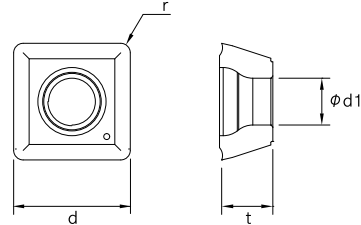
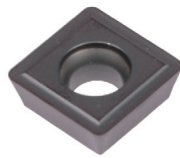


▶ WCMX

Code No.	치수 Dimension(mm)					부품 Parts	
	l	d	t	r	ϕd1	Screw	Driver
WCMX030204 PA	3.8	5.56	2.38	0.4	2.5	TSB-22045	TXL-6
WCMX040204 PA	4.3	6.35	2.38	0.4	2.8	TSB-25055	TXL-8
WCMX050308 PA	5.4	7.94	3.18	0.8	3.4	TSB-30070	
WCMX06T308 PA	6.5	9.525	3.97	0.8	4.4	TSB-35090	TXL-15
WCMX080408 PA	8.7	12.7	4.76	0.8	5.5	TSB-40110	

Code No.	피삭재 Workpiece					적용 드릴 For Drill			
	P	M	K	N	S	HSD(MCD)	VLT(TMD)	VMD	TPD
WCMX030204 PA	◎	○	○	△	△	ϕ16.0 ~ ϕ20.0	ϕ25	ϕ45 ~ ϕ55	-
WCMX040204 PA	◎	○	○	△	△	ϕ20.5 ~ ϕ25.0	ϕ26.0 ~ ϕ30.0	ϕ55 ~ ϕ60	-
WCMX050308 PA	◎	○	○	△	△	ϕ25.5 ~ ϕ30.0	ϕ31.0 ~ ϕ40.0	ϕ60 ~ ϕ75	ϕ40 ~ ϕ55
						-	ϕ60.0 ~ ϕ75.0	ϕ100 ~ ϕ105	
WCMX06T308 PA	◎	○	○	△	△	ϕ31.0 ~ ϕ41.0	ϕ41.0 ~ ϕ50.0	ϕ75 ~ ϕ100	ϕ60 ~ ϕ110
						ϕ59.0 ~ ϕ80.0	ϕ75.0 ~ ϕ80.0	ϕ105 ~ ϕ140	
WCMX080408 PA	◎	○	○	△	△	ϕ42.0 ~ ϕ58.0	ϕ51.0 ~ ϕ59.0	ϕ140 ~ ϕ180	-

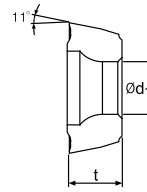
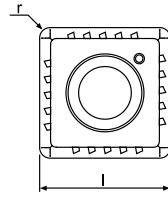


▶ SPMX

Code No.	치수 Dimension(mm)				부품 Parts	
	d	t	r	ϕd1	Screw	Driver
SPMX050204 PA	5.00	2.38	0.4	2.25	TSB-20045	TXL-6
SPMX060204 PA	6.00	2.38	0.4	2.61	TSB-22052	
SPMX07T308 PA	7.94	3.97	0.8	2.85	TSB-25065	TXL-8
SPMX090408 PA	9.80	4.30	0.8	4.05	TSB-35090	TXL-15
SPMX110408 PA	11.50	4.80	0.8	4.45	TSB-40100	
SPMX140512 PA	14.30	5.20	1.2	5.75	TSB-50125	TXL-20

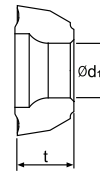
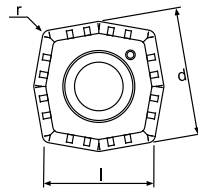
Code No.	피삭재 Workpiece					적용 드릴 For Drill	
	P	M	K	N	S	STD-V	FXD
SPMX050204 PA	◎	○	○	△	△	ϕ13.0 ~ ϕ15.0	ϕ18.0 ~ ϕ19.5
SPMX060204 PA	◎	○	○	△	△	ϕ15.5 ~ ϕ21.5	ϕ20.0 ~ ϕ25.0
SPMX07T308 PA	◎	○	○	△	△	ϕ22.0 ~ ϕ27.5	ϕ25.5 ~ ϕ30.0
SPMX090408 PA	◎	○	○	△	△	ϕ28.0 ~ ϕ33.0	-
						ϕ50.0 ~ ϕ60.0	-
SPMX110408 PA	◎	○	○	△	△	ϕ34.0 ~ ϕ41.0	-
						ϕ60.0 ~ ϕ75.0	-
SPMX140512 PA	◎	○	○	△	△	ϕ42.0 ~ ϕ50.0	-
						ϕ75.0 ~ ϕ80.0	-





