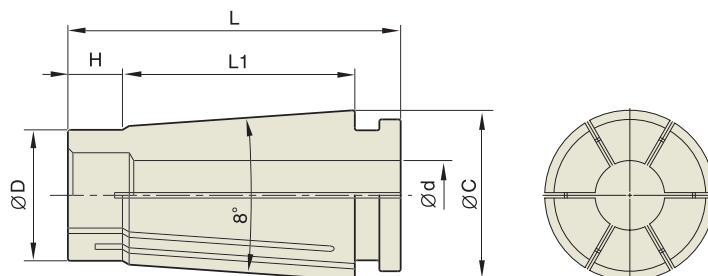


SK SLIM CHUCK COLLET

SK SLIM
CHUCK



- ◇ Ensuring strong chucking power of 8° Taper and high precision
- ◇ Able to use various tools ranging from 0.9 to 25.4mm dia.
- ◇ Applicable to various tools such as end mill, drill, tap, reamer
- ◇ Collet of 3 μ m or 5 μ m T.I.R at 3D available by customer's request



Style	Code No.	Chucking (d)	Style	Code No.	Chucking (d)	Style	Code No.	Chucking (d)
SKC 6	SKC 6 - 1	0.9 - 1.0	SKC 10	SKC10 - 2	1.75 - 2.0	SKC 13	SKC 13 - 3	2.75 - 3.0
	SKC 6 - 1.5	1.3 - 1.5		SKC10 - 2.5	2.25 - 2.5		SKC 13 - 3.5	3.0 - 3.5
	SKC 6 - 2	1.8 - 2.0		SKC10 - 3	2.75 - 3.0		SKC 13 - 4	3.5 - 4.0
	SKC 6 - 2.5	2.3 - 2.5		SKC10 - 3.5	3.0 - 3.5		SKC 13 - 4.5	4.0 - 4.5
	SKC 6 - 3	2.8 - 3.0		SKC10 - 4	3.5 - 4.0		SKC 13 - 5	4.5 - 5.0
	SKC 6 - 3.5	3.0 - 3.5		SKC10 - 4.5	4.0 - 4.5		SKC 13 - 5.5	5.0 - 5.5
	SKC 6 - 4	3.5 - 4.0		SKC10 - 5	4.5 - 5.0		SKC 13 - 6	5.5 - 6.0
	SKC 6 - 4.5	4.0 - 4.5		SKC10 - 5.5	5.0 - 5.5		SKC 13 - 6.5	6.0 - 6.5
	SKC 6 - 5	4.5 - 5.0		SKC10 - 6	5.5 - 6.0		SKC 13 - 7	6.5 - 7.0
	SKC 6 - 5.5	5.0 - 5.5		SKC10 - 6.5	6.0 - 6.5		SKC 13 - 7.5	7.0 - 7.5
	SKC 6 - 6	5.5 - 6.0		SKC10 - 7	6.5 - 7.0		SKC 13 - 8	7.5 - 8.0
				SKC10 - 7.5	7.0 - 7.5		SKC 13 - 8.5	8.0 - 8.5
				SKC10 - 8	7.5 - 8.0		SKC 13 - 9	8.5 - 9.0
				SKC10 - 8.5	8.0 - 8.5		SKC 13 - 9.5	9.0 - 9.5
				SKC10 - 9	8.5 - 9.0		SKC 13 - 10	9.5 - 10.0
				SKC10 - 9.5	9.0 - 9.5		SKC 13 - 10.5	10.0 - 10.5
				SKC10 - 10	9.5 - 10.0		SKC 13 - 11	10.5 - 11.0
							SKC 13 - 11.5	11.0 - 11.5
							SKC 13 - 12	11.5 - 12.0
							SKC 13 - 12.5	12.0 - 12.5
							SKC 13 - 13	12.5 - 13.0

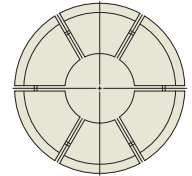
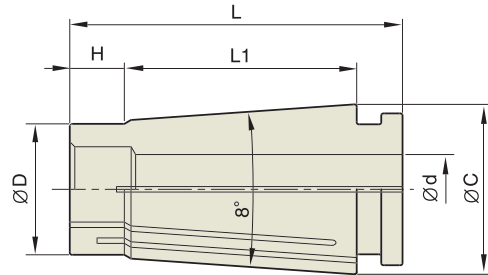
SKC COLLET DIMENSION

STYLE	D	L	L1	H	C	Weight (kg)	Stock
SKC 6	7.5	25.7	17.6	3.8	10	0.03	
SKC 10	12	32	21.3	5	15	0.04	
SKC 13	15.4	39	28.3	5.5	20		
SKC 16	18.8	46	32	8	24	0.06	
SKC 20	22.5	54.2	41	8	29		
SKC 25	28.9	58.2	43	8.5	35	0.10	

SK SLIM CHUCK COLLET

SKC

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- ◇ Applicable to various tools such as end mill, drill, tap, reamer
- ◇ Collet of 3 μ m or 5 μ m T.I.R at 3D available by customer's request



