes;
		Memory: 128M Bytes;
Hardware	Standard configuration	8 gigabit TX ports;
characteri		2 gigabit GSFP ports
stics		1 CLI port
	Dimensions mm (W×D×H)	280×180×44



Operating temperature/ humidity	0°C∼45°C; 10%∼90% non-condensing
Storage temperature/ humidity	-40℃~70℃; 5%~90% non-condensing
Power characteristics	input voltage: AC100~240V,
	input frequency: 50∼60Hz
Power consumption	7.35W (Max)



## **Chapter 2 Installation Preparation**

### 2.1 Caution of Usage

Similar to other electronic products, the semiconductor chip easily gets damaged if you power on or off abruptly and frequently. To restart up the switch of SOLTECH S FC420GM, you have to open the power on-off after the power is cut down for three t o five seconds.

Avoid severe collision or falling down from the height to protect the parts in the swit ch.

Do not insert the Ethernet plug into the console port (RJ45 8-line socket). Similarly, do not insert the console cable into the console port (RJ45 8-line socket).

### Note:

1)When you plug or dial the power line, keep the power line horizontal with the power socket.

2)When the lifetime of our products ends, handle them according to national laws a nd regulations, or send these products to our company for collective processing.

### 2. Safety Advice

### 1. Safety Principles

- Keep dustless and clean during or after the installation.
- Put the cover at the safe place.
- Put tools at the right place where they are not easily falling down.
- Put on relatively tight clothes fasten the tie or scarf well and roll up the sleeve, avoiding stumbling the machine box.
- Put on the protective glasses if the environment may cause damage to your e yes.
- Avoid incorrect operations that may cause damage to human or devices.

### 2.2.2 Safety Notices

The safety notices mentioned here means that improper operation may lead to bod y damage.



- Read the installation guide carefully before you operate the system.
- Only professionals are allowed to install or replace the switch.
- Pull out the AC power socket and close the direct-current power before operating on the machine box or working beside the power supply.
- The final configuration of products must comply with relative national laws an d regulations.

### 3. Safety Principles for Live Working

When you work under electricity, following the following principles:

- Put off ornaments, such as ring, necklace, watch and bracelet, before you op erate under live working. When metal articles connect the power to the groun d, short circuit happens and components may be damaged.
- Pull out the AC power socket and close the direct-current power before opera ting on the machine box or working beside the power supply.
- When the power is on, do not touch the power.
- Correctly connect the device and the power socket.
- Only professionals are allowed to operate and maintain the device.
- Read the installation guide carefully before the system is powered on.

### Note:

- 1)Check potential dangers, such as the humid floor, ungrounded extensible power line and tatty power line.
- 2)Install the emergent on-off at the working room for turning off the power when trouble happens.
- 3)Turn off the power on-off of the switch and plug off the power line before installing or uninstalling the machine box or working beside the power.
- 4) Do not work alone if potential dangers exist.
- 5) Cut off the power before checkout.
- 6) If trouble happens, take the following measures:
  - A. Cut off the system's power.
  - B. Alarm.
- C. Take proper measures to help persons who are hit by the disaster. Artificial respir ation is needed if necessary.



D. Seek for medical help, or judge the loss and seek for available help.

### 2.2.4 Electrostatic Discharge Damage Prevention

Electrostatic discharge may damage devices and circuits. Improper treatment may cause the switch to malfunction completely or discontinuously.

Move or locate the devices according to the measures of electrostatic discharge pre vention, ensuring the machine box connects the ground. Another measure is to wea r the static-proof hand ring. If there is no hand ring, use the metal clip with the metal cable to clip the unpainted metal part of the machine box. In this case, the static is d ischarged to the ground through the metal cable of the clip. You can also discharge the static to the ground through your body.

### 3. Requirements for Common Locations

This part describes the requirements for the installation locations.

### 1. Environment

The switch can be installed on the desk or the cabinet. The location of the machine box, cabinet planning and indoor cabling are very important for normal system's function. Short distance between devices, bad ventilation and untouchable control plat e will cause maintenance problems, systematic faulty and breakdown.

For location planning and device locating, refer to section 2.3.2 "Location Configuration Prevention".

### 2. Location Configuration Prevention

The following preventive measures assist you to design the proper environment for the switch.

