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Auto Spiral Tube Making M/C(Model : UST-90E, Extension Type)





UNCOILER PART



EXTENSION TYPE

GENERAL DESCRIPTION

- UST-90E is designed for automotive filter inside tube
- production and full automatic processing mechanism.
- punching, feeding, bending , seaming and cutting.
- High technogy adapted for increase the high product
- capacity and final perfect goods.

FEATURE

- Identify moving designed Feeding roller with Extension roller device for prevent trouble.
- Feeding guide roller can be adjustable to easy setting.
- Emergency stop & Cycle stop device.
- Digital counter device.
- Turning type special cutting device to removing sharp edge and burr
- Autostop system for material change

SPECIFICATION

- production capacity : 80~100 pcs/min
- available tube Out-Dia : 30~70
- available tube length : 35mm~500mm
- cutter speed : 500 rpm
- cutting style : cutter turning type : cutter turning type
- Jig (model) change time : 20~25 min
- Raw material : width : 38mm or 42 mm(+0/-0.05) or other size tin plate steel
- thickness : 0.25~0.32mm
- Machine size : Main machine(W1277 x L1527 x H1185) & Uncoiler(W850 x L1000 x H1260)
- Machine weight : 1500 Kg
- Available Coil Specification : Coil ID : 300mm & Coil OD : Max. 900mm

OPTION

- Tube Dia change tool
- Tin Plate Steel