SK SLIM
CHUCK

Style	Code No.	Chuckling (d)	Style	Code No.	Chuckling (d)	Style	Code No.	Chuckling (d)
SKC 16	SKC16 - 3	2.75 - 3.0	SKC 20	SKC 20 - 4	3.5 - 4.0	SKC 25	SKC25 - 16.5	16.0 - 16.5
	SKC16 - 3.5	3.0 - 3.5		SKC 20 - 4.5	4.0 - 4.5		SKC25 - 17	16.5 - 17.0
	SKC16 - 4	3.5 - 4.0		SKC 20 - 5	4.5 - 5.0		SKC25 - 17.5	17.0 - 17.5
	SKC16 - 4.5	4.0 - 4.5		SKC 20 - 5.5	5.0 - 5.5		SKC25 - 18	17.5 - 18.0
	SKC16 - 5	4.5 - 5.0		SKC 20 - 6	5.5 - 6.0		SKC25 - 18.5	18.0 - 18.5
	SKC16 - 5.5	5.0 - 5.5		SKC 20 - 6.5	6.0 - 6.5		SKC25 - 19	18.5 - 19.0
	SKC16 - 6	5.5 - 6.0		SKC 20 - 7	6.5 - 7.0		SKC25 - 19.5	19.0 - 19.5
	SKC16 - 6.5	6.0 - 6.5		SKC 20 - 7.5	7.0 - 7.5		SKC25 - 20	19.5 - 20.0
	SKC16 - 7	6.5 - 7.0		SKC 20 - 8	7.5 - 8.0		SKC25 - 20.5	20.0 - 20.5
	SKC16 - 7.5	7.0 - 7.5		SKC 20 - 8.5	8.0 - 8.5		SKC25 - 21	20.5 - 21.0
	SKC16 - 8	7.5 - 8.0		SKC 20 - 9	8.5 - 9.0		SKC25 - 21.5	21.0 - 21.5
	SKC16 - 8.5	8.0 - 8.5		SKC 20 - 9.5	9.0 - 9.5		SKC25 - 22	21.5 - 22.0
	SKC16 - 9	8.5 - 9.0		SKC 20 - 10	9.5 - 10.0		SKC25 - 22.5	22.0 - 22.5
	SKC16 - 9.5	9.0 - 9.5		SKC 20 - 10.5	10.0 - 10.5		SKC25 - 23	22.5 - 23.0
	SKC16 - 10	9.5 - 10.0		SKC 20 - 11	10.5 - 11.0		SKC25 - 23.5	23.0 - 23.5
	SKC16 - 10.5	10.0 - 10.5		SKC 20 - 11.5	11.0 - 11.5		SKC25 - 24	23.5 - 24.0
	SKC16 - 11	10.5 - 11.0		SKC 20 - 12	11.5 - 12.0		SKC25 - 24.5	24.0 - 24.5
	SKC16 - 11.5	10.0 - 11.5		SKC 20 - 12.5	12.0 - 12.5		SKC25 - 25	24.5 - 25.0
	SKC16 - 12	11.5 - 12.0		SKC 20 - 13	12.5 - 13.0		SKC25 - 25.4	25.0 - 25.4
	SKC16 - 12.5	12.0 - 12.5		SKC 20 - 13.5	13.0 - 13.5			
	SKC16 - 13	12.5 - 13.0		SKC 20 - 14	13.5 - 14.0			
	SKC16 - 13.5	13.0 - 13.5		SKC 20 - 14.5	14.0 - 14.5			
	SKC16 - 14	13.5 - 14.0		SKC 20 - 15	14.5 - 15.0			
	SKC16 - 14.5	14.0 - 14.5		SKC 20 - 15.5	15.0 - 15.5			
	SKC16 - 15	14.5 - 15.0		SKC 20 - 16	15.5 - 16.0			
	SKC16 - 15.5	15.0 - 15.5		SKC 20 - 16.5	16.0 - 16.5			
	SKC16 - 16	15.5 - 16.0		SKC 20 - 17	16.5 - 17.0			
				SKC 20 - 17.5	17.0 - 17.5			
				SKC 20 - 18	17.5 - 18.0			
				SKC 20 - 18.5	18.0 - 18.5			
				SKC 20 - 19	18.5 - 19.0			
				SKC 20 - 19.5	19.0 - 19.5			
				SKC 20 - 20.0	19.5 - 20.0			

SKN NUT

SK SLIM
CHUCK

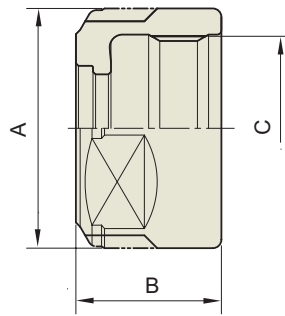


FIG 1

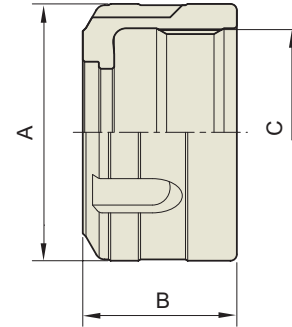


FIG 2

TYPE	FIG	A	B	C	Weight (kg)	Stock
SKN 06	1	20	15	M15.5X1.0	0.02	●
SKN 10	1	28	17	M21.5X1.0	0.04	●
SKN 13	2	33	21	M27X1.0	0.05	
SKN 16	2	40	24	M32X1.5	0.06	●
SKN 20	2	48.5	24	M40X1.0	0.08	
SKN 25	2	55	30	M42X1.5	0.10	●