- Make sure that the workshop is well-ventilated, the heat of electrical devices is well-discharged and sufficient air circulation is provided for device cooling.
- Avoid to damage devices by following the electrostatic discharge prevention procedure.
- Put the machine box at the place where cool air can blow off the heat inside t
  he machine box. Make sure the machine box is sealed because the opened
  machine box will reverse the cool air flow.

### 2.3.3 Cabinet Configuration

The following content assists you to make a proper cabinet configuration:



- Each device on the cabinet gives off heat when it runs. Therefore, the sealed cabinet must have the heat-discharge outlet and the cooling fan. Do not put the devices too close, avoiding bad ventilation.
- When you install the machine box at the open cabinet, prevent the frame of the cabinet from blocking the airway of the machine box.
- Ensure that nice ventilation is provided for the devices installed at the bottom of the cabinet.
- The clapboard separates exhaust gas and inflow air, and boost cool air to flo
  w in the machine box. The best location of the clapboard is decided by the air
  flow mode in the machine box, which can be obtained through different locati
  on tests.

### 2.3.4 Power Requirements

Make sure that the power supply has nice grounding and the power at the input sid e of the switch is reliable. The voltage control can be installed if necessary. At least a 240 V, 10A fuse or a breaker is provided in the phase line if you prepare the short -circuit prevention measures for a building.

#### Caution:

If the power supply system does not have good grounding, or the input power distur bs too much and excessive pulses exist, the error code rate of communication devi ces increases and even the hardware system will be damaged.

### Installation Tools and Device

The tools and devices to install the SOLTECH SFC420GM switch are not provided by the SOLTECH SFC420GM switch. You yourself need to prepare them. The following are the tools and devices needed for the typical installation of the SOLTECH SFC420GM switch:

- Screwdriver
- Static armguard
- Bolt
- Ethernet cable
- Other Ethernet terminal devices
- Control terminal

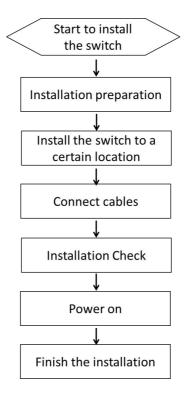


# **Chapter 3 Installing the SOLTECH SFC420GM Switch**

### Caution:

Only professionals are allowed to install or replace the devices.

### 3.1 Installation Flow of SOLTECH SFC420GM



## 2. Installing the Machine Box of the Switch

The installation of the machine box has two modes:

- Installing the machine box on the desk
- Installing the machine box on the cabinet

### 3.2.1 Installing the Machine Box on the Desk

The SOLTECH SFC420GM switch can be directly put on the smooth and safe desk.

Note:



Do not put things weighing 4.5 kg or over 4.5 kg on the top of the switch.

### 3.2.2 Installing the Machine Box on the Cabinet

The machine box of the switch is fixed on the cabinet through the brackets. When y ou fix the brackets, the front template of the switch faces forward. The detailed oper ations are shown in Figure 3-1.

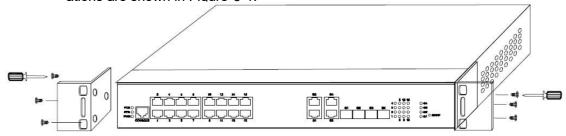


Figure 3- 1 Fixing the machine box of the switch

After the brackets are installed, install the switch on the cabinet. See Figure 3-2.

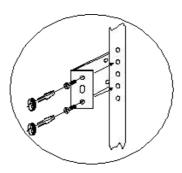


Figure 3- 2 Installing the switch on the cabinet

### 3. Connecting the Ports

### 1. Connecting the Console Port

The switch of SOLTECH SFC420GM has a console port.

The rate of the console port is 9600bps. It has a standard RJ45 plug. After you con nect the console port to the serial port of PC through a console cable, you can configure and monitor the switch of SOLTECH SFC420GM by running the terminal emulation software, such as super Windows terminal. The cable is provided according to the host. The communication parameters of the terminal serial port can be set to a rate of 9600bps, eight data bits, one stop bit, no sum check bit and traffic control.



The RJ45 connector of the console port is shown in Figure 3-3. The RJ45 plug corr esponds to the RJ45 socket, whose pins can be aligned from left to right with the value from 1 to 8.

