NEW

MULTI PURPOSE SERIES

2날 이너 래디우스 커터(코너 라운딩 커터)

2 FLUTES INNER RADIUS CUTTER(CORNER ROUNDING CUTTER)

- 프리하든강, 고경도강, 주철 등 다양한 용도로 사용
- Si 함유 코팅으로 내마모성 극대화.
- 고정밀 공차적용으로 초정밀 가공에 적합.
- 피삭재 면조도가 뛰어남.

- Recommend the multi-purpose such as hardened steels, prehardened steels and cast iron.
- Optimized wear-resistant with TiSiN coating.
- Suitable for high precision machining with high precision tolerance.
- Excellent the surface roughness.

SMG | TiSiN | 2 | R ±0.01 | 0° | HRc ~52 | h6 | DATA p.226

unit (mm)

신규 모델번호 Model No.	구 모델번호 Model No.	선단경 Point Diameter D	코너반경 Inner Radius IR	외경 Outside Diameter d1	유효장 Effective Length l_2	생크경 Shank Diameter d	전 장 Overall Length L
● 2IRC 009 IR05 020 445		0.9	IR0.5	2	3	4	45
● 2IRC 049 IR05 060 660		4.9	IR0.5	6	-	6	60
● 2IRC 005 IR055 017 445		0.5	IR0.55	1.7	3	4	45
● 2IRC 005 IR06 018 445		0.5	IR0.6	1.8	3	4	45
● 2IRC 005 IR065 019 445		0.5	IR0.65	1.9	3	4	45
● 2IRC 005 IR07 020 445		0.5	IR0.7	2	3	4	45
● 2IRC 009 IR075 025 445		0.9	IR0.75	2.5	4	4	45
● 2IRC 009 IR08 026 445		0.9	IR0.8	2.6	4	4	45
● 2IRC 009 IR085 027 445		0.9	IR0.85	2.7	4	4	45
● 2IRC 009 IR09 028 445		0.9	IR0.9	2.8	4	4	45
● 2IRC 009 IR095 029 445		0.9	IR0.95	2.9	4	4	45
● 2IRC 009 IR10 030 650		0.9	IR1.0	3	5	6	50
● 2IRC 039 IR10 060 650		3.9	IR1.0	6	-	6	50
● 2IRC 059 IR10 080 860		5.9	IR1.0	8	-	8	60
● 2IRC 009 IR125 035 650		0.9	IR1.25	3.5	5	6	50
● 2IRC 034 IR125 060 650		3.4	IR1.25	6	-	6	50
● 2IRC 014 IR15 045 650		1.4	IR1.5	4.5	8	6	50
● 2IRC 049 IR15 080 860		4.9	IR1.5	8	-	8	60
● 2IRC 014 IR20 055 650		1.4	IR2.0	5.5	10	6	50
● 2IRC 039 IR20 080 860		3.9	IR2.0	8	-	8	60
● 2IRC 019 IR25 070 860		1.9	IR2.5	7	13	8	60
● 2IRC 019 IR30 080 860		1.9	IR3.0	8	-	8	60
● 2IRC 019 IR35 090 A70		1.9	IR3.5	9	13	10	70
● 2IRC 019 IR40 100 A70		1.9	IR4.0	10	-	10	70
● 2IRC 019 IR45 110 C80		1.9	IR4.5	11	13	12	80
● 2IRC 019 IR50 120 C80		1.9	IR5.0	12	-	12	80
● 2IRC 039 IR60 160 G85		3.9	IR6.0	16	-	16	85
● 2IRC 059 IR70 200 K85		5.9	IR7.0	20	-	20	85
● 2IRC 039 IR80 200 K85		3.9	IR8.0	20	-	20	85

▶ 주문생산 품목입니다.

사이즈 D Size	인선직경공차(mm) D Tolerance	코너R반경(mm) R Size	R공차(mm) R Tolerance
0.5~0.9	0~-0.010	R0.1~R2.5	±0.010
1.4~5.9	0~-0.020	R3~R8	±0.020

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