Chapter 0 - Factory default

Chapter 1 - Operation of AL101S series ECR / FWD / AFT Description of AL101S series keypad Description of AL101S series lamp

Chapter 2 - Size of AL101S series ECR / FWD / AFT

Chapter 3 –Input & Output signal terminal of AL101S ECR / FWD / AFT

Chapter 4 – Test flow chart of AL101S

Chapter 0

Factory Default

1. <u>ECR</u>

1.1 Dip Switch

Switch	ON	OFF	Default
1	Operation Mode	Test Mode	ON
2	No DC blinking DC blinking Available		ON
3	Full Relay output Mode	Half relay output Mode	ON
4	-	-	-
5	-	-	-
6	Operation Mode	Download Mode	ON

1.2 Resistor Termination ON/OFF switch: OFF

$2. \ \underline{FWD/AFT}$

1.1 Dip Switch

Switch	ON	OFF	Default
1	Operation Mode	Test Mode	ON
2	No DC blinking	DC blinking Available	ON
3	Full Relay output Mode	Half relay output Mode	ON
4	-	-	-
5	-	-	-
6	Operation Mode	Download Mode	ON

1.2 Resistor Termination ON/OFF switch: OFF

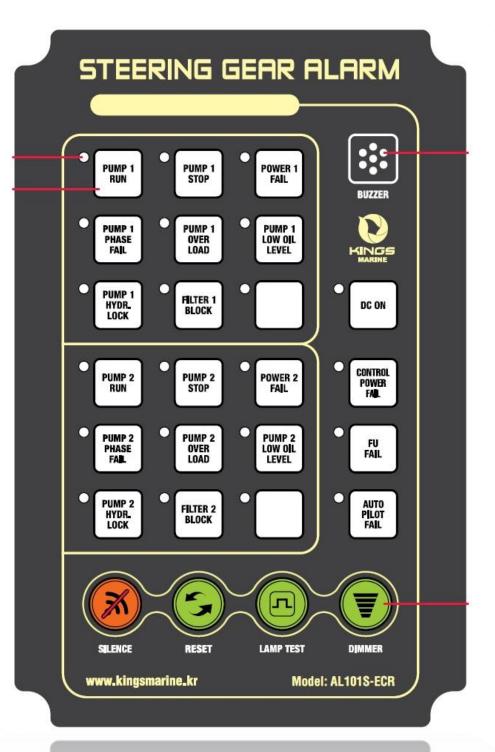
CAUTION!

ECR / FWD / AFT Relay output mode(Full / Half) run independently.