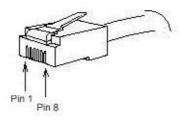


Figure 3-3 RJ-45 connector of the console port

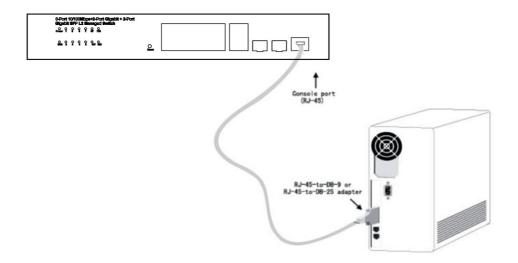


Figure 3-4 Connecting the Console port and the PC of the SOLTECH SFC420GM switch

NO.NameRemarks6RXDInput3TXDOutput4,5SGGND

Table 3- 1 Pins of the console port

### Note:

The console port of SOLTECH SFC420GM does not support traffic control. Therefor e, you must set the option data traffic control to none when you configure the switch with the super terminal. Otherwise, the single-pass problem will arise on the super t erminal.



The cable is used to connect the CLI of the SOLTECH SFC420GM switch and the o utside console terminal device. One end of the cable is a 8-pin RJ45 plug and the o ther end is a 9-hole plug (DB9). The RJ45 plug is put into the socket of the CLI on the SOLTECH SFC420GM switch.

### 3.3.2 Connecting GSFP ports

SOLTECH SFC420GM provides 2 gigabit GSFP ports, and their corresponding indicators are 9~10. The ports can connect other GSFP modules through the fiber to other Ethernet terminal devices.

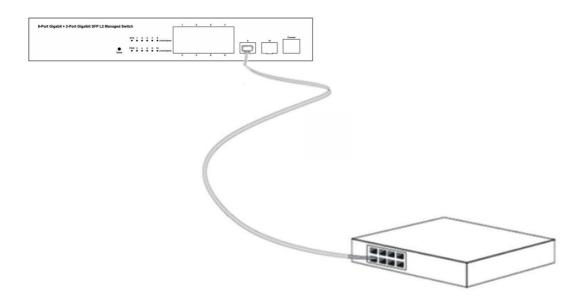


Figure 3-5 Connecting the 1000M Base-TX port and other Ethernet terminals

### 3.3.3 Connecting Ethernet TX Ports

The SOLTECH SFC420GM switch has 8 10/100/1000Base-T ports and their corres ponding indicators 1 to 8, used for indicating the state of port Link/ACT/Speed.

To use the electrical port, you can connect the electrical port and other Ethernet devices with the direct-through or cross cable through the UTP port. In this case, the corresponding optical port cannot be used. The numbering order of the pins in the UTP port is the same as the console port.



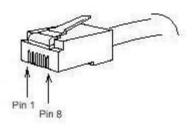


Figure 3-6 RJ-45 connector of the console port

Because 8 10/100 Base-T ports of SOLTECH SFC420GM support the MDI/MDIX a uto-identification of the cable, SOLTECH SFC420GM can adopt five classes of dire ct-through/cross network cables when it connects other Ethernet terminals.

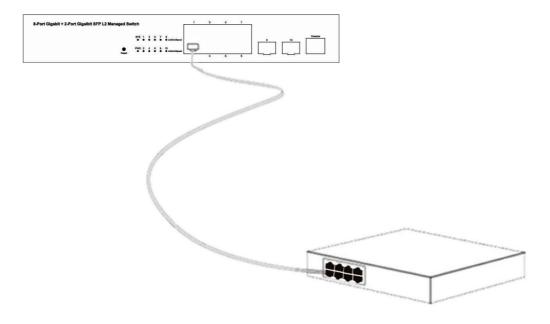


Figure 3-7 Connecting the 1000 Base-TX port and other Ethernet terminals

Table 3-3 Definition of the pins of the gigabit RJ45 port

No.	Pin name	Remarks
1	Sending/receiving the normal phase of data 0	TP0+
2	Sending/receiving the paraphase of the data 0	TP0-
3	Sending/receiving the normal phase of data 1	TP1+
4	Sending/receiving the normal phase of data 2	TP2+
6	Sending/receiving the paraphase of the data 2	TP2-



5	Sending/receiving the paraphase of the data 1	TP1-
7	Sending/receiving the normal phase of data 3	TP3+
8	Sending/receiving the paraphase of the data 3	TP3-

The direct-through or cross network cable has the function of auto-identification, so the five classes of direct-through/cross network cables can be used to connect other. Et hernet devices.

