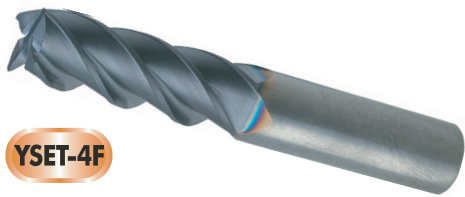
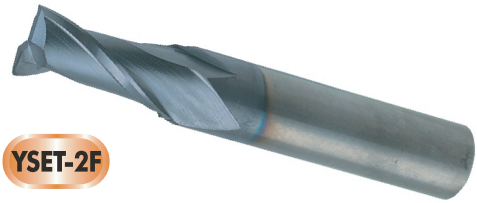


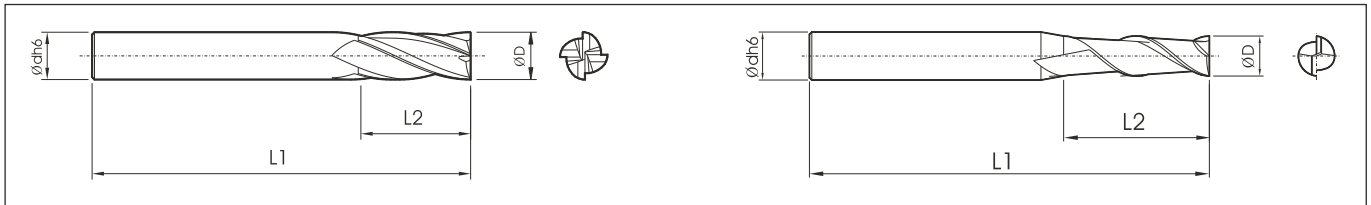
Solid Carbide End Mills



YSET-4F



YSET-2F



Model : YSET, YSEL

- ▶ Standard length(YSET) & Long length(YSEL)
- ▶ Extra fine Micro grain carbide, PVD TiAlN coated to provide strength, lubricity, wear resistance and freer cutting action.
- ▶ 30° regular helix spiral, square end, 2 & 4 flutes configuration
- ▶ Suitable for high performance and high productivity machining
- ▶ Applicable to wide range materials

* Ordering : Please mark number of flutes in the square blank .

(unit : mm)

Code No.	ΦD	Φd	L1	L2	Available flutes
* Standard Length 2F, 4F					
YSET 2020	2.0	6.0	40	6	2
YSET 2025	2.5			8	
YSET 2030	3.0		45	10	
YSET 2040	4.0			12	
YSET 050	5.0		50	15	
YSET 060	6.0	8.0	60	20	2
YSET 2070	7.0				2, 4
YSET 080	8.0				2
YSET 2090	9.0	10.0	70	25	2
YSET 100	10.0				2, 4
YSET 2110	11.0	12.0	75	30	2
YSET 120	12.0				2
YSET 140	14.0	16.0	80	35	2, 4
YSET 150	15.0				
YSET 160	16.0				
YSET 180	18.0	20.0	100	40	2, 4
YSET 200	20.0				
* Long Length 2F, 4F					
YSEL 2060	6.0	6.0	70	30	2
YSEL 2080	8.0	8.0	80	35	2
YSEL 4100	10.0	10.0	108	40	4
YSEL 4120	12.0	12.0		45	
YSEL 4160	16.0	16.0	120	55	
YSEL 4200	20.0	20.0		60	
YSEL 4250	25.0	25.0	160	70	