Chapter 1

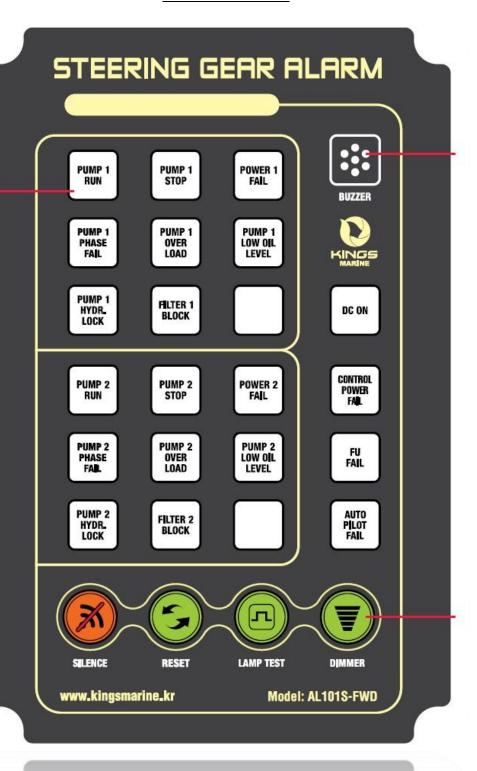
ECR / FWD / AFT Operation

AL101S-ECR



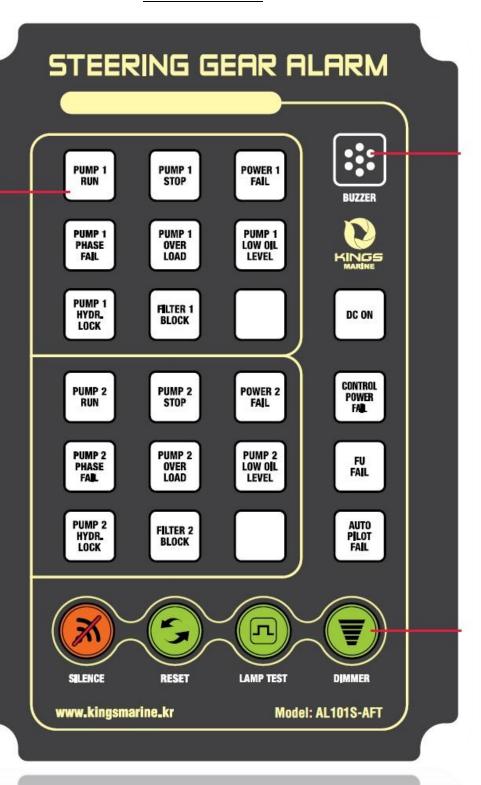


AL101S-FWD





AL101S-AFT





1) SILENCE Key



This key able to maintain to each lamp's activation or deactivation After buzzer has activation, this key able to stop to buzzer sound

CAUTION!

If setting Dip Switch "3" setting done ON, relay output will be working full mode. Meanwhile if setting Dip switch "3" OFF relay output will be working half mode

2) RESET Key



This key able to re-boot to all lamp's activation and deactivation. Press this key then press <u>SILENCE Key</u> again to maintain to each lamp's activation and deactivation. Or check buzzer sound activation

3) LAMP TEST Key



This key able to all LAMP ON even each lamp has activation or deactivation. This key check to LAMP itself working.

If on pressing this key both of activation and deactivation lamp ON at once. Then if release this key the deactivation lamp will be OFF

4) DIMMER Key



This key able to adjust to LAMP brightness Brightness has total 5 steps.

Description of AL101S-ECR/FWD/AFT LAMP

1) **FU FAIL LAMP**

Input signal "1" second later LAMP activate

2) PUMP HYDR. LOCK LAMP

Input signal "1" second later LAMP activate

3) PHASE FAIL LAMP

Input signal "2" second later LAMP activate

4) PUMP LOW OIL LEVEL LAMP

Input signal "3" second later LAMP activate

5) DC ON LAMP

Depend on input signal LAMP will be activate to "RED" or "GREEN" (Please see the chapter 3 Input & output signal terminal)

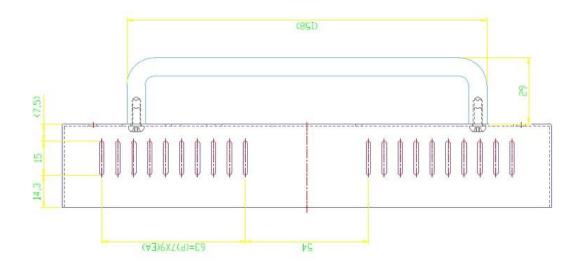
CAUTION!

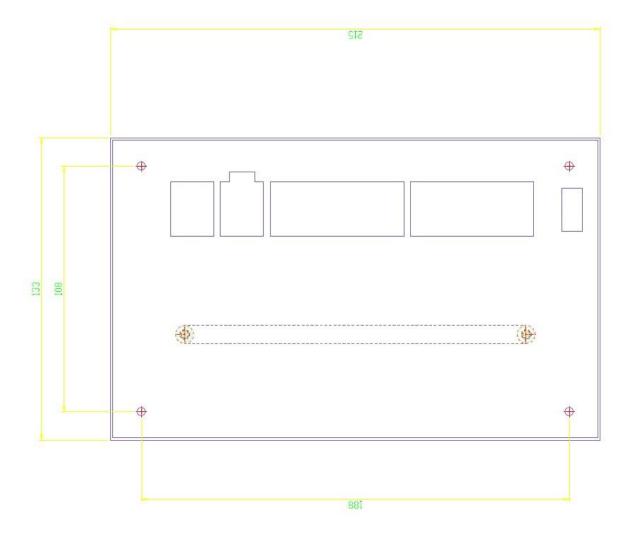
Except above FU FAIL / **PUMP HYDR. LOCK** / PHASE FAIL / PUMP LOW OIL LEVEL these "4" kind LAMP, the other all LAMP will be activate once it input signal activate.