## 4. Checking after Installation

Before electrically starting up the switch, perform the following checkups after the switch is installed:

- If the switch is installed on the cabinet, check whether the installation point be tween the cabinet and the switch is strong. If the switch is installed on the des k, check whether there is enough space for the switch to discharge its heat a nd whether the desk is stable.
- Check whether the connected power meets the power requirements of the sw itch.
- Check whether the grounding line is correctly connected.
- Check whether the switch is correctly connected to other terminal devices.



# **Chapter 4 Maintaining Switch**

### Caution:

- Before opening the machine box, make sure that you have released the static you carried and then turn off the power on-off of the switch. Before operating any step in Appendix B, read the section "Safety Advice".
- 2) Before performing operations beside the power supply or on the machine box, turn off the power on-off and plug out the power cable.

### Opening the Machine Box

This section describes how to open the cover of the switch, required tools and oper ation methods.

#### Caution:

When the power cable still connects the power supply, do not touch it.

When you open the cover the switch, you may use the following tools:

- Crossed screwdriver
- Static armguard

Perform the following steps to open the cover of the switch:

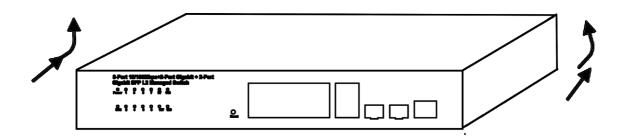
- (1) Turn off the power on-off of the switch.
- (2) Plug out all cables connected the back of the switch.
- (3) Take out the bolt from the machine box with the screwdriver.

#### Note:

The machine box comprises of two parts: cover and bottom.

(4) Open the cover by holding two sides of the cover towards the direction of the arrow key shown in the following figure:





(5) When the cover is opened, put it aside. The mainboard of the system appears.

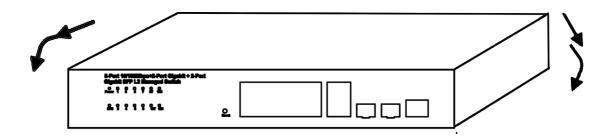
### Note:

After taking off the cover, put it horizontally and avoid it to be crushed or collided. Othe rwise, the machine box is hard to install.

## 2. Closing the Machine Box

The section mainly describes how to put the cover and close the machine box. Do as f ollows:

(1) Put them well according to their locations and joint them together along their sides. Se e the following figure.



- (2) When the cover and the bottom are closely tied, let the cover slide the slot of the front template at the bottom.
- (3) Nail the bolt and screw it tightly with the screwdriver.
- (4) Reinstall the switch on the cabinet or the desk.
- (5) Reconnect all cables of the switch.



## **Chapter 5 Hardware Fault Analysis**

The part describes how to remove the fault from the switch.

### 1. Fault Separation

The key for resolving the systematic faults is to separate the fault from the system. You can compare what the system is doing with what the system should do to detect the fault. You need to check the following subsystems:

- Power and cooling systems—power and fan
- Port, cable and connection—ports on the front template of the switch and the cables connecting these ports

### 5.1.1 Faults Relative with Power and Cooling System

Do the following checkups to help remove the fault:

- When the power on-off is at the "ON" location, check whether the fan works normally. If the fan does not work well, check the fan.
- The working temperature of the switch is from 0 to 40 Celsius degrees. If the switch is too hot, check whether the air outlet and air inlet are clean and then do relative operations in section 2.3 "Requirements for Common Locations".
- If the switch cannot be started and the PWR indicator is off, check the power.

### 2. Faults Relative with Port, Cable and Connection

Do the following checkups to help remove the fault:

- If the port of the switch cannot be linked, check whether the cable is correctly connected and whether the peer connection is normal.
- If the power on-off is at the "ON" location, check the power supply and the power cable.
- If the console port does not work after the system is started up, check whethe r the console port is set to a baud rate of 9600 bps, eight data bits, no sum check bit, one stop bit and no traffic control.

## 1. Indicator Description

The following table shows the indicators of the SOLTECH SFC420GM switch and their description:



No.	Abbrev.	Name	Description
1	SYS	System indicator	When the indicator is always on, the system is being started up.  When the indicator flickers, the system works well.
2	PWR	Power indicator	When the switch is powered on, the indicator is on.
3	LINK/ACT/Sp eed	port indicator	If the indicator is always on, it means that the connection is linked.  If the indicator is off, the port is not connected.