▶ SPMT

Code No.	치수 Dimension(mm)				부품 Parts	
	l	t	r	ød1	Screw	Driver
SPMT040204 PD	4.7	2.4	0.4	2.3	TSB-22045	TXL-6
SPMT050204 PD	5.1	2.4	0.4	2.3		
SPMT060205 PD	6.2	2.5	0.5	2.5	TSB-22052	
SPMT07T208 PD	7.5	2.8	0.7	2.8	TSB-25065	TXL-8
SPMT090308 PD	9.2	3.3	0.8	3.4	TSB-30072	
SPMT11T308 PD	11.0	4.0	0.8	4.0	TSB-35080	TXL-15
SPMT130410 PD	13.0	4.5	1.0	4.5	TSB-40100	
SPMT15M510 PD	15.2	5.0	1.0	5.5	TSB-50125	TXL-20
SPMT180510 PD	18.2	5.5	1.0	6.0		



▶ XOMT

Code No.	치수 Dimension(mm)					부품 Parts	
	l	t	t	r	ø d1	Screw	Driver
XOMT040204 PD	4.3	4.9	2.4	0.4	2.3	TSB-22045	TXL-6
XOMT050204 PD	4.8	5.4	2.4	0.4	2.3		
XOMT060204 PD	5.8	6.6	2.5	0.4	2.5		
XOMT07T205 PD	6.9	7.8	2.8	0.5	2.8	TSB-25065	TXL-8
XOMT090305 PD	8.4	9.6	3.3	0.5	3.4	TSB-30072	
XOMT11T306 PD	10.0	11.4	4.0	0.6	4.0	TSB-35080	TXL-15
XOMT130406 PD	11.9	13.6	4.5	0.6	4.5	TSB-40100	
XOMT15M508 PD	13.9	15.9	5.0	0.8	5.5	TSB-50125	TXL-20
XOMT180508 PD	16.5	18.9	5.5	0.8	6.0		

Code No.		피삭재 Workpiece					KSD
외측 Peripheral Insert	내측 Central Insert	P	M	K	N	S	
SPMT040204 PD	XOMT040204 PD	◎	○	○	△	△	ø13.0~ø13.5
SPMT050204 PD	XOMT050204 PD	◎	○	○	△	△	ø14.0~ø16.0
SPMT060205 PD	XOMT060204 PD	◎	○	○	△	△	ø16.5~ø19.5
SPMT07T208 PD	XOMT07T205 PD	◎	○	○	△	△	ø20.0~ø23.5
SPMT090308 PD	XOMT090305 PD	◎	○	○	△	△	ø24.0~ø29.5
SPMT11T308 PD	XOMT11T306 PD	◎	○	○	△	△	ø30.0~ø35.0
SPMT130410 PD	XOMT130406 PD	◎	○	○	△	△	ø36.0~ø42.0
SPMT15M510 PD	XOMT15M508 PD	◎	○	○	△	△	ø43.0~ø50.0
SPMT180510 PD	XOMT180508 PD	◎	○	○	△	△	ø51.0~ø60.0

▶ 인서트 재종 일람표 Insert material type list

Workpiece Material	Symbol	Color	Cotting
P Steel	KT510	Gold	TiAIN
	KT520	Black	TiCN
M Stainless Steel	KT610	Gold	TiAIN
	KT620	Black	TiCN
K Cast Iron	KT710	Gold	TiAIN
	KT720	Black	TiCN

