


- 1) Torque screws to  $10 \pm 2$  inlbs
- 2) apply loctite 222 or use preapplied screws.
- 3) apply grease to 320149 before assembly.
- 4) verify units turn clockwise to turn on.
- 5) Unit shown in off position. On has knobs pointed in.

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	DRAFTED	DATE				
	John Fisher	1/31/08				
	CHECKED					
	APPROVED		1	1/31/08	RELEASE	JF
R&D APPROVAL	PART DESCRIPTION.					
	30mm Weld Rail					
MATERIAL	PRODUCT NUMBER.					
N/A	8000104					
COATING						REV.
N/A						1
SCALE						
SHEET 1 OF 1	NTS					