Chapter 2

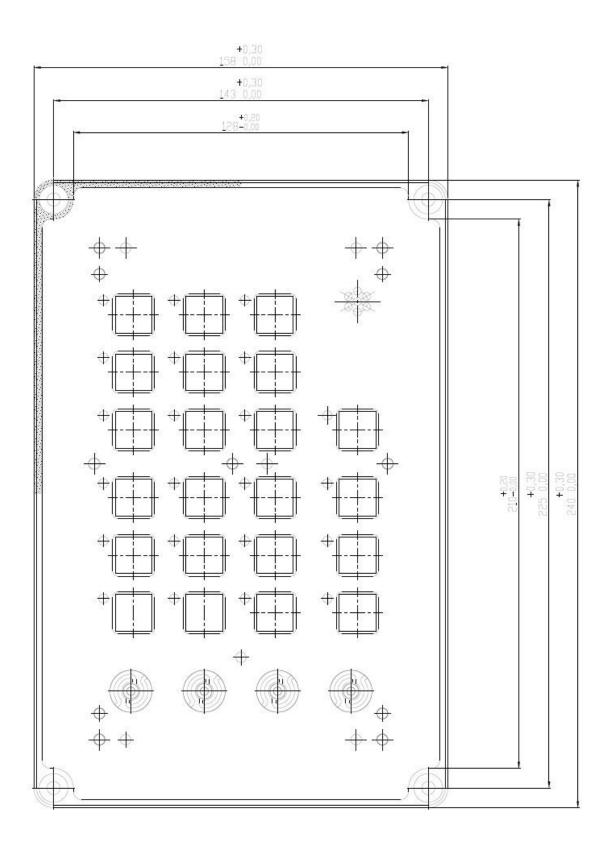
ECR / FWD / AFT Case size

Cut hole dimension





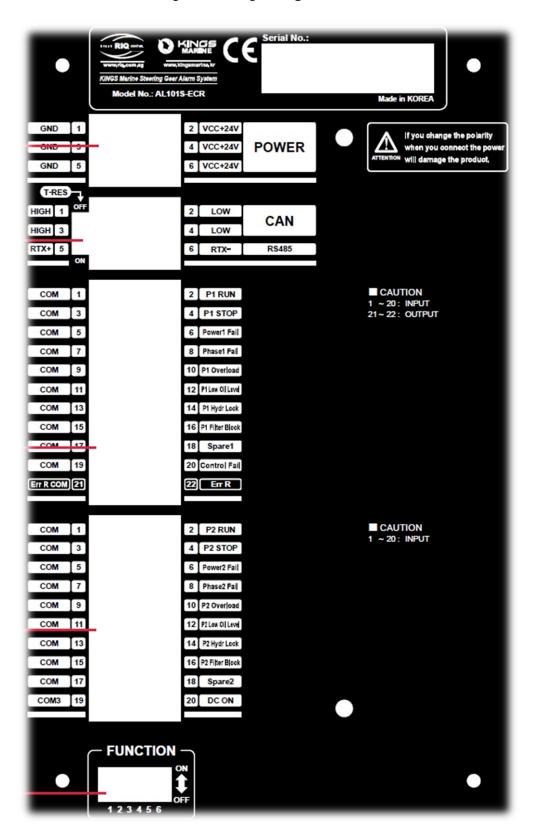
Fontal case dimension



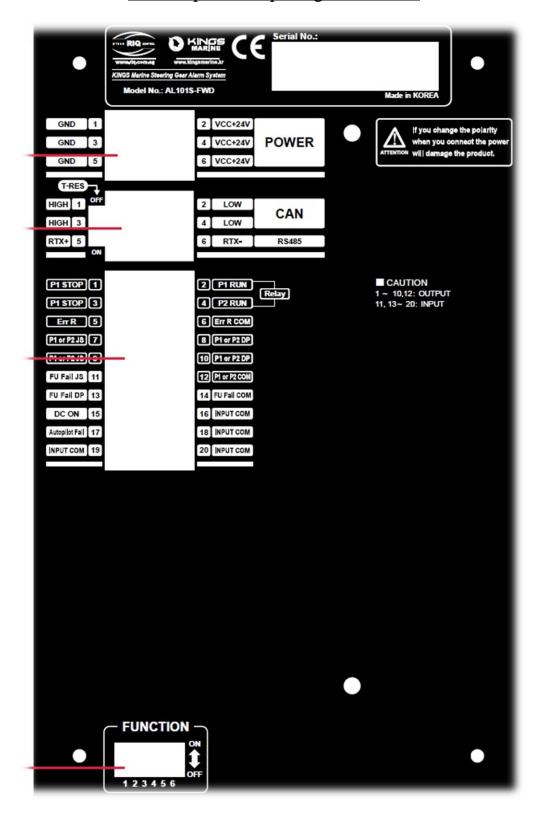
Chapter 3

ECR / FWD / AFT Input & output signal terminal

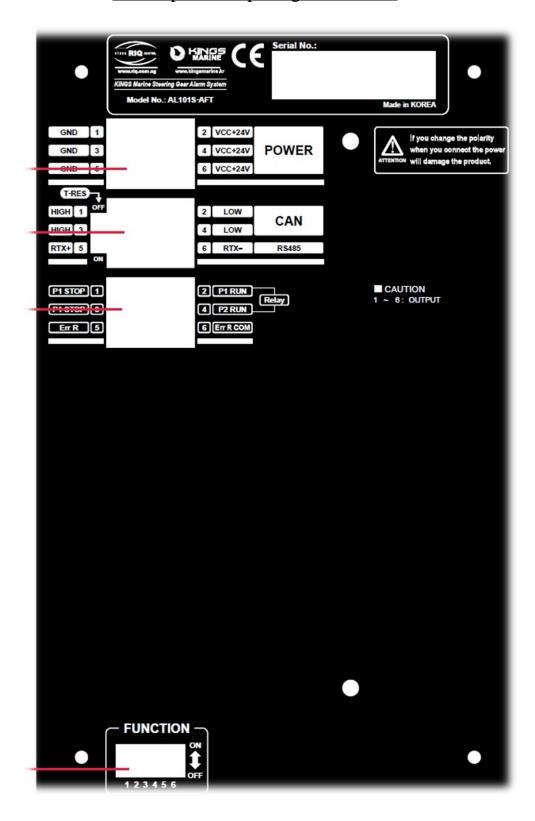
ECR input & output signal terminal



FWD input & output signal terminal



AFT input & output signal terminal



Chapter 4

Test flow

4.1 Purpose

: This alarm testing procedure is to check and confirm that the alarm system is working and meet the design requirement.

4.2 Testing Procedure

- 4.2.1 Connect the FWD, AFT & ECR panel as single line drawing.
- 4.2.2 Connect ECR panel to external alarm signals. The alarm signal can be turned off And on by a toggle switch. The signal is +24V DC. Put the switches in off position for all the alarm signals before testing.
- 4.3 Lamp test: Press the lamp test button, all the lamps on the panel should be on.
- 4.4 Dimmer test: When the lamp test button is pressed, press the dimmer button and the bright level will be change accordingly.
- 4.5 Individual alarms and indications test

DC ON

- Step 1: Provide +24V DC at the FWD alarm panel input terminal+.
- Step 2: DC ON indicator Green light is on all the panels.
- Step 3: No alarm activated.
- Step 4: Remove the input signal at +
- Step 5: The indicator light color changes to Red and alarm activated.
- Step 6: check output signal to other equipment at ECR panel when alarm activated

AUTOPILOT FAIL

- Step 1: Close AUTOPILOT FAIL contact at the FWD panel input.
- Step 2: Autopilot fail indicator Red light is blinking for all the panels.
- Step 3: Buzzer sound.
- Step 4: Press the Silence button, the autopilot fail indicator light is steady in <u>Red</u> and Buzzer is off.
- Step 5: Press the alarm reset button, the buzzer sound again and indicator is blinking again
- Step 6: Repeat Step 4.
- Step 7: Cut off the AUTOPILOT FAIL contact, the autopilot fail indicator is still on
- Step 8: Press alarm reset button again, the Autopilot alarm indicator light off.
- Step 9: Check out signal to other equipment at ECR panel when alarm activated.

FU FAIL

- Step 1: Close FU FAIL contact at the FWD panel input
- Step 2: FU FAIL indicator light is blinking for all the panels.
- Step 3: Buzzer sound.
- Step 4: Press the silence button, the FU FAIL indicator light is steady and buzzer is off.
- Step 5: Press the alarm reset button, the buzzer sound again and indication is blinking
- Step 6: Repeat Step 4.
- Step 7: Cut off the FU FAIL contact, the autopilot fail indicator is still on.
- Step 8: Press alarm reset button again, the alarm indicator light off
- Step 9: Check out signal to other equipment at ECR panel when alarm activated

PUMP 1 RUN

- Step 1: Close PUMP 1 RUN switch
- Step 2: PUMP 1 RUN indicator light ON
- Step 3: Buzzer not on.
- Step 4: Open the PUMP 1 RUN switch
- Step 5: Indicator light off

PUMP 1 STOP

- Step 1: Close PUMP 1 STOP switch
- Step 2: PUMP 1 STOP indicator light on
- Step 3: Buzzer not on.
- Step 4: Open the PUMP 1 STOP switch
- Step 5: Indicator light off

PUMP 2 RUN & STOP

-To repeat PUMP 1 RUN & STOP test.

POWER 1 FAIL

- Step 1: Provide + 24V DC to the ECR input terminal at P4A
- Step 2: POWER 1 FAIL indicator light is blinking for all the panels.
- Step 3: Buzzer sound.
- Step 4: Press the silence button, the POWER 1 FAIL indicator light is steady and buzzer is off
- Step 5: Press the alarm reset button, the buzzer sound again and indicator is blinking again
- Step 6: Repeat Step 4.
- Step 7: Stop supply +24V DC to the terminal input, the power 1 fail indicator is still on.
- Step 8: Press alarm reset button again, the alarm indicator light off.
- Step 9: Check out signal to other equipment at ECR panel when alarm activated.

TIME DELAY TEST

LOW OIL LEVEL: 3 second HYDRAULC LOCK: 1 second

PHASE FAIL: 2 second FU FAIL: 1 second

*The testing steps are same as POWER 1 FAIL.

- Step 1: Provide alarm input signal to the respect alarm input terminal.
- Step 2: Count the time between signal input and alarm activate.
- Step 3: Compare the time between the setting an count.
- Step 4: The time delay setting and count should follow the setting time

^{*}All the other alarm testing has the same testing procedure as POWER 1 FAIL test procedure.

4.6 Testing for signal output to other equipment FWD & AFT alarm panel relay Signal output

Input Signal	Input Location	Output Signal (FWD & AFT panels)	Output Qty Each Panel	Remark
PUMP 1 RUN	ECR	+24VDC	1	No alarm
PUMP 1 STOP	ECR	+24VDC	1	No alarm
PUMP 2 RUN	ECR	+24VDC	1	No alarm
PUMP 2 STOP	ECR	+24VDC	1	No alarm
PUMP 1 or PUMP 2 RUN	ECR	+24VDC	2	No alarm
PUMP 1 & PUMP 2 RUN	ECR	+24VDC	3